

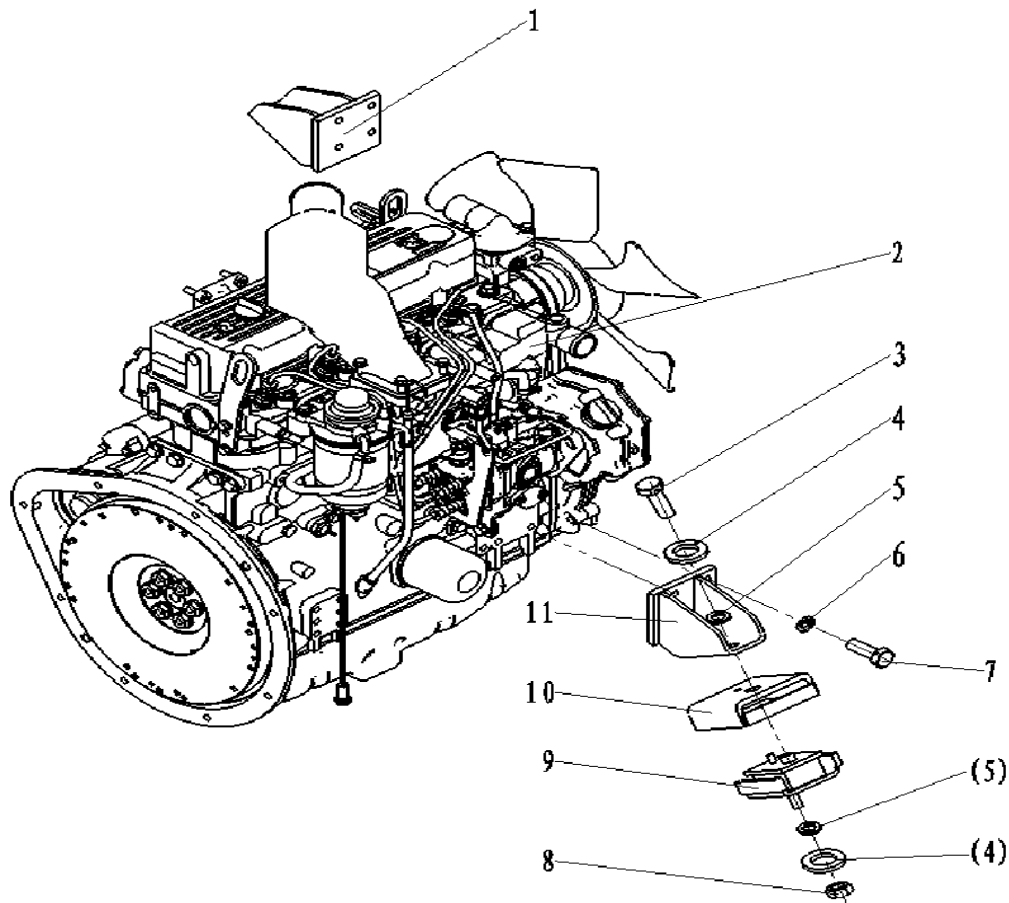
图1/Fig1.

发动机及安装/ENGINE ASS'Y

FD20/25/30/35T-AWE5、FD20/25/30/35T-AGK5

FD20/25/30/35T-AWV5、FG(L)20/25/30/35T-AWA5

FD20/25/30/35T-AG(1)5



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	ENGINE ASS'Y	1	
1	69034308	A30416-04000	Engine bracket(right)	1	YANMAR98
-	69042527	A30216N-02000	Engine bracket(right)	1	NISSAN K25
-	69042682	A30416LL-02000	Engine bracket(right)	1	MITSUBISHI S4S
-		A30416XC-02000	Engine bracket(right)	1	XINCHAI (CHINA III)
-	69059313	A30416D-02000	Engine bracket(right)	1	DACHAI (EU III)
2	69005118	M30416Y01000	4TNE98 engine	1	YANMAR98
-	69003478	M30216N02000	K25 engine	1	NISSAN K25
-	69133434	M30416LS-01000-B1	S4S-455 engine	1	MITSUBISHI S4S
-	69070948	M3031603000-1	xinchai engine	1	XINCHAI (CHINA III)
-	69023512	30416D-01000-3	CA498-05T3 engine	1	DACHAI (EU III)
3	69000138	GB/T5786-M12*1.25*35-8.8J	Bolt M12×1.25×35	2	
4	69034253	A30413-00001	Washer	4	
5	69000054	GB/T93-12	Washer 12	4	
6	69000053	GB/T93-10	Washer 10	8	YANMAR、XINCHAI、DACHAI
-	69000053	GB/T93-10	Washer 10	6	NISSAN K25
-	69000054	GB/T93-12	Washer 12	8	MITSUBISHI S4S
7	69000128	GB/T5783-M10*30-8.8J	Bolt M10×30	8	YANMAR98
-	69000128	GB/T5783-M10*30-8.8J	Bolt M10×30	6	NISSAN K25
-	69000306	GB/T5783-M12*30-8.8J	Bolt M12×30	8	MITSUBISHI S4S
-	69000125	GB/T5783-M10*25-8.8J	Bolt M10×25	8	XINCHAI、DACHAI
8	69000315	GB/T6171-M12*1.5-8J	Nut M12×1.25	2	
9	69071048	A30413-01000A/02000A	Damper	2	

发动机及安装/ENGINE ASS'Y

FD20/25/30/35T-AG(1)5 、 FD30/35T-AG(5)5

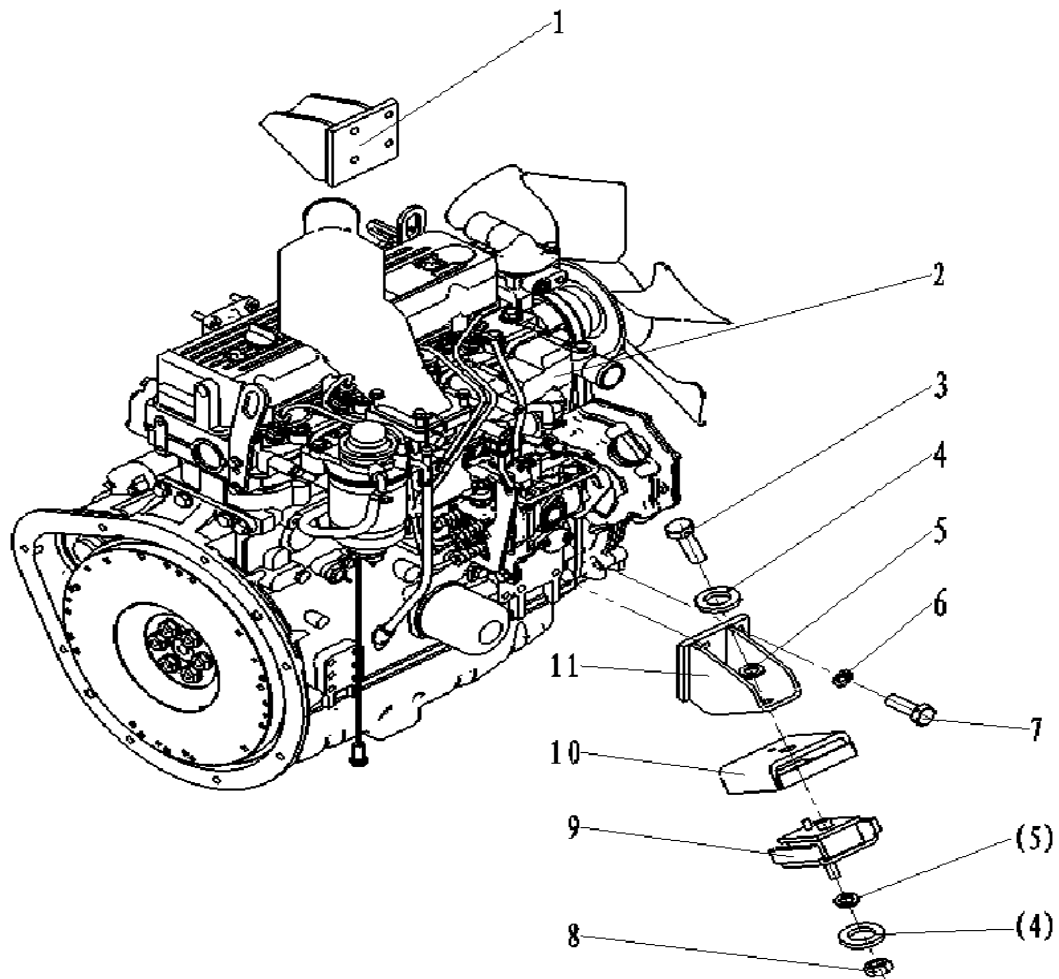
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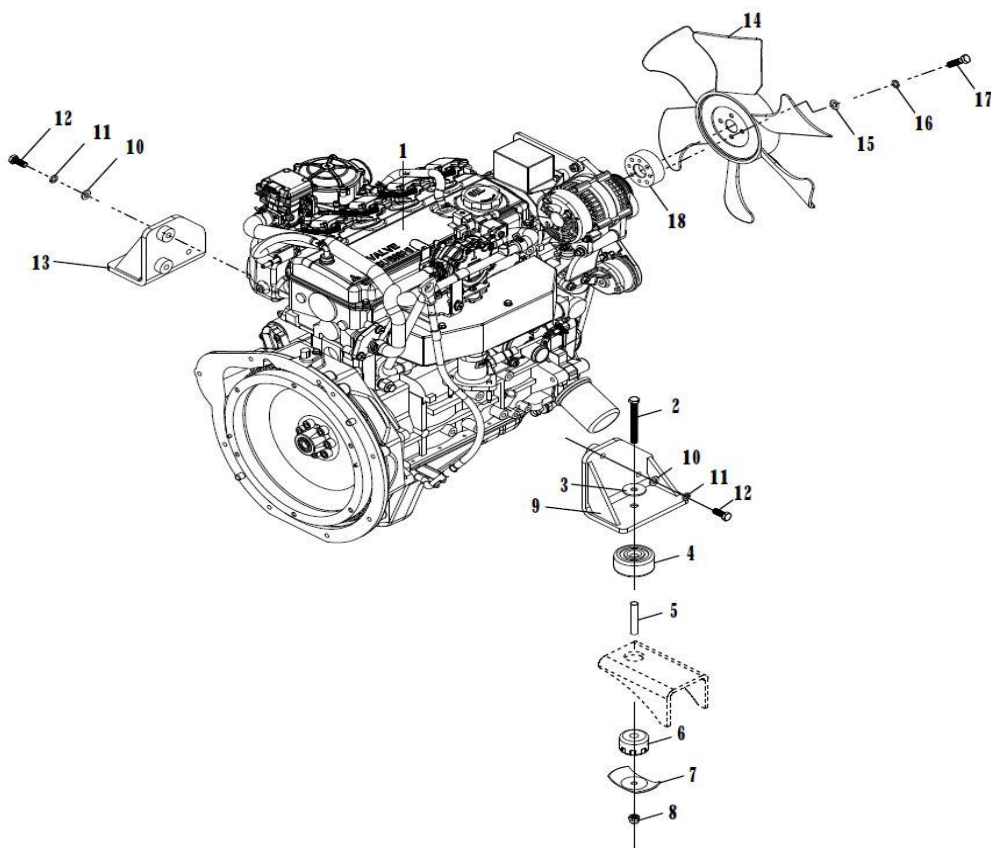
图2/Fig2.

发动机及安装/ENGINE ASS'Y

FG(L)20/25/30/35T-AWG3、FD20/25/30/35T-AG(2)3、FD30/35T-AG(5)3

FD20/25/30/35T-AWV3、FG(L)20/25/30/35T-AWA3

FD20/25/30/35T-AG(1)3、FD20/25/30/35T-AGK3



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	ENGINE ASS'Y	1	
1	69003478	M30216N02000	K25 engine	1	NISSAN K25
-	69070948	M3031603000-1	xinchai engine	1	XINCHAI (CHINA III)
	69077008	M3031603000-3	xinchai engine	1	XINCHAI (CHINA III)
-	69042567	M30416LS-01000-B	S4S-455 engine	1	MITSUBISHI S4S
-	69073520	A30416SY01000	PSI 2.4L engine	1	AEROSPACE PSI 2.4L
-	69073496	30416D-01000-4	CA498-05T3 engine	1	DACHAI (EU III)
2	69005931	GB/T5782-M10*110-8.8J	Bolt M10×110	2	
3	69135089	M3031300001	Washer A	2	
4	69135090	M3031300003	Rubber damper A	2	
5	69135091	M3031300002	Steel casing	2	
6	69067117	M3031300004	Rubber damper B	2	
7	69135092	M3031300005	Washer B	2	
8		GB/T6182-M10-8.8级	Nut M10	2	
9	69026525	30416LL-02000	Engine bracket	2	MITSUBISHI S4S
-	69018544	M30216N04000	Engine bracket	1	NISSAN K25
-	69079541	A30416SY02000A	Engine bracket	1	AEROSPACE MITSUBISHI 4G64
10	69000125	GB/T5783-M10*25-8.8J	Bolt M10×25	7	
11	69000250	GB/T97.1-10	Washer 10	7	
12	69000053	GB/T93-10	Washer 10	7	
13	69018369	M30216N03000	Engine bracket	1	NISSAN K25
-	69079542	A30416SY03000A	Engine bracket	1	AEROSPACE MITSUBISHI 4G64
14	69069925	35BJ16-04000	Fan φ440 (Multi-Wing)	1	仅AEROSPACE MITSUBISHI 4G64
15	69000085	GB/T96.1-8	Washer 8	4	仅AEROSPACE MITSUBISHI 4G64

发动机及安装/ENGINE ASS'Y

FD20/25/30/35T-AG(1)3、FD20/25/30/35T-AGK3

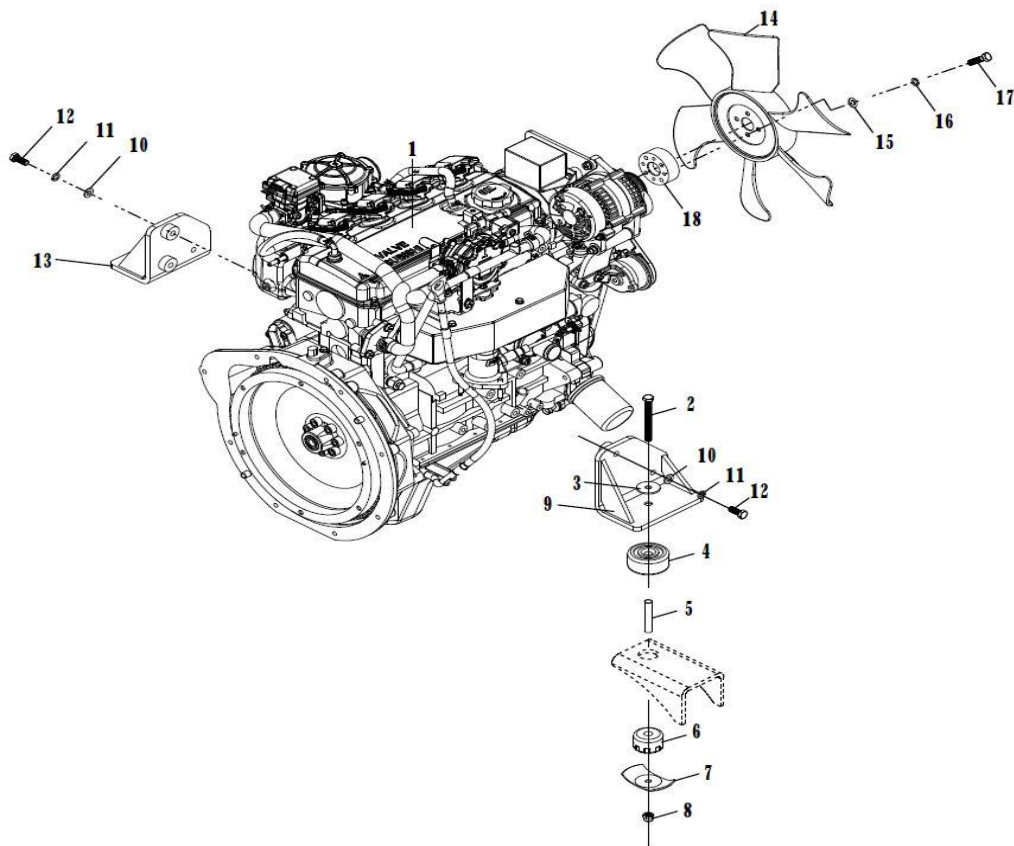
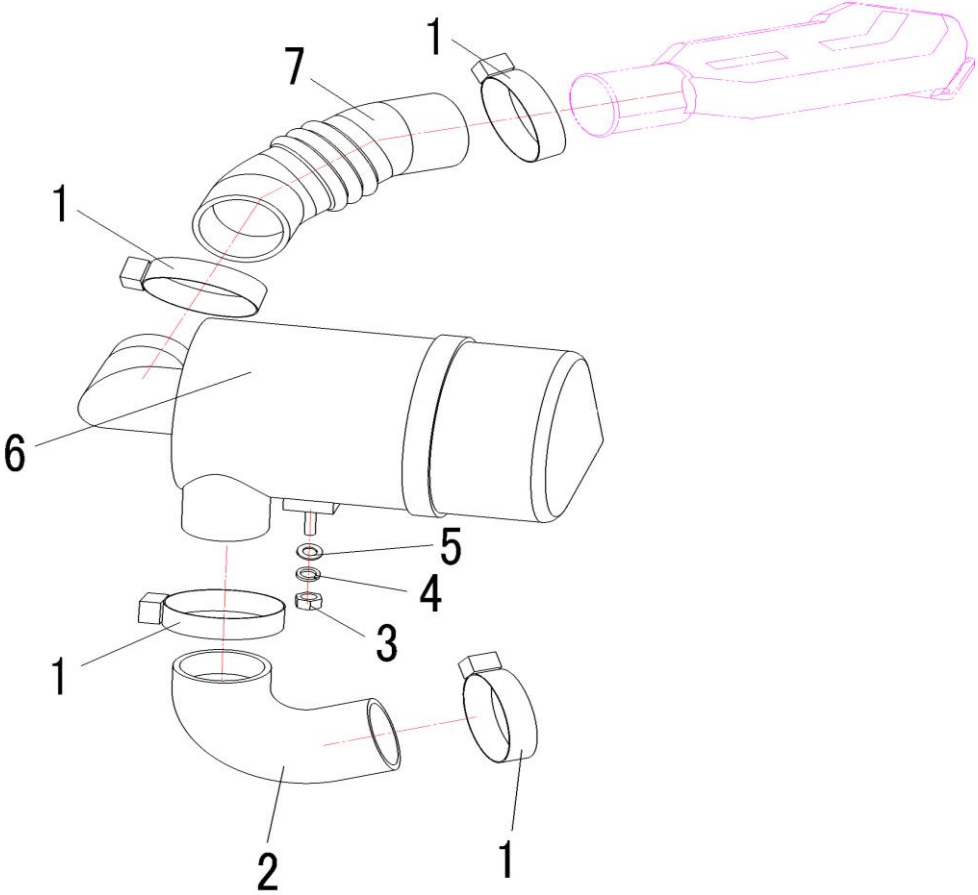
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图3/Fig3.

空滤器及安装/AIR CLEANER ASS'Y

FD20/25/30/35T-AWE、FGL20/25/30/35T-AWG、FD20/25/30/35T-AWV
FG(L)20/25/30/35T-AWA、FD20/25/30/35T-AG(1)、FD20/25/30/35T-AGK
FD30/35T-AG(5)



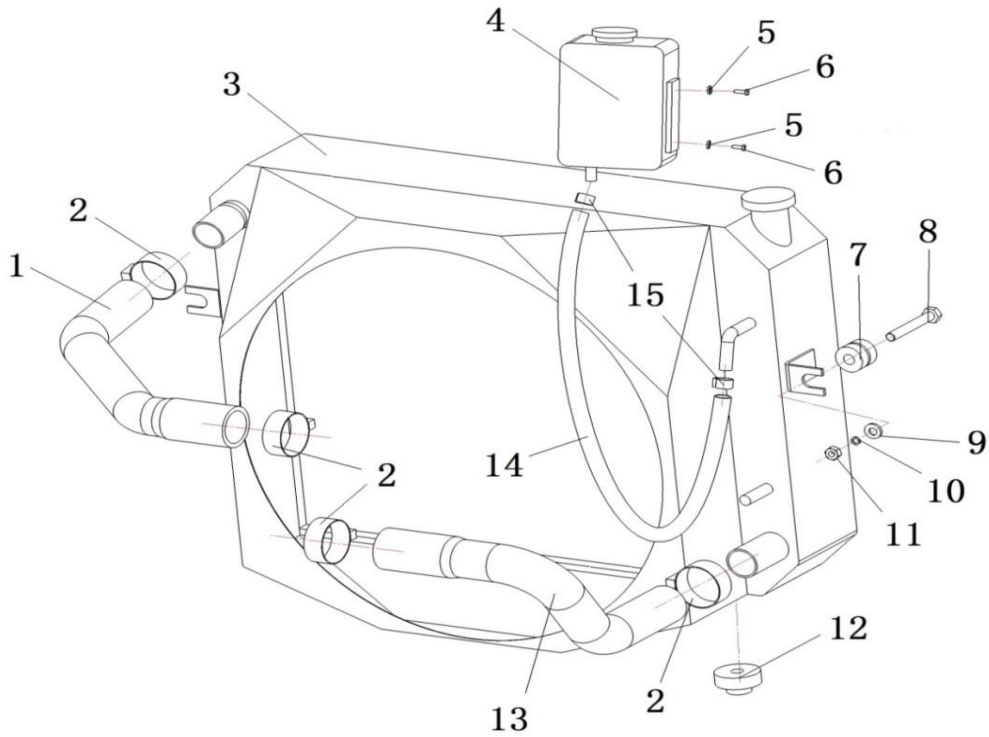
序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	AIR CLEANER ASS'Y	1	
1	69036888	JB/T8870-70-90	4	YANMAR98、XINCHAI、DACHAI
-	69036888	JB/T8870-70-90	3/5	NISSAN K25、MITSUBISHI S4S
-	69036891	JB/T8870-40-60	1	NISSAN K25
-	69047168	JB/T8870-60-80	1	MITSUBISHI S4S
-	69036888	JB/T8870-70-90	1	AEROSPACE MITSUBISHI 4G644G64
2	69036124	A30412-00001	1	
3	69000112	GB/T6170-M8-8J	2	
4	69000062	GB/T93-8	2	
5	69000259	GB/T97.1-8	2	
6	69001747	M3031201000	1	
7	69036125	A30412-00002	1	YANMAR98
-	69042521	A30212N-00001	1	NISSAN K25 (单燃料)
-	69009996	M30612N00002	1	NISSAN K25 (双燃料)
-	69009997	M30612N00001	1	NISSAN K25 (双燃料)
-	69042679	A30412LL-00001	1	MITSUBISHI S4S
-	A30412XC-00001	Air cleaner hose(outlet)	1	XINCHAI
-	69057657	A30412LL00001	1	MITSUBISHI S4S (硬连接)
-	69047252	A3031200001	1	XINCHAI (硬连接)
	69063557	A30412SY00001	1	AEROSPACE MITSUBISHI 4G64
	69059309	A30412D-00001	1	DACHAI

图4/Fig4.

散热器及安装/COOLING SYSTEM

FD20/25/30/35T-AWE、FD30/35T-AG(5)

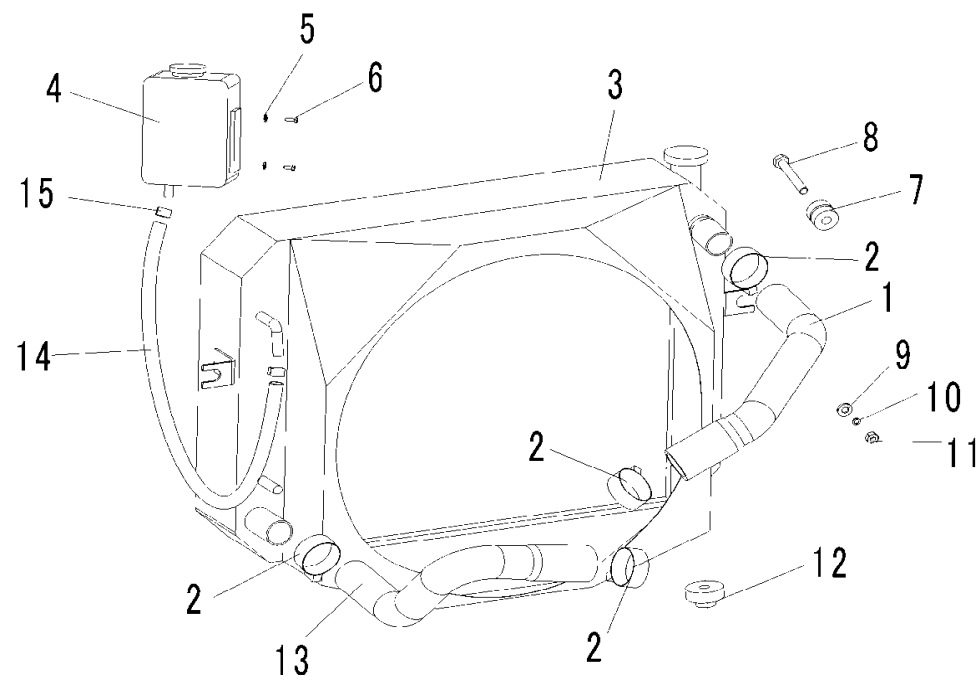
FGL20/25/30/35T-AWG、FD20/25/30/35T-AG(1)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Cooling system	1	
1		69034301	A30421-00001	Water inlet hose	1
-	69047015	A30421XC-00001	Water inlet hose	1	XINCHAI
-	69063563	A30421SY00001	Water inlet hose	1	AEROSPACE MITSUBISHI 4G64
2	69036891	JB/T8870-40-60	Hose Clamp d50	4	XINCHAI
3	69037585	A30421-01000	Radiator ass'y	1	YANMAR98
-	69047016	A30421XC-01000	Radiator ass'y	1	XINCHAI（液力）
-	69087946	A30421XC-01000A(B)-1	Radiator ass'y	1	XINCHAI（液力）
-	69088633	A30421SY01000A(B)	Radiator ass'y	1	AEROSPACE PSI 2.4L
-	69047253	A3032101000	Radiator ass'y	1	XINCHAI（机械）
4	69001664	M30221N02000	Coolant recovery tank	1	
5	69000060	GB/T93-6	Washer 6	2	
6	69000190	GB/T5783-M6*16-8.8J	Bolt M6×16	2	
7	69001849	M3032100010	Rubber damper B	2	
8	69000289	M3032100012	Radiator bolt	2	
9	69000084	GB/T96.1-12	Washer 12	2	
10	69000085	GB/T96.1-8	Washer 8	2	
11	69000292	GB/T889.1-M8-8J	Nut M8	2	
12	69001850	M3032100009	Rubber damper A	2	
13	69034302	A30421-00002	Water outlet hose	1	YANMAR98
-	69047017	A30421XC-00002	Water outlet hose	1	XINCHAI
-	69063567	A30421SY00002	Water outlet hose	1	AEROSPACE MITSUBISHI 4G64
14	69106535	A30421-00003	Rubber Hose φ8×2-600	1	
15	69000052	JB/T8870-10-16	Hose clamp d16	2	

图5/Fig5. 散热器及安装/COOLING SYSTEM

FD20/25/30/35T-AWV、FD20/25/30/35T-AGK
FG(L)20/25/30/35T-AWA



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Cooling system	1	
1	69042532	A30221N-00002	Water inlet hose	1	NISSAN K25
-	69059559	A30421LS-00001	Water inlet hose	1	MITSUBISHI S4S
	69001834	M3032100001	Water inlet hose	1	DACHAI (EU III)
2	69036889	JB/T8870-32-50	Hose Clamp d50	4	NISSAN K25
-	69036889	JB/T8870-32-50	Hose Clamp d50	2	MITSUBISHI S4S
-	69036891	JB/T8870-40-60	Hose Clamp d55	2	MITSUBISHI S4S
3	69088592	A30221N-01000A(B)	Radiator ass'y	1	NISSAN K25
-		A30421LL-01000	Radiator ass'y	1	MITSUBISHI S4S
-	69092824	A30421LL-01000A(B)-2	Radiator ass'y (Plate-fin)	1	MITSUBISHI S4S
-	69093228	A30221N01000A(B)-1	Radiator ass'y (plate-fin)	1	NISSAN K25 (硬连接)
-	69059316	A30421D-01000	Radiator ass'y	1	DACHAI (EU III)
4	69001664	M30221N02000	Coolant recovery tank	1	
5	69000060	GB/T93-6	Washer 6	2	
6	69000190	GB/T5783-M6*16-8.8J	bolt M6×16	2	
7	69001849	M3032100010	Rubber damper B	2	
8	69000289	M3032100012	Radiator bolt	2	
9	69000084	GB/T96.1-12	Washer 12	2	
10	69000085	GB/T96.1-8	Washer 8	2	
11	69000292	GB/T889.1-M8-8J	Nut M8	2	
12	69001850	M3032100009	Rubber damper A	2	
13	69042530	A30221N-00001	Water outlet hose	1	NISSAN K25

散热器及安装/COOLING SYSTEM MOUNT

FG(L) 20/25/30/35T-AWA、FD20/25/30/35T-AGK

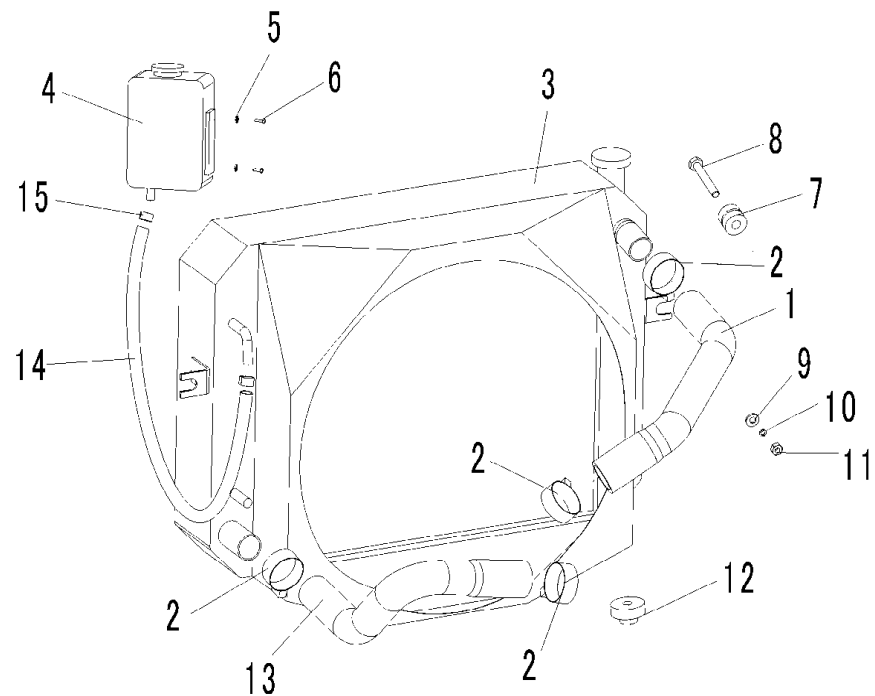
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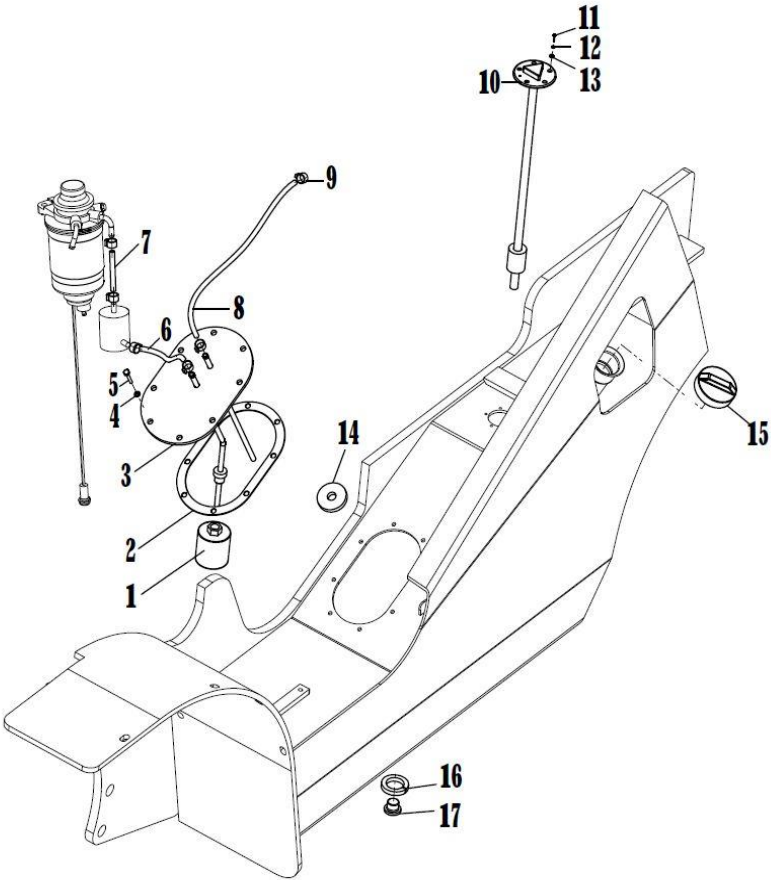
图6/Fig6.

燃油装置及安装/FUEL SYSTEM

FD20/25/30/35T-AWE、FD20/25/30/35T-AGK

FD20/25/30/35T-AWV、FD20/25/30/35T-AG(1)

FD20/25/30/35T-AG(5)

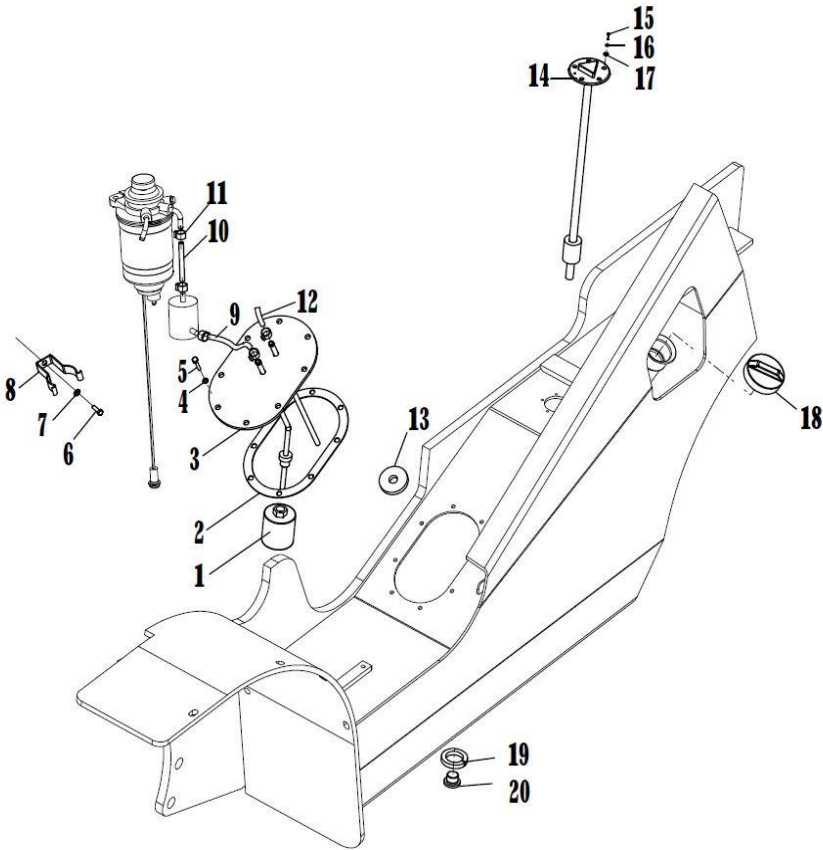


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	FUEL SYSTEM ASS'Y	1	
1	69006121	M3032202000	Fuel filter (Y0606)	1
2	69000679	M3032200007	Gasket	1
3	69034300	A30422-01000	Cover plate ass'y	1
4	69000062	GB/T93-8	Washer 8	8
5	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	8
6	69115018	A30422-00001	Hose φ8×3- (280)	1
7	69105810	A30422-00003	Hose φ8×3- (550)	1
-	69127361	M3032200005	Hose φ6×3- (550)	1
-	69105822	A30422LL-00001	Hose φ8×3- (1200)	1
8	69115017	A30422-00002	Hose φ8×3- (650)	1
-	69105822	A30422LL-00001	Hose φ8×3- (1200)	1
-	69105811	M3032200006	Hose φ6×3- (1050)	1
9	69000052	JB/T8870-10-16	Hose clamp d16	6
10	69011885	M3032204000	Fuel quantity sensor (TBRG4111)	1
11	69007977	GB/T818-M5*12-4.8J	Screw M5×12	5
12	69000059	GB/T93-5	Washer 5	5
13	69000257	GB/T97.1-5	Washer 5	5
14	69035702	M3032200003	Magnet 60*32*10	1
15	69001925	M3032200001	Oiling cap	1
16	69000357	JB/T982-20	Washer 20	1
17	69003910	M3032200002	Drain plug	1

图7/Fig7.

FG (L) 20/25/30/35T-AWA

燃油装置及安装/FUEL SYSTEM

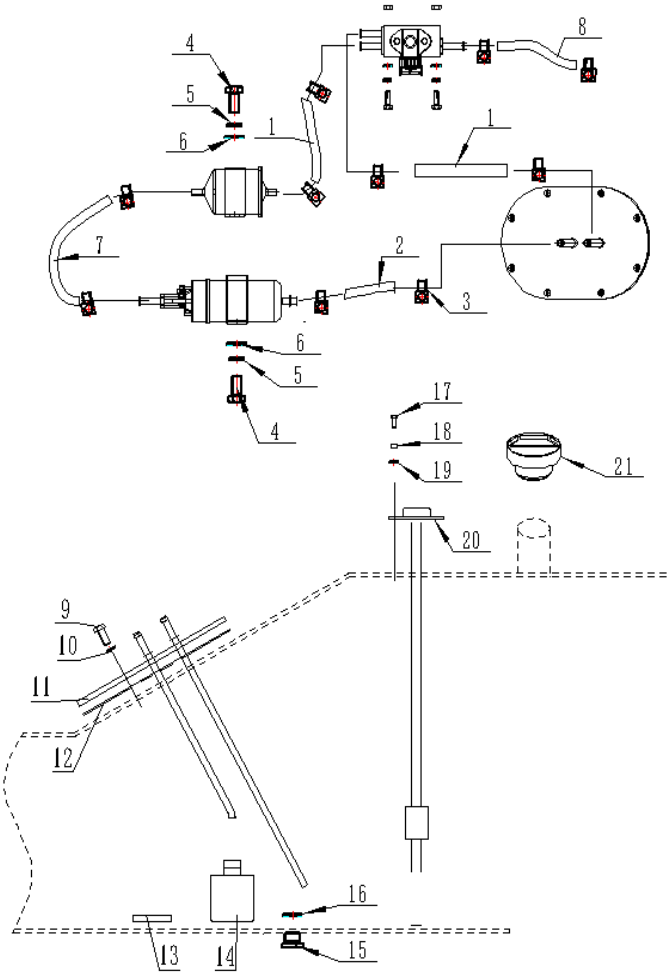


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	FUEL SYSTEM ASS'Y	1	NISSAN K25
1	69006121	M3032202000	Fuel filter (Y0606)	1
2	69000679	M3032200007	Gasket	1
3	69034300	A30422-01000	Cover plate ass'y	1
4	69000062	GB/T93-8	Washer 8	8
5	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	8
6	69016549	GB/T70.1-M8*16-8.8J	Hex. screw M8×16	1
7	69000062	GB/T93-8	Washer 8	1
8	69043096	M30222N00004	Fuel filter bracket	1
9	69105810	A30422-00003	Hose φ8×3-230	1
10	69042535	M30222N00001	Hose φ6×3-160	1
11	69036894	JB/T8870-16-25	Hose clamp d16	4
12	69042534	M30222N00003	Seal cap	1
13	69035702	M3032200003	Magnet 60*32*10	1
14	69011885	M3032204000	Fuel quantity sensor (TBRG4111)	1
15	69007977	GB/T818-M5*12-4.8J	Screw M5×12	5
16	69000059	GB/T93-5	Washer 5	5
17	69000257	GB/T97.1-5	Washer 5	5
18	69001925	M3032200001	Oiling cap	1
19	69000357	JB/T982-20	Washer 20	1
20	69003910	M3032200002	Drain plug	1

图7-1/Fig7-1.

FGL20/25/30/35T-AWG3

燃油装置及安装/FUEL SYSTEM



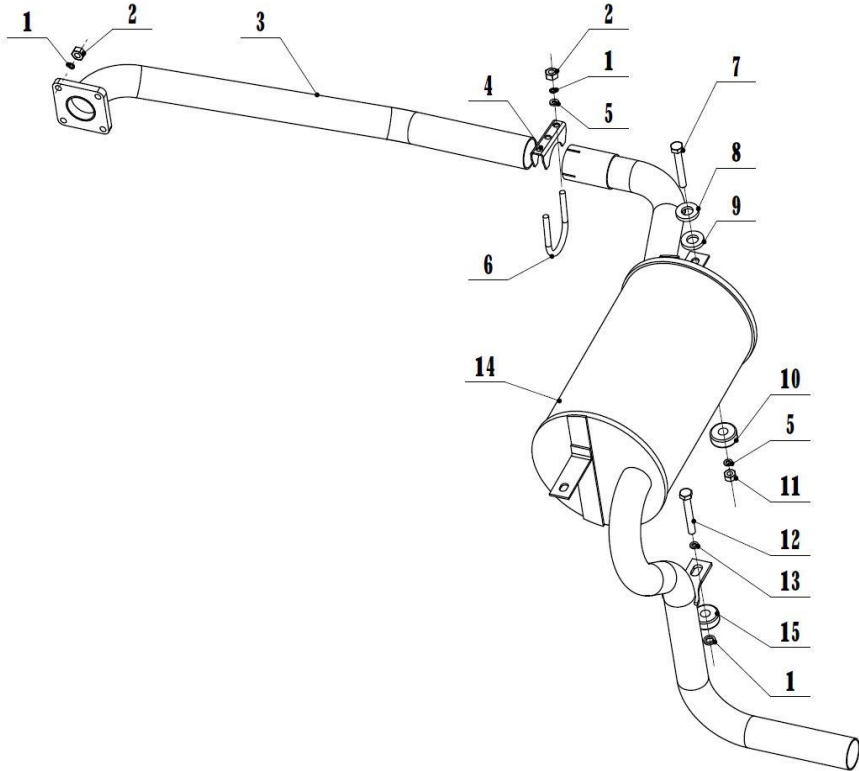
序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	FUEL SYSTEM ASS'Y	1	AEROSPACE MITSUBISHI 4G64
1	69105823	A30422SY00001	2	
2	69105825	A30422SY00003	1	
3	69000052	JB/T8870-10-16	10	
4	69000002	GB/T5783-M12*25-8.8J	2	
5	69000054	GB/T93-12	2	
6	69000251	GB/T97.1-12	2	
7	69105824	A30422SY00002	1	
8	69105822	A30422LL-00001	1	
9	69000309	GB/T5783-M8*16-8.8J	8	
10	69000062	GB/T93-8	8	
11	69034300	A30422-01000	1	
12	69000679	M3032200007	1	
13	69035702	M3032200003	1	
14	69006121	M3032202000	1	
15	69003910	M3032200002	1	
16	69000357	JB/T982-20	1	
17	69007977	GB/T818-M5*12-4.8J	5	
18	69000059	GB/T93-5	5	
19	69000257	GB/T97.1-5	5	
20	69011885	M3032204000	1	Fuel quantity sensor (TBRG4111)
21	69001925	M3032200001	1	Oiling cap

图8/Fig8.

消音器及安装/MUFFLER ASS'Y

FD20/25/30/35T-AWE5、FD20/25/30/35T-AGK

FG(L)20/25/30/35T-AWA、FD20/25/30/35T-AG (2)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Muffler ass'y	1	
1	69000062	GB/T93-8	Washer 8	7	YANMAR98
-	69000062	GB/T93-8	Washer 8	5	NISSAN K25
2	69000112	GB/T6170-M8-8J	Nut M8	6	YANMAR98
-	69000112	GB/T6170-M8-8J	Nut M8	4	NISSAN K25
3	69073536	A30423-02000A	Exhaust pipe	1	YANMAR98
-	69042539	A30223N-01000	Exhaust pipe	1	NISSAN K25
-	69059317	A30423D-01000	Exhaust pipe	1	DACHAI
4	69015167	M3032300003	Stopper	1	
5	69000259	GB/T97.1-8	Washer 8	4	
6	69069037	30S23-00001	U-Bolt	1	
7	69087428	M3032300001A	Muffler bolt	2	
8	69006706	GB/T96.1-10	Washer 10	2	
9	69065608	A30423-00002	Rubber damper	2	
10	69001992	M3032300002	Rubber damper	2	
11	69000292	GB/T889.1-M8-8J	Nut M8	2	
12	69039549	A30423-00001	Step bolt	1	
13	69000251	GB/T97.1-12	Washer 12	1	
14	69034298	A30423-01000	Muffler	1	3-3.5T
-	69039550	A20423-01000	Muffler	1	2-2.5T
15	69065608	A30423-00002	Rubber damper	2	

FGL20/25/30/35T-AWG3

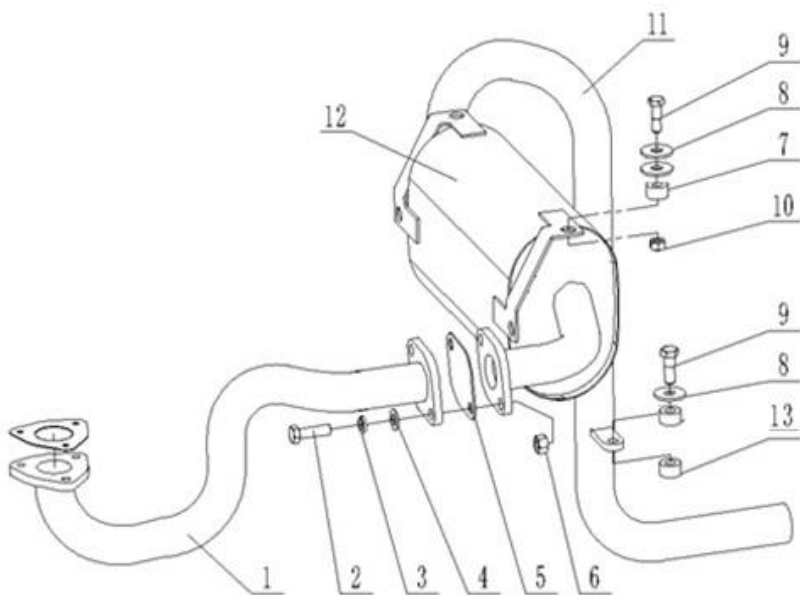
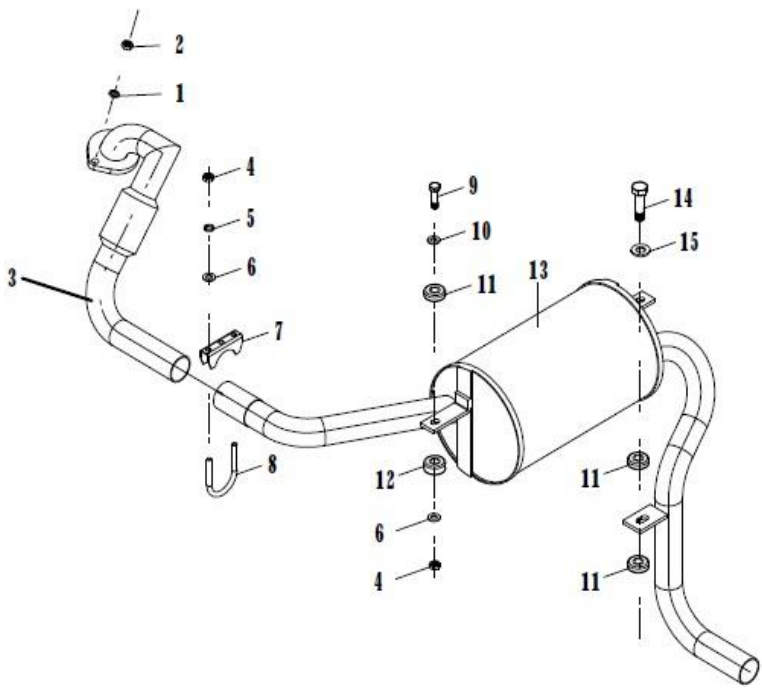
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图9/Fig9.

FD20/25/30/35T-AWV

FD20/25/30/35T-AG (1)

消音器及安装/MUFFLER ASS'Y

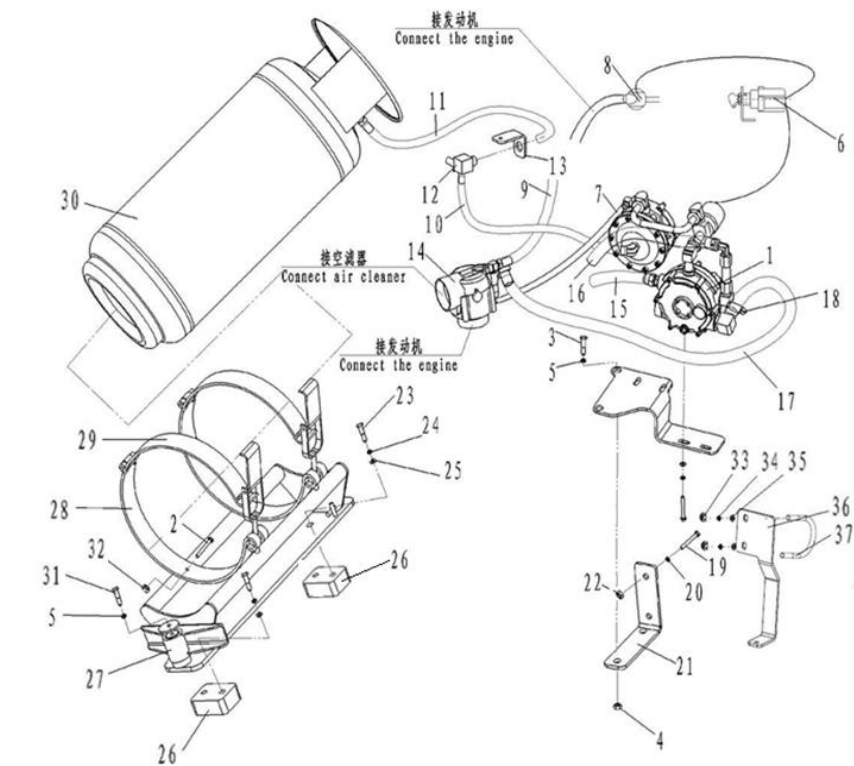


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	Muffler ass'y	1	
1	69000053	GB/T93-10	Washer 10	2
2	69000313	GB/T6171-M10*1.25-8J	Nut M10	2
3	69042696	A30423LL-02000	Exhaust pipe	1
-	69046994	A30423XC-01000	Exhaust pipe	1
-	69057696	A30423LL01000	Exhaust pipe	1
-	69047255	A3032301000	Exhaust pipe	1
4	69000292	GB/T889.1-M8-8J	Nut M8	2
5	69000062	GB/T93-8	Washer 8	2
6	69000259	GB/T97.1-8	Washer 8	4
7	69015167	M3032300003	Stopper	1
8	69069037	30S23-00001	U-Bolt	1
9	69087428	M3032300001A	Muffler bolt	2
10	69000053	GB/T93-10	Washer 10	2
11	69065608	A30423-00002	Rubber damper	4
12	69001992	M3032300002	Rubber damper(Withstanding Heat)	2
13	69042695	A30423LL-01000	Muffler	1
-	69042714	A20423LL-01000	Muffler	1
14	69039549	A30423-00001	Step bolt	1
15	69000251	GB/T97.1-12	Washer 12	1

图10/Fig10.

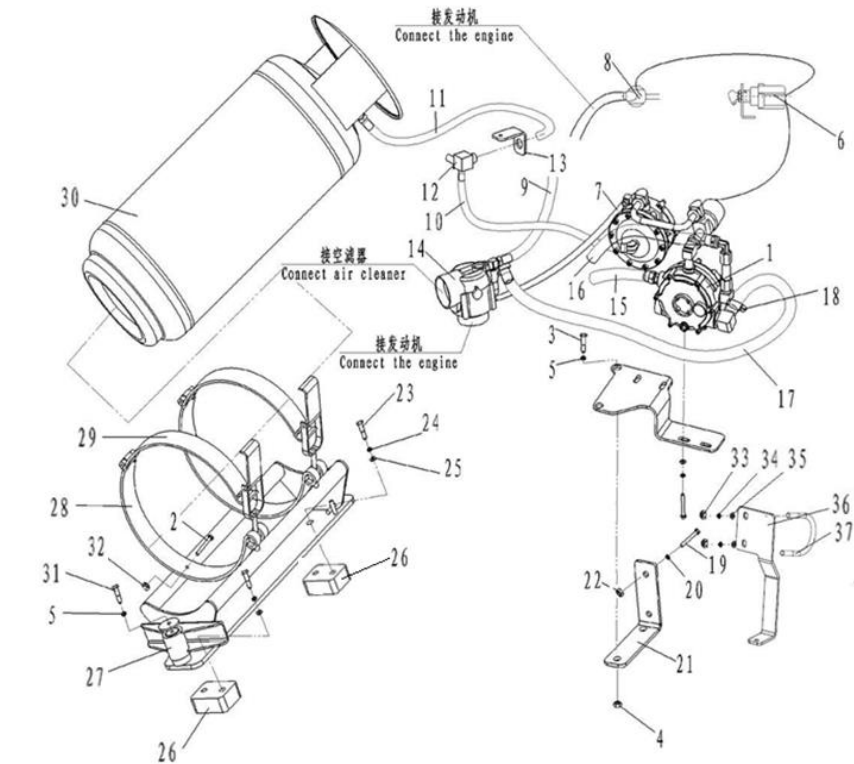
转换装置及安装（汽油机）/CONVERSION SYSTEM（GASOLINE）

FG(L) 20/25/30/35T-AWA、FGL20/25/30/35T-AWG



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		M30D71N00000	Conversion System ASS'Y	1	
-		M30672N00000	Conversion System ASS'Y	1	
1	69100720	M30672N01000	Carburetor and filter ass'v	1	
-	69136710	M30D71N02000	Carburetor and filter ass'v	1	
2	69136711	GB/T819.2-1997-M10*40	Crosshead Bolt M10×40	4	
3	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	2	
4	69000103	GB/T6170-M10-8J	Nut M10	2	
5	69000053	GB/T93-10	Washer 10	3	
6	69136243	M30672N07000	GAS-LPG Switch	1	
7	69123797	M30672N00006	Vacuum hose	1	
8	69123800	M30672N04000	Solenoid valve	1	
9	69123798	M30672N00005	Hose	1	
10	69123799	M30672N05000	Gas hose	1	
-	69136712	M30672N05000A	Gas hose	1	
-	69117517	U3049722103		1	
11	69100636	M30672N06000	H. P. hose	1	
-	69136713	M30672N06000A	H. P. hose	1	
-	69117519	U3049722104	H. P. hose	1	
12	69067346	M30672N03000	Tee connector	1	
13	69007933	M30672N00002	Pressure release valve br	1	
14	69136246	M30672N02000	Mixer	1	
-	69009868	M30D71N01000	Mixer	1	
15	69127789	M30672N00004	Water hose	1	
16	69127790	M30672N00007	Water hose	1	
17	69123796	M30672N00003	Gas hose	1	

FG(L) 20/25/30/35T-AWA、FD20/25/30/35T-AWG

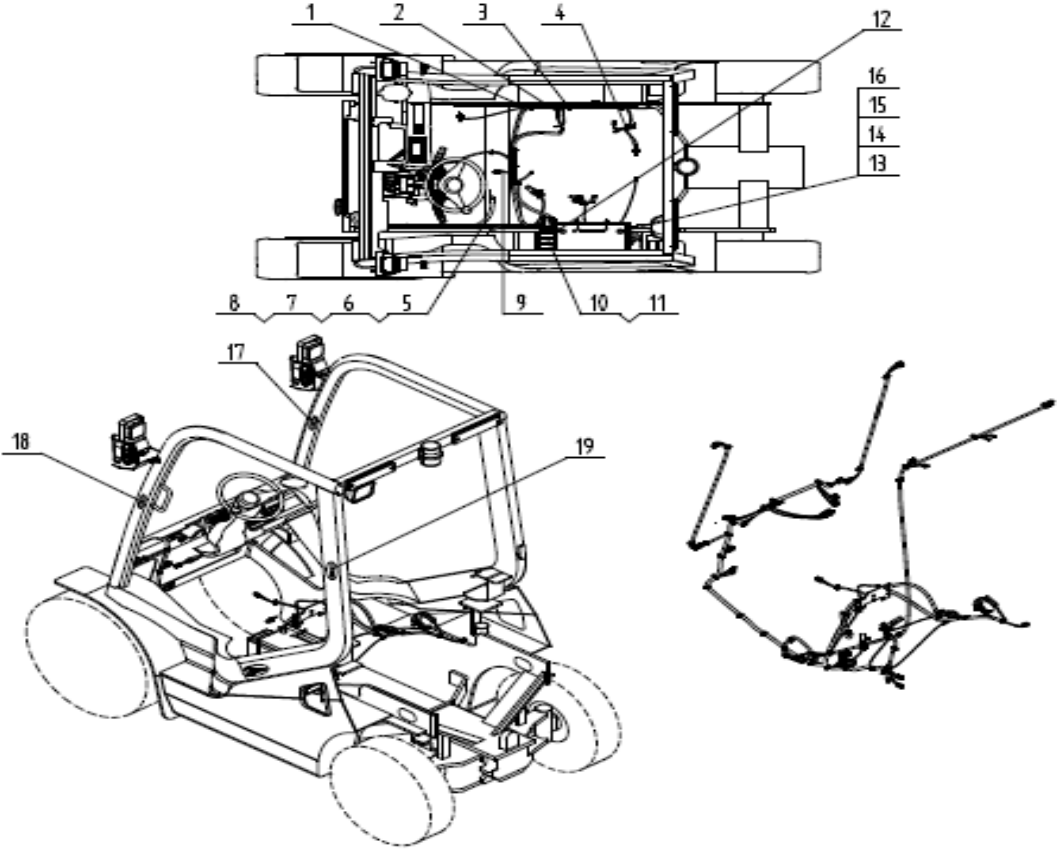


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
18	69136801	JB/T8870-1999-d32	Hose clamp d32	6	
19	69000198	GB/T5783-M8*20-8.8J	Bolt M8×20	2	
20	69000062	GB/T93-8	Washer 8	2	
21	69007932	M30672N00001	Bracket	1	
22	69000112	GB/T6170-M8-8J	Nut M8	2	
23	69023413	GB/T5782-M12*65-8.8J	Bolt M12×65	3	
24	69000054	GB/T93-12	Washer 12	3	
25	69000251	GB/T97.1-12	Washer 12	3	
26	69007098	M30670N00001	Rubber pad	2	
-	69098833	M30670N00007	Rubber damper I	2	
27	69003153	M30670N01000	LPG tank bracket ass'y	1	
28	69136714	M30670N00003	Bottom fastening sleeve	2	
29	69136715	M30670N00002	Top fastening sleeve	2	
30	69001520	M30670N03000	LPG tank	1	
31	69000125	GB/T5783-M10*25-8.8J	Bolt M10×25	1	
32	69136716	GB/T6175-2000	Nut M10	4	
33	69000111	GB/T6170-M6-8J	Nut M6	2	
34	69000060	GB/T93-6	Washer 6	2	
35	69000258	GB/T97.1-6	Washer 6	2	
36	69133193	U3049722101-Black	Solenoid valve holder	1	
37	69108224	U3049722102	U-bolt	1	

图11/FIG11.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AWE5

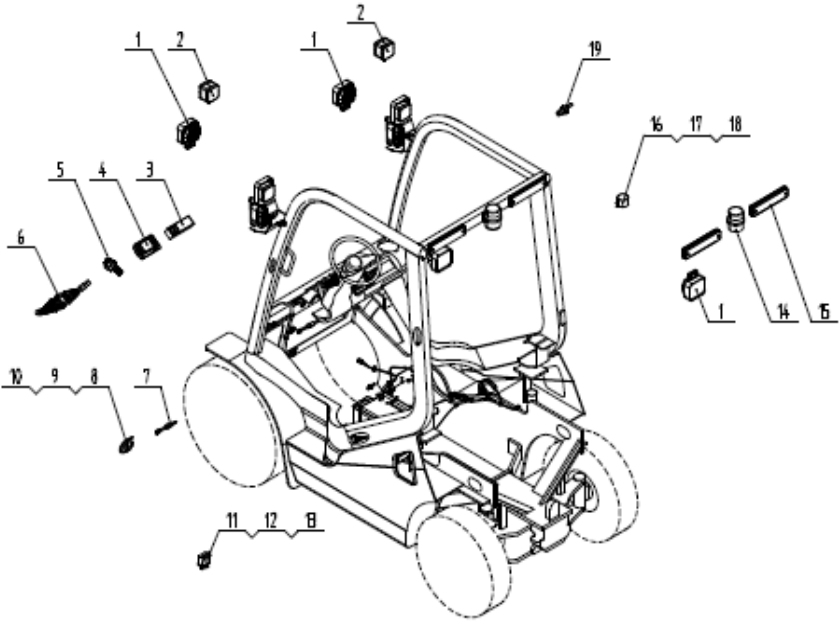


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	69035311	A30424-00000-4	Electric system	1	
1	69036772	A30424-01100	Main wiring harness	1	
2		A30424-01101	Fuse	1	
3	69045731	LS45731	Nylon cable ties	按需 On	D 6.4
4	69001847	U30424LS02002	Water temperature sensor WG430	1	
5	69041292	U3042401500	Grounding wire	1	
6	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1	
5	69000083	GB/T96.1-6	Washer 6	1	
8	69000060	GB/T93-6	Washer 6	1	
9	69080540	A30424-00001	Brake short wiring	1	
10	69037965	A30424-09100	Electric box	1	
11	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4	
12	69065973	A30424-01600A	Battery cable(+)	1	
13	69065975	A30424-01700A	Battery cable(-)	1	
14	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1	
15	69000259	GB/T97.1-8	Washer 8	1	
16	69000062	GB/T93-8	Washer 8	1	
17	69021907	30324-04000	Front light wiring harness(right)	1	
18	69019048	30324-03000	Front light wiring harness(left)	1	
19	69036775	A30424-01500	Rear light wiring harness	1	
20					
21					
22					
23					
24					

图12/FIG12.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AWE5

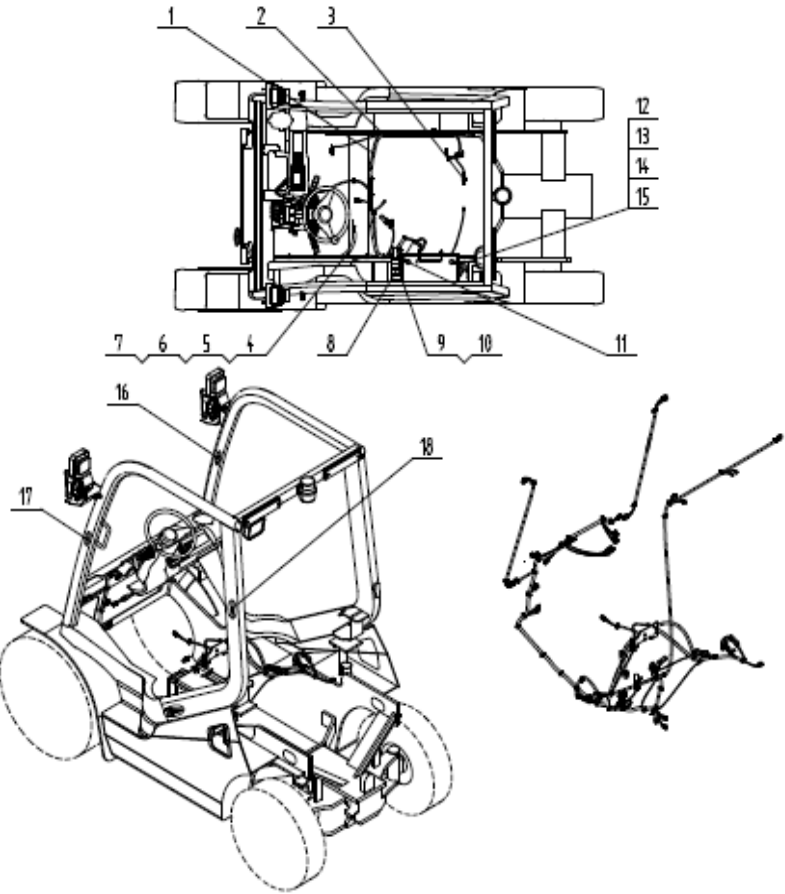


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
1	69044061	A30424-02103	Head light	3
2	69044060	A30424-02104	Front combination lamp	2
3	69039792	A30424-02200	Control switch ass'y	1
4	69071648	A30424-02500	Display HZB184YM-MKS (YANMAR)	1
5	69021669	30424-00016	Combination switch	1
6	69037964	A30424-02202	Key switch	1
7	69044167	A30424-02201	Brake switch	1
8	69006074	A25724-02005	Horn	1
9	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	1
10	69000259	GB/T97.1-8	Washer 8	1
11	69071648	A30424-02500	Q. G. S controller	1
12	69000190	GB/T5783-M6*16-8.8J	Bolt M6*16	1
13	69000060	GB/T93-6	Washer 6	1
14	69037956	A30424-02102	Rear combination lamp	2
15	69044061	A30424-02103	Caution light	1
16	69000379	A25724-02006	Buzzer	1
17	69000190	GB/T5783-M6*16-8.8J	Bolt M6*16	1
18	69000060	GB/T93-6	Washer 6	1
19	69001956	U3042402004	Oil temperature sensor	1

图13/FIG13.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AWV5; FD20/25/30/35T-AWV3

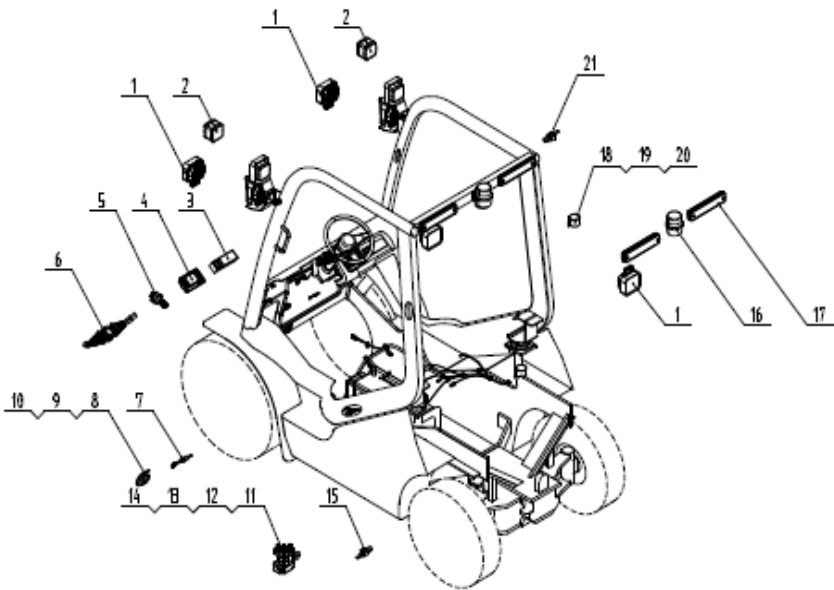


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	69042727	A30424LL-00000-1	Electric system	1
1	69092491	A30424LL-01100A	Main wiring harness	1
2	69045731	LS45731	Nylon cable ties	按需 On
3	69001847	U30424LS02002	Water temperature sensor WG430	1
4	69041292	U3042401500	Grounding wire	1
5	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1
6	69000083	GB/T96.1-6	Washer 6	1
7	69000060	GB/T93-6	Washer 6	1
8	69045336	30424L-01001	Fuse	1
9	69037965	A30424-09100	Electric box	1
10	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4
11	69065974	A30424LL-01600A	Battery cable(+)	1
12	69065975	A30424-01700A	Battery cable(-)	1
13	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1
14	69000259	GB/T97.1-8	Washer 8	1
15	69000062	GB/T93-8	Washer 8	1
16	69019048	30324-03000	Front light wiring harness(left)	1
17	69021907	30324-04000	Front light wiring harness(right)	1
18	69036775	A30424-01500	Rear light wiring harness	1

图14/FIG14.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AWV5; FD20/25/30/35T-AWV3

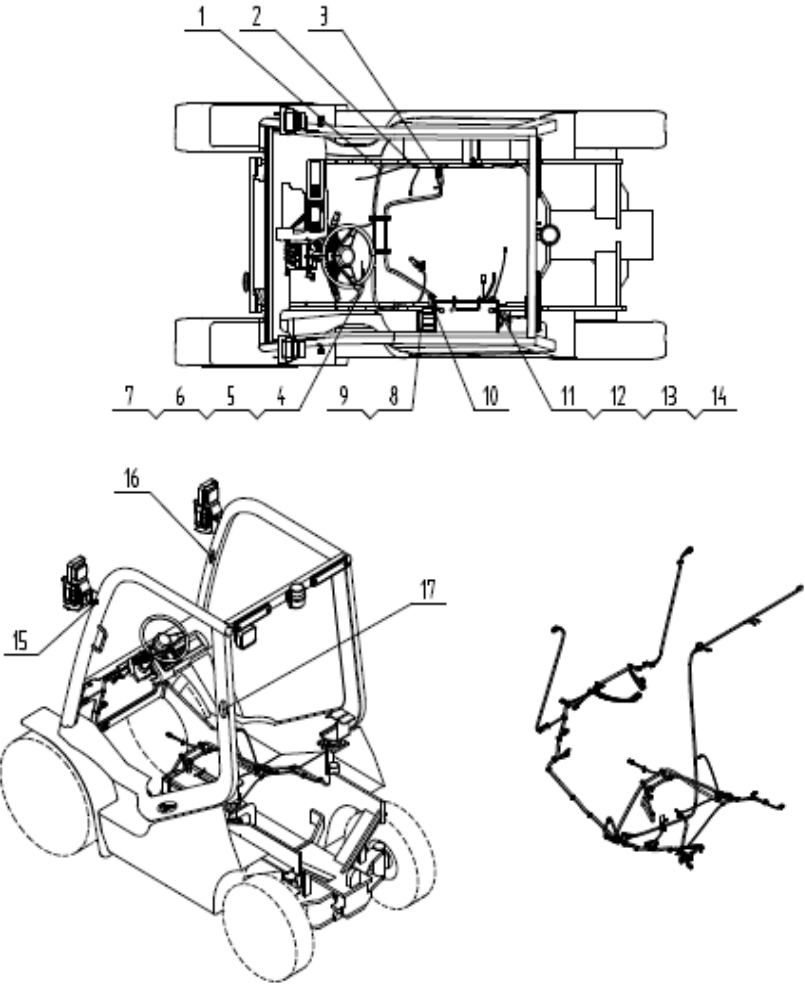


序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
1	69044061	A30424-02103	Head light	3
2	69044060	A30424-02104	Front combination lamp	2
3	69039792	A30424-02200	Control switch ass'y	1
4	69052682	A30424XC-02400	Display	1
5	69037964	A30424-02202	Key switch	1
6	69021669	30424-00016	Combination switch	1
7	69044167	A30424-02201	Brake switch	1
8	69006074	A25724-02005	Horn	1
9	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1
10	69000062	GB/T93-8	Washer 8	1
11	69139309	32A66-19101	Start Relay	1
12	69070246	GB/T818-M5*10-4.8J	Screw M5*10	2
13	69000257	GB/T97.1-5	Washer 5	2
14	69000059	GB/T93-5	Washer 5	2
15	69003027	30324-00038	Water temperature sensor	1
16	69009359	A25724-02004	Caution light	1
17	69037956	A30424-02102	Rear combination lamp	2
18	69000379	A25724-02006	Buzzer	1
19	69000190	GB/T5783-M6*16-8.8J	Bolt M6*16	1
20	69000060	GB/T93-6	Washer 6	1
21	69001956	U3042402004	Oil temperature sensor	1

图15/FIG15.

电气系统 / ELECTRIC SYSTEM

FG (L) 20/25/30/35T-AWA5; FG (L) 20/25/30/35T-AWA3



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	69052226	A30224N-00000-2	Electric system	1
1	69092489	A30224N-01100A	Main wiring harness	1
2	69045731	LS45731	Nylon cable ties	按需 On
3	69012271	30324-01001	Fuse	1
4	69041292	U3042401500	Grounding wire	1
5	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1
6	69000083	GB/T96.1-6	Washer 6	1
7	69000060	GB/T93-6	Washer 6	1
8	69037965	A30424-09100	Electric box	1
9	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4
10	69023599	30324M-01105A	Battery cable(+)	1
11	69065975	A30424-01700A	Battery cable(-)	1
12	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1
13	69000259	GB/T97.1-8	Washer 8	1
14	69000062	GB/T93-8	Washer 8	1
15	69019048	30324-03000	Front light wiring harness(left)	1
16	69021907	30324-04000	Front light wiring harness(right)	1
17	69036775	A30424-01500	Rear light wiring harness	1

FG(L) 20/25/30/35T-AWA5; FG(L) 20/25/30/35T-AWA3

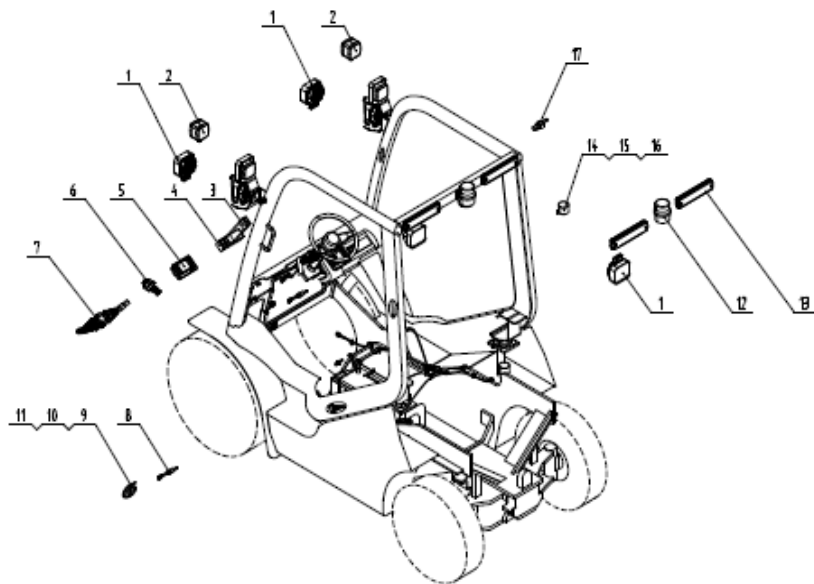
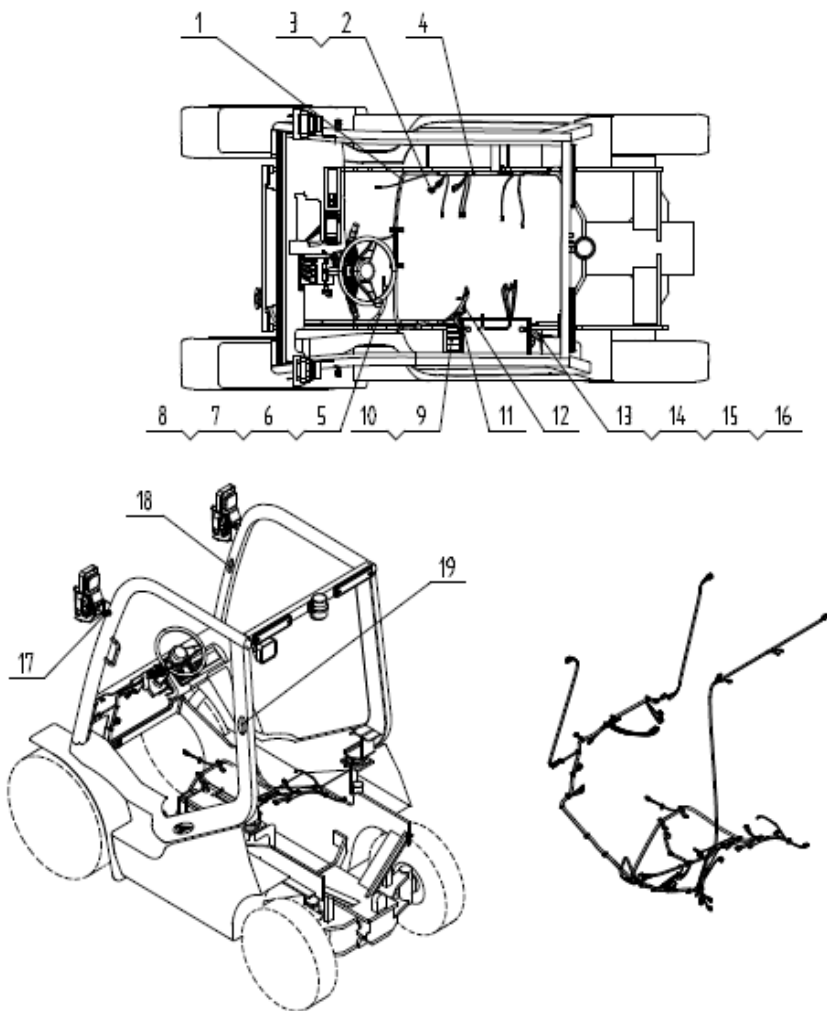
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图17/FIG17.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AGK5; FD20/25/30/35T-AG (2) 5; FD20/25/30/35T-AG (2) 3



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	69067907	A30424D-00000-1	Electric system	1	
1	69059338	A30424D-01100	Main wiring harness	1	
2	69047052	A30424XC-01101	Chip fuse holder	1	
3	69000484	22150010000	10A Fuse	1	
4	69045731	LS45731	Nylon cable ties	按需 On	
5	69041292	U3042401500	Grounding wire	1	
6	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1	
7	69000083	GB/T96.1-6	Washer 6	1	
8	69000060	GB/T93-6	Washer 6	1	
9	69037965	A30424-09100	Electric box	1	
10	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4	
11	69023599	30324M-01105A	Battery cable(+)	1	
12	69039580	30324D-01002L	Fuse	1	
13	69065975	A30424-01700A	Battery cable(-)	1	
14	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1	
15	69000259	GB/T97.1-8	Washer 8	1	
16	69000062	GB/T93-8	Washer 8	1	
17	69019048	30324-03000	Front light wiring harness(left)	1	
18	69021907	30324-04000	Front light wiring harness(right)	1	
19	69036775	A30424-01500	Rear light wiring harness	1	

电气系统 / ELECTRIC SYSTEM

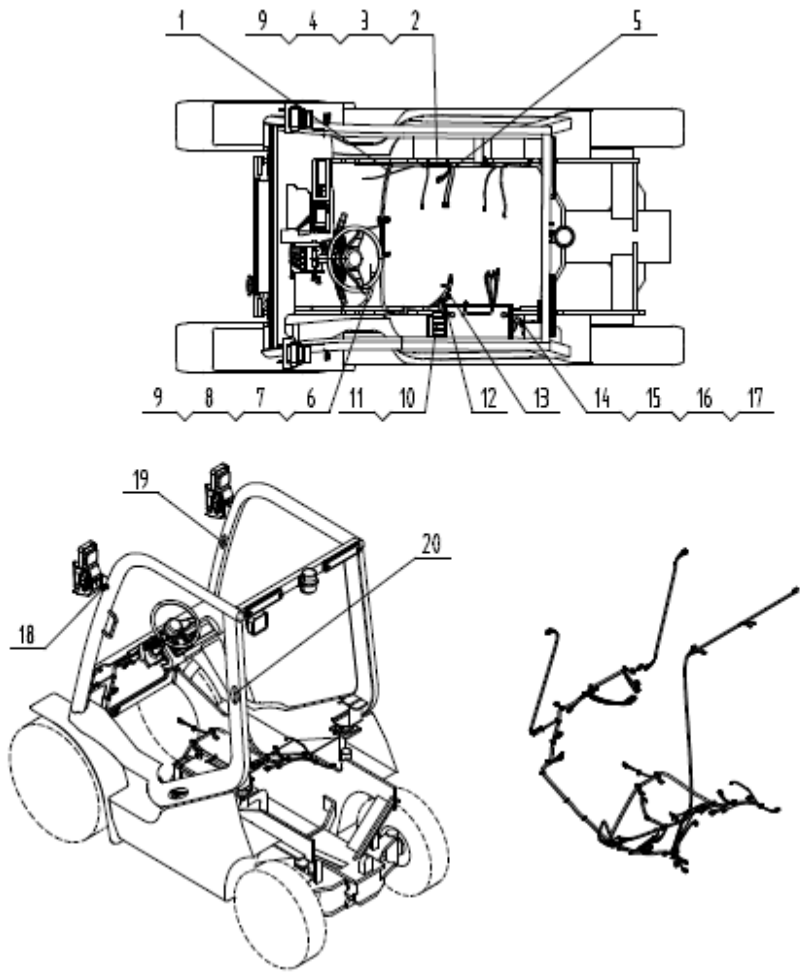
This diagram shows an exploded view of a go-kart chassis. The main frame is a tubular structure with a steering column and a seat. Various components are shown being assembled onto the frame, indicated by numbered callouts: 1 (small black bush or pin), 2 (small black bush or pin), 3 (small black bush or pin), 4 (small black bush or pin), 5 (small black bush or pin), 6 (black foot pedal), 7 (small black bush or pin), 8 (small black bush or pin), 9 (small black bush or pin), 10 (small black bush or pin), 11 (small black bush or pin), 12 (small black bush or pin), 13 (small black bush or pin), 14 (small black bush or pin), 15 (small black bush or pin), 16 (small black bush or pin).

[illegible]

图19/FIG19.

电气系统 / ELECTRIC SYSTEM

FD20/25/30/35T-AG(1) 5; FD20/25/30/35T-AG(1) 3



序号 Item No.	代号 Part No.	名称 Description	数量 Q' ty	备注 Remark
A	69077877	A30424XC-00000(III)-1	Electric system	1
1	69077874	A30424XC-01100(III)	Main wiring harness	1
2		XC490(III)-1	Electronic Control Unit	1
3	69011770	GB/T5782-M6*35-8.8J	Bolt M6*35	4
4	69000258	GB/T97.1-6	Washer 6	4
5	69045731	LS45731	Nylon cable ties	按需 On
6	69041292	U3042401500	Grounding wire	1
7	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1
8	69000083	GB/T96.1-6	Washer 6	1
9	69000060	GB/T93-6	Washer 6	5
10	69037965	A30424-09100	Electric box	1
11	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4
12	69023599	30324M-01105A	Battery cable(+)	1
13	69039580	30324D-01002L	Fuse	1
14	69065975	A30424-01700A	Battery cable(-)	1
15	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1
16	69000259	GB/T97.1-8	Washer 8	1
17	69000062	GB/T93-8	Washer 8	1
18	69019048	30324-03000	Front light wiring harness(left)	1
19	69021907	30324-04000	Front light wiring harness(right)	1
20	69036775	A30424-01500	Rear light wiring harness	1

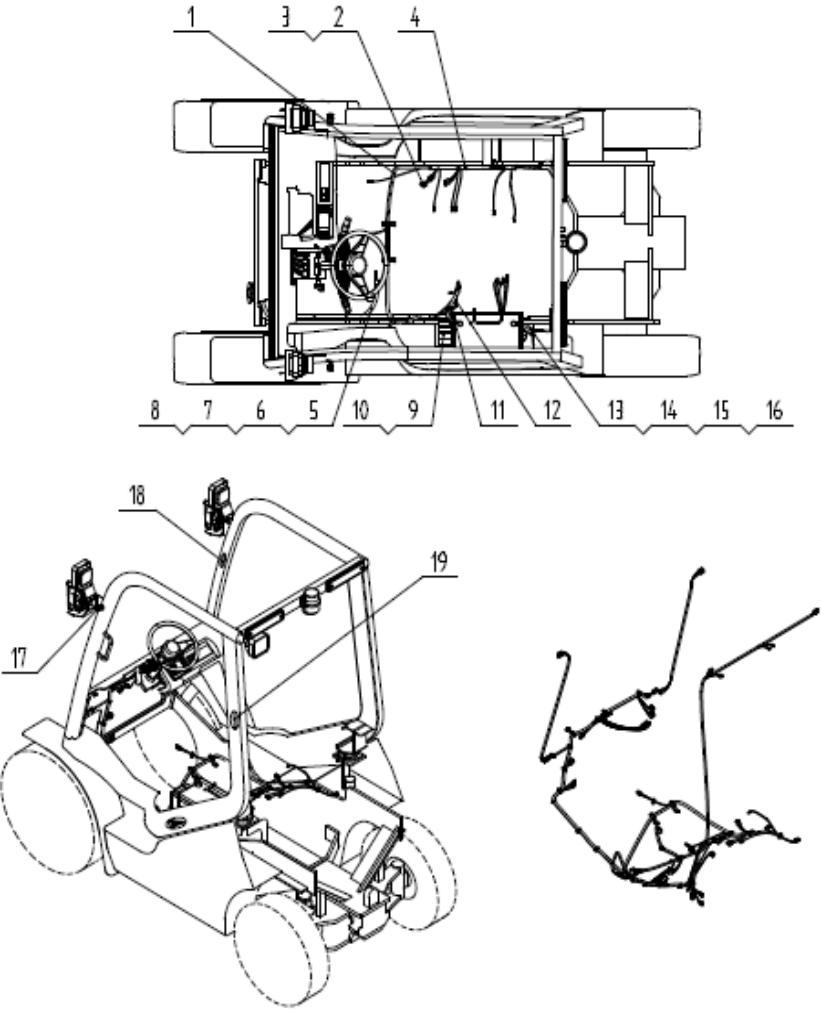
电气系统 / ELECTRIC SYSTEM

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图21/FIG21.

电气系统 / ELECTRIC SYSTEM

FGL20/25/30/35T-AWG3



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	69063756	A30624SY00000-1	Electric system	1
1	69063749	A30624SY01100	Main wiring harness	1
2	69045336	30424L-01001	Fuse	1
3	69045731	LS45731	Nylon cable ties	按需 On
4	69001847	U30424LS02002	Water temperature sensor WG430	1
5	69041292	U3042401500	Grounding wire	1
6	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	1
7	69000083	GB/T96.1-6	Washer 6	1
8	69000060	GB/T93-6	Washer 6	1
9	69080540	A30424-00001	brake short circuit wirin	1
10	69037965	A30424-09100	Electric box	1
11	69000102	GB/T818-M6*12-4.8J	Bolt M6*12	4
12	69065973	A30424-01600A	Battery cable(+)	1
13	69065975	A30424-01700A	Battery cable(-)	1
14	69039751	GB/T819.1-M8*12-8.8J	Bolt M8*12	1
15	69000259	GB/T97.1-8	Washer 8	1
16	69000062	GB/T93-8	Washer 8	1
17	69021907	30324-04000	Front light wiring harness(right)	1
18	69019048	30324-03000	Front light wiring harness(left)	1
19	69036775	A30424-01500	Rear light wiring harness	1
20				
21				
22				
23				
24				

电气系统 / ELECTRIC SYSTEM

This diagram shows an exploded view of a vehicle chassis, likely a go-kart or small utility vehicle. The chassis is shown from a side-rear perspective. Various components are labeled with numbers 1 through 17, indicating their assembly points. The components include:

- 1:** Two small rectangular components, possibly sensors or switches, located near the top of the chassis.
- 2:** A small cylindrical component, possibly a pin or bolt, located near the top of the chassis.
- 3:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 4:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 5:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 6:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 7:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 8:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 9:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 10:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 11:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 12:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 13:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 14:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 15:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 16:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.
- 17:** A small rectangular component, possibly a sensor or switch, located near the top of the chassis.

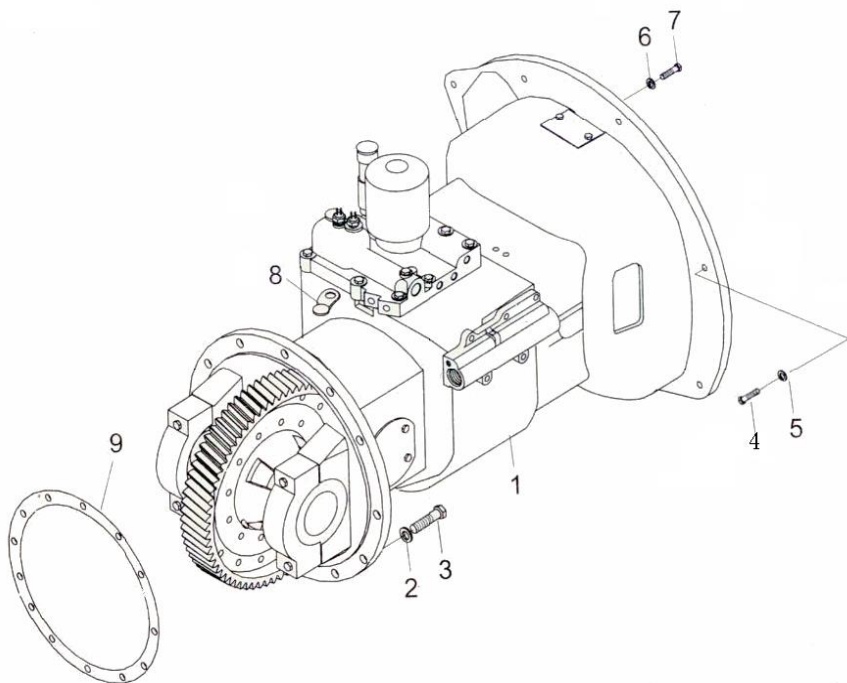
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电气系统 / ELECTRIC SYSTEM

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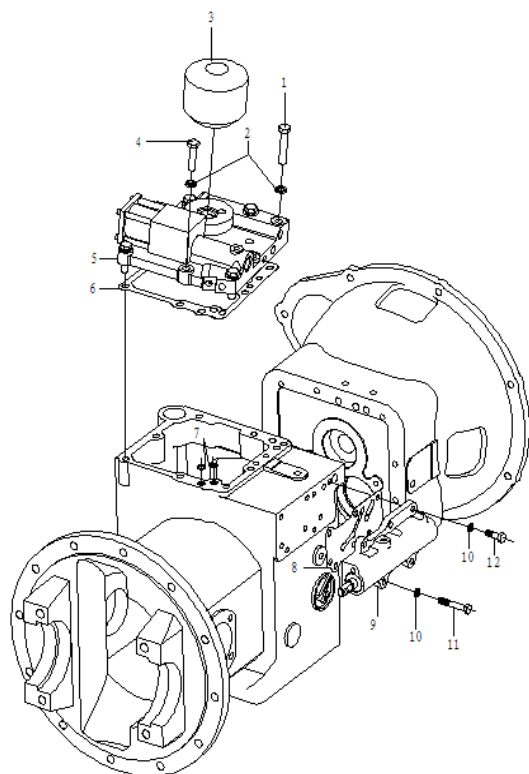
传动装置安装(液力式1/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE1/2)

FGL20/25/30/35T-AWG3

[illegible]

传动装置安装(液力式2/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE2/2)

FGL20/25/30/35T-AWG3

[illegible]

传动装置安装(液力式)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE)

FD20/25/30/35T-AG (1) 5

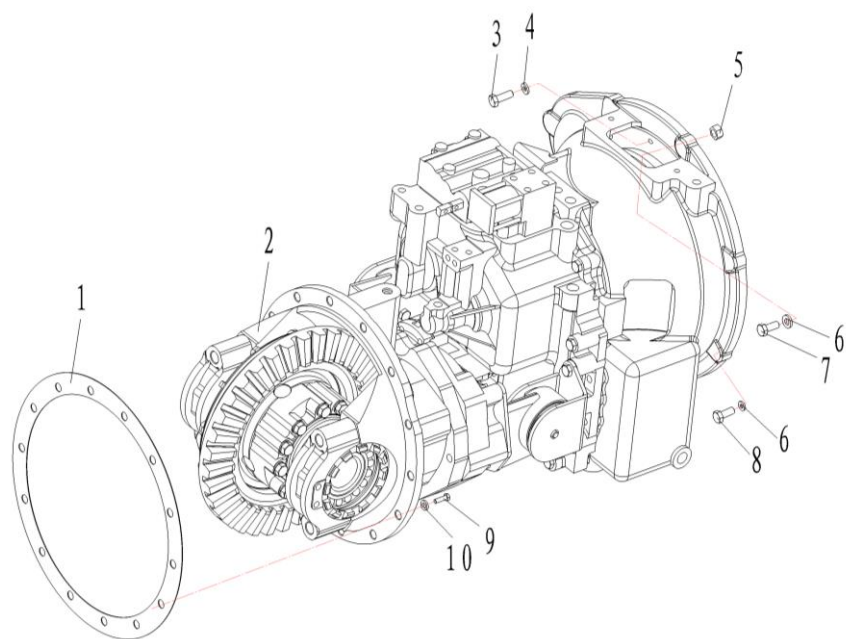
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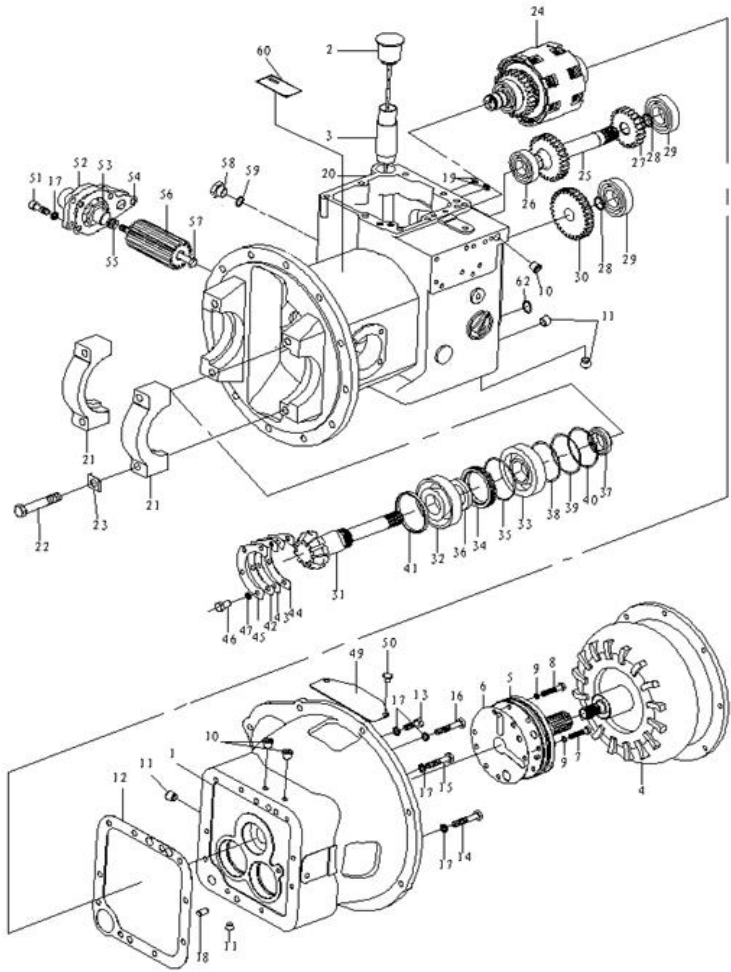
图26/Fig26.

传动装置安装(液力式1/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE1/2)

FG (L) 20/25/30/35T-AWA3

FD20/25/30/35T-AG (1) 3、FD20/25/30/35T-AWV3

FGL20/25/30/35T-AWG3

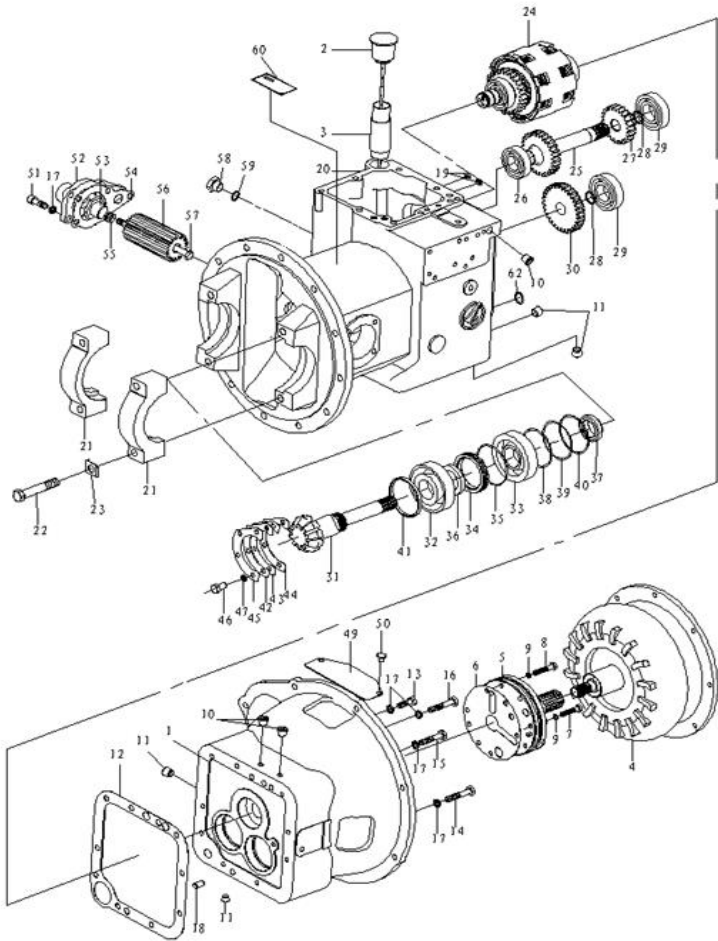


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
1	69059060	YDS30. 804	Tor-con housing	1	YQX (D) 30H
-	69135110	YDS30A. 801	Tor-con housing	1	YQX (D) 30A
2	69038509	YDS30. 909	Oiling Cap	1	
3	69135111	YDS30. 049	Oiling pipe	1	
4	69007147	YJH265	Hydraulic torque converter	1	YQX (D) 30 (MKS)
	69135112	YJH265A	Hydraulic torque converter	1	YQX (D) 30H
	69135113	YJH265D	Hydraulic torque converter	1	YQX (D) 30A
5	69006638	YDS30. 906	Oil pump ass'y	1	
6	69135114	YDS30. 100	Washer	1	
7	69135115	GB/T5789-1986-M8*50-10.9J	Bolt M8×50 grading 10.9	4	
8	69135116	GB/T5789-1986-M8*40-10.9J	Bolt M8×40 grading 10.9	2	
9	69135117	YDS30. 144	Combination gasket 18	6	
10	69135156	YDS30. 103	Screw plug	3	
11	69093815	YDS30. 104	Screw plug	4	
12	69135119	YDS30. 038	Washer	1	
13	69135120	GB/T5783-2000-M10*30	Bolt M10X30	12	
14	69135121	GB/T5783-2000-M10*50	Bolt M10X50	1	
15	69135122	GB/T5783-2000-M10*55	Bolt M10X55	6	
16		YDS30. 165	Bolt	1	
17	69000053	GB/T93-10	Washer 10	25	
18	69135125	GB/T119. 1-2000-12		2	
19	69135126	15×2.4 GB1235-76		2	
20	69059060	YDS30. 804	Housing	1	
21	69136245	YDS30. 072	Bearing seat	2	
22		YDS30. 089	Bolt	4	

图26/Fig26.

传动装置安装(液力式1/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE1/2)

FG (L) 20/25/30/35T-AWA3
FD20/25/30/35T-AG (1) 3、FD20/25/30/35T-AWV3
FGL20/25/30/35T-AWG3



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
23		YDS30.082	Lock plate	4	
24	69135130	YDS30.901S	Clutch ass'y	1	
25	69135131	YDS30.025	Shaft, idler	1	
26	69135132	6206 GB/T276-1994	Deep groove ball bearing 6206	1	
27	69094470	YDS30.037	Gear, idler	1	
28	69135133	GB/T893.1-1986-24	Orifice circlip 24	2	
29	69135134	6207 GB/T276-1994	Deep groove ball bearing 6207	2	
30	69135136	YDS30DY.002	Gear, output	1	
31		YDS25.017	Shaft, output	1	
32	69135137	32208 GB/T 297-1994	Tapered roller bearing 32208	1	
33	69135138	30208 GB/T 297-1994	Tapered roller bearing 30208	1	
34	69135139	YDS30.023	Oil seal retainer	1	
35	69135140	80×3.1 GB1235-76	O-ring 80x3.1	1	
36	69135141	12163-82131	Oil seal	1	
37	69093810	YDS30.024	Nut	1	
38	69135142	YDS30.019 (δ=0.1)	Washer	3	
39	69135143	YDS30.019 (δ=0.2)	Washer	按需 On	
40	69135144	YDS30.019 (δ=0.5)	Washer	3	
41	69135145	YDS30.020	Shaft collar	1	
42	69135146	YDS30.022 (δ=0.1)	Washer	3	
43	69135147	YDS30.022 (δ=0.2)	Washer	按需 On	
44	69135148	YDS30.022 (δ=0.5)	Washer	3	
45	69080362	YDS30.021	Bearing support plate	1	
46	69135149	GB/T5783-2000-M8*20	Bolt M8x20	4	

传动装置安装(液力式1/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE1/2)

FGL20/25/30/35T-AWG3

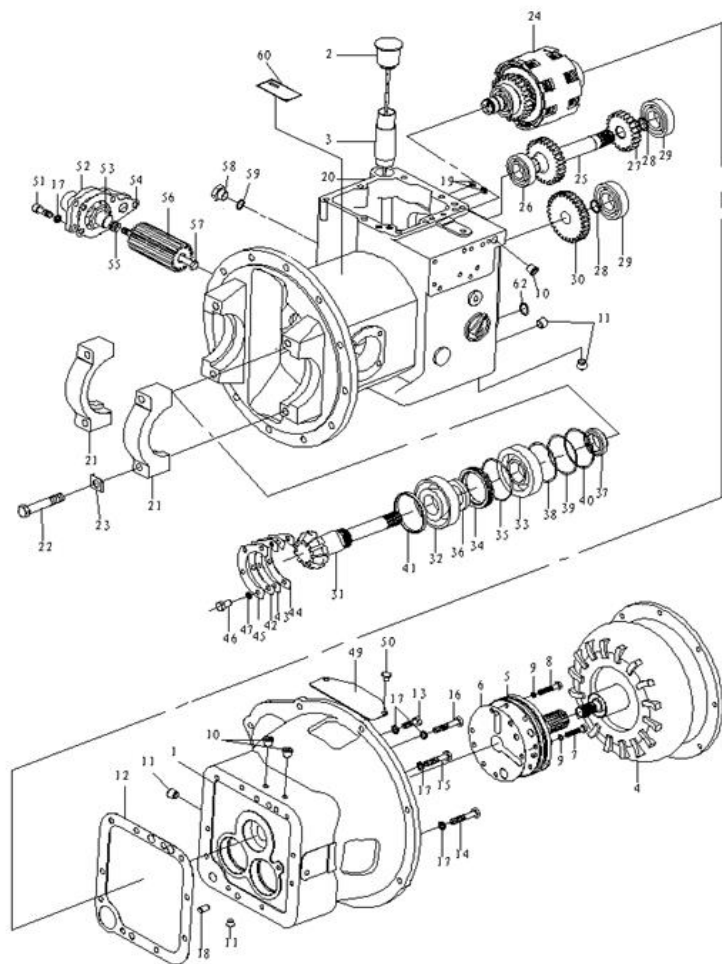
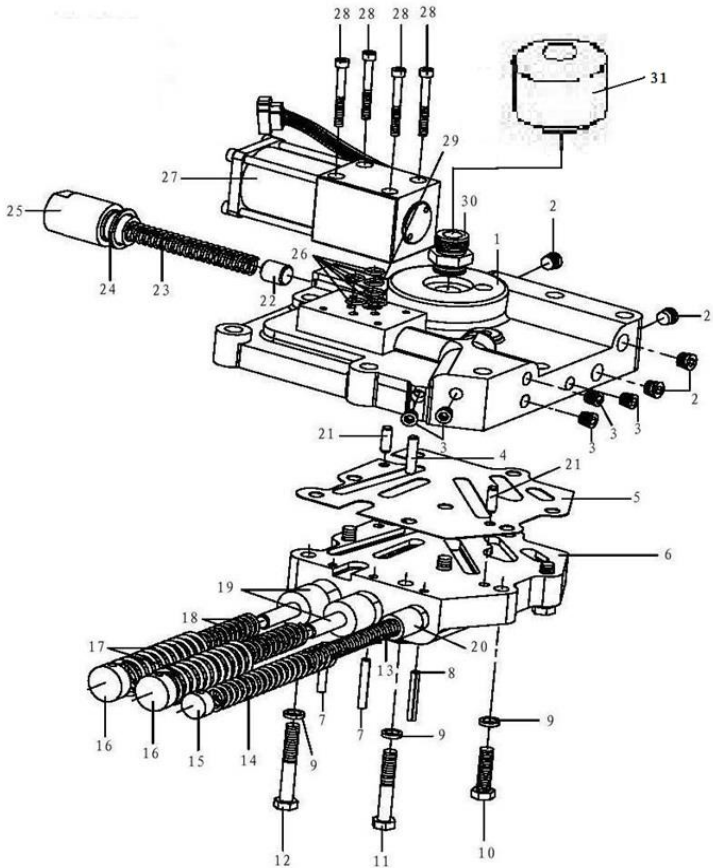
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图26/Fig26.

传动装置安装(液力式2/2)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE2/2)

FG (L) 20/25/30/35T-AWA3
FD20/25/30/35T-AG (1) 3、FD20/25/30/35T-AWV3
FGL20/25/30/35T-AWG3



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	69055820	DCCT5	Electrohydraulic control valve	1	
B		DCCT5S	Electrohydraulic control valve	1	
1	69135155	11243—83272	Housing cover	1	
2	69135156	YDS30. 103	Screw plug	4	
3	69106341	YDS30. 102	Screw plug	5	
4	69135157	GB/T 119.1-2000-6*28	Cylindrical Pin 6 (h8) ×28	1	
5	69082987	116H3-82361a	Paper pad	1	
6	69135158	15583—83362	Valve body	1	
7	69135159	GB/T879.1-2000-5*40	Elastic cylindrical pin 5×40	2	
8	69135160	GB/T879.1-2000-5*35	Elastic cylindrical pin 5×35	1	
9	69000062	GB/T93-8	Spring Washer	8	
10	69135161	GB/T5783-2000-M8*30-10.9I	Bolt M8×30 grading 10.9	2	
11	69135108	GB/T5783-2000-M8*50-10.9I	Bolt M8×50 grading 10.9	3	
12	69135162	GB/T5783-2000-M8*55-10.9I	Bolt M8×55 grading 10.9	3	
13	69135163	YDS30. 059	Spring	19	
14	69135164	15583-82411a	Spring	1	
15	69107618	YDS30. 060	Plug	1	
16	69107621	YDS30. 064	Plug	2	
17	69135165	YDS30. 062	Spring	2	
18	69135166	YDS30. 063	Spring	2	
19	69117772	YDS30. 061	Valve core	2	
20	69107615	YDS30. 057	Piston	1	
21	69135167	GB/T119.1-2000-6*18	Cylindrical pin 6 (h8) ×18	2	
22	69107612	YDS30. 052	Piston	1	
23	69135168	YDS30. 050	Spring	1	

(DCCT5)DCCT5S电液控制阀/(DTCCT5)DCCT5S CONTROL VALVE (ELECTRO-HYDRAULIC)

FD25/30/40T-M3WV3; FGL25/30/35T-M3WG3

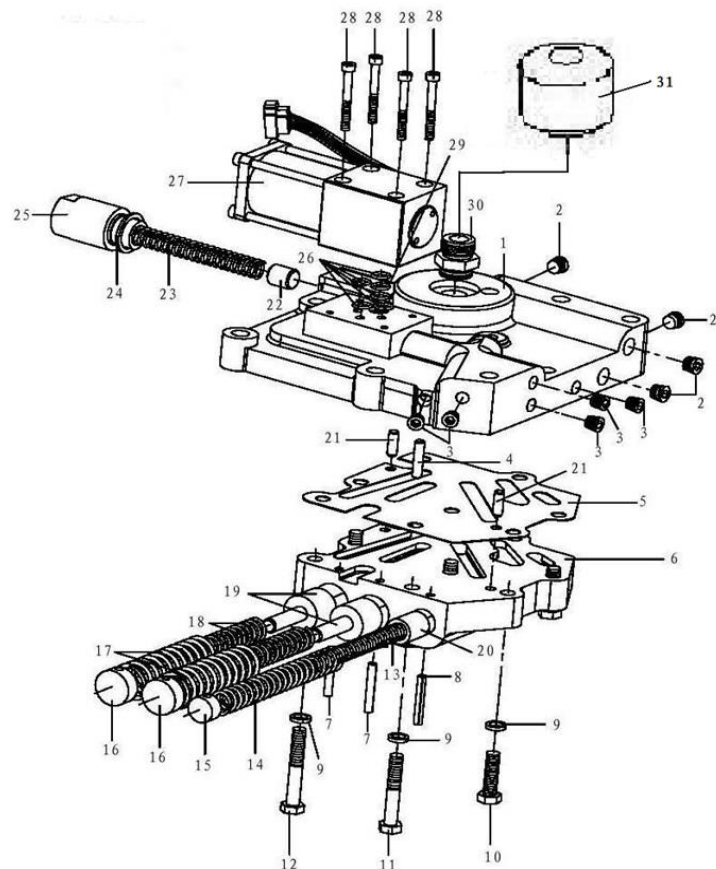
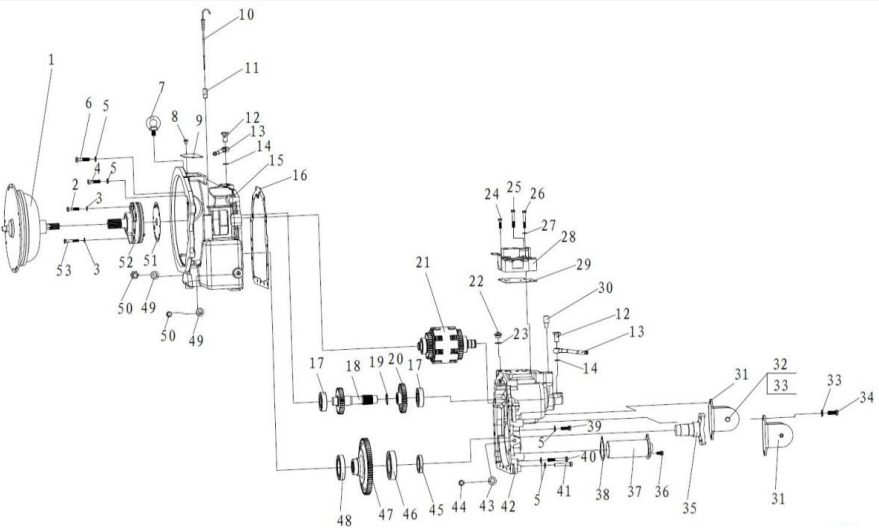
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图27/Fig27.

传动装置安装(液力式)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE)

FD20/25/30/35T-AWE5
FD20/25/30/35T-AWV5
FG (L) 20/25/30/35T-AWA5
FD20/25/30/35T-AG (1) 5



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
01	69083466	YJH265-10D	1	
02	69135116	GB/T5789-1986-M8*40-10.9I	3	
03	69135117	YDS30.144	6	
04		GB/T5783-M10*80	1	
05	69000053	GB/T93-10	15	
06		GB/T5783-M10*80	1	
07	69095736	GB/T825-M12	2	
08	69135152	GB/T818-2000-M8*10	2	
09		YDS30.112	1	
10	69059505	FYQX30.803	1	
11	69059507	YBS3.071	1	
12		YBS3.075	2	
13	69090921	YBS3.809	2	
14	69143423	Q/301B202-16*20*1	4	
15	69059653	FYQX30.802	1	
16	69070420	FYQX30.010	1	
17	69039054	6306 GB/T276-94	2	
18	69088550	FYQX30.007	1	
19	69005095	GB/T894.1-Φ35	1	
20	69088551	L91324-05800	1	
21	69052512	FYQX30.901	1	
22		YBS5.067	1	
23	69143425	Q/301B202-20*25*1	1	
24		GB/T5789-M8*30	2	
25		GB/T5789-M8*60	4	

图27/Fig27.

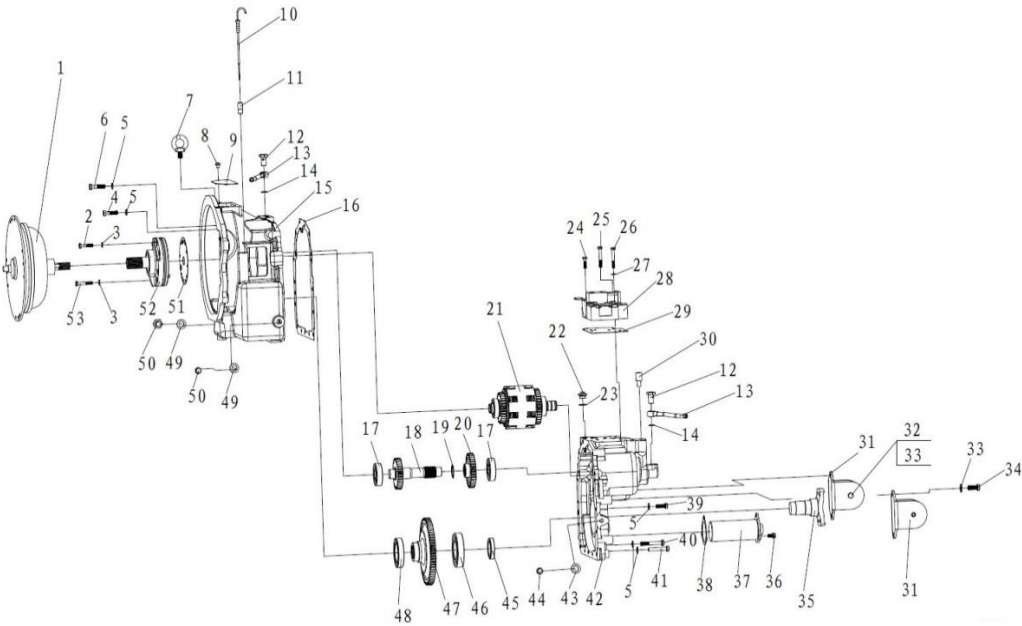
传动装置安装(液力式)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE)

FD20/25/30/35T-AWE5

FD20/25/30/35T-AWV5

FG(L)20/25/30/35T-AWA5

FD20/25/30/35T-AG(1)5



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
26	69021662	GB/T5782-M8*60-8.8J	Bolt M8×60	2
27	69000062	GB/T93-8	Washer 8	2
28	69052513	FYQX30. 908	Control valve(tor-con type)	1
29	69083046	FYQX30. 062	Gasket	1
30	YBS3. 805	Breathable connector cover ass'y	1	
-	FYQX30. 064	Breathable connector	1	
-	69000359	JB/T982-24	Combination gasket 24	1
31	FYQX30. 805	Bracket	2	
32	GB/T5786-M12*1. 25*90	Bolt M12×1. 25×90	2	
33	69000054	GB/T93-12	Washer 12	6
34	69000213	GB/T5786-M12*1. 25*30- 8. 8J	Bolt M12×1. 25×30	4
35	69088367	FYQX30. 017	Output flange	1
36	GB/T5789-M8*16	Bolt M8×16	3	
37	69052514	FYQX30. 804	Oil filter ass'y	1
38	69065526	FYQX30. 015	Filter paper pad	1
39	69000128	GB/T5783-M10*30-8. 8J	Bolt M10×30	5
40	GB/T5782-M10*75	Bolt M10×75	3	
41	69017797	GB/T5782-M10*60-8. 8J	Bolt M10×60	5
42	FYQX30. 801	Case ass'y	1	
43	69138439	JB982-77-16	Combination gasket16	1
44	YBQ323B. 146	Screw plug	1	
45	69074027	FYQX30. 020	Oil seal	1
46	69016771	GB/T276-6212	Deep groove ball Bearing 6212	1
47	69088552	L91324-15903	Output gear	1
48	69138348	GB/T276-6012	Deep groove ball bearing 6012	1

传动装置安装(液力式)/TRANSMISSION SYSTEM MOUNT (TOR-CON TYPE)

FD20/25/30/35T-AG (1) 5

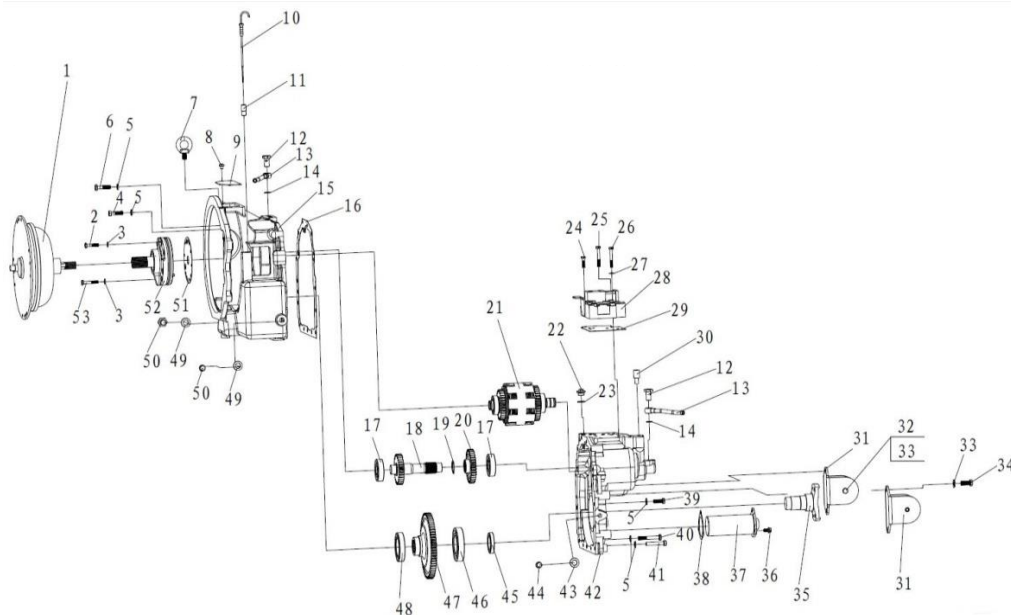
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图28/Fig28.

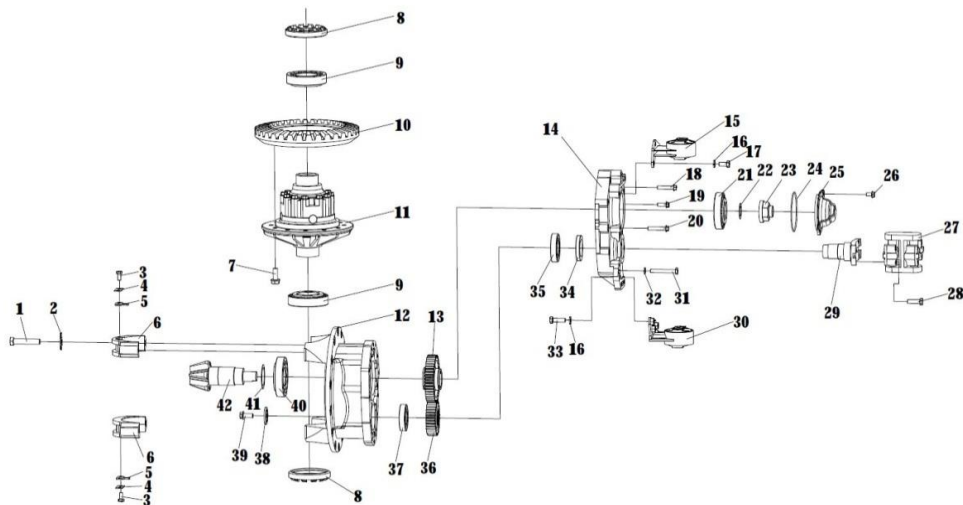
差速器总成/DIFFERENTIAL ASS'Y

FD20/25/30/35T-AWE5

FD20/25/30/35T-AWV5

FG(L)20/25/30/35T-AWA5

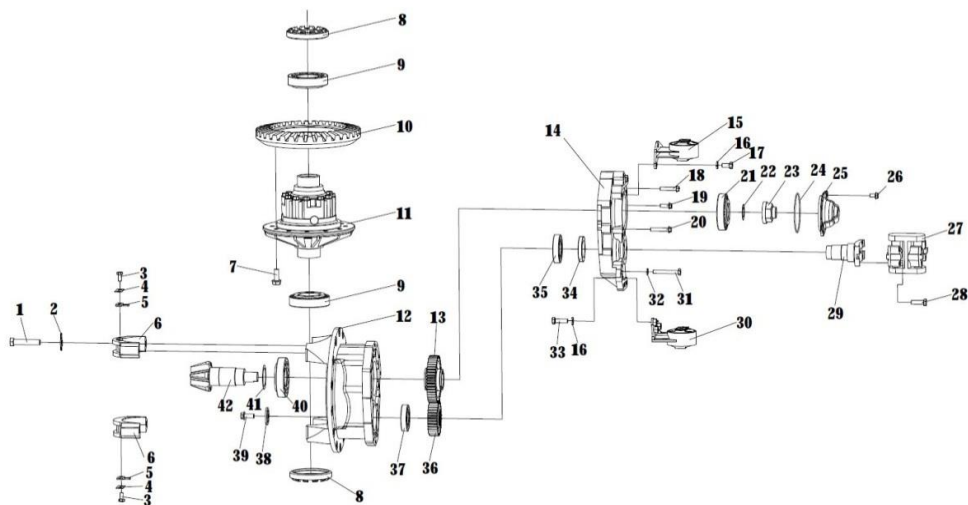
FD20/25/30/35T-AG(1)5



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q'ty	Remark
01	CSQD30.032	Bolt	4	
02	CSQD30.009	Thrust washer	4	
03	69032087 GB/T5786-M10*1.25*20-8.8J	Bolt M10×1.25×20	4	
04	CSQD30.028	Washer	2	
05	CSQD30.027	Thrust washer	2	
06	CSQD30.022	Bearing cover	2	
07	CSQD30.011	Bolt	12	
08	CSQD30.010	Adjusting nut	2	
09	69069135 32214	Deep groove ball bearing 32214	2	
10	69088555 CSQD30.012	Spiral bevel gear, driven	1	
11	FCSQD30.901	Differential gear ass'y	1	
12	69084712 FCSQD30.006	Differential seat	1	
13	69088554 FCSQD30.002	Driven gear	1	
14	FCSQD30.007	Differential case	1	
15	69076243 FCSQD30.902	Bracket ass'y(left)	1	
16	69000054 GB/T93-12	Washer12	6	
17	69000137 GB/T5786-M12*1.25*25-8.8J	Bolt M12×1.25×25	3	
18	CSQD30.035	Flange bolt	7	
19	CSQD30.036	Flange bolt	2	
20	CSQD30.034	Flange bolt	1	
21	GB/T297-31310	Bearing 31310	1	
22	CSQD30.017	Adjusting shim	4/4	
23	CSQD30.018	Nut	1	
24	69023231 LS23231	O-ring 115×3.1	1	
25	CSQD30.019	Driven shaft cap	1	

差速器总成/DIFFERENTIAL ASS'Y

FD20/25/30/35T-AG (1) 5

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FD20/25/30/35T-AWE5
FD20/25/30/35T-AWV5
FG(L) 20/25/30/35T-AWA5
FD20/25/30/35T-AG(1) 5

	序号
	Item No.

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FD20/25/30/35

FD20/25/30/35

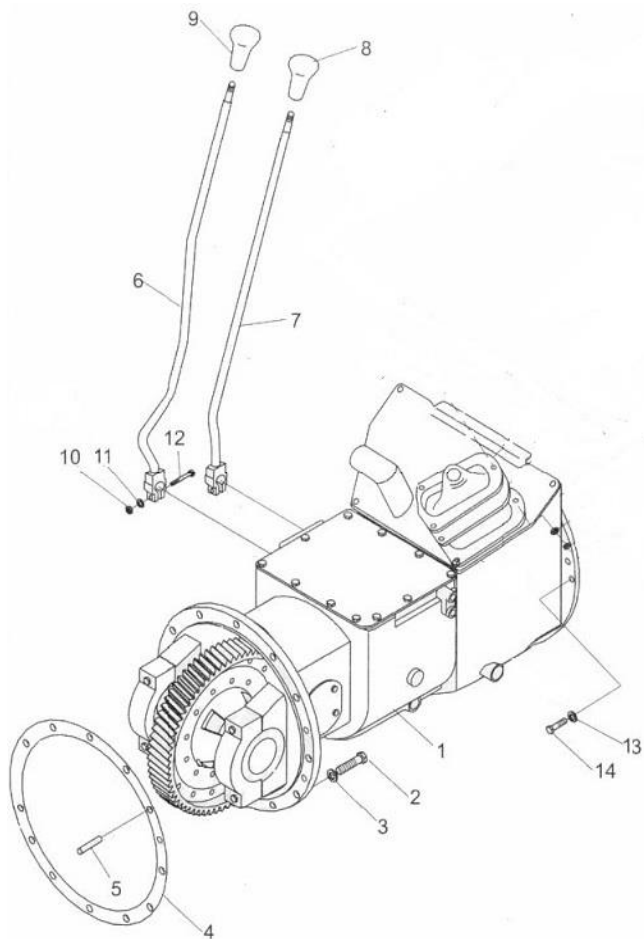
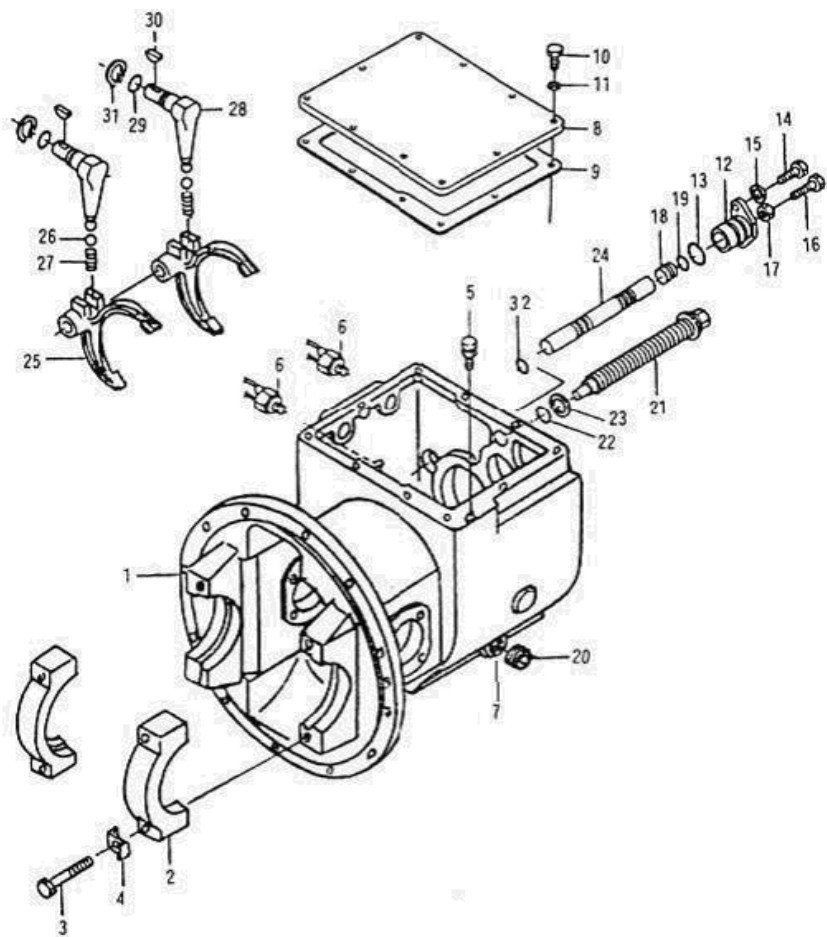
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图31/Fig31.

FD20/25/30/35

变速箱(机械式)/TRANSMISSION (CLUTCH TYPE) (1/4)



序号 Item No.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
1	JDS30.801A	Case,transmission	1	JDS30Ⅲ
2	JDS30.072	Bearing seat	2	JDS30Ⅲ
3	YDS30.089	Bolt	4	
4	JDS25.003	Lock plate	4	JDS25Ⅲ
	YDS30.082	Lock plate	4	JDS30Ⅲ
5	QC/T410-Q900B	Normally closed Breather plug Q900B	1	
6	69136240 JK208	Reverse lamp switch(incl.δ paper pad)	2	JDS25Ⅲ; JDS30Ⅲ
7	69138571 JB982-77-18	Combination gasket 18	1	
8	69007590 JDS30.048	Case cover	1	
9	69007592 JDS30.049	Case cover gasket	4	
10	69000123 GB/T5783-M10*20-8.8J	Bolt M10x20	4	
11	69000053 GB/T93-10	Washer 10	1	
12	JDS30.031	Shaft arm	1	
13	69124135 GB1235-35*3.1-G	O-ring 35x3.1	1	
14	69000198 GB/T5783-M8*20-8.8J	Bolt M8x20	2	
15	69000062 GB/T93-8	Washer 8	2	
16	69000134 GB/T5783-M10*45-8.8J	Bolt M10X45	1	
17	69000103 GB/T6170-M10-8J	Nut M10	1	
18	69138384 JDS30.032	Plug	1	
19	69018925 GB1235-20*2.4	O-ring 20x2.4	1	
20	69088744 YBS5.133	Screw plug	1	
21	JDS30.027	Slide bolt	1	
22	GB1235-28*3.5	O-ring 28x3.5	1	
23	JDS30.028	Spring washer with external tooth	1	
24	69007588 JDS30.033	Shift rod	1	

FD20/25/30/35

FD20/25/30/35

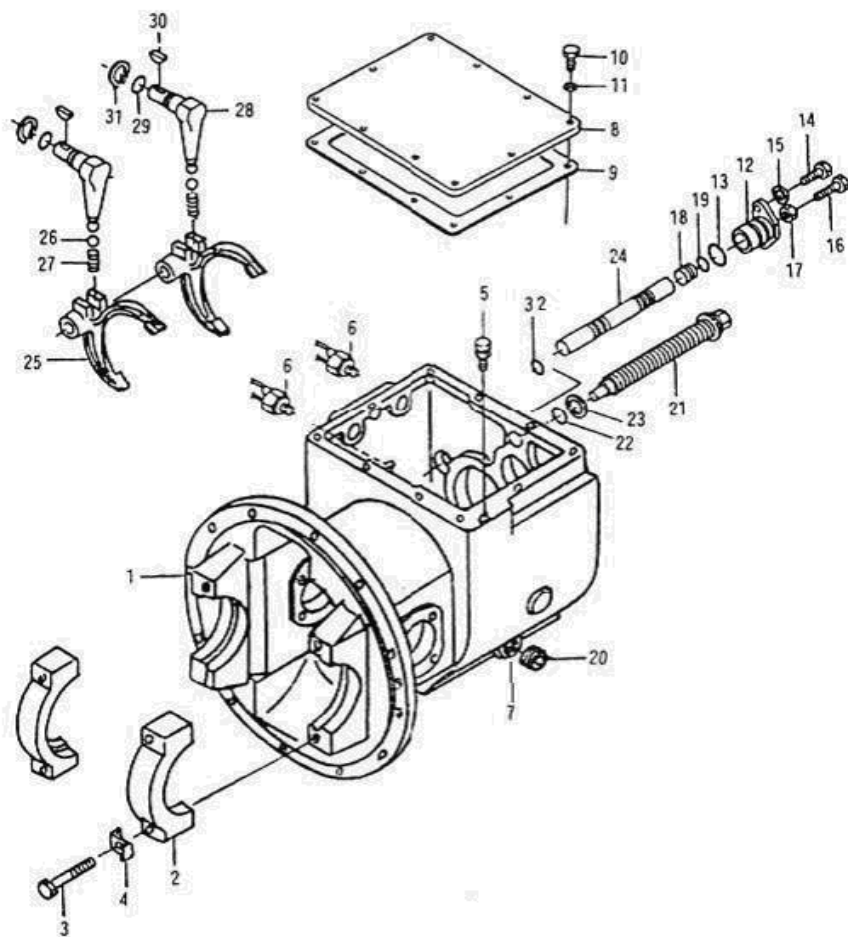
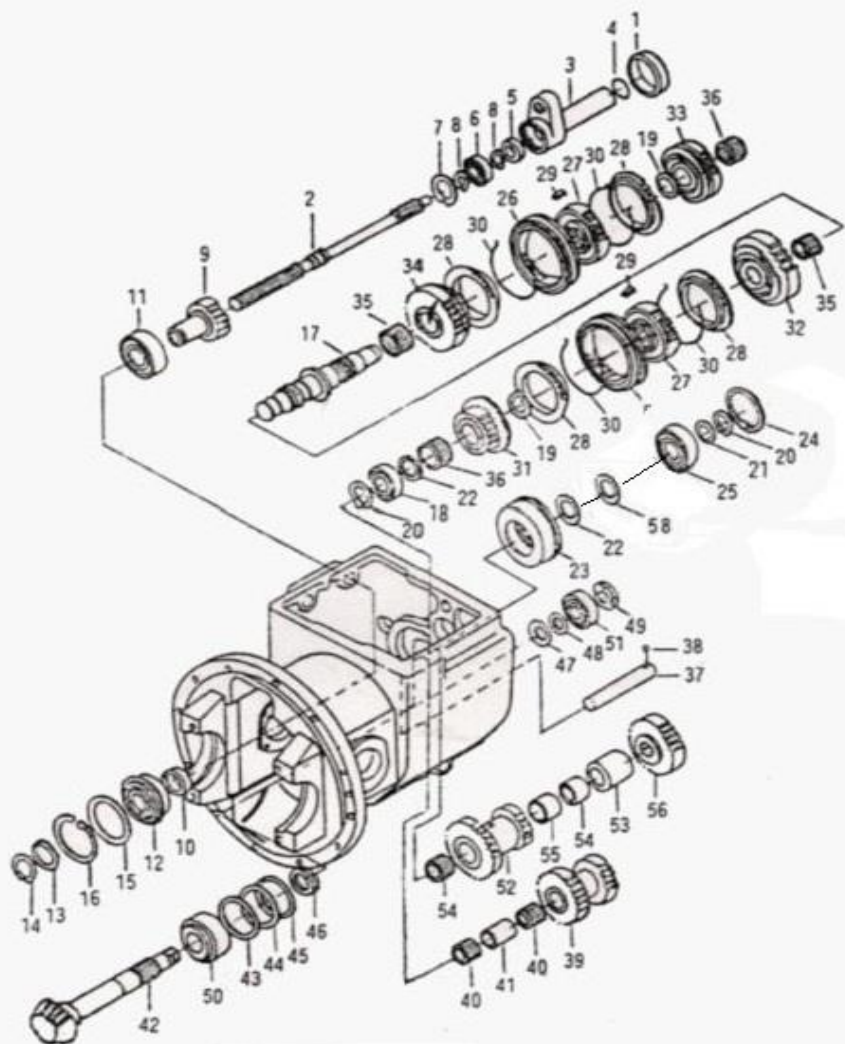
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图32/Fig32.

FD20/25/30/35

变速箱(机械式)/TRANSMISSION (CLUTCH TYPE) (2/4)

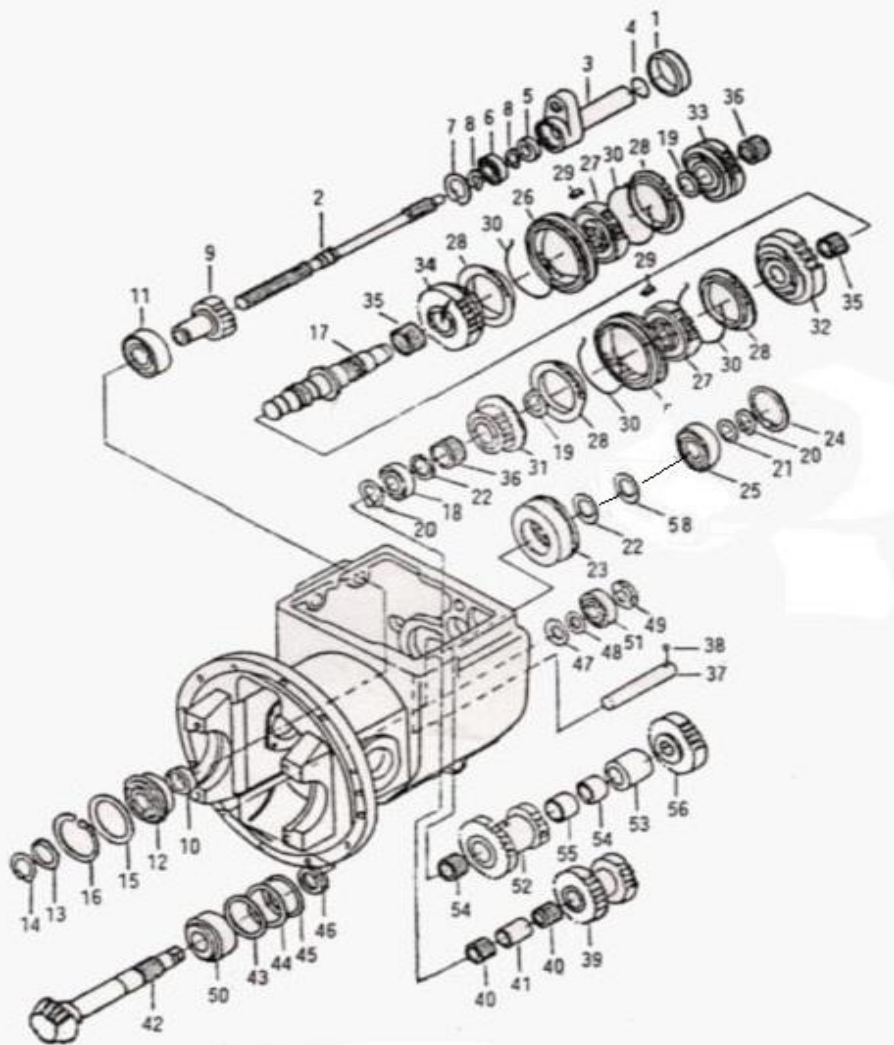


序号 Item No.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
01	69007595	JDS30.026	Shaft collar	1
02	69007608	JDS30.025	Main drive shaft	1
3	JDS30.024	Bearing retainer	1	
4		GB1235-42*3.5	O-ring 42×3.5	1
5	69007598	AC1315E0	Oil seal	1
6	69004924	GB/T276-6005	Bearing 6005	1
7	69059825	GB/T893.1-Φ47	Orifice circlip 47	1
8	69000067	GB/T894.1-Φ25	Axial circlip 25	2
9		JDS30.037	Input gear	1
10	69007606	JDS30.038	Spacer	1
11	69136292	GB/T276-1994-01	Deep groove ball bearing 6207	1
12		GB/T276-6207N	Deep groove ball bearing 6207N	1
-		GB/T305-72/78.6	Stop ring 72/78.6	1
13		JDS30.040	Spacer	1
14	69005095	GB/T894.1-Φ35	Axial Circlip 35	1
15	69007594	JDS30.039	Bearing Washer	1
16		GB/T893.2-80	Orifice Circlip 80	1
17	69007618	JDS30.003	Main shaft	1
18		GB/T283-NJ306E	Cylindrical roller bearing NJ306E	1
19	69138379	GB/T894.1-48	Axial Circlip 48	2
20	69000068	GB/T894.1-Φ30	Axial Circlip 30	2
21		JDS30.018	Spacer	1/5×2
22	69059268	JDS30.017	Thrust friction plate	2
23	69007612	JDS30.019	Bearing retainer	1
24		GB/T893.2-72	Orifice Circlip 72	1

图32/Fig32.

变速箱(机械式)/TRANSMISSION (CLUTCH TYPE) (2/4)

FD20/25/30/35

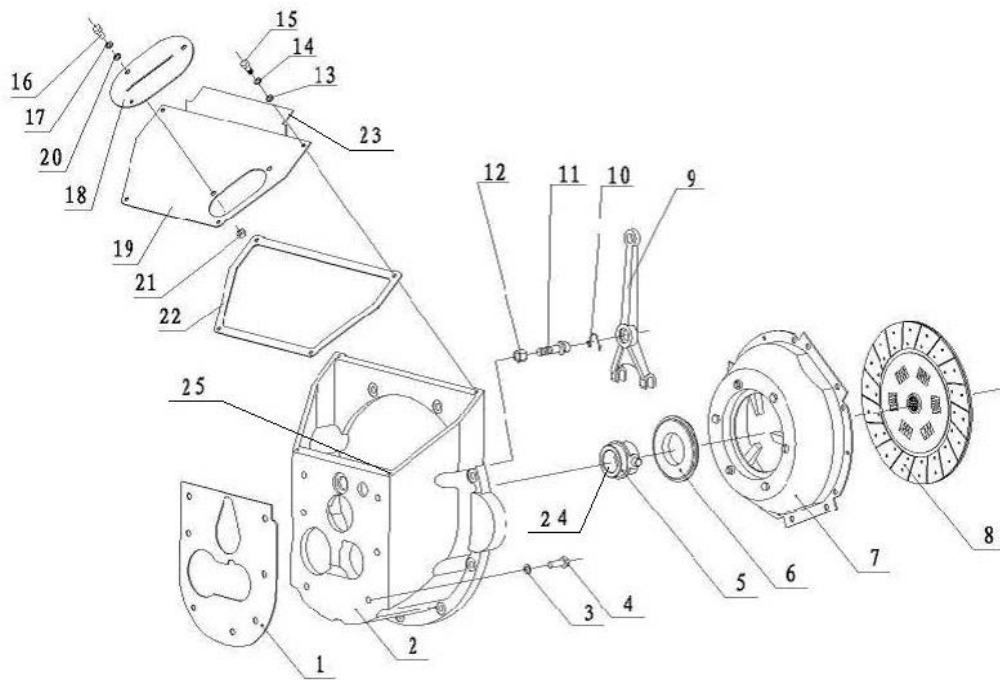


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
25	69018614	GB/T276-1994-6306	Deep groove ball bearing 6306	1	
26		JDS30.010	Engagement sleeve	1	
27		JDS30.007	Clutch secondary gear hub	2	
28	69026978	JDS30.013	Gear sleeve ring 1/2	4	
29	69047322	JDS30.011	Gear sleeve slipper	6	
30		JDS30.012	Spring	4	
31	69007617	JDS30.002	High speed gear	1	
32	69007616	JDS30.004	Low speed gear	2	
33	69007609	JDS30.014	Forward gear	1	
34	69007607	JDS30.005	Reverse gear	1	
35		JDS30.015W	Needle bearing	2	
36	69142016	JB/T7918-K35*40*27	Needle bearing KJ35×40×27S	2	
37		JDS30.006	Idler gear	1	
38	69047105	GB/T308-77-1/4	Steel ball 6.3500G200b	1	
39	69007614	JDS30.008	Idler gear	1	
40		JB/T7918-K25*33*24	Needle bearing KMJ25×33×24	2	
41	69007615	JDS30.009	Bushing	1	
42	69024995	JDS25.041	Output shaft	1	JDS25Ⅲ
-	69007620	JDS30.041	Output shaft	1	JDS30Ⅲ
43		JDS30.043(δ=0.1)	Washer	1/3	
44		JDS30.043(δ=0.2)	Washer	1/3	
45		JDS30.043(δ=0.3)	Washer	1/3	
46	69007610	JDS30.042	Thrust Washer	1	
47		JDS30.020 (δ=4)	Thrust plate	1/4	
		JDS30.020 (δ=4.5)	Thrust plate	1/4	

FD20/25/30/35

[illegible]

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
1	69007583	JDS30 II .001	Paper pad	1	
2	69141941	10063-11070G	Clutch housing	1	
页 3	69000053	GB/T93-10	Washer10	7	

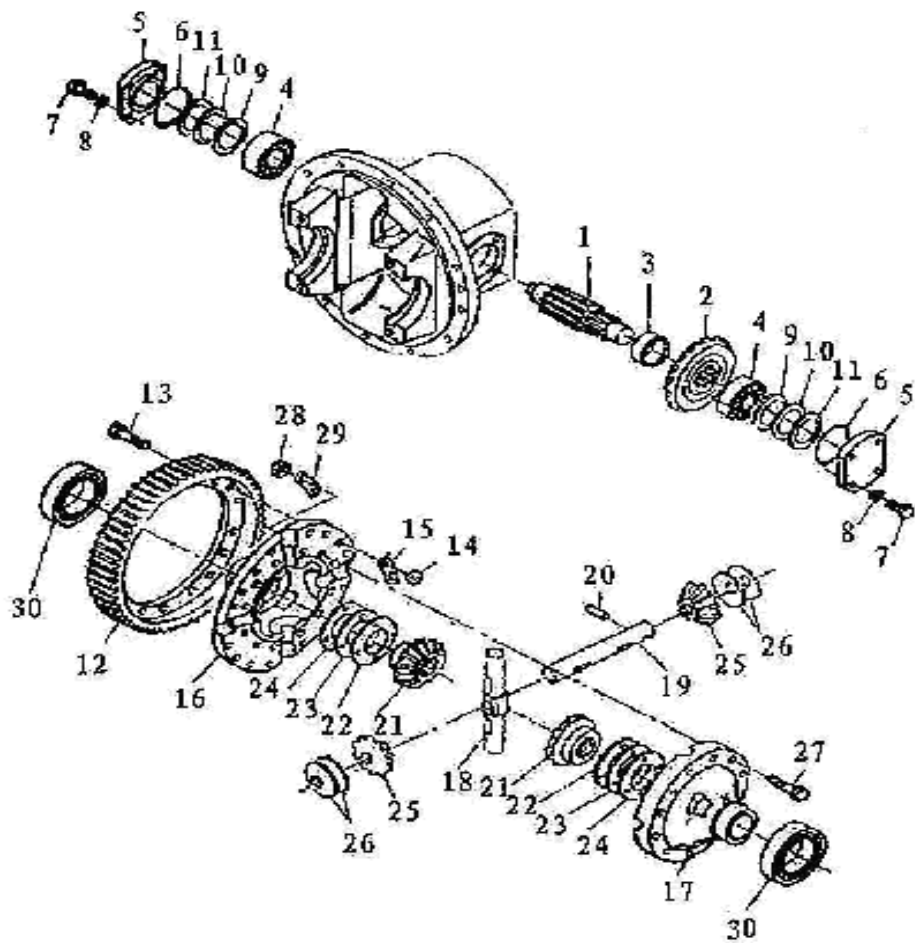


4	69000128	GB/T5783-M10*30-8.8J	Bolt M10X30	7	
5		JDS30 II .006	Release bearing sleeve	1	
6		13453-12031	Release bearing	1	
7		13453-10402	Platen & cover ass'y	1	
8		13453-10301	Clutch friction plate ass'y	1	
9	69002399	JDS30II.0008	Release fork	1	
10	69138398	10113-10081	Snap ring	1	
11	69138397	13073-12001	Supporting bolt	1	
12	69007585	13073-12011	Adjusting nut	1	
13	69000258	GB/T97.1-6	Washer 6	4	
14	69000060	GB/T93-6	Washer 6	5	
15	69000190	GB/T5783-M6*16-8.8J	Bolt M6x16	4	
16	69000309	GB/T5783-M8*16-8.8J	Bolt M8x16	2	
17	69000259	GB/T97.1-8	Washer 8	2	
18		JDS30 II .004	Release fork shield	1	
19		JDS30 II A.002	Clutch housing	1	
20	69000062	GB/T93-8	Washer 8	2	
21	69000112	GB/T6170-M8-8J	Nut M8	2	
22		JDS30 II .003	Cushion	1	
23		JDS30 II .005	Platen	1	
24		JDS30 II .007	Bushing	1	
25		GB/T67-M6*16	Screw M6x16	1	

图32/Fig32.

变速箱(机械式)/TRANSMISSION (CLUTCH TYPE) (4/4)

FD20/25/30/35



序号 Item No.		代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
1	69141863	YDS30.070	Gear shaft	1	JDS30Ⅲ
2	69135190	YDS30DY.071	Spiral bevel gear	1	
3	69135191	YDS30.086	Bushing	1	
4	69009443	LS9443	Tapered roller bearing 32207	2	
5	69080617	YDS18.005	Bearing cap	2	
6	69136718	GB1235-76-75×3.1	O-ring 75x3.1	2	
7	69000128	GB/T5783-M10*30-8.8J	Bolt M10X30	8	
8	69000062	GB/T93-8	Washer 8	1	
9	69135195	YDS30.090(δ=0.1)	Washer	1/3x2	
10	69135197	YDS30.090(δ=0.2)	Washer	1/3x2	
11	69135198	YDS30.090(δ=0.5)	Washer	1/3x2	
12	69095278	YDS30.073	Gear ring	1	JDS30Ⅲ
13	69135199	YDS30.077	Bolt	16	JDS30Ⅲ
14	69135200	GB/T 6176-2000-M10*1.25	Nut M10×1.25	16	JDS30Ⅲ
15	69135201	YDS30.088	Lock plate	8	JDS30Ⅲ
16		YDS30.803	Differential housing	1	JDS30Ⅲ
17		JDS30HA.803	Differential housing	1	JDS37ⅢHA
18	69135204	14453-52101A	Cross shaft	1	
19	69135204	14453-52101A	Cross shaft	1	
20	69135204	14453-52101A	Cross shaft	1	
21	69007169	YDS25.011	Gear,half axle	2	JDS25Ⅲ
		YDS25.085	Gear,half axle	2	JDS30Ⅲ
22		YDS25.012(δ=1.8)	Washer	1/4x2	JDS25Ⅲ
		YDS25.012(δ=2.0)	Washer	1/4x3	JDS25Ⅲ
		YDS25.012(δ=2.2)	Washer	1/4x4	JDS25Ⅲ

FD20/25/30/35

FD20/25/30/35

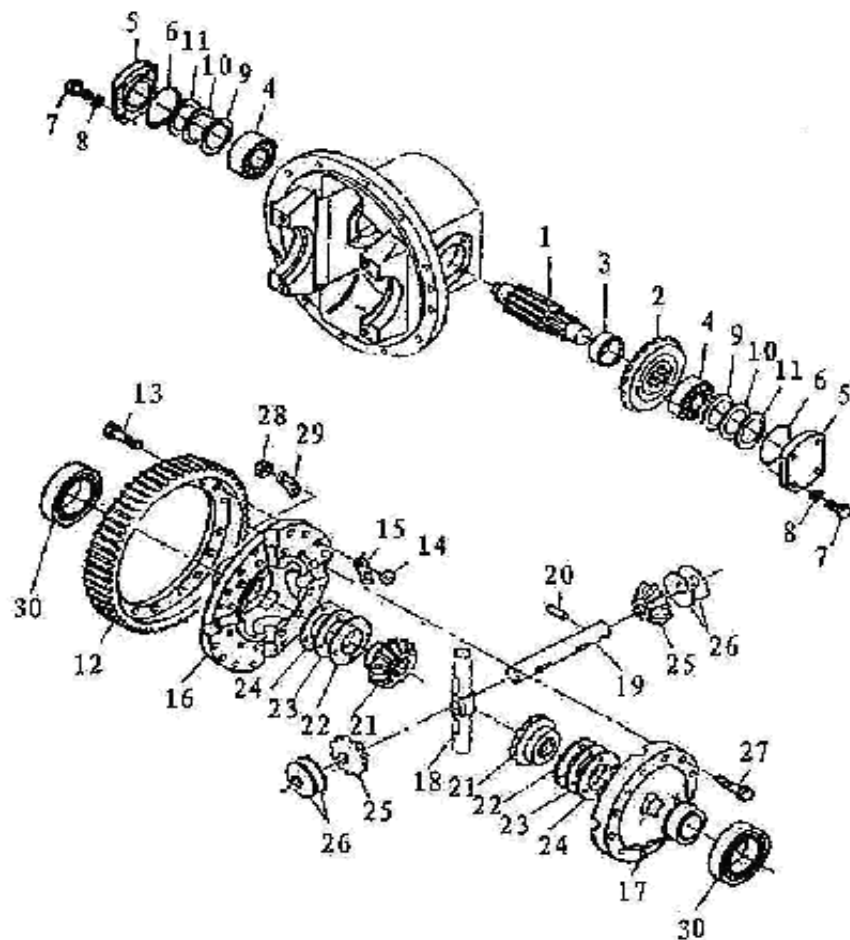
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图33/Fig33.

2-2.5t驱动桥/2-2.5t DRIVE AXLE

FG(L) 20/25T-AWA3

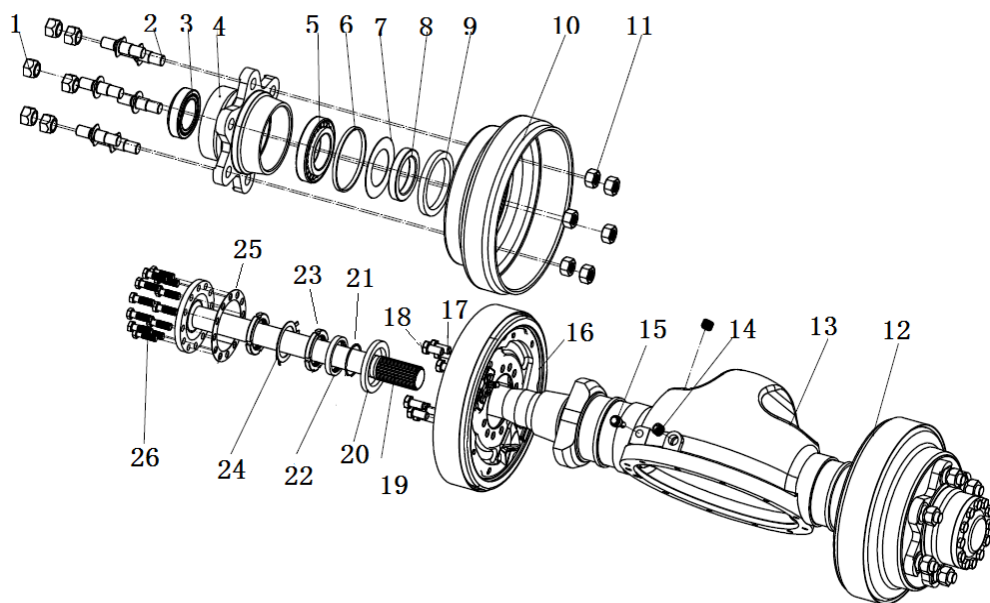
FD20/25T-AWV3

FD20/25T-AWE3

FD20/25T-AG(1) 3

FD20/25T-AGK3

FGL20/25T-AWG3



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q'ty	Remark
01	69130911	24354-32311	Hub nut	12
02	69135213	24353-72001	Hub bolt	12
03	69135214	Z-33012	Tapered roller bearing 33012	2
04	69135215	A20A3-02011JXX	Hub	2
05	69080813	GB/T297-30214	Tapered roller bearing 30214	2
06	69021320	22493-00020G	Washer- $\phi 125 \times \phi 119 \times 7.5$	2
07	69021319	22493-00030G	Washer- $\phi 118 \times \phi 72.5 \times 1$	2
08	69024872	24453-02121G	Oil seal retainer ring- $\phi 100 \times \phi 125 \times 12$	2
09	69135217	Z6351-01004	Oil seal	2
10	69135218	22673-02031	Brake drum	2
11	69135219	B4223-00020	Nut M20 $\times$ 1.5	12
12	69131591	Q02A1-1790R	Wheel brake ass'y(right)	1
13	69135220	A22A3-02041A	Axle housing	1
14	69092922	22193-03001	Plug	3
15	69070030	90106-65690	Breather plug ass'y	1
16	69131590	Q02A1-1270L	Wheel brake ass'y(left)	1
17	69135221	25953-72001	Bolt	4
18	69135222	A22A3-02051	Bolt	12
19	69057812	A20A3-02021	Half axle	2
20	69134528	25555-00009	Oil seal retainer ring- $\phi 75 \times \phi 100 \times 10$	2
21	69135223	25555-00008	O-ring 59.6 $\times$ 2.4	2
22	69131614	25555-00007	Bushing	2
23	69130892	25555-00004	Round nut M58 $\times$ 2	4
24	69130893	25555-00006	Thrust washer d58	2
25	69135224	A22A3-02031	Half axle gasket	2

2-2.5t驱动桥/2-2.5t DRIVE AXLE

FGL20/25T-AWG3

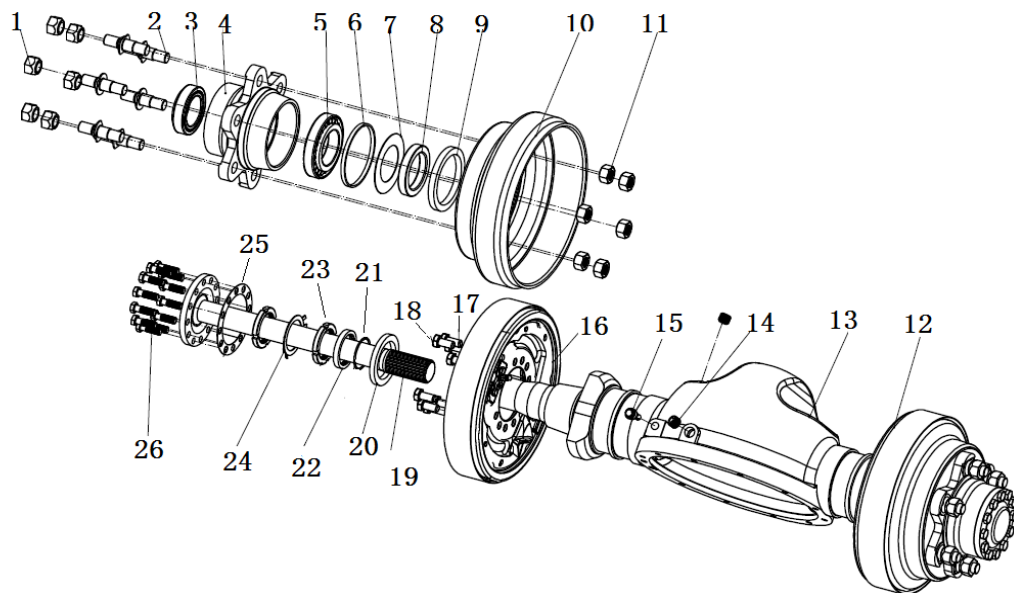
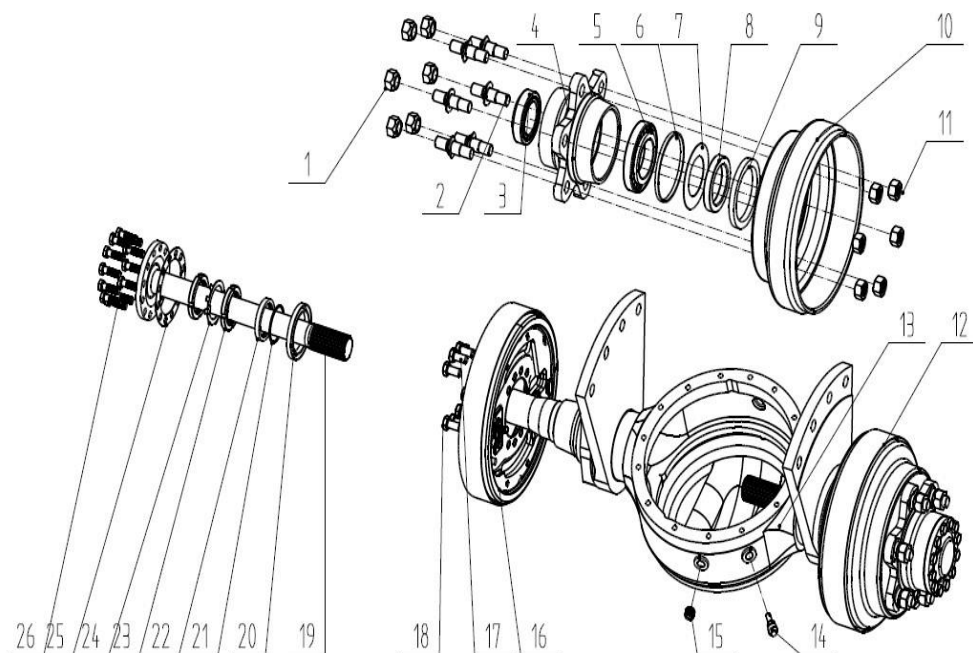
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图34/Fig34.

2-2.5t驱动桥/2-2.5t DRIVE AXLE

FD20/25T-AWE5、FD20/25T-AWV5

FG(L)20/25T-AWA5、FD20/25T-AG(1)5



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q'ty	Remark
01	24354-32311B	Hub nut	12	
02	24353-72001B	Hub bolt	12	
03	69135214 Z-33012	Tapered roller bearing33012	2	
04	69135215 A20A3-02011JXX	Hub	2	
05	69080813 GB/T297-30214	Tapered roller bearing30214	2	
06	69021320 22493-00020G	Washer- $\phi 125 \times \phi 119 \times 7.5$	2	
07	69021319 22493-00030G	Washer- $\phi 118 \times \phi 72.5 \times 1$	2	
08	69024872 24453-02121G	Oil seal retainer ring- $\phi 100 \times \phi 125 \times 12$	2	
09	69135217 Z6351-01004	Oil seal	2	
10	69135218 22673-02031	Brake hub	2	
11	69135219 B4223-00020	Nut M20 $\times$ 1.5	12	
12	REF00056TL	Wheel brake ass'y(left)	1	
13	H2TZL-10201A	Axle housing	1	
14	69070030 90106-65690	Breather plug ass'y	1	
15	69092922 22193-03001	Plug	3	
16	REF00056TR	Wheel brake ass'y(right)	1	
17	69135221 25953-72001	Bolt M14 $\times$ 1.5 $\times$ 38	4	
18	69135222 A22A3-02051	Bolt M14 $\times$ 1.5 $\times$ 30	12	
19	H2TZL-12001	Half axle	2	
20	69134528 25555-00009	Oil seal retainer ring- $\phi 75 \times \phi 100 \times 10$	2	
21	69135223 25555-00008	O-ring 59.6 $\times$ 2.4	2	
22	69131614 25555-00007	Bushing	2	
23	69130892 25555-00004	Nut M58 $\times$ 2	4	
24	69130893 25555-00006	Thrust washer d58	2	
25	69135224 A22A3-02031	Half axle gasket	2	

2-2.5t驱动桥/2-2.5t DRIVE AXLE

FG(L)20/25T-AWA5、FD20/25T-AG(1)5

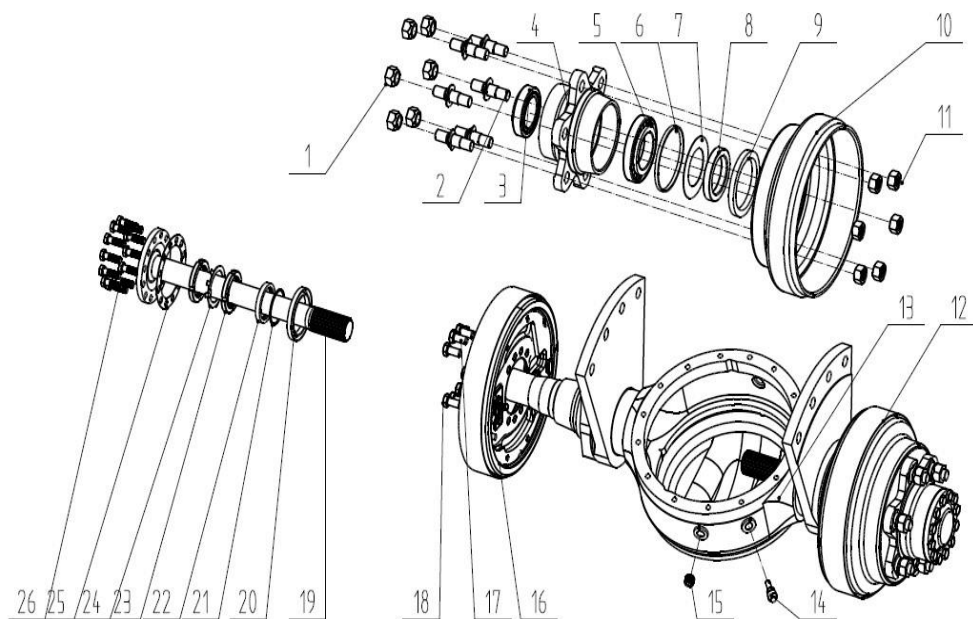
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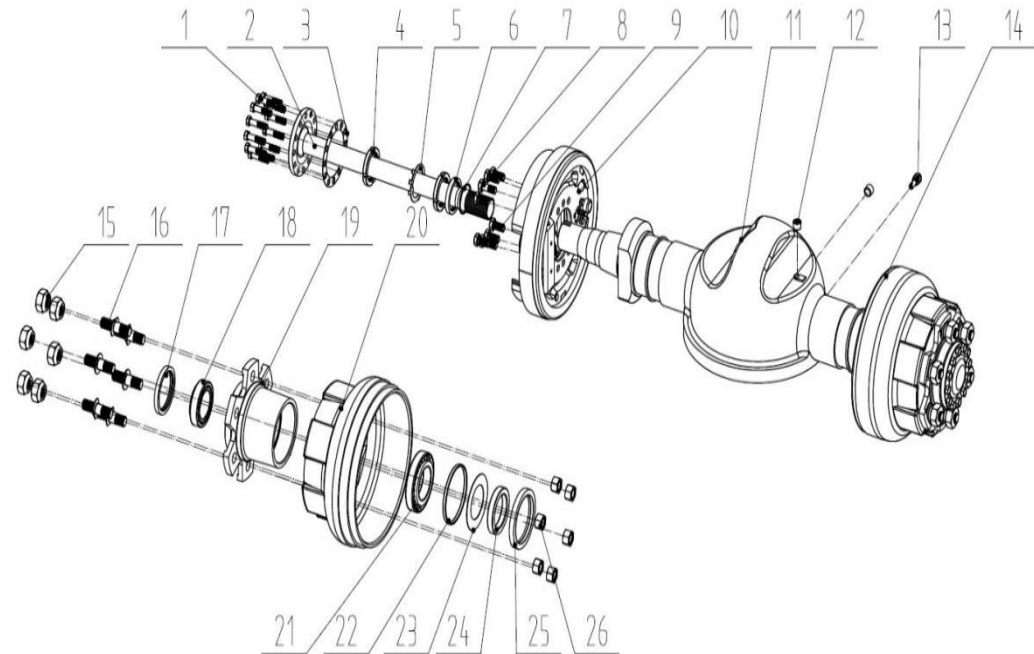
图35/Fig35.

3-3.5t驱动桥/3-3.5t DRIVE AXLE

FG(L)30/35T-AWA3、FD30/35T-AGK3

FD30/35T-AG(1)3、FD30/35T-AWV3

FGL30/35T-AWG3



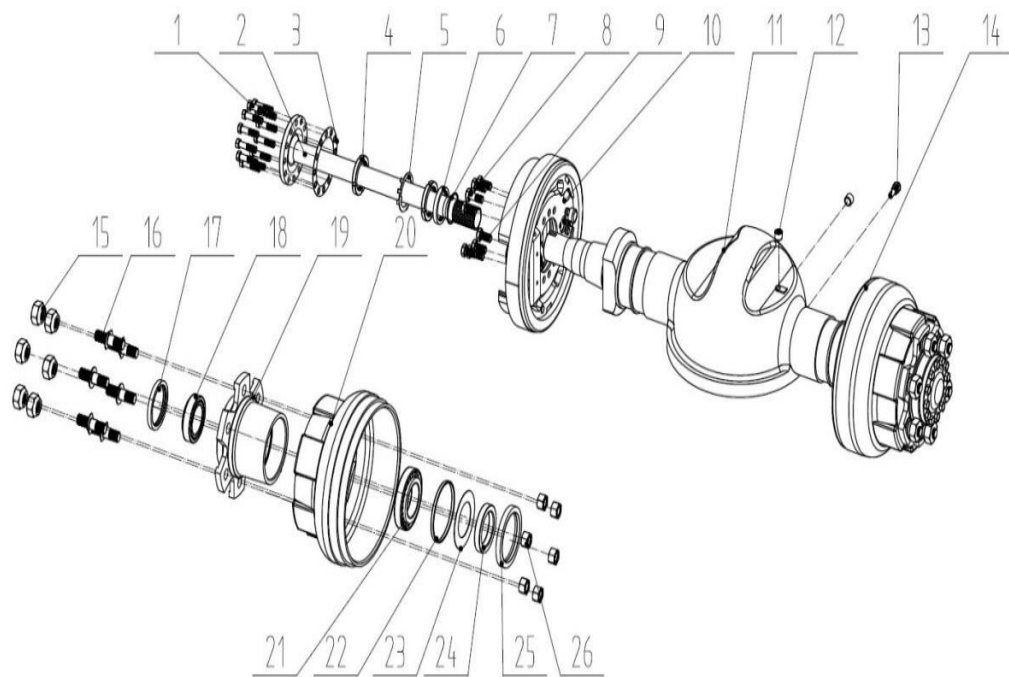
序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
01	69135225	24453-02061	Half axle bolt	24
02	69011550	A22J3-02011	Half axle	2
03	69135224	A22A3-02031	Half axle gasket	2
04	69130892	25555-00004	Round nut M58×2	4
05	69130893	25555-00006	Thrust washer d58	2
06	69131614	25555-00007	Washer 60×75×10	2
07	69135223	25555-00008	O-ring φ59.6×2.4	2
08	69135222	A22A3-02051	Bolt	12
09	69135221	25953-72001	Bolt	4
10	69131592	Q03B1-1270L	Wheel brake ass'y (left)	1
11	69135226	A22J3-02021A	Axle housing	1
12	69092922	22193-03001	Plug	3
13	69070030	90106-65690	Breather plug ass'y	1
14	69135227	Q03B1-1790R	Wheel brake ass'y (right)	1
15	69058016	23913-02041	Hub nut	12
16	69120312	25303-02102	Hub bolt	12
17	69134528	25555-00009	Oil seal φ75×100×10	2
18	69135214	Z-33012	Bearing 33012	2
19	69135228	25555-00003	Hub	2
20	69007794	24453-02131	Brake drum	2
21	69080813	GB/T297-30214	Bearing 30214	2
22	69021320	22493-00020G	Spare washer 125×119×7.5	2
23	69021319	22493-00030G	Oil retainer ring 111×72.5×1	2
24	69024872	24453-02121G	Oil seal retainer ring-φ72×φ100×16	2
25	69135217	Z6351-01004	Oil seal φ100×φ125×12	2

图35/ Fig35.

FG(L) 30/35T-AWA3、FD30/35T-AGK3

FD30/35T-AG (1) 3、FD30/35T-AWV3

FGL30/35T-AWG3



3-3.5t驱动桥/3-3.5t DRIVE AXLE

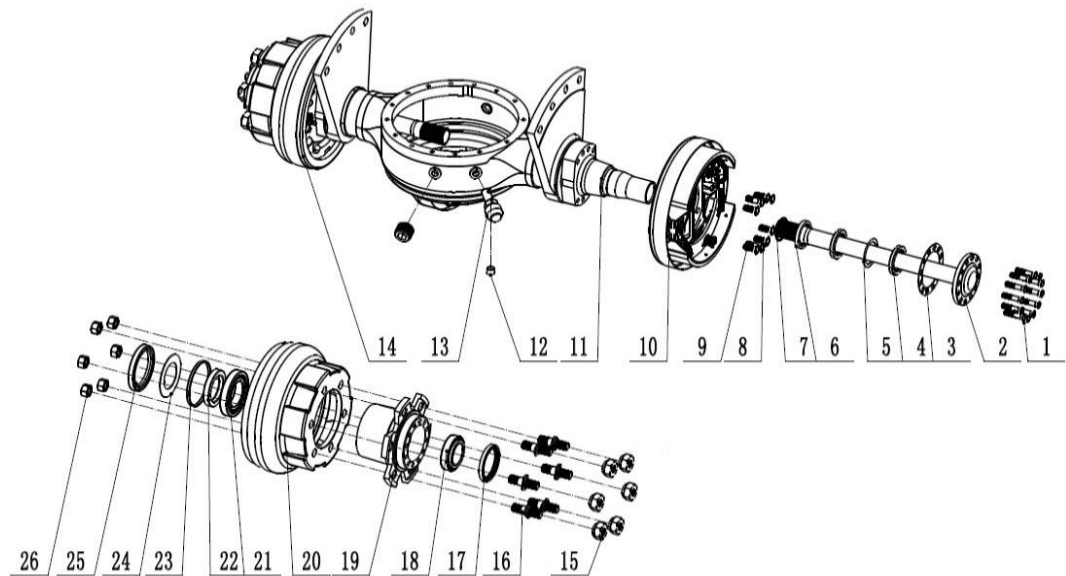
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图36/Fig36.

3-3.5t驱动桥/3-3.5t DRIVE AXLE

FD30/35T-AWE5、FD30/35T-AWV5、FD30/35T-AGK5

FG(L)30/35T-AWA5、FD30/35T-AG(1))5



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
01	24453-02061B	Half axle bolt	24	
02	69023891	H2T73-02001	Half axle	2
03	69135224	A22A3-02031	Half axle gasket	2
04	69130892	25555-00004	Round nut M58×2	4
05	69130893	25555-00006	Thrust washer d58	2
06	69131614	25555-00007	Washer 60×75×10	2
07	69135223	25555-00008	O-ring φ59.6×2.4	2
08	69135221	25953-72001	Brake bolt	4
09	69135222	A22A3-02051	Brake bolt	12
10	24433-70411	Wheel brake ass'y (left)	1	
11	H2T73-10201	Axle housing	1	
12	69092922	22193-03001	Plug	3
13	69121281	22253-02063C	Breather plug ass'y	1
14	24433-70401	Wheel brake ass'y (right)	1	
15	23913-02041B	Hub Nut	12	
16	25303-02102B	Hub bolt	12	
17	69134528	25555-00009	Oil seal φ75×100×10	2
18	69135214	Z-33012	Bearing 33012	2
19	69135228	25555-00003	Hub	2
20	69007794	24453-02131	Brake Hub	2
21	69080813	GB/T297-30214	Bearing 30214	2
22	69024872	24453-02121G	Oil seal retainer ring-φ72×φ100×16	2
23	69021320	22493-00020G	Spare washer 125×119×7.5	2
24	69021319	22493-00030G	Oil retainer ring 111×72.5×1	2
25	69135217	Z6351-01004	Oil seal φ100×φ125×12	2

图36/Fig36.

3-3.5t驱动桥/3-3.5t DRIVE AXLE

FD30/35T-AWE5、FD30/35T-AWV5、FD30/35T-AGK5

FG(L)30/35T-AWA5、FD30/35T-AG(1))5

序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
26	B4223-00020B	Nut M20×1.5	12	

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FGL20/25T-AWG

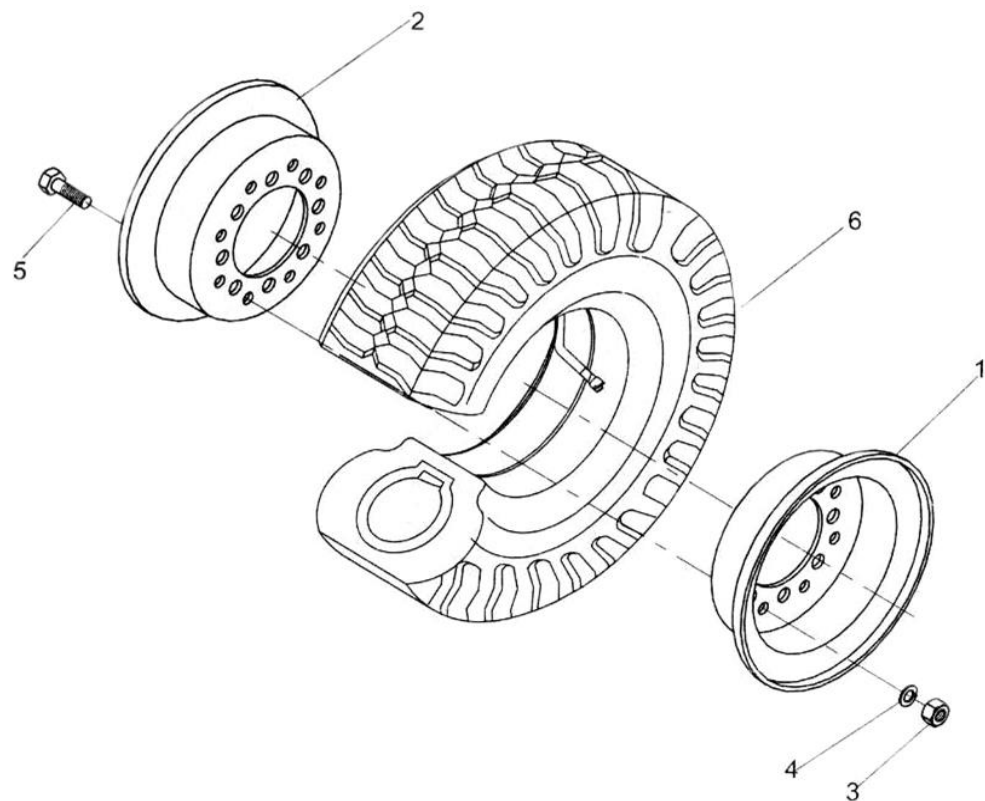
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图37-2/Fig.37-2 2-2 5+前轮(双轮)/2-2 5+ FRONT WHEEL ASS'Y (DOUBLE TIRE)

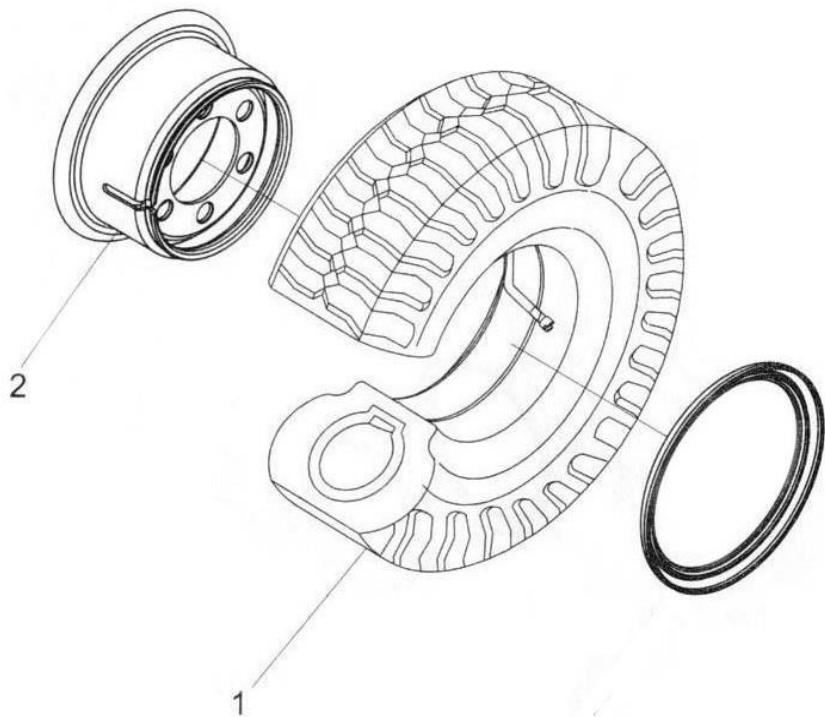
FGL20/25T-AWG

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Front wheel ass'y	2	
1	69067582	M2033301000-1-Q	Tire ass'y (7.00-12-12PR)	4	
页 2	69042760	A20S21-02000-B	Rim ass'y (5.00S-12)	2	



3-3.5t前轮(单轮))/3-3.5t FRONT WHEEL ASS'Y(SINGLE TIRE)

FGL30/35T-AWG

[illegible]

3-3.5t前轮(双轮))/3-3.5t FRONT WHEEL ASS'Y(DOUBLE TIRE)

FGL30/35T-AWG

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Front wheel ass'y	2	
1	69067587	M3033301000-1-Q	Tire (28×9-15-14PR)	4	
2	69084362	M3033302000-1	Rim ass'y (7.00T-15)	2	

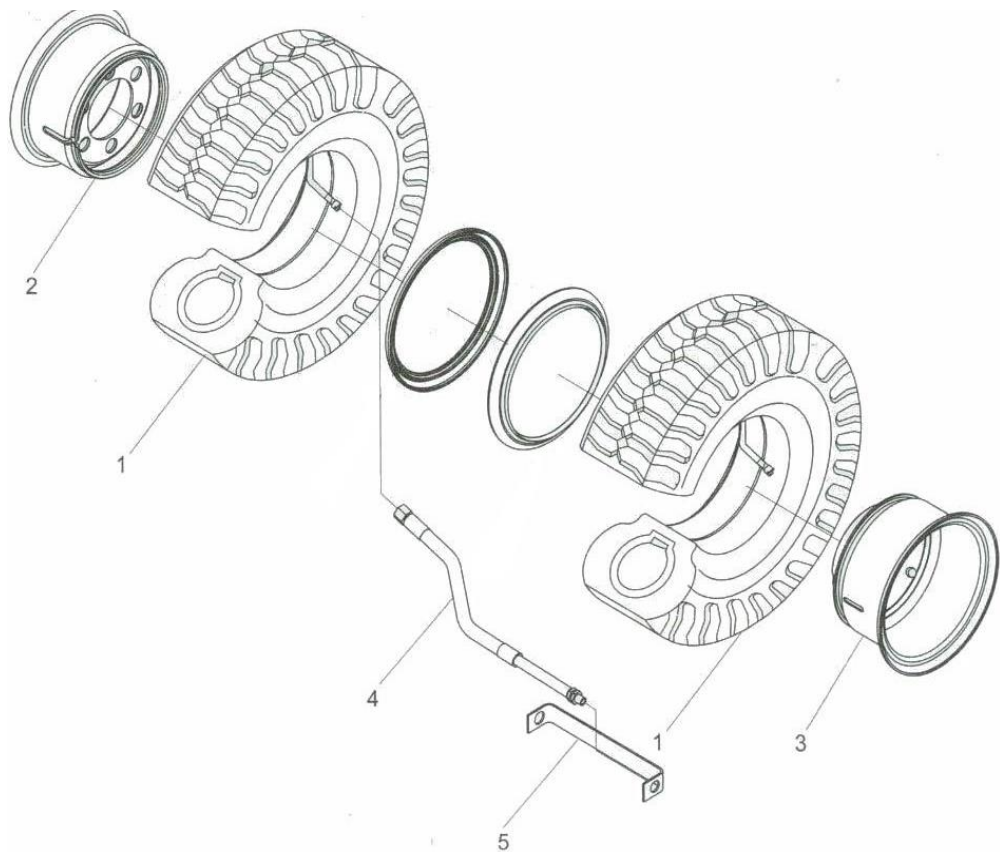
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图39/Fig39.		2-2.5t轮式制动器/2-2.5t WHEEL BRAKE			
FD20/25T-AWE5、FD20/25T-AWV					
FG(L)20/25T-AWA、FD20/25T-AG(1)					
FGL20/25T-AWG					

序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	REF00056TL	Wheel brake ass'y(left)	1	
1	GB5782-M8*16-6g	Bolt	2	
2	69000062	GB/T93-8	Washer	2
3	69021300	24433-70040G	Rubber plug	1
4		24433-70010G-TLF	Compressed spring rod	2
5		FH31062-010L	Brake plate ass'v (left)	1
6	69135243	22673-72231	Rod pin	1
7		23653-72071G-L	Parking brake lever (left)	1
8		FH31062-020	Brake shoe ass'y (left)	1
9		24433-74000G-TLFL	Left slack adjuster assembly	1
10	69008121	24433-70050G	Drag spring	1
11	69135275	24433-70020G	Compressed spring	4
12	69135276	24433-70030G	Drag spring	2
13		24433-70100G-L	Left pawl	1
14		24433-70090G-L	Left torsion spring	1
15		24433-70110G	pin	1
16	69024875	23653-72081	Left hand brake push rod	1
17		24433-73000G-FH	Spring stay device	1
18		FH31063NS-002L	Left return spring (rear)	1
19		FH31063NS-001L	Left return spring (front)	1
20		24433-70081G	Guide block	1
21	69135277	24433-70060G	Guide plate	1
22	69135237	23673-72391	Push rod spring	1
23		FH31062-021L	Left brake shoe	1
24	69135283	24433-70170G	Rod pin retaining ring	1

2-2.5t轮式制动器/2-2.5t WHEEL BRAKE

FGL20/25T-AWG

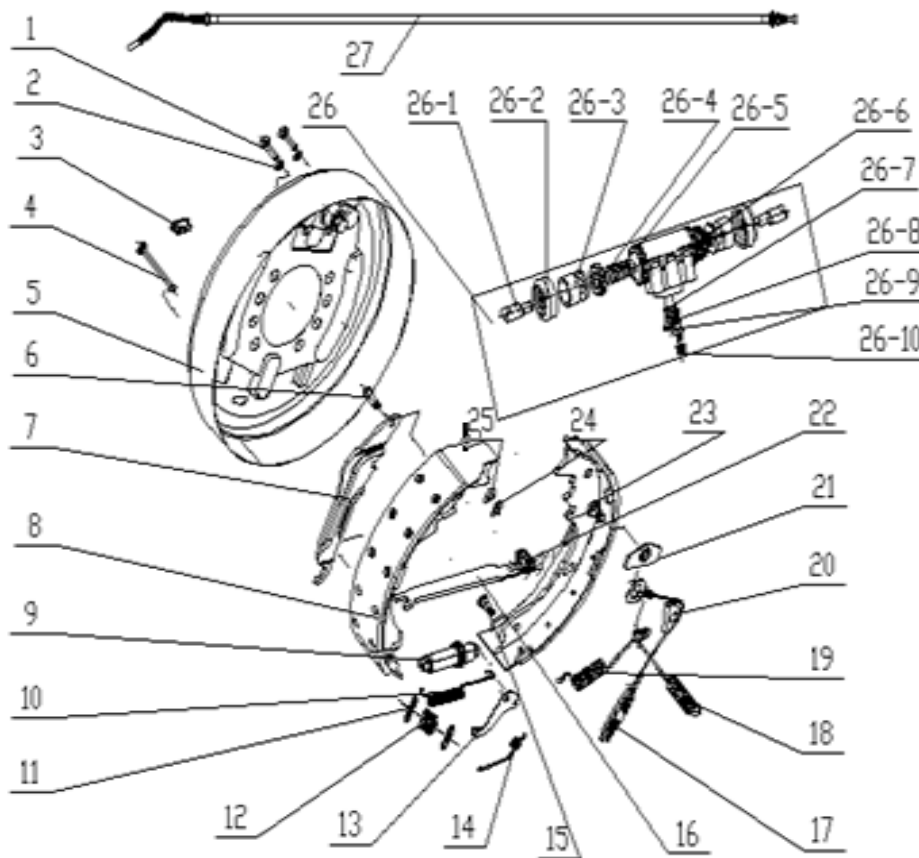
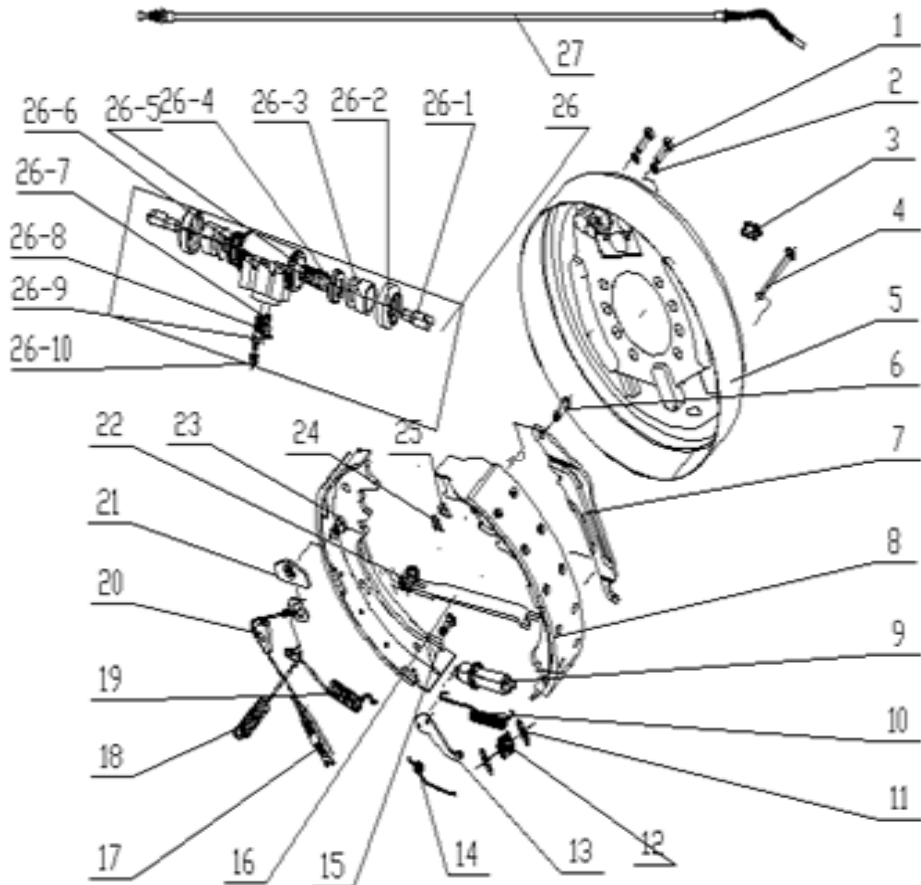
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图39/Fig39.

2-2.5t轮式制动器/2-2.5t WHEEL BRAKE

FD20/25T-AWE5、FD20/25T-AWV
FG(L)20/25T-AWA、FD20/25T-AG(1)
FGL20/25T-AWG



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
		REF00056TR	Wheel brake ass'y(right)	1	
1		GB5785-M8*16-6g	Bolt	2	
2	69000062	GB/T93-8	Washer	2	
3	69021300	24433-70040G	Rubber plug	1	
4		24433-70010G-TLF	Compressed spring rod	2	
5		FH31062-010R	Brake plate ass'v (right)	1	
6	69135243	22673-72231	Rod pin	1	
7		23653-72071G-R	Parking brake lever (right)	1	
8		FH31062-020	Brake shoe ass'v (right)	1	
9		24433-74000G-TLFR	Left slack adjuster assembly	1	
10	69008121	24433-70050G	Drag spring	1	
11	69135275	24433-70020G	Compressed spring	4	
12	69135276	24433-70030G	Drag spring	2	
13		24433-70100G-R	Left pawl	1	
14		24433-70090G-R	Left torsion spring	1	
15		24433-70110G	pin	1	
16	69024875	23653-72081	Right hand brake push rod	1	
17		24433-73000G-FH	Spring stay device	1	
18		FH31063NS-002R	Right return spring (rear)	1	
19		FH31063NS-001R	Right return spring (front)	1	
20		24433-70081G	Guide block	1	
21	69135277	24433-70060G	Guide plate	1	
22	69135237	23673-72391	Push rod spring	1	
23		FH31062-021R	Right brake shoe	1	
24	69135283	24433-70170G	Rod pin retaining ring	1	

图39/Fig39. 2-2.5t轮式制动器/2-2.5t WHEEL BRAKE

FD20/25T-AWE5、FD20/25T-AWV	序号	代号	名称	数量	备注
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Item No.	Part No.	Description	Q' ty	Remark
FG(L)20/25T-AWA, FD20/25T-AG(1)				

FGL20/25T-AWG	25	69135232	24433-70160G	Spring Washer	1
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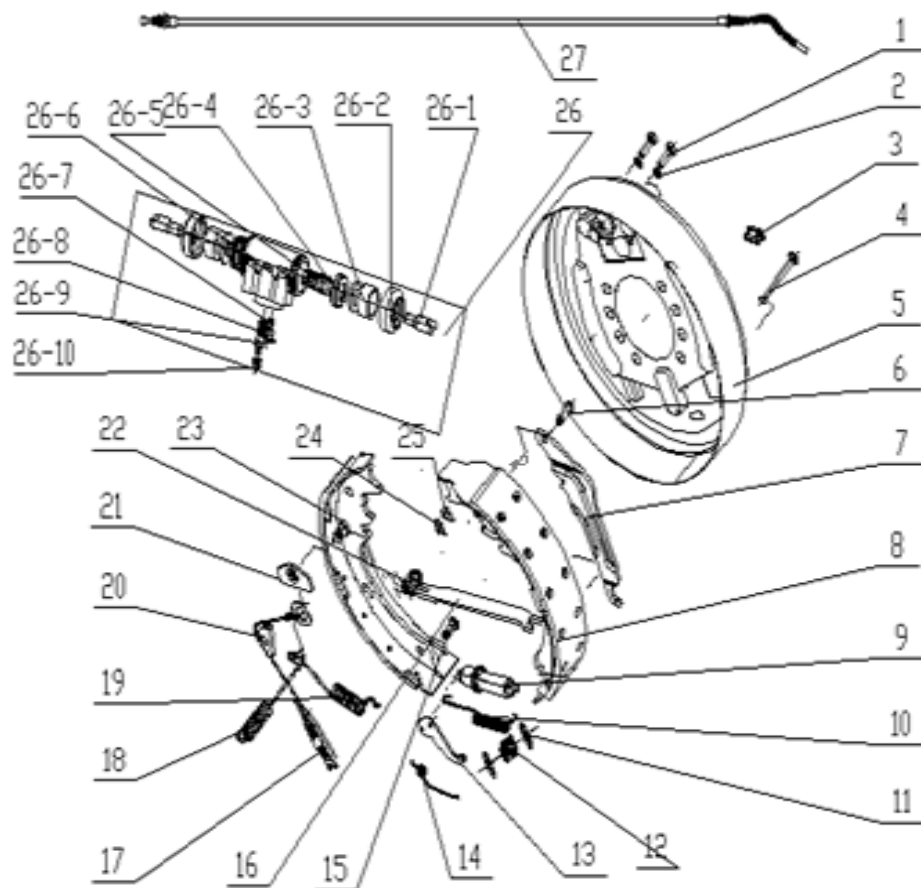
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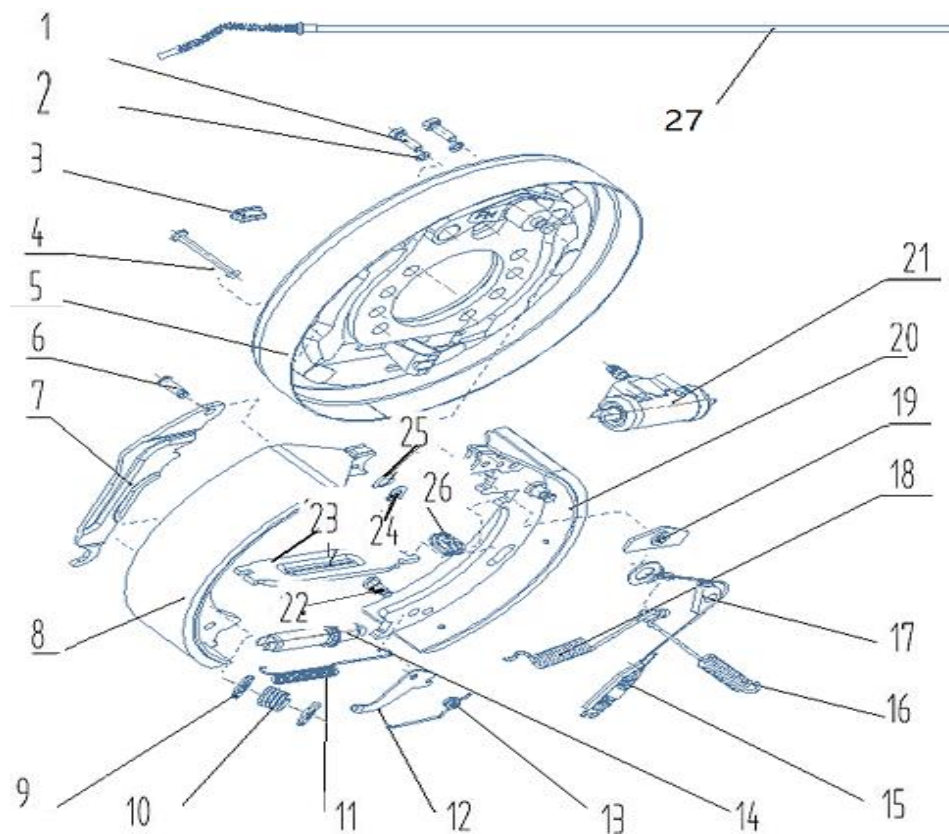
图40/Fig40.

3-3.5t轮式制动器/3-3.5t WHEEL BRAKE

FD30/35T-AWE5、FD30/35T-AWV、FD30/35T-AGK

FG(L)30/35T-AWA、FD30/35T-AG(1)

FGL30/35T-AWG



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
	24433-70411	Wheel brake ass'v (left)	1	
1	GB/T5785-M8*1.25*25-6g	Bolt	2	
2	69000062	GB/T93-8	Washer	2
3	69021300	24433-70040G	Rubber plug	1
4	69135274	24433-70010G	Compressed spring rod	2
5	69136310	24433-72000G-L	Brake plate ass'v (left)	1
6	69135282	24433-70150G	Rod pin	1
7		24433-70140G-L	Parking brake lever (left)	1
8		24433-71000G	Brake shoe ass'y	1
9	69135275	24433-70020G	Compressed spring seat	1
10	69135276	24433-70030G	Compressed spring	1
11	69008121	24433-70050G	Drag spring	1
12		24433-70100G-L	Left pawl	1
13		24433-70090G-L	Left torsion spring	1
14		24433-74000G-L	Left slack adjuster assembly	1
15	69008118	24433-73000G	Spring stay device	1
16		24433-70071G-L	Left return spring (rear)	1
17		24433-70081G	Guide block	1
18		24433-70070G-L	Left return spring (front)	1
19	69135277	24433-70060G	Guide plate	1
20		24433-71001G-L	Left brake shoe	1
21	69135263	24433-76000G	Brake pump ass'y	1
22		24433-70110G	Pull spring pin	1
23	69135280	24433-70120G-L	Left hand brake push rod	1
24	69135283	24433-70170G	Rod pin retaining ring	1

3-3.5t轮式制动器/3-3.5t WHEEL BRAKE

FGL30/35T-AWG

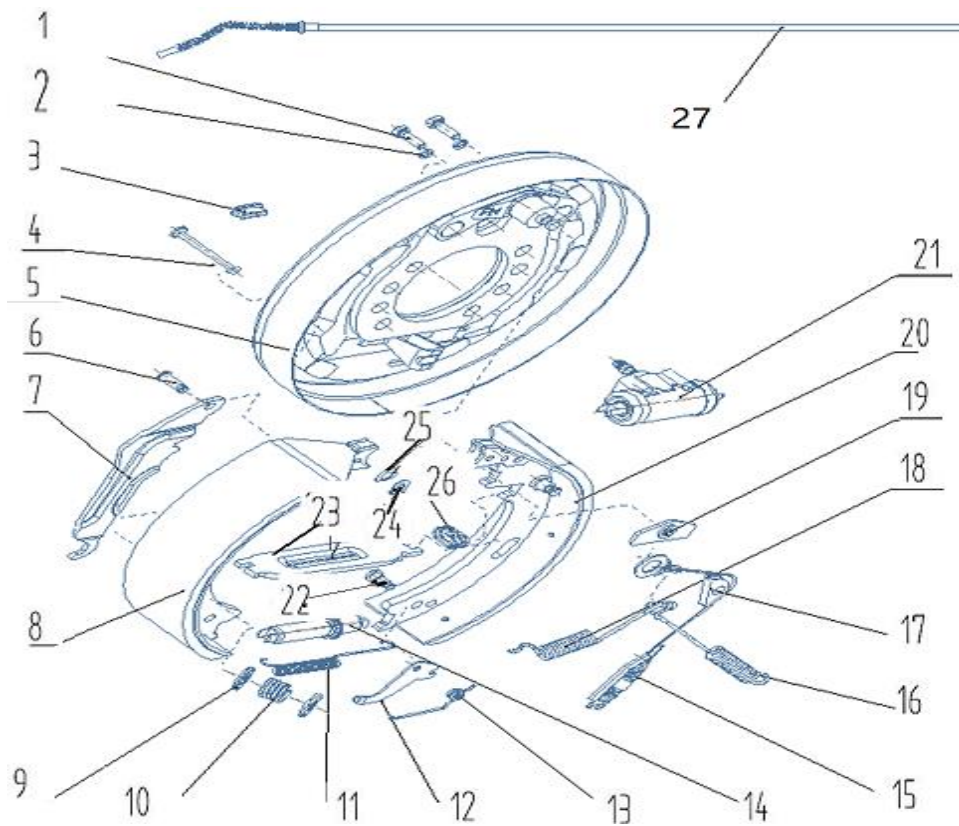
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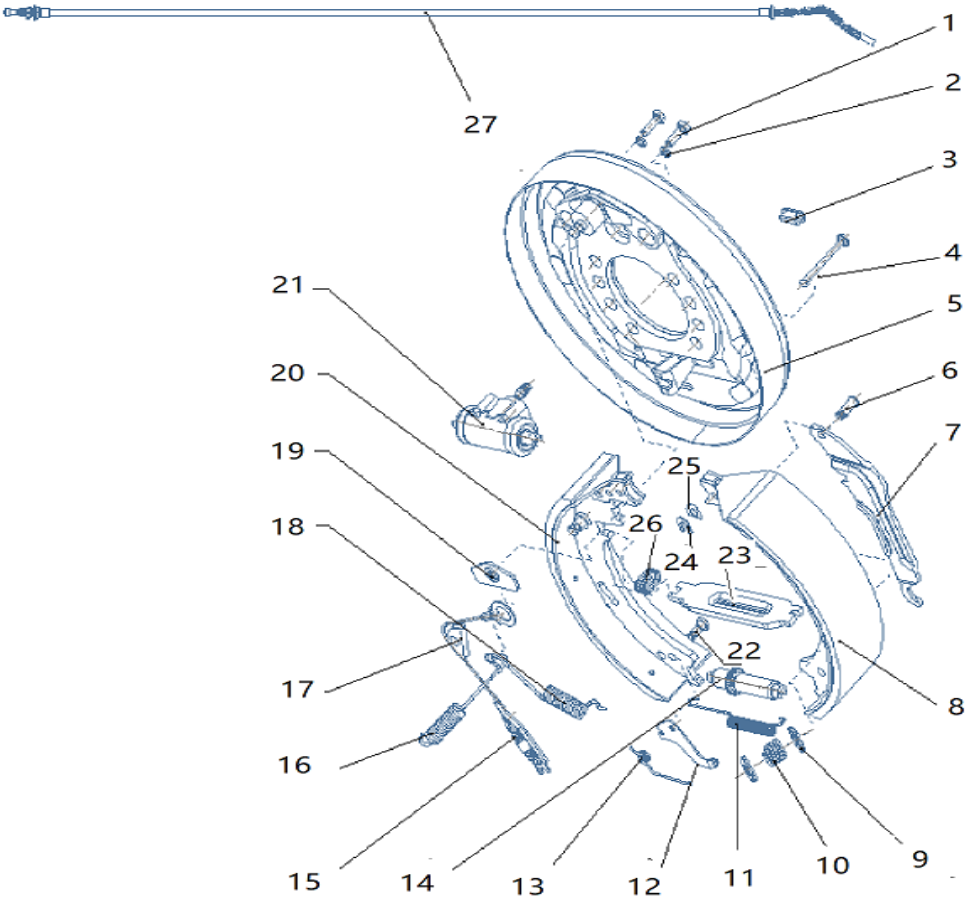
图40/Fig40.

3-3.5t轮式制动器/3-3.5t WHEEL BRAKE

FD30/35T-AWE5、FD30/35T-AWV、FD30/35T-AGK

FG(L)30/35T-AWA、FD30/35T-AG(1)

FGL30/35T-AWG



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
	69135227	Q03B1-1790R	1	
1	GB/T5785-M8*1.25*25-6g	Wheel brake ass'y (right)	2	
2	69000062	Bolt	2	
3	69021300	GB/T93-8	2	
4	69135274	Washer	2	
5	69136311	24433-70040G	1	
6	69135282	24433-70010G	2	
7		24433-72000G-R	1	
8		24433-70150G	1	
9	69135275	24433-70140G-R	1	
10	69135276	24433-71000G	1	
11	69008121	24433-70020G	4	
12		24433-70030G	2	
13		24433-70050G	1	
14		24433-70100G-R	1	
15	69008118	24433-70090G-R	1	
16		24433-74000G-R	1	
17		24433-73000G	1	
18		24433-70071G-R	1	
19	69135277	24433-70081G	1	
20		24433-70070G-R	1	
21	69135263	24433-70060G	1	
22		24433-71001G-R	1	
23		24433-76000G	1	
24	69135283	24433-70110G	1	
		24433-70120G-R	1	
		24433-70170G	1	

3-3.5t轮式制动器/3-3.5t WHEEL BRAKE

FGL30/35T-AWG

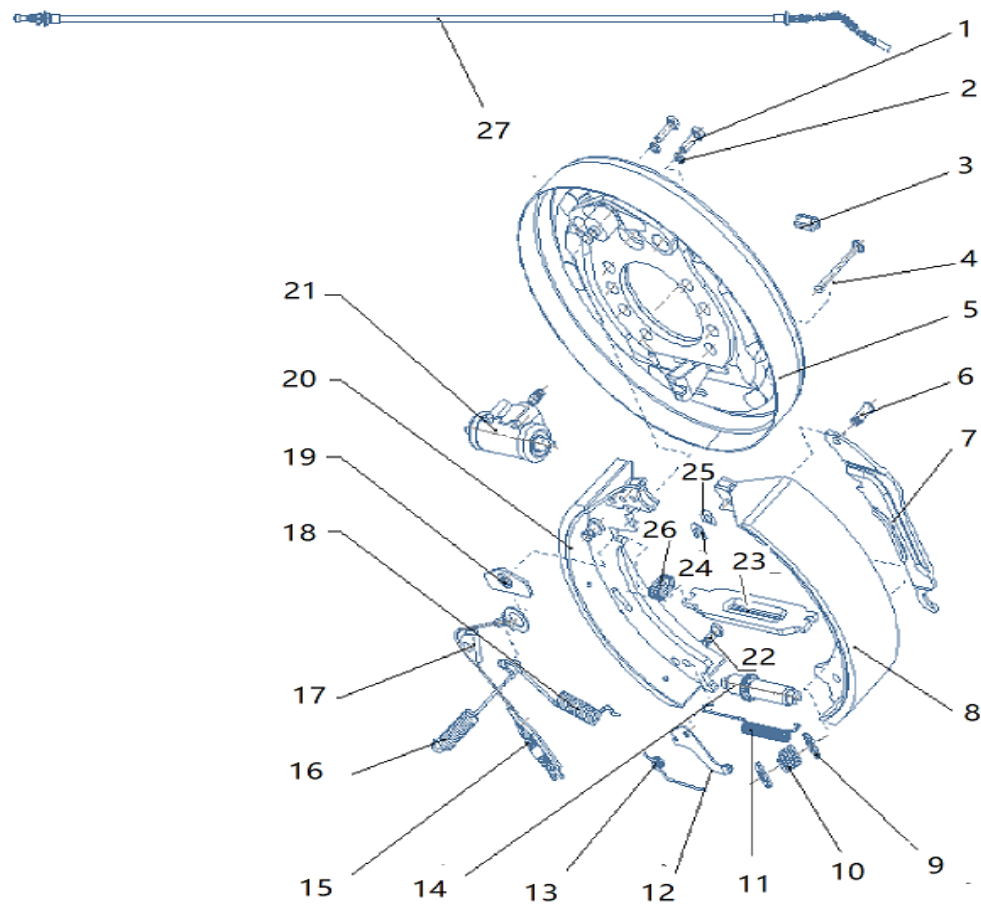
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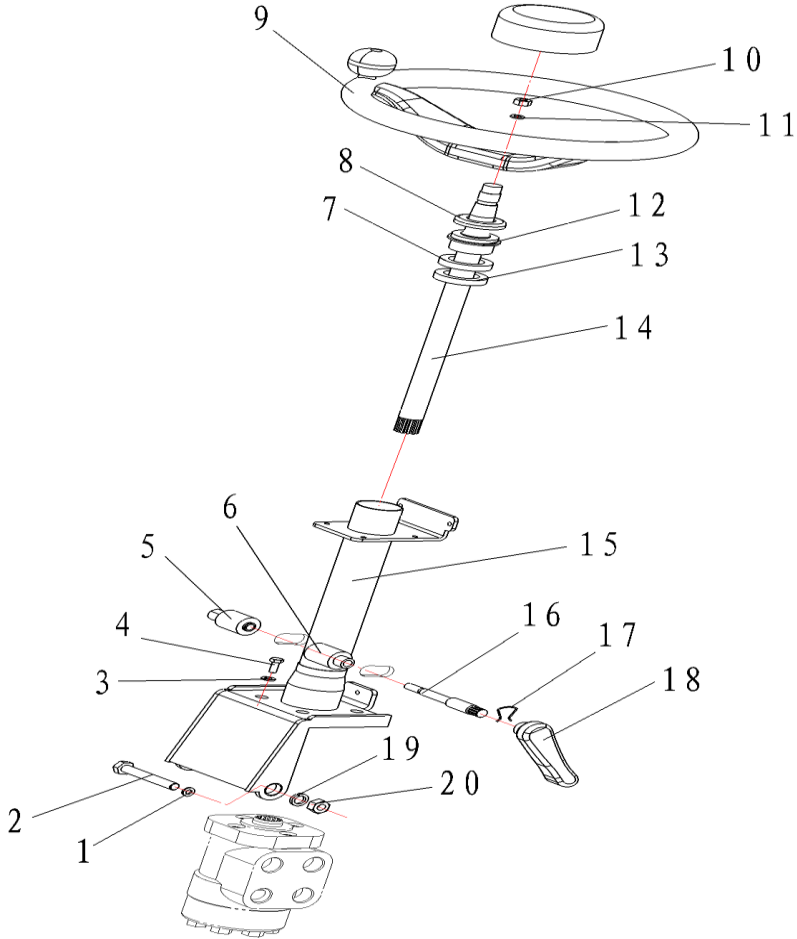
图41/Fig41.

转向装置及安装/STEERING SYSTEM

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD20/25/30/35T-AGK

FG(L)20/25/30/35T-AWA、FD20/25/30/35T-AG(1)

FGL20/25/30/35T-AWG

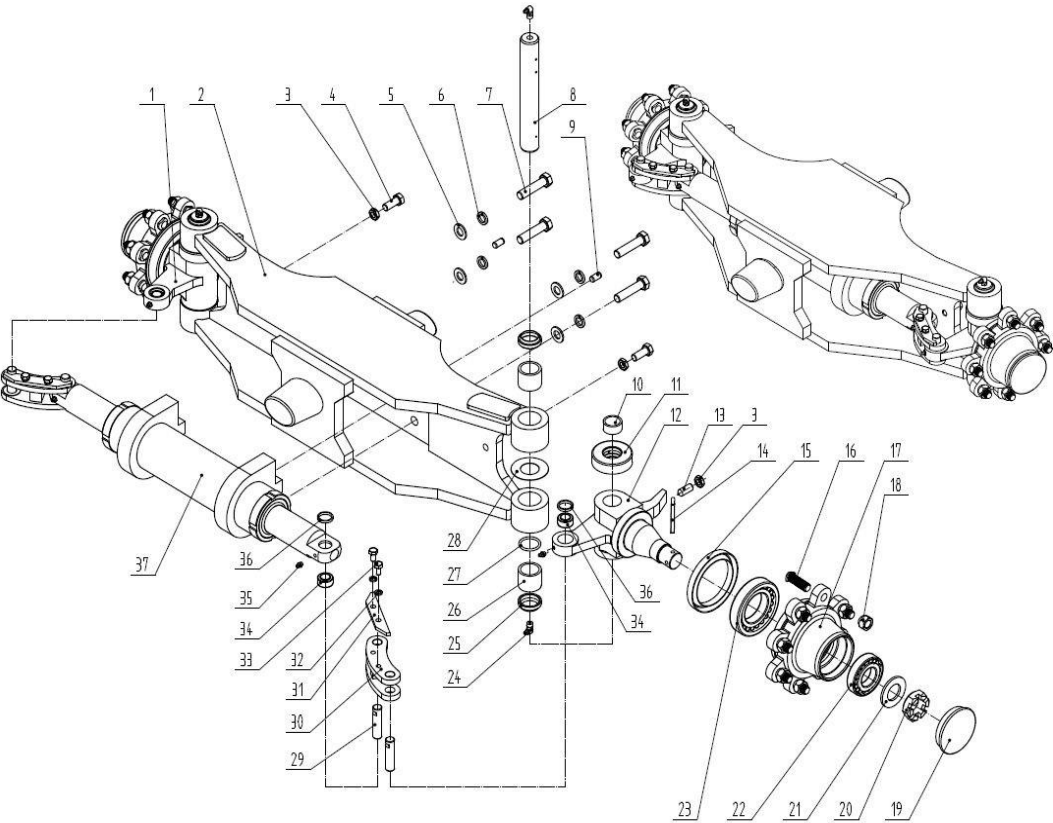


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Steering system	1	
01	69034297	A30442-00006	Bolt	2	
02	69034296	A30442-00005	Bushing	2	
03	69000053	GB/T93-10	Washer 10	4	
04	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4	
05	69034295	A30442-00004	Block	1	
06	69034292	A30442-00001	Cushion	1	
07	69000066	GB/T894.1-Φ20	Axial circlip 20	1	
08		A30442-01000-1	Cap	1	
09	69001646	M2034201000	Steering wheel ass'y Φ300	1	
10	69003072	GB/T6173-M16*1.5-8J	Nut M16×1.5	1	
11	69000258	GB/T97.1-6	Washer 16	1	
12	69039264	A30442-01002	Nylon Bushing	1	
13	69136720	GB/T276-1994-61904	Bearing 61904	1	
14	69040853	A30442-01001	Steering shaft	1	
15	69042738	A30442-01100	Column	1	
16	69034293	A30442-00002	Shaft	1	
17	69034294	A30442-00003	Clip	1	
18		A30442-02000A	Lock handle	1	
19	69000054	GB/T93-12	Washer 12	2	
20	69020188	GB/T6170-M12	Nut M12	2	

图42/FIG42.

2-2.5t转向桥及安装/2-2.5t STEERING AXLE MOUNT

FD20/25T-AWE5、FD20/25T-AWV
FG(L)20/25T-AWA、FD20/25T-AG(1)
FGL20/25T-AWG



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69135287	H24C4-32171	Knuckle ass'y(left)	1	
02	69135288	H95C4-30301	Steering axle body	1	
03		B4313-00012B	Nut M12	2	
04	69135290	B0330-12040B	Bolt M12×40	2	
05	69135291	B5313-00014	Washer 14	4	
06	69135292	B5050-00014B	Washer 14	4	
07	69135293	B0330-14045B	Bolt M14×45	4	
08	69135294	A21B4-32222	Kuckle master pin B10×20	2	
09	69130896	B3130-10020	Pin 10×20	2	
10	69003540	A21B4-12001	Bushing	2	
11	69135295	Z-198908K	One-way thrust ball bearing 198908K	2	
12	69135296	H24C4-32181	Knuckle ass'y(right)	1	
13	69135297	B8050-12030B	Tighening screw M12x30	2	
14	69130894	B3010-6P350	Pin 6.3×50	2	
15	69100640	Z6301-08524	Oil seal B85x110x12D	2	
16	69135298	23654-32041B	Hub bolt	16	
17	69005334	A21B4-32241	Hub	2	
18	69130891	23654-34051B	Hub nut	16	
19	69135299	1218-10200	Hub cap	2	
20	69005337	A21B4-32311	Nut M30x2	2	
21	69135300	G27Z4-20711	Washer 30	2	
22	69135301	Z-30207	Bearing30207	2	
23	69135302	Z-30211	Bearing30211	2	
24	69135303	Q701B90	90° Grease nipple Z1/8	4	
25	69003338	23654-32081	Oil seal	4	

2-2.5t转向桥及安装/2-2.5t STEERING AXLE MOUNT

FGL20/25T-AWG

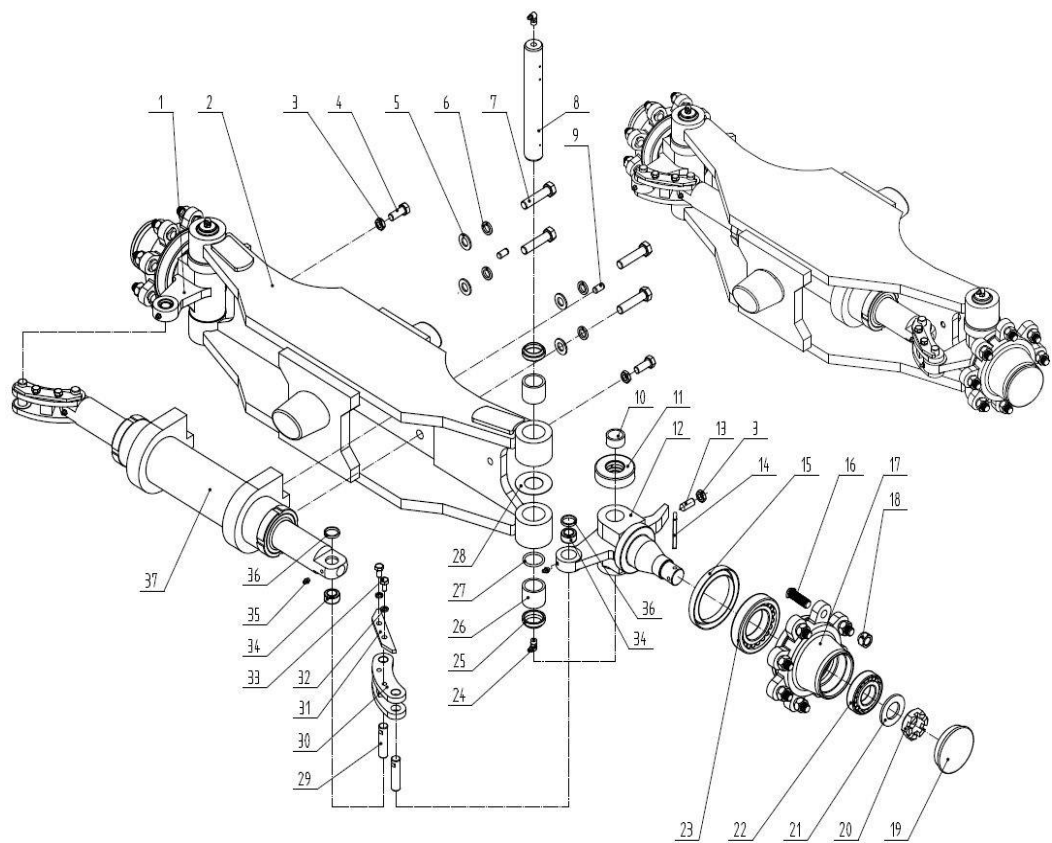
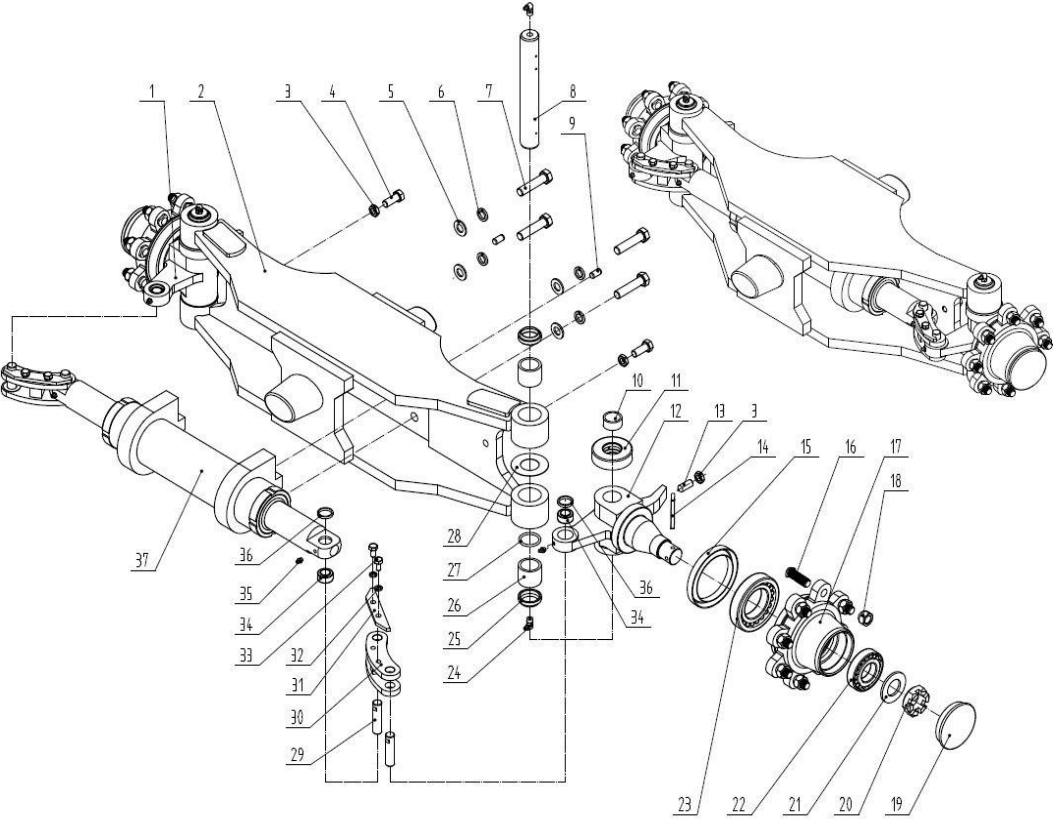
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图43/FIG43.

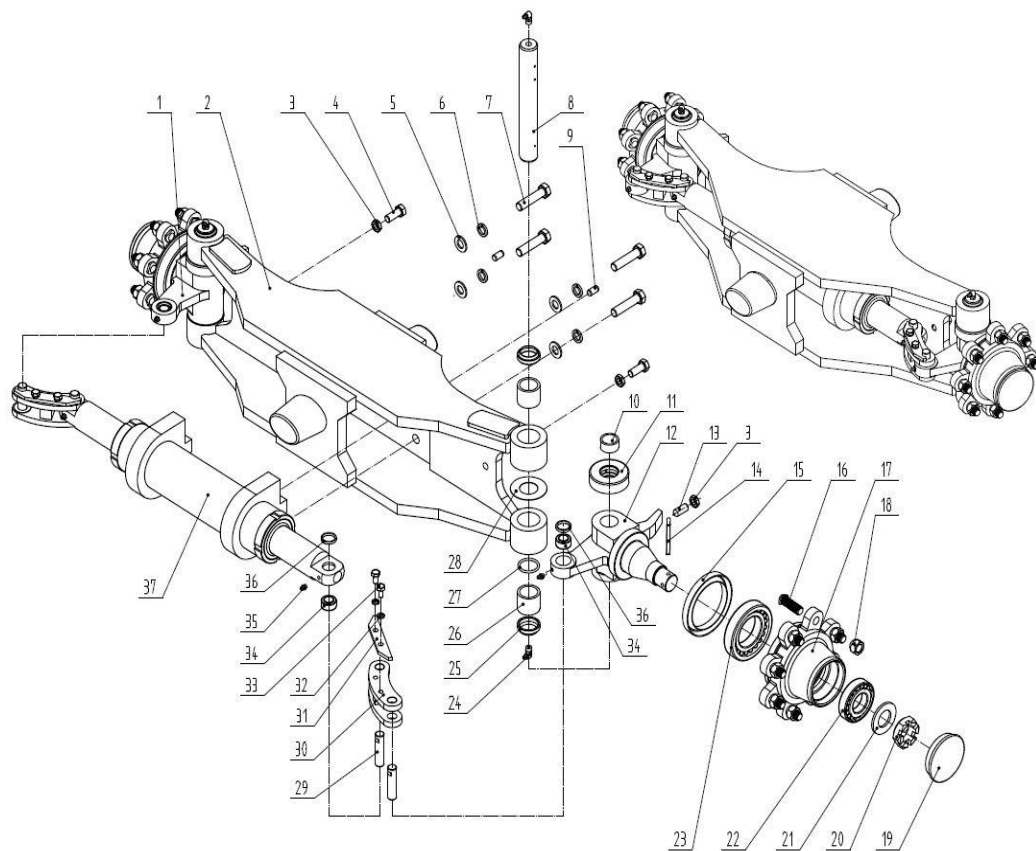
3-3.5t转向桥及安装/3-3.5t STEERING AXLE MOUNT

FD30/35T-AWE5、FD30/35T-AWV、FD30/35T-AGK
FG(L)30/35T-AWA、FD30/35T-AG(1)
FGL30/35T-AWG



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69135287	H24C4-32171	Knuckle ass'y (left)	1	
02	69135317	H24N4-30302	Steering axle body ass'y	1	
03		B4313-00012B	Nut M12	2	
04	69135290	B0330-12040B	Bolt M12×40	2	
05	69135291	B5313-00014	Washer 14	4	
06	69135292	B5050-00014B	Washer 14	4	
07	69135293	B0330-14045B	Bolt M14×45	4	
08	69135294	A21B4-32222	Knuckle master pin	2	
09	69130896	B3130-10020	Pin B10×20	2	
10	69003540	A21B4-12001	Bushing	2	
11	69135295	Z-198908K	Thrust bearing 198908K	2	
12	69135296	H24C4-32181	Knuckle ass'y (right)	1	
13	69135297	B8050-12030B	Screw M12×30	2	
14	69130895	B3010-6P360	Pin 6.3×60	2	
15	69100640	Z6301-08524	Oil seal B 85×110×12D	2	
16	69135298	23654-32041B	Hub bolt	16	
17	69005334	A21B4-32241	Hub	2	
18	69130891	23654-34051B	Hub Nut	16	
19	69135299	1218-10200	Hub cap	2	
20	69005337	A21B4-32311	Nut M30×2	2	
21	69135300	G27Z4-20711	Washer 30	2	
22	69135301	Z-30207	Bearing 30207	2	
23	69135302	Z-30211	Bearing 30211	2	
24	69135303	Q701B90	90° Grease nipple Z1/8	4	
25	69003338	23654-32081	Oil seal	4	

FGL30/35T-AWG

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后轮总成/REAR WHEEL ASS'Y

FGL20/25/30/35T-AWG

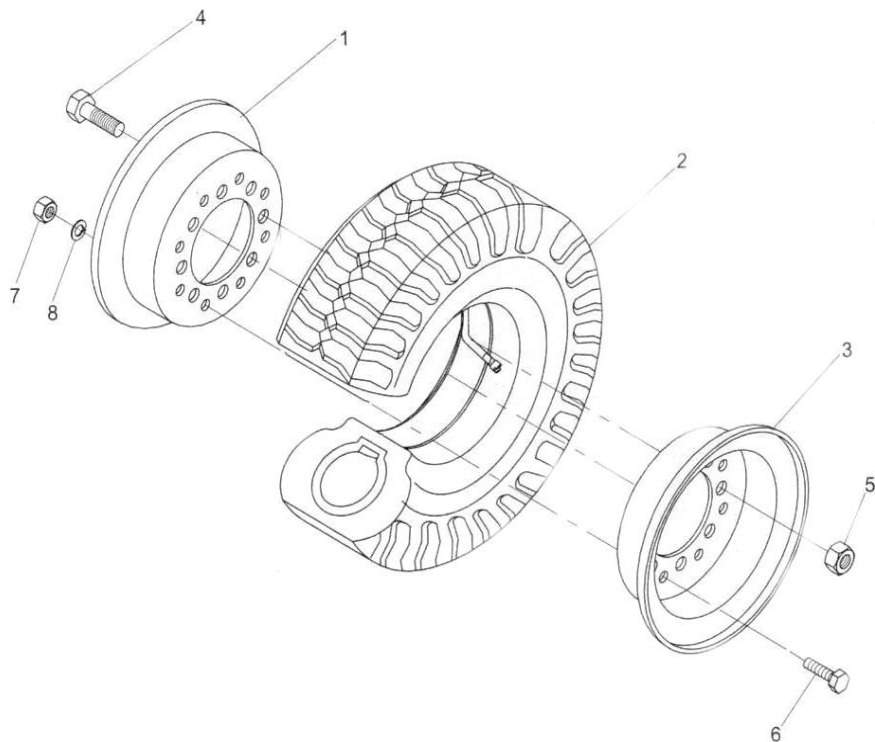
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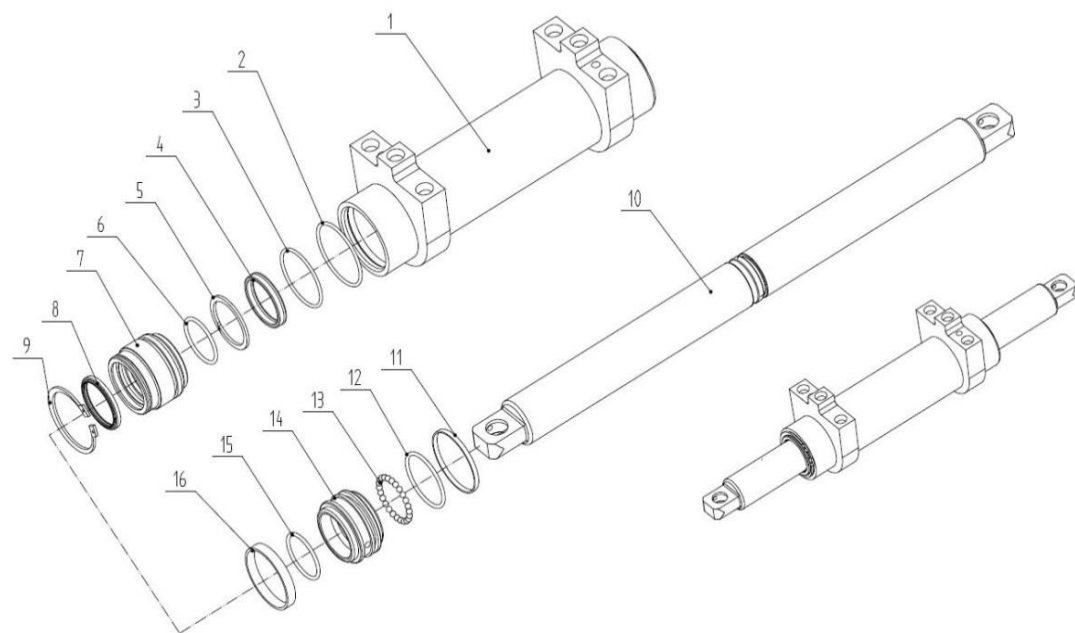
图45/Fig45.

转向油缸/STEERING CYLINDER

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD20/25/30/35T-AGK

FG(L)20/25/30/35T-AWA、FD20/25/30/35T-AG(1)

FGL20/25/30/35T-AWG



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	-	Steering cylinder ass'y	1	
01	69136723	H24C4-52142SA	Steering body ass'y	1
02	69130899	H24C4-52002S	Snap ring	2
03	69130906	Z6003-07003	O-ring 70×3.1	2
04	69136219	RUJ000500-Z20	Seal ring 50×60×6	2
05	69127786	22658-52301	Snap ring 50×60×3	2
06	69130907	Z6053-04973	O-ring 49.7×3.55	2
07	69136157	H24C4-52003S	Horizontal cylinder cap	2
08	69136218	WDJ200500-Z201	Dust-proof seal 50×58×5/6.5	2
09	69130897	B6152-00065	Axis circlip 65	2
10	69136724	H24C4-52153SA	Piston rod 50×681	1
11	69130901	H24C4-53171	bearing ring	1
12	69130908	Z6053-06003	O-ring 60×3.55	1
13	69136156	Z1505-00060	Steel ball 6	26
14	69136155	H24C4-52163SA	Piston/69.7×40	1
15	69130905	Z6003-05004	O-ring 50×3.5	1
16	69129765	H24C4-53001S	Bearing ring 70×10×2.5	1

图46/Fig46. 油门操纵/ACCELERATOR PEDAL

FD20/25/30/35T-AWE5、FD20/25/30/35T-AGK

FD20/25/30/35T-AWV

FG(L) 20/25/30/35T-AWA

FD20/25/30/35T-AG (1)

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A		-	Accelerator ASS'Y	1	
01	69001942	M30452I02000	Accelerator cable	1	YANMAR98、XINCHAI、DACHAI
-	69095852	M30252N01000A	Accelerator cable	1	NISSAN K25、MITSUBISHI S4S
02	69039525	GB/T882-Φ6*12	Pin B 6×12	2	YANMAR98、XINCHAI、DACHAI
-	69039525	GB/T882-Φ6*12	Pin B 6×12	1	NISSAN K25、MITSUBISHI S4S
03	69005787	GB/T91-2*16	Cotter Pin 2×16	3	YANMAR98、XINCHAI、DACHAI
-	69005787	GB/T91-2*16	Cotter Pin 2×16	2	NISSAN K25、MITSUBISHI S4S
04	69000258	GB/T97.1-6	Washer 6	2	YANMAR98、XINCHAI、DACHAI
-	69000258	GB/T97.1-6	Washer 6	1	NISSAN K25、MITSUBISHI S4S
05	69034284	A30452-02000	Accelerator bracket ass'v	1	
06	69039527	JB5306-1991	Oscillating bearing	1	SQ6C-RSM6-6H
07	69000111	GB/T6170-M6-8J	Nut M6	1	
08	69034283	A30452-01000	Link	1	
09	69000103	GB/T6170-M10-8J	Nut M10	1	
10	69018334	GB/T5782-M10*70-8.8J	Bolt M10×70	1	
11	69034285	A30452-03000A	Accelerateor pedal	1	
12	69039526	GB/T882-Φ6*18	Pin B 6×18	1	
13	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	2	
14	69000062	GB/T93-8	Washer 8	2	
15	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	2	
16	69000060	GB/T93-6	Washer 6	2	

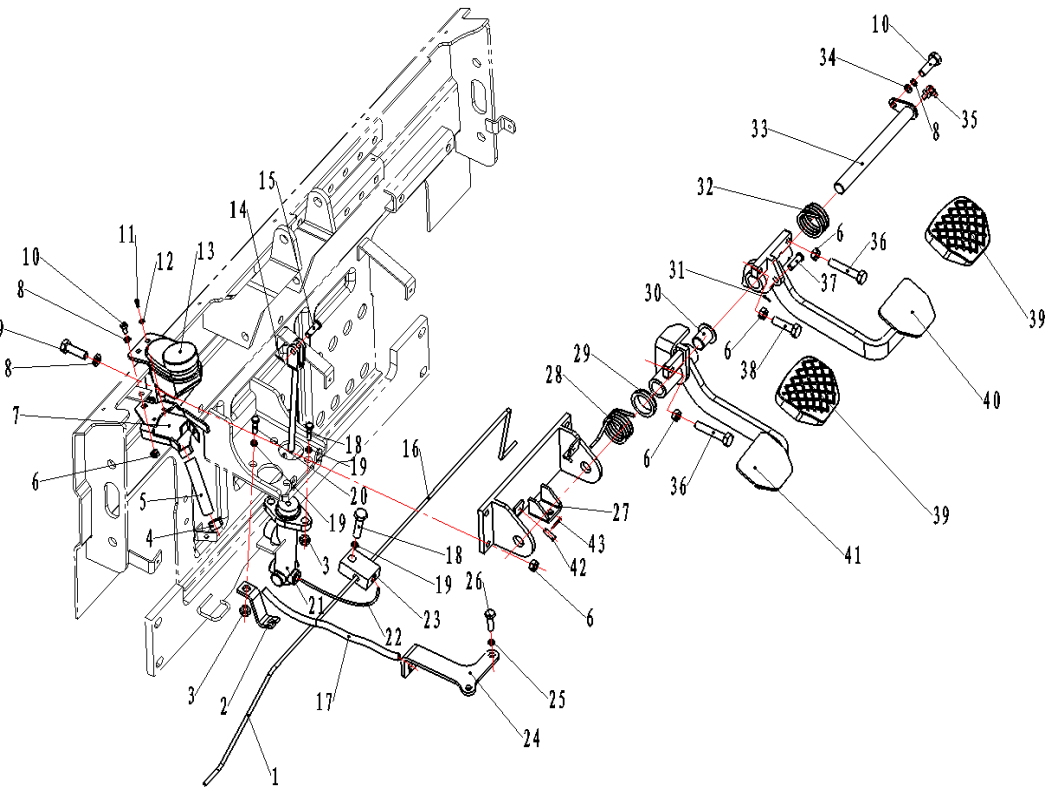
油门操纵/ACCELERATOR PEDAL

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图48/Fig48.

制动微动操纵(液力式)/BRAKE & INCH CONTROL (TOR-CON TYPE)

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV
FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG
FD20/25/30/35T-AGK

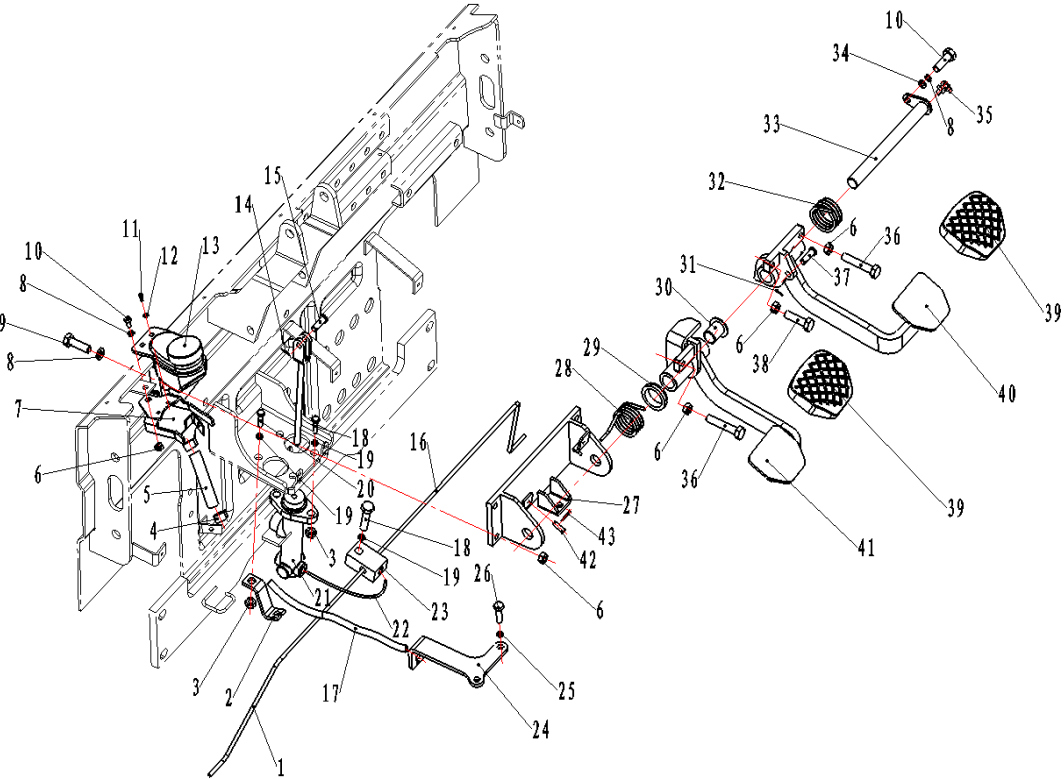


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69039551	A20458-01000	Brake pipe ass'y	1	2-2.5t
-	69036228	A30458-06000	Brake pipe ass'y	1	3-3.5t
02	69036877	A30458-00002	Bracket	1	
03	69000103	GB/T6170-M10-8J	Nut M10	3	
04	69042429	JB/T8870-12-20	Hose clamp d20	2	
05	69000653	M3035400001	Hose φ9×4-700	1	
06	69000112	GB/T6170-M8-8J	Nut M8	8	
07	69036223	A30458-00001	Brake fluid tank bracket	1	
08	69000062	GB/T93-8	Washer 8	6	
09	69000200	GB/T5783-M8*25-8.8J	Bolt M8×25	4	
10	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	2	
11	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	2	
12	69000060	GB/T93-6	Washer 6	2	
13	69036224	A30458-02000	Oil storage tank	1	
14	69109605	GB/T91-2000	Cotter pin 3×20	1	
15	69008457	GB/T882-Φ8*26	Pin shaft B8×26	1	
16	69039552	A20458-02000	Brake pipe ass'y	1	2-2.5t
-	69036229	A30458-07000	Brake pipe ass'y	1	3-3.5t
17	69036222	A30458-03000	Inch cable	1	
18	69000128	GB/T5783-M10*30-8.8J	Bolt M10×30	3	
19	69000053	GB/T93-10	Washer 10	4	
20	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	1	
21	69036225	A30458-04000	Master brake pump ass'y	1	
22	69036227	A30458-05000	Brake hose ass'y	1	
23	69006858	M6046000001	Tee connector	1	

图48/Fig48.

制动微动操纵(液力式)/BRAKE & INCH CONTROL (TOR-CON TYPE)

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV
FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG
FD20/25/30/35T-AGK

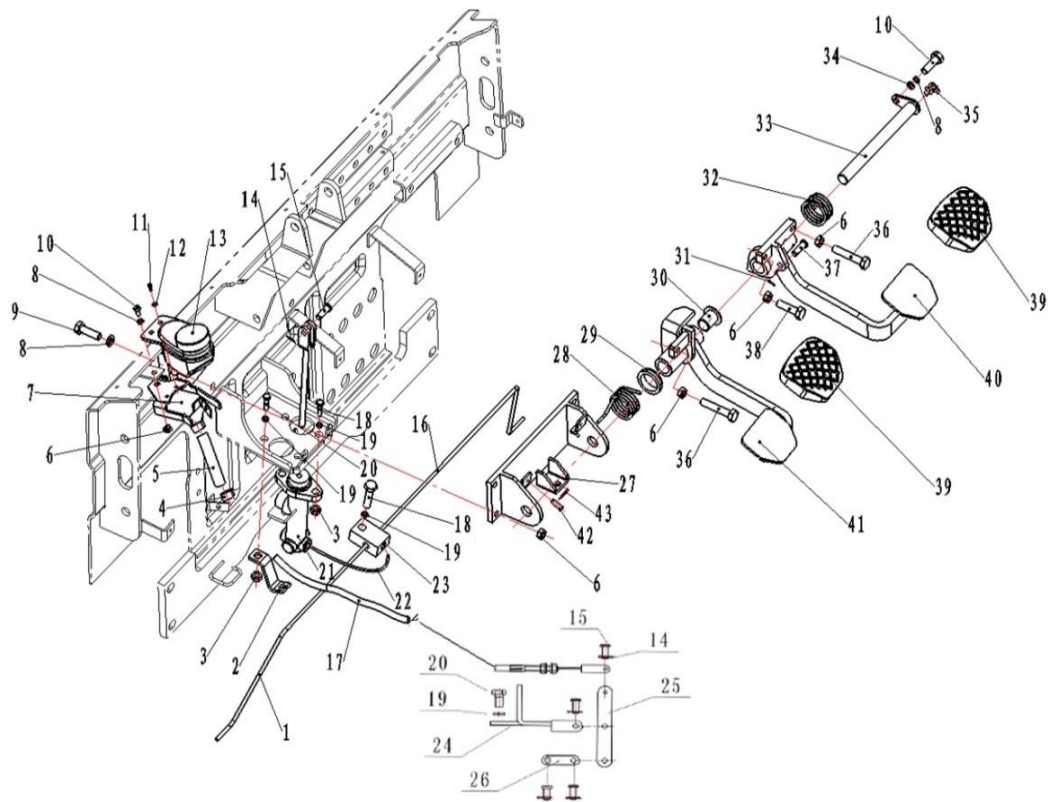


序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
24	69036226	A30458-00003	Bracket	1	
25	69000250	GB/T97.1-10	Washer 10	4	
26	69018334	GB/T5782-M10*70-8.8J	Bolt M10×70	2	
27		A30458-01100	Bracket	1	
28	69036270	A30458-01001	Torsional spring	1	
29		A30458-01002	Washer	1	
30		A30458-01003	Bushing	4	
31	69109605	GB/T91-2000	Cotter pin 2×16	2	
32	69036902	A30458-01004	Torsional spring	1	
33		A30458-01400	Pin	1	
34	69000259	GB/T97.1-8	Washer 8	1	
35	69136358	JB/T7940.2-1995	Nipple	1	
36	69000217	GB/T5783-M8*55-8.8J	Bolt M8×55	2	
37	69007191	GB/T882-Φ6*20	Pin B6×20	2	
38	69000311	GB/T5783-M8*35-8.8J	Bolt M8×35	1	
39	69039265	A30458-01005	Pedal cover	2	
40		A30458-01200	Brake pedal	1	
41		A30458-01300	Inch pedal	1	
42	69021756	M3035402003	Adjusting shaft	2	
43	69109605	GB/T91-2000	Cotter pin 2x25	2	

图49/Fig49. 制动微动操纵(液力式)/BRAKE & INCH CONTROL (TOR-CON TYPE)

FD20/25/30/35T-AG (1)

FD30/35T-AG (5)



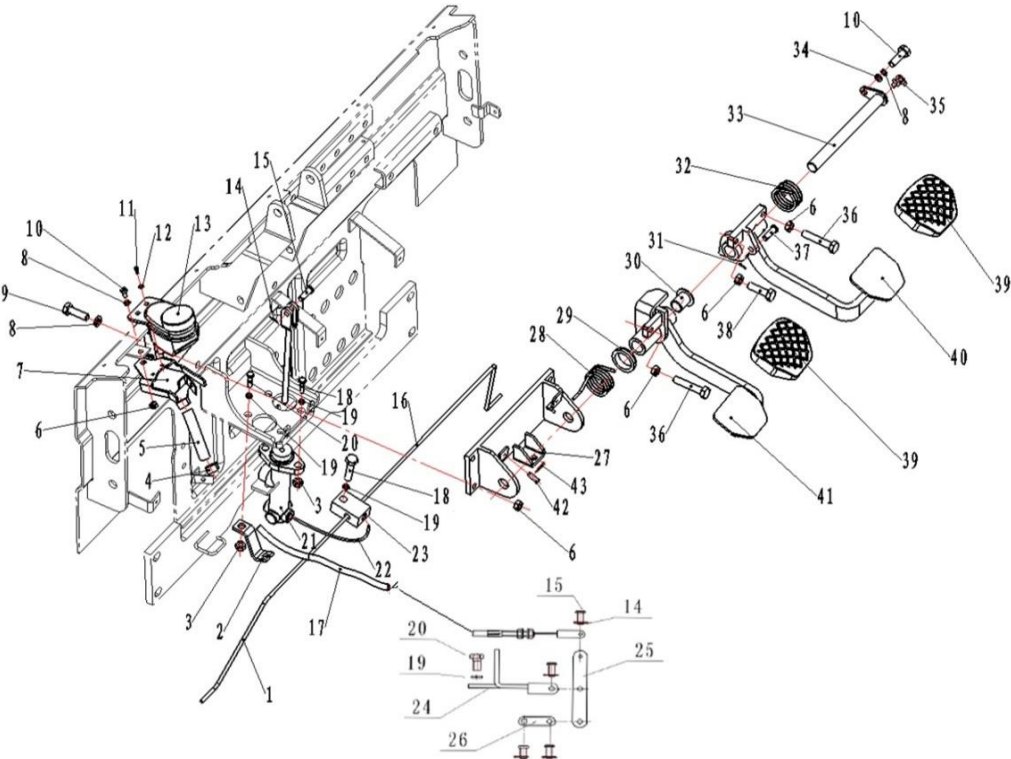
序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69039551	A20458-01000	Brake pipe ass'y	1	2-2.5t
-	69036228	A30458-06000	Brake pipe ass'y	1	3-3.5t
02	69036877	A30458-00002	Bracket	1	
03	69000103	GB/T6170-M10-8J	Nut M10	3	
04	69036894	JB/T8870-16-25	Hose clamp d20	2	
05	69000653	M3035400001	Hose $\phi 9 \times 4-700$	1	
06	69000112	GB/T6170-M8-8J	Nut M8	8	
07	69036223	A30458-00001	Brake fluid tank bracket	1	
08	69000062	GB/T93-8	Washer 8	6	
09	69000200	GB/T5783-M8*25-8.8J	Bolt M8×25	4	
10	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	2	
11	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	2	
12	69000060	GB/T93-6	Washer 6	2	
13	69036224	A30458-02000	Brake oil pot	1	
14	69109605	GB/T91-2000	Cotter pin 3×20	5	
15	69008457	GB/T882- $\phi 8 \times 26$	Pin shaft B8×26	5	
16	69039552	A20458-02000	Brake pipe ass'y	1	2-2.5t
-	69036229	A30458-07000	Brake pipe ass'y	1	3-3.5t
17	69036222	A30458-03000	Inch cable	1	
18	69000128	GB/T5783-M10*30-8.8J	Bolt M10×30	3	
19	69000053	GB/T93-10	Washer 10	6	
20	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	3	
21	69036225	A30458-04000	Master brake pump ass'y	1	
22	69036227	A30458-05000	Brake hose ass'y	1	
23	69006858	M6046000001	Tee connector	1	

图49/Fig49.

制动微动操纵(液力式)/BRAKE & INCH CONTROL (TOR-CON TYPE)

FD20/25/30/35T-AG (1)

FD30/35T-AG (5)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
24	69092865	A3045801000A	Bracket	1	
25	69096260	A3045800001A	Linking rod	1	
26	69044495	M3045802003	Link board	2	
27		A30458-01100	Bracket	1	
28	69036270	A30458-01001	Torsional spring	1	
29		A30458-01002	Washer	1	
30		A30458-01003	Bushing	4	
31	69109605	GB/T91-2000	Cotter pin 2×16	2	
32	69036902	A30458-01004	Torsional spring	1	
33		A30458-01400	Pin shaft	1	
34	69000259	GB/T97.1-8	Washer 8	1	
35	69136358	JB/T7940.2-1995	Nipple	1	
36	69000217	GB/T5783-M8*55-8.8J	Bolt M8×55	2	
37	69007191	GB/T882-Φ6*20	Pin shaft B6×20	2	
38	69000311	GB/T5783-M8*35-8.8J	Bolt M8×35	1	
39	69039265	A30458-01005	Pedal cover	2	
40		A30458-01200	Brake pedal	1	
41		A30458-01300	Inch pedal	1	
42	69021756	M3035402003	Adjusting shaft	2	
43	69109605	GB/T91-2000	Cotter pin 2x25	2	

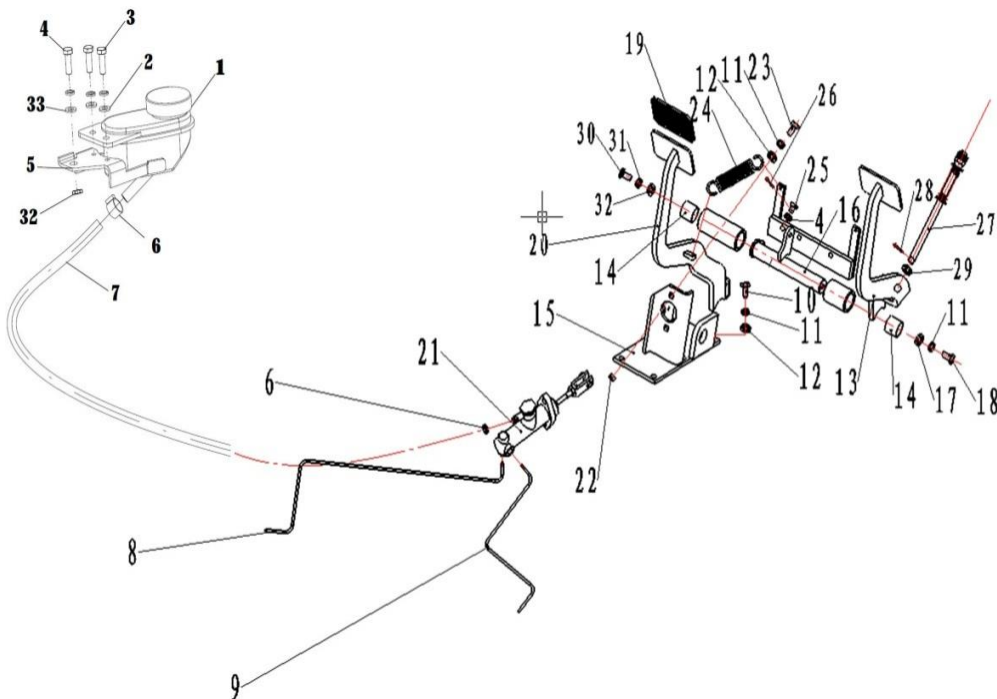


图50/Fig50.

制动微动操纵(机械式)/BRAKE & INCH CONTROL (CLUTCH TYPE)

FD20/25/30/35-AG(1) 1、FD20/25/30/35T-AGK1

FD30/35-AG(5) 1



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
A		-	Clutch & Brake pedal ass'y	1	
1	69036224	A30458-02000	Brake oil pot	1	
2	69000060	GB/T93-6	Washer 6	3	
3	69000189	GB/T5783-M6*12-8.8J	Bolt M6x12	2	
4	69000309	GB/T5783-M8*16-8.8J	Bolt M8x16	1	
5	69036223	A30458-00001	Brake oil pot bracket	1	
6	69000052	JB/T8870-10-16	Hoop Φ16 (Double Wire)	2	
7	69000653	M3035400001	Hose φ10x4-700	1	
8	69001706	M3035403000	Brake pipe(left)	1	
9	69001705	M3035404000	Brake pipe(right)	1	2-2.5t
10	69000128	GB/T5783-M10*30-8.8J	Bolt M10x30	4	
11	69000053	GB/T93-10	Washer 10	7	
12	69000250	GB/T97.1-10	Washer 10	6	
13		A3035401100	Inch pedal	1	
14		60459N-1205	Bushing bearing	2	
15		M3035402100	Bracket	1	
16		M3035402200	Pin	1	
17	69006706	GB/T96.1-10	Washer 10	1	
18	69000123	GB/T5783-M10*20-8.8J	Bolt M10x20	1	
19	69021591	M3035402001	Pedal cover	2	
20		A3035401200	Brake pedal	1	
21	69021885	M3035402300	Master brake pump(TCM)	1	
22	69033312	GB/T41-M10	Nut M10	4	
23	69000130	GB/T5783-M10*35-8.8J	Bolt M10x35	4	

制动微动操纵(机械式)/BRAKE & INCH CONTROL (TOR-CON TYPE)

FD30/35-AG (5) 1

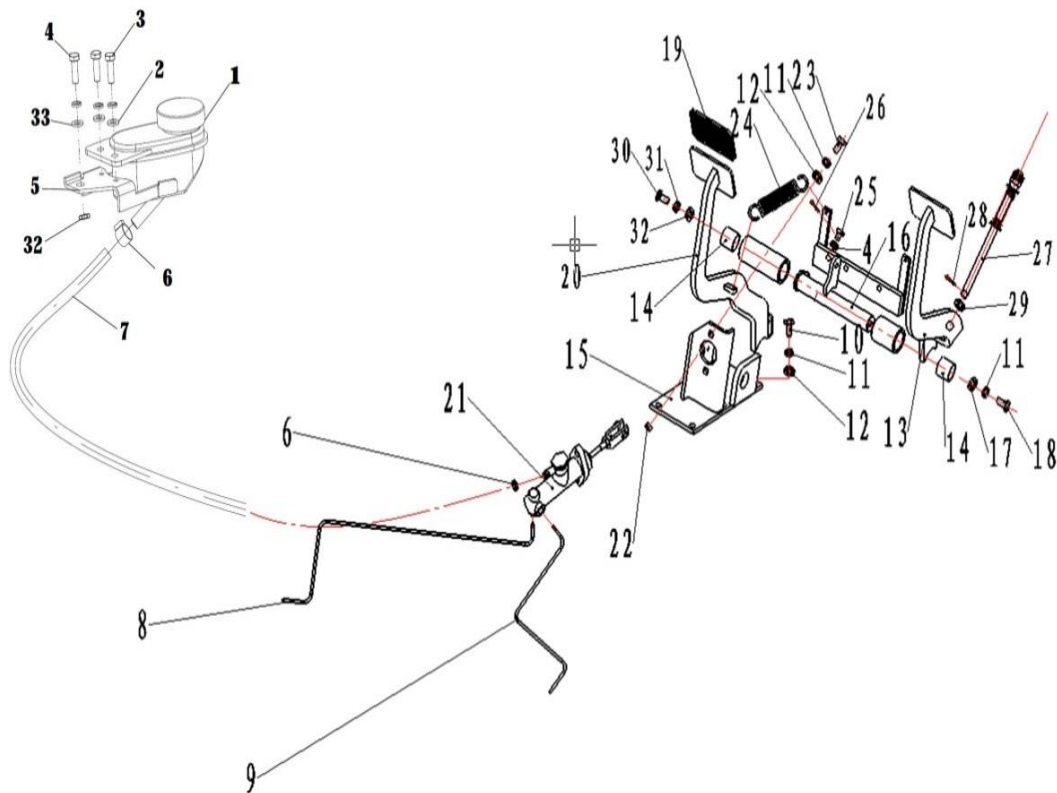
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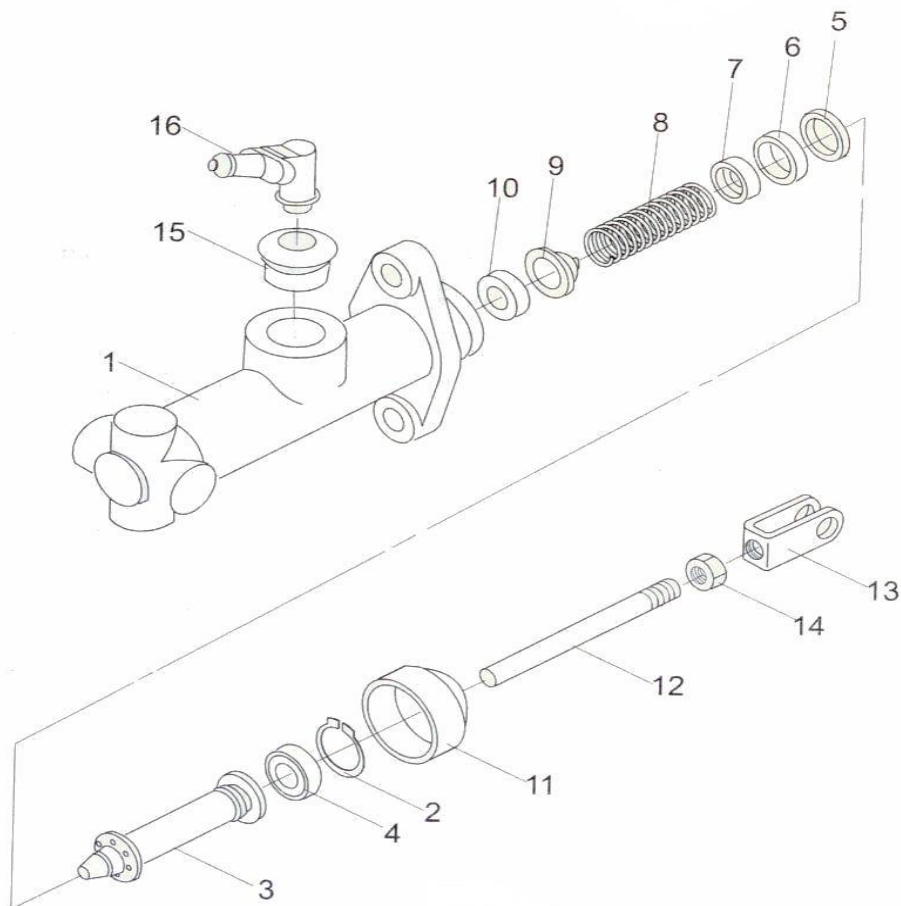
图51/Fig51.

制动总泵/MASTER BRAKE PUMP

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
A	69136798	25595-40302	Master brake pump	1
01	69135318	25595-42301	Valve body	1
02	69135319	25595-42311	Stop ring	1
03	69135320	25595-42332	Piston	1
B	69135321	25595-40402	Cup ass'y	1
04	69135322	25595-42322	Front cup	1
05	69135323	25595-42341	Bushing cup	1
06	69135324	25595-42351	Main cup	1
07	69135325	25595-42361	Spring seat	1
08	69135326	25595-42371	Spring	1
09	69135327	25595-42381	Cut-off valve	1
10	69135328	25595-42391	Valve seat	1
11	69135329	25595-42431	Protective cover	1
12	69036550	A30458-04001	Pushrod	1
13	69135330	25595-42451	Clevis	1
14	69088946	B5050-00008	Nut M8	1
15	69135331	25595-42421	Rubber bushing	1
16	69135332	25595-42411	Connector	1

手制动操纵/PARKING BRAKE CONTROL

FD20/25/30/35T-AG(1)、FD30/35-AG(5)

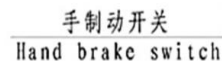
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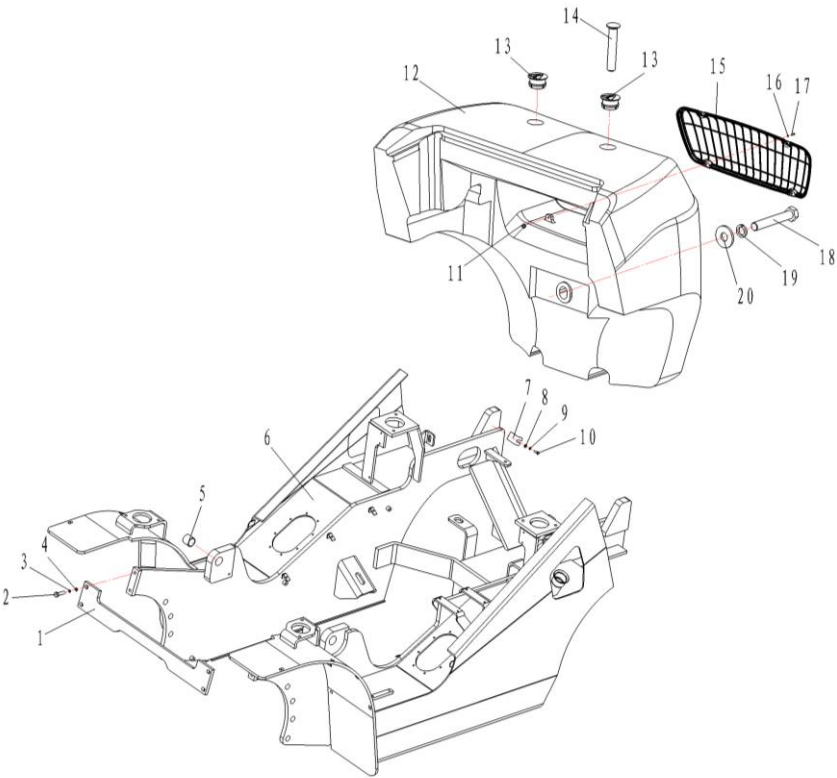
图54/Fig54.

车架与平衡重/FRAME & COUNTER BALANCE WEIGHT

FD20/25/30/35T-AWE5、FGL20/25/30/35T-AWG、FD30/35T-AGK

FD20/25/30/35T-AWV、FG (L) 20/25/30/35T-AWA

FD20/25/30/35T-AGA/ (1)、FD30/35-AG (5)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01		A30461-04000	Front traverse plate	1	
02	69000306	GB/T5783-M12*30-8.8J	Bolt M12×30	4	
03	69000054	GB/T93-12	Washer 12	4	
04	69000251	GB/T97.1-12	Washer 12	4	
05	69034281	A30461-00001	Lubrication bearing	2	
06	69107813	A20461D-00000-1-MRed	Frame	1	DACHAI (2-2.5T)
-	69107841	A30461D-00000-1-MRed	Frame	1	DACHAI (3-3.5T)
-	69107805	A2036100000 (III)-1-MRed	Frame	1	XINCHAI (CHINA III) (2-2.5T)
-	69107829	A3036100000 (III)-1-MRed	Frame	1	XINCHAI (CHINA III) (3-3.5T)
-	69107809	A20461-00000-1-MRed	Frame	1	YANMAR98、NISSAN K25 (2-2.5T)
-	69107837	A30461-00000-1-MRed	Frame	1	YANMAR98、NISSAN K25 (3-3.5T)
-	69107801	A20261N00000-1-MRed	Frame	1	NISSAN K25 (2-2.5T) (硬连接)
-	69107825	A30261N00000-1-MRed	Frame	1	NISSAN K25 (3-3.5T) (硬连接)
-	69107817	A20461LS00000-1-MRed	Frame	1	MITSUBISHI S4S (2-2.5T) (硬连接)
-	69107845	A30461LL00000-1-MRed	Frame	1	MITSUBISHI S4S (3-3.5T) (硬连接)
-	69107821	A20461SY00000A-1-MRed	Frame	1	AEROSPACE MITSUBISHI 4664 (2-2.5T)
-	69107849	A30461SY00000A-1-MRed	Frame	1	AEROSPACE MITSUBISHI 4664 (3-3.5T)
07	69065893	M3036300006	Adjusting shim	2-4	
08	69000062	GB/T93-8	Washer 8	2	
09	69000259	GB/T97.1-8	Washer 8	2	
10	69000198	GB/T5783-M8*20-8.8J	Bolt M8×20	2	

车架与平衡重/FRAME & COUNTER BALANCE WEIGHT

FD20/25/30/35T-AGA/(1)、FD30/35-AG(5)

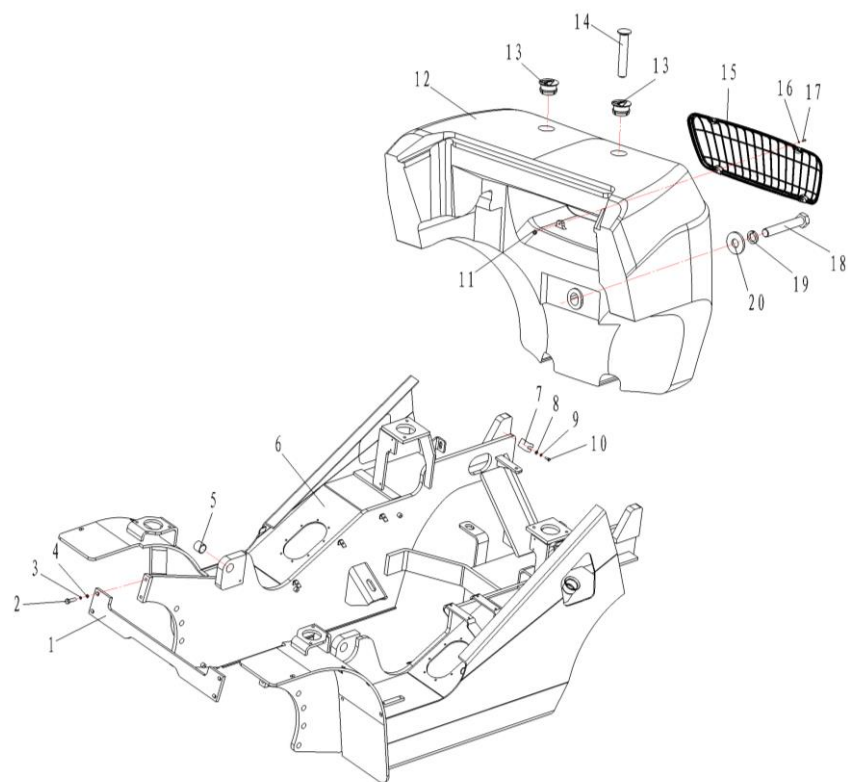
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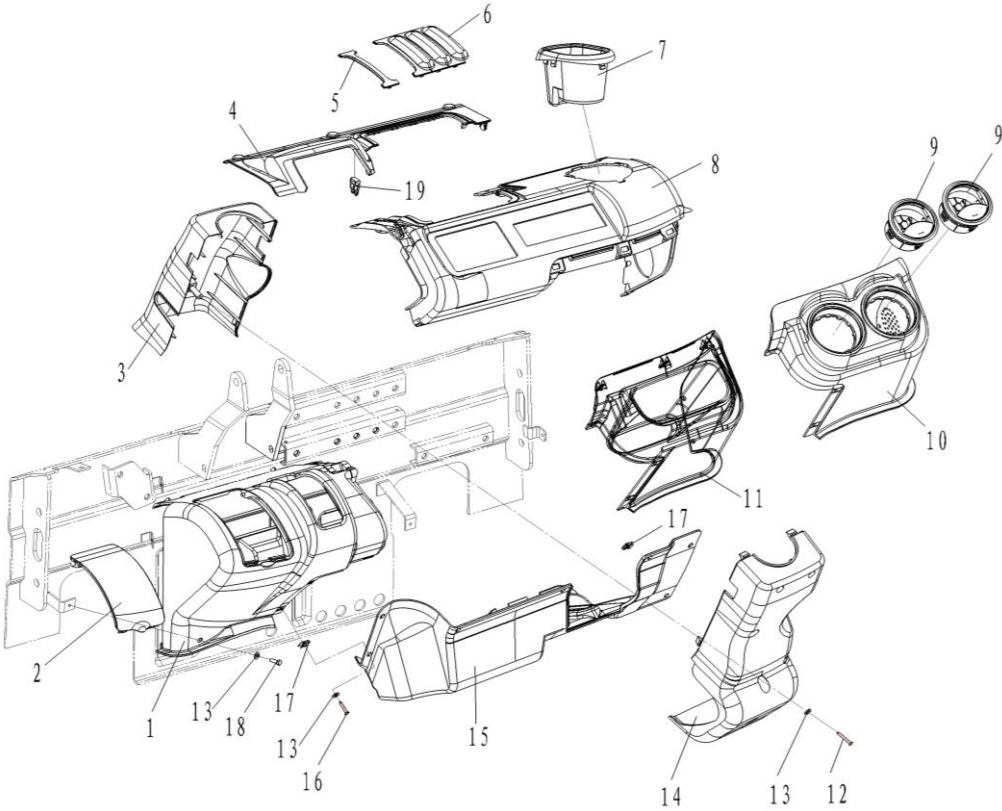
图55/Fig55.

覆盖件及安装/COVER PARTS MOUNT

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69042700	A30464-07002	Main cover(left)	1	Max-A-002
02	69042706	A30464-07008	Oil pot Cover	1	Max-A-008
03	69042707	A30464-07009	Steering column cover	1	Max-A-009
04	69042702	A30464-07004	Top cover	1	Max-A-004
05	69042704	A30464-07006	Cover B	1	Max-A-006
06	69042703	A30464-07005	Cover A	1	Max-A-005
07	69042705	A30464-07007	Cup seat	1	Max-A-007
08	69042699	A30464-07001	Main cover(right)	1	Max-A-001
09	69042710	A30464-07013	Heater connector	2	Max-A-013选配
10	69042709	A30464-07011	Heater cover	1	Max-A-011选配
11	69042711	A30464-07012	File pocket	1	Max-A-012
12	69032973	LS32973	Screw M5*16	1	
13	69000258	GB/T97. 1-6	Washer 6	24	
14	69042708	A30464-07010	Cover	1	Max-A-010
15	69042701	A30464-07003	Bottom protection cover	1	Max-A-003
16	69032973	LS32973	Screw M5*16	9	
17	69134599	A30464-07000-1	Reed nut	9	
18	69039750	GB/T823-M6*16-4. 8J	Screw M6×16	14	
19	69134588	09409-08326	Clip	7	

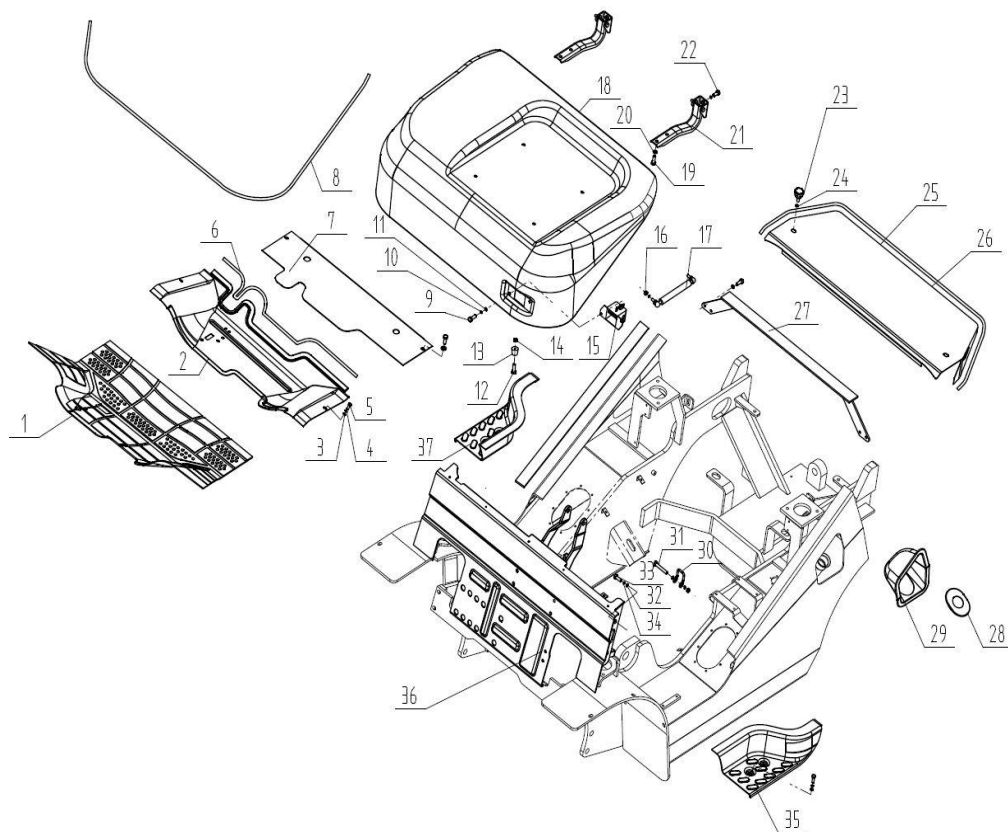
图56/Fig56.

仪表架及机罩安装/DISPLAY BRACKET AND HOOD MOUNT

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG

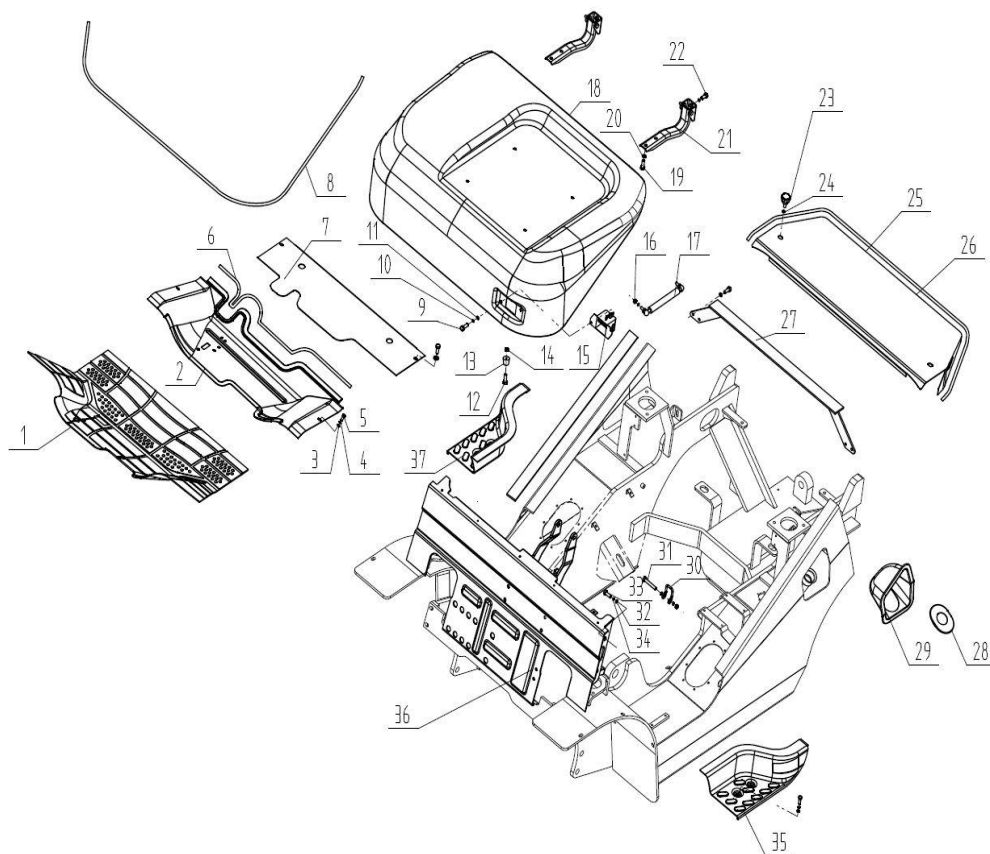
FD20/25/30/35T-AG(1)、FD30/35-AG(5)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69036576	A30464-00007-1	Rubber mat	1	
02	69036565	A30464-03000	Front floor board	1	
	69063608	A30464SY01000	Front floor board	1	AEROSPACE MITSUBISHI 4G64
03	69000259	GB/T97.1-8	Washer 8	9	
04	69000062	GB/T93-8	Washer 8	19	
05	69039748	GB/T823-M8*16-4.8J	Screw M8×16	4	
06	69039068	A30464-00010	Rubber pad	1	
07	69036564	A30464-04000	Rear floor board	1	
08	69127362	A30464-00008	Seal strip	1	
09	69039750	GB/T823-M6*16-4.8J	Screw M6×16	2	
10	69000060	GB/T93-6	Washer 6	2	
11	69000258	GB/T97.1-6	Washer 6	2	
12	69005586	GB/T823-M6*25-4.8J	Screw M6×25	2	
13	69007991	M3036400027	Hood rubber pad	2	
14	69015196	GB/T889.1-M6-8J	Nut M6	2	
15	69036567	A30464-09000	Hood lock	1	
16	69000112	GB/T6170-M8-8J	Nut M8	3	
17	69036563	A30464-08000	Gas spring	1	
18	69044164	A30464-02000	Hood	1	2019.07.25
-	69133767	A30464-02000C	Hood	1	2019.07.25之后
19	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4	
20	69000053	GB/T93-10	Washer 10	4	
21	69036569	A30464-05000	Hinge ass'y	2	
22	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	12	
23	69001904	M3036408000	Star-shaped bolt	2	
24	69003658	M3036400008	Rubber damper	2	

仪表架及机罩安装/DISPLAY BRACKET AND HOOD MOUNT

FD20/25/30/35T-AG (1)、FD30/35-AG (5)

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蓄电池及安装/START BATTERY MOUNT

FD20/25/30/35T-AG(1)、FD30/35-AG(5)

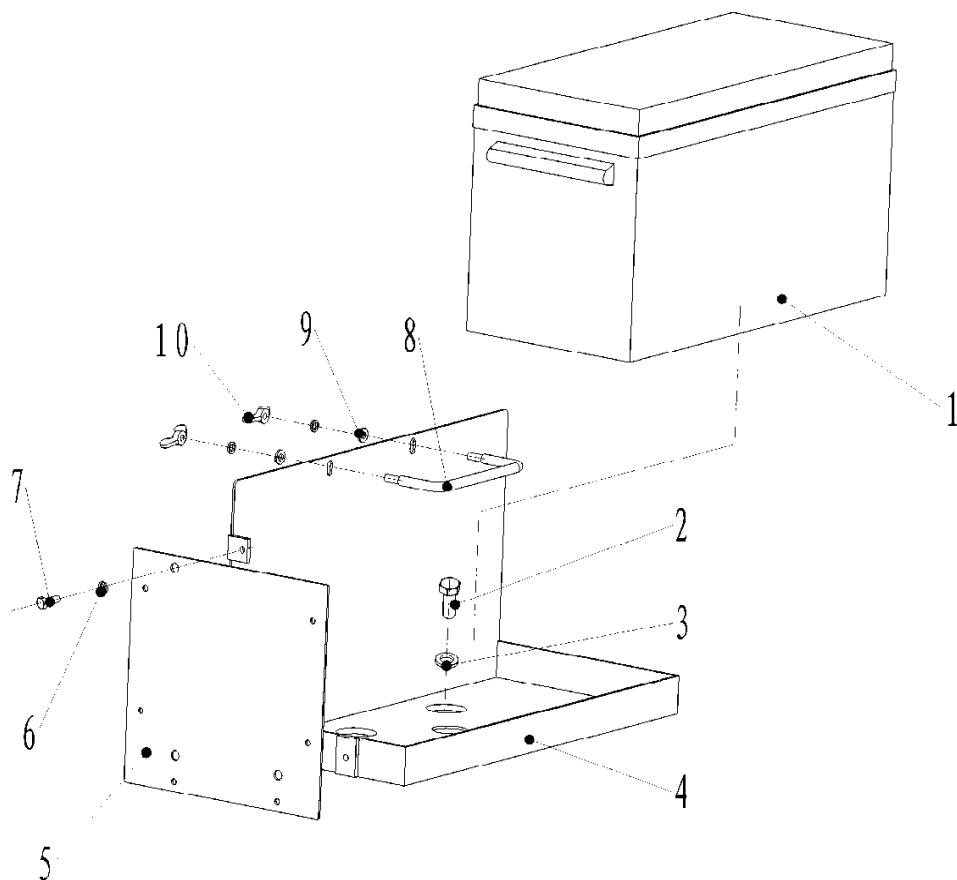
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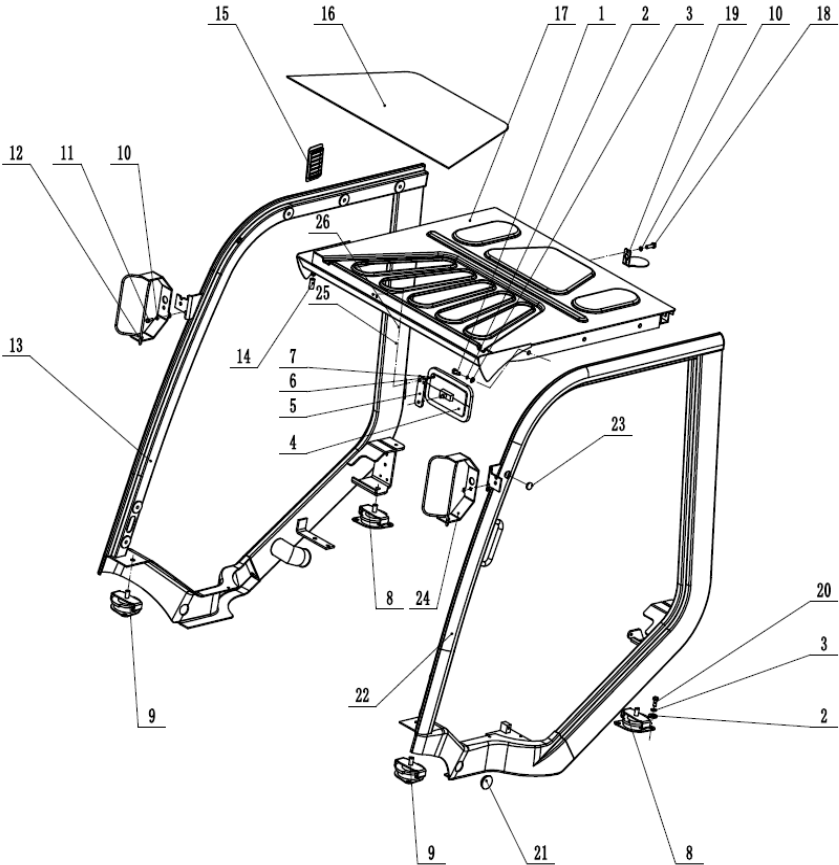
图58/Fig58.		护顶架/OVERHEAD GUARD			
FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK					
FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG					
FD20/25/30/35T-AG (1)、FD30/35-AG (5)					
					
序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69000306	GB/T5783-M12*30-8.8J	Bolt M12×30	6	
02	69000054	GB/T93-12	Washer 12	14	
03	69000251	GB/T97.1-12	Washer 12	14	
04	69076217	MJ30351-00002	Rearview mirror	1	单镜Single mirror
-	69076217	MJ30351-00002	Rearview mirror	2	双镜，立柱两侧Double mirror on both sides
05	69036498	A30451-00002A	Rearview mirror bracket	1	
06	69000062	GB/T93-8	Washer 8	2	
07	69000309	GB/T5783-M8*16-8.8J	Bolt M8×16	2	
08	69033867	A30451-04000	Rubber damper I	2	
09	69033868	A30451-05000	Rubber damper II	2	
10	69000060	GB/T93-6	Washer 6	4	
11	69000190	GB/T5783-M6*16-8.8J	Bolt M6×16	2	
12	69060042	A30451-03000A	Light bracket(right)	1	
13	69036470	A30451-01300	Right leg	1	
14	69067261	A30451-00003	Hose φ12×1-1600	1	
15	69026055	30351M-00003	Air inlet	1	
16	69034289	A30451-00001	Roof glass	1	
17	69036482	A30451-01100	Roof	1	
18	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	2	
19	69086990	30351M-00002A	Caution light seat	1	
20	69000002	GB/T5783-M12*25-8.8J	Bolt 12×25	8	
21	69001764	M3036400007	Rubber plug	2	
22	69036488	A30451-01200	Left leg	1	
23	69023129	30351M-00001	Rubber plug	4	
24	69060041	A30451-02000A	Light bracket(left)	1	

图58/Fig58.		护顶架/OVERHEAD GUARD			
FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK					
FG(L)20/25/30/35T-AWA、FGL20/25/30/35T-AWG					
FD20/25/30/35T-AG (1)、FD30/35-AG (5)					
序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
25	69135048	MJ30351-00003	Rubber plug	2	2019.10.22开始执行
26	69135049	MJ30351-00004	Rubber plug	1	2019.10.22开始执行

图59/Fig59.

工作油箱装置及安装/HYDRAULIC OIL TANK MOUNT

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)

Exploded view diagram of the hydraulic oil tank mount assembly. The diagram shows a main tank body with various ports and a cover plate. Numbered callouts 1 through 9 identify specific components: 1 is the tank body, 2 is a filter, 3 is a gasket, 4 is a cap, 5 is a bolt, 6 is a washer, 7 is a drain plug, 8 is a bolt, and 9 is a washer.

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69001923	M3037503000	Hydraulic oil filter Y0809B	1	
02	69000679	M3032200007	Seal gasket	1	
03	69036881	A30475-01000	Cover plate ass'y	1	
04	69034258	A30475-02000	Oiling cap	1	
-	69039622	A20475-01000	Oiling cap	1	
05	69000198	GB/T5783-M8*20-8.8J	Bolt M8×20	8	
06	69010797	JB982-8	Washer 8	8	
07	69035702	M3032200003	Magnet60*32*10	1	
08	69000357	JB/T982-20	Washer 20	1	
09	69003910	M3032200002	Drain plug	1	

图60/Fig60.

多路换向阀操纵(二联 TWO THROW) /MULTI-WAY VALVE MOUNT(TWO-THROW)

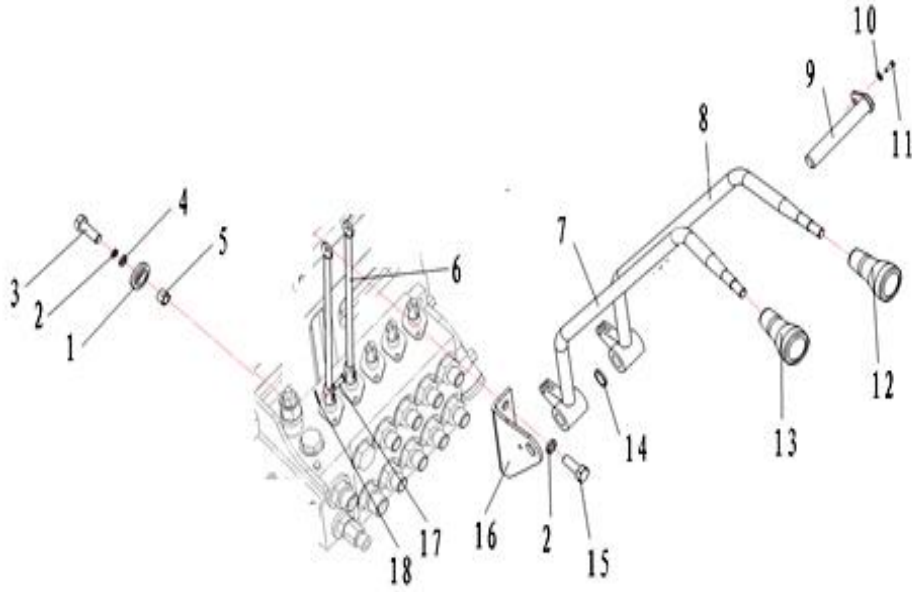
FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)

序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69034262	A30474-00001	Rubber damper	6	
02	69000053	GB/T93-10	Washer 10	7	
03	69011886	GB/T5786-M10*1.25*25	Bolt M10×1.25×25	3	

第 100 页，共 212 页



04	69006706	GB/T96.1-10	Washer 10	3	
05	69034263	A30474-00002	Steel casing	3	
06	69001759	M2037400003	Connecting Rod	2	
07	69034265	A30474-01000	Lift lever	1	
08	69034266	A30474-02000	Tilt lever	1	
09		A30474-06000	Two-throw valve pin	1	
10	69000060	GB/T93-6	Washer 6	1	
11	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	1	
12	69089161	M3037400007A	Tilt knob	1	
13	69089160	M3037400006A	Lift knob	1	
14	69136211	M2577400003	Multi-way valve nylon bushing	按需 On	
15	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4	
16	69080585	A30474-00003A	Bracket	2	
17	69000322	M3037400001	Pin	4	
18	69109605	GB/T91-2000	Cotter pin 2×12	4	

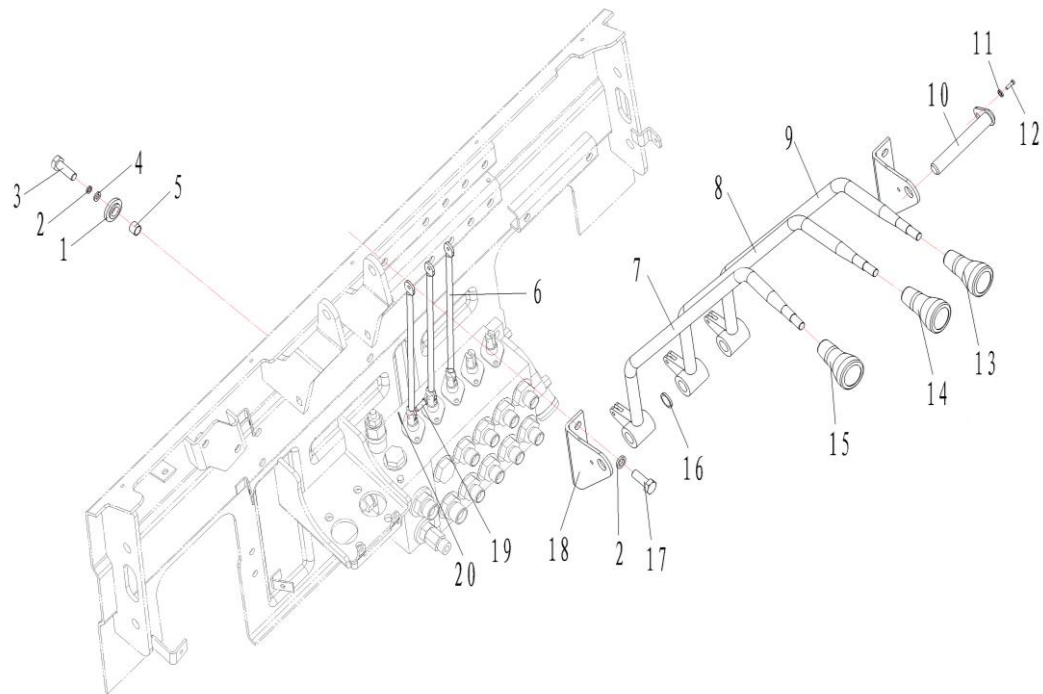
图61/Fig61.

多路换向阀操纵(三联 THREE THROW)/MULTI-WAY VALVE MOUNT (THREE-THROW)

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)



序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69034262	A30474-00001	Rubber damper	6	
02	69000053	GB/T93-10	Washer 10	7	
03	69011886	GB/T5786-M10*1.25*25	Bolt M10×1.25×25	3	
04	69006706	GB/T96.1-10	Washer 10	3	
05	69034263	A30474-00002	Steel casing	3	
06	69001759	M2037400003	Connecting Rod	3	
07	69034265	A30474-01000	Lift lever	1	
08	69034266	A30474-02000	Tilt lever	1	
09	69034267	A30474-03000	3rd way valve lever	1	
10		A30474-07000	Three-throw valve pin	1	
11	69000060	GB/T93-6	Washer 6	1	
12	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	1	
13	69089162	M3037400008A	Knob for attachments	1	
14	69089161	M3037400007A	Tilt knob	1	
15	69089160	M3037400006A	Lift knob	1	
16	69136211	M2577400003	Multi-way valve nylon bushing	按需 On	
17	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4	
18	69080585	A30474-00003A	Bracket	2	
19	69000322	M3037400001	Pin shaft	6	
20	69109605	GB/T91-2000	Cotter pin 2×12	6	

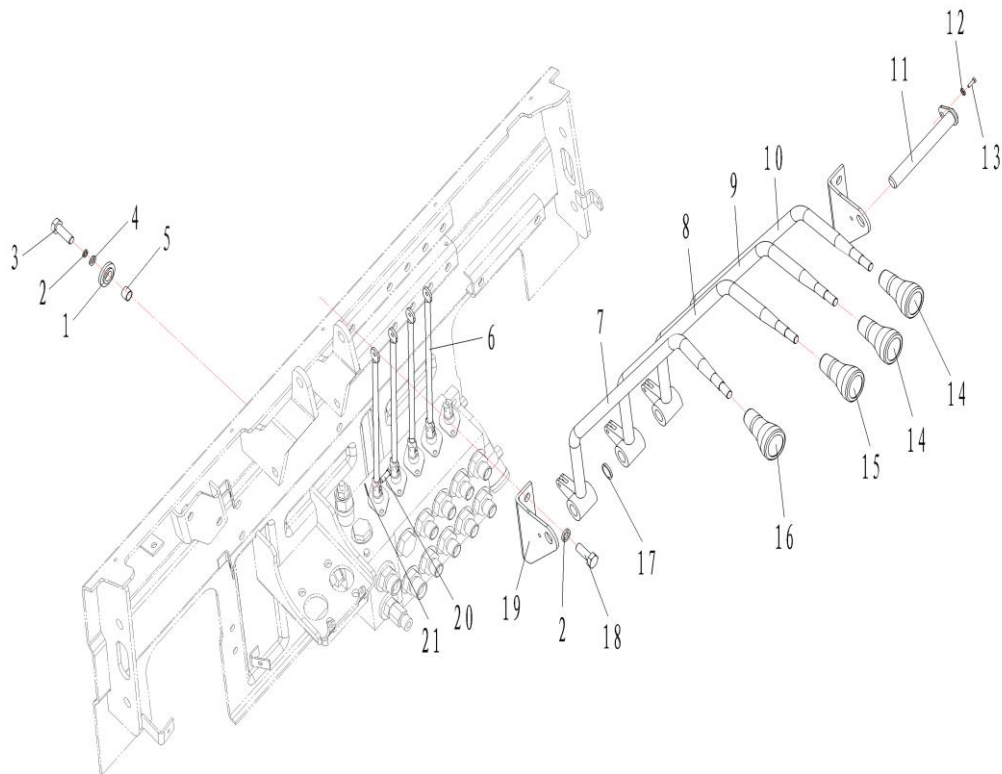
图62/Fig62.

多路换向阀操纵(四联 FOUR THROW)/MULTI-WAY VALVE MOUNT (FOUR-THROW)

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L) 20/25/30/35T-AWA、FG(L) 20/25/30/35T-AWG

FD20/25/30/35T-AG (1)、FD30/35-AG (5)



序号	代号	名称	数量	备注
Item No.	Part No.	Description	Q' ty	Remark
01	69034262	A30474-00001	Rubber damper	6
02	69000053	GB/T93-10	Washer 10	7
03	69011886	GB/T5786-M10*1.25*25	Bolt M10×1.25×25	3
04	69006706	GB/T96.1-10	Washer 10	3
05	69034263	A30474-00002	Steel casing	3
06	69001759	M2037400003	Connecting Rod	4
07	69034265	A30474-01000	Lift lever	1
08	69034266	A30474-02000	Tilt lever	1
09	69034267	A30474-03000	3rd way valve lever	1
10	69034268	A30474-04000	4th way valve lever	1
11		A30474-08000	Four-way valve pin shaft	1
12	69000060	GB/T93-6	Washer 6	1
13	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	1
14	69089162	M3037400008A	Knob for attachments	2
15	69089161	M3037400007A	Tilt knob	1
16	69089160	M3037400006A	Lift knob	1
17	69136211	M2577400003	Multi-way valve nylon bushing	按需 On
18	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4
19	69080585	A30474-00003A	Bracket	2
20	69000322	M3037400001	Pin shaft	8
21	69109605	GB/T91-2000	Cotter pin 2×12	8

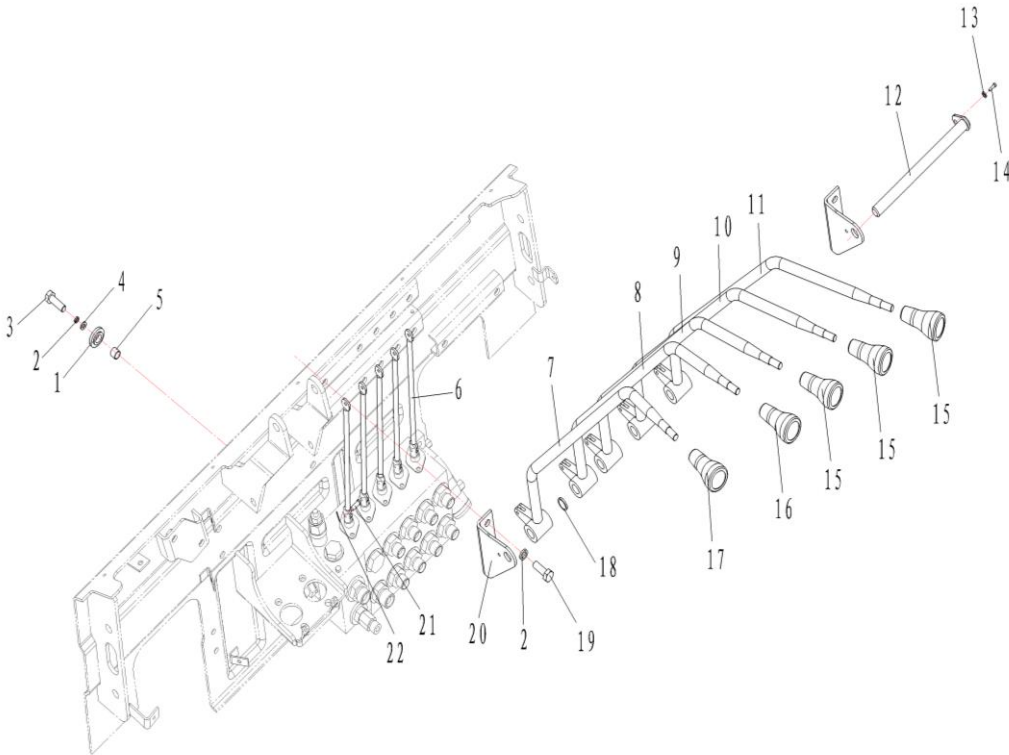
图63/Fig63.

多路换向阀操纵(五联)/MULTI-WAY VALVE MOUNT(FIVE-THROW)

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV、FD30/35T-AGK

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

FD20/25/30/35T-AG(1)、FD30/35-AG(5)

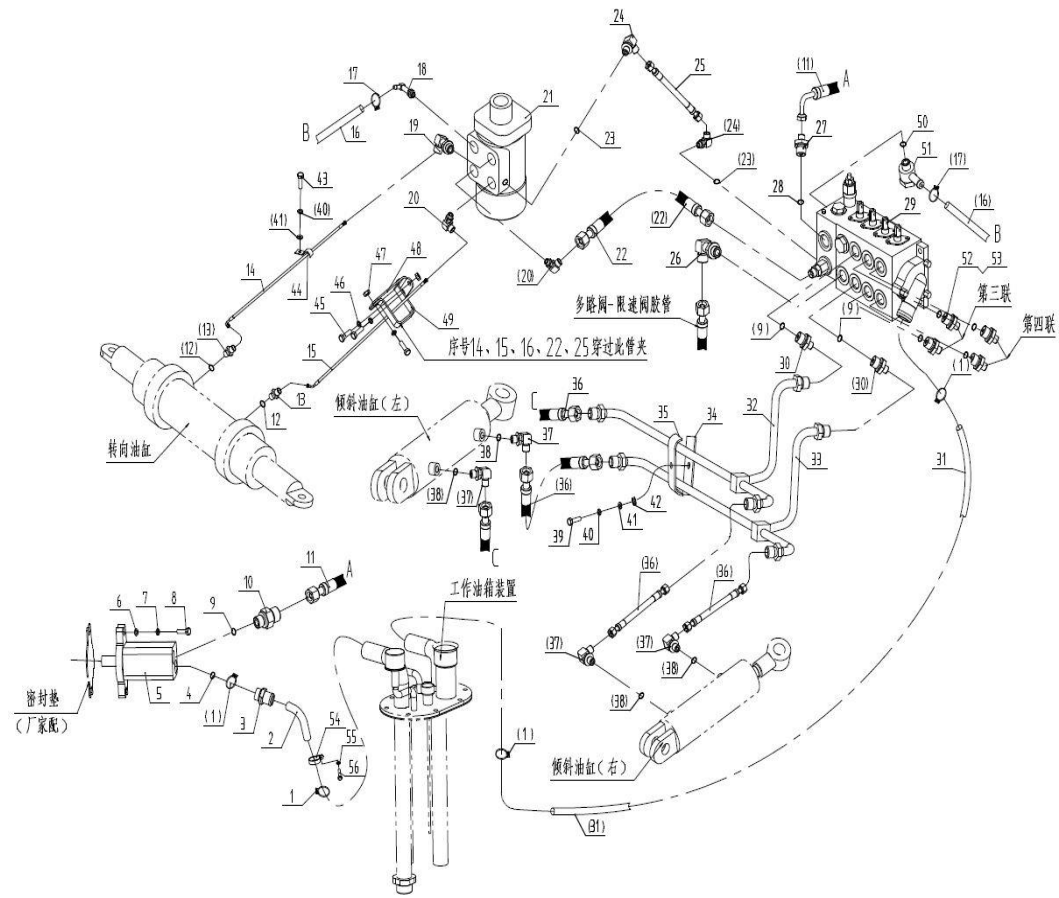


WAY VALVE MOUNT (FIVE-THROW)					
序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
01	69034262	A30474-00001	Rubber damper	6	
02	69000053	GB/T93-10	Washer 10	7	
03	69011886	GB/T5786-M10*1.25*25	Bolt M10×1.25×25	3	
04	69006706	GB/T96.1-10	Washer 10	3	
05	69034263	A30474-00002	Steel casing	3	
06	69001759	M2037400003	Connecting Rod	5	
07	69034265	A30474-01000	Lift lever	1	
08	69034266	A30474-02000	Tilt lever	1	
09	69034267	A30474-03000	3rd way valve lever	1	
10	69034268	A30474-04000	4th way valve lever	1	
11	69034269	A30474-05000	5th way valve lever	1	
12	69034273	A30474-09000	Five-throw valve pin shaft	1	
13	69000060	GB/T93-6	Washer 6	1	
14	69000189	GB/T5783-M6*12-8.8J	Bolt M6×12	1	
15	69089162	M3037400008A	Knob for attachments	3	
16	69089161	M3037400007A	Tilt knob	1	
17	69089160	M3037400006A	Lift knob	1	
18	69136211	M2577400003	Multi-way valve bushing	按需 On	
19	69000123	GB/T5783-M10*20-8.8J	Bolt M10×20	4	
20	69080585	A30474-00003A	Bracket	2	
21	69000322	M3037400001	Pin shaft	10	
22	69109605	GB/T91-2000	Cotter pin 2×12	10	

图64/Fig64.

液压系统/HYDRAULIC SYSTEM

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

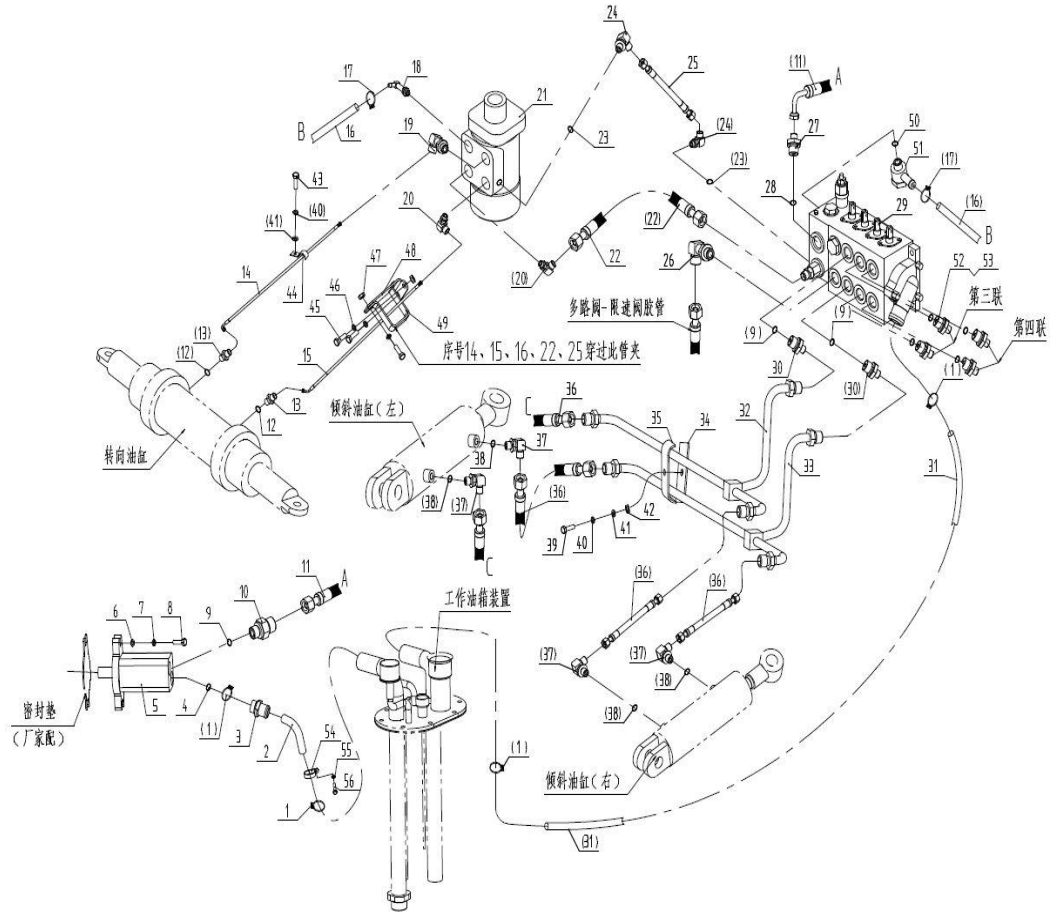


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q'ty	Remark
A	N/A	A30476-00000	Hydraulic Piping system	1	2-3.5t
01	69052895	JB/T8870-32-44	Hose clamp ϕ 32-44	4	
02	69035705	A30476-00001/1	Pump oil suction pipe	1	YANMAR98, NISSAN K25
-	69042931	A30476-00001/2	Pump oil suction pipe	1	mitsubishi S4S
-	69047026	A30476-00001/3	Pump oil suction pipe	1	XINCHAI
-	69089218	A30476-00001/4A	Pump oil suction pipe	1	CA498
-	69076167	A30476-00001/5	Pump oil suction pipe	1	AEROSPACE MITSUBISHI 4G64
03	69001280	M3037600005	Pump oil suction fitting	1	
04	69124133	GB1235-35*3.5-G	O-ring 35*3.5	1	
05	69038406	A30476-05100	Gear pump	1	YANMAR98
-	69042598	A30476-05200	Gear pump	1	NISSAN K25, CA498, AEROSPACE MITSUBISHI 4G64
-	69047027	A30476-05300	Gear pump	1	XINCHAI
-	69059546	A30476-05400	Gear pump	1	MITSUBISHI S4S
06	69000250	GB/T97.1-10	Washer 10	2	
07	69000053	GB/T93-10	Washer 10	2	
08	69000130	GB/T5783-M10*35-8.8J	Bolt M10*35	2	
09	69124131	GB1235-22*2.4-G	O-ring 22*2.4	3	
10	69001278	M3037600004	Pump outlet fitting	1	
11	69035706	A30476-00002/1	Multi-way valve oil inlet H.P.hose	1	YANMAR98, NISSAN K25, CA498, AEROSPACE MITSUBISHI 4G64
-	69042932	A30476-00002/2	Multi-way valve oil inlet H.P.hose	1	MITSUBISHI S4S
-	69041922	35B76-00002	Multi-way valve oil inlet H.P.hose	1	XINCHAI
12	69124124	GB1235-18*2.4-G	O-ring 18*2.4	2	
13	69003280	M3037600003	Steering cylinder connector	2	
14	69035707	A30476-00003	Steering cylinder H.P. hose I	1	

图64/Fig64.

液压系统/HYDRAULIC SYSTEM

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

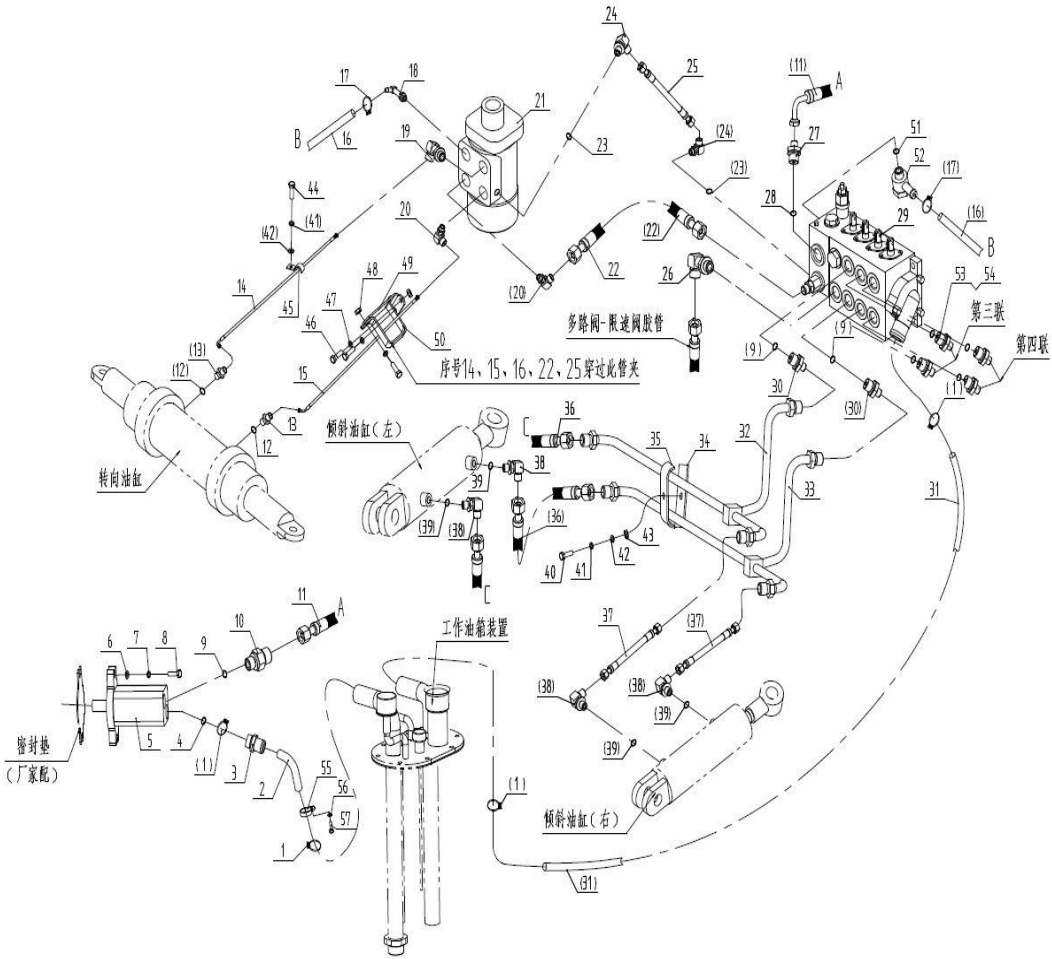


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q'ty	Remark
38	69011421	GB1235-11.2*2.4	O-ring 16*2.4	4	
39	69000194	GB/T5783-M6*25-8.8J	Bolt M6*25	1	
40	69000060	GB/T93-6	Washer 6	4	
41	69000258	GB/T97.1-6	Washer 6	4	
42	69000111	GB/T6170-M6-8J	Nut M6	1	
43	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	3	
44	69001685	M3037600023	Clip	3	
45	69000198	GB/T5783-M8*20-8.8J	Bolt M8*20	3	
46	69000062	GB/T93-8	Washer 8	3	
47	69000111	GB/T6170-M6-8J	Nut M6	3	
48	69041115	A30476-00009	Fixing plate	1	
49	69041116	A30476-00010	Clip	1	
50	69000355	JB/T982-16	Combination gasket 16	2	
51	N/A	25D76X-04000	Hinge bolt	1	厂家自带 (取消) cancel
52	69001504	M3037600021	Orbitrol connector	2	三联 THREE THROW
53	69001504	M3037600021	Orbitrol connector	4	四联 FOUR THROW
54	69087375	GMS-DJR50	Clip	2	mitsubishi S4S
55	69000258	GB/T97.1-6	Washer 6	2	mitsubishi S4S
56	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	2	mitsubishi S4S

图65/Fig65.

液压系统（硬连接）/HYDRAULIC SYSTEM (RIGIDITY JOINT)

FD20/25/30/35（T）、FG(L)20/25/30/35（T）

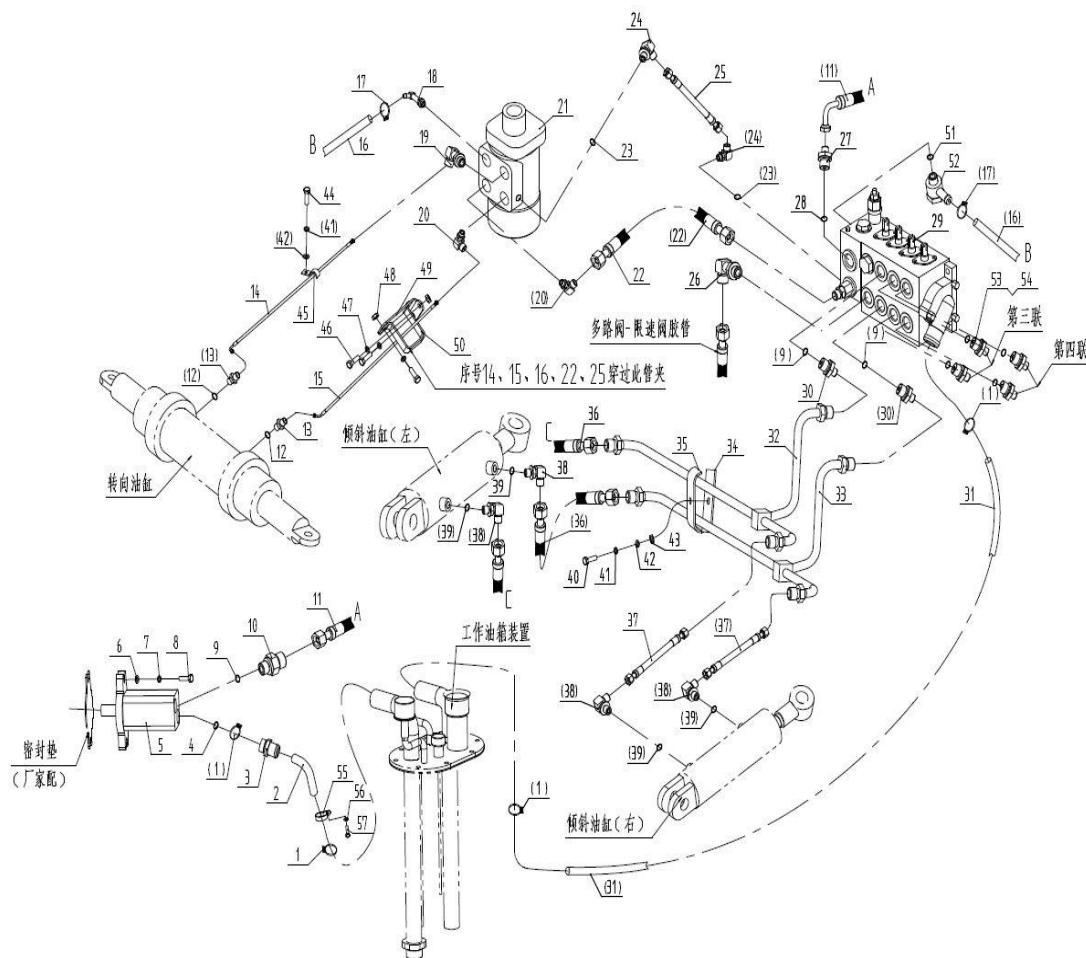


序号 Item No.	物料ID ID.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
A	N/A	A30476-00000	Hydraulic system	1	2-3.5t
01	69052895	JB/T8870-32-44	Hose clamp ϕ 32-44	4	
02	69035705	A30476-00001/1	Pump suction pipe	1	YANMAR98, NISSAN K25
-	69042931	A30476-00001/2	Pump suction pipe	1	mitsubishi S4S
-	69047026	A30476-00001/3	Pump suction pipe	1	XINCHAI
-	69089218	A30476-00001/4A	Pump suction pipe	1	CA498
-	69076167	A30476-00001/5	Pump suction pipe	1	AEROSPACE MITSUBISHI 4G64
03	69001280	M3037600005	Pump suction fitting	1	
04	69124133	GB1235-35*3.5-G	O-ring 35*3.5	1	
05	69038406	A30476-05100	Gear pump	1	YANMAR98
-	69042598	A30476-05200	Gear pump	1	NISSAN K25, CA498, AEROSPACE MITSUBISHI 4G64
-	69047027	A30476-05300	Gear pump	1	XINCHAI
-	69059546	A30476-05400	Gear pump	1	MITSUBISHI S4S
06	69000250	GB/T97.1-10	Washer 10	2	
07	69000053	GB/T93-10	Washer 10	2	
08	69000130	GB/T5783-M10*35-8.8J	Bolt M10*35	2	
09	69022457	GB/T1235-24*2.4	O-ring 22*2.4	3	
10	69001278	M3037600004	Pump outlet fitting	1	
11	69035706	A30476-00002/1	Valve H.P. hose	1	YANMAR98, NISSAN K25, CA498, AEROSPACE MITSUBISHI 4G64
-	69042932	A30476-00002/2	Valve H.P. hose	1	MITSUBISHI S4S
-	69041922	35B76-00002	Valve H.P. hose	1	XINCHAI
12	69124124	GB1235-18*2.4-G	O-ring 18*2.4	2	
13	69003280	M3037600003	Steering cylinder connector	2	
14	69035707	A30476-00003	Steering cylinder H.P. hose I	1	

图65/Fig65.

液压系统（硬连接）/HYDRAULIC SYSTEM (RIGIDITY JOINT)

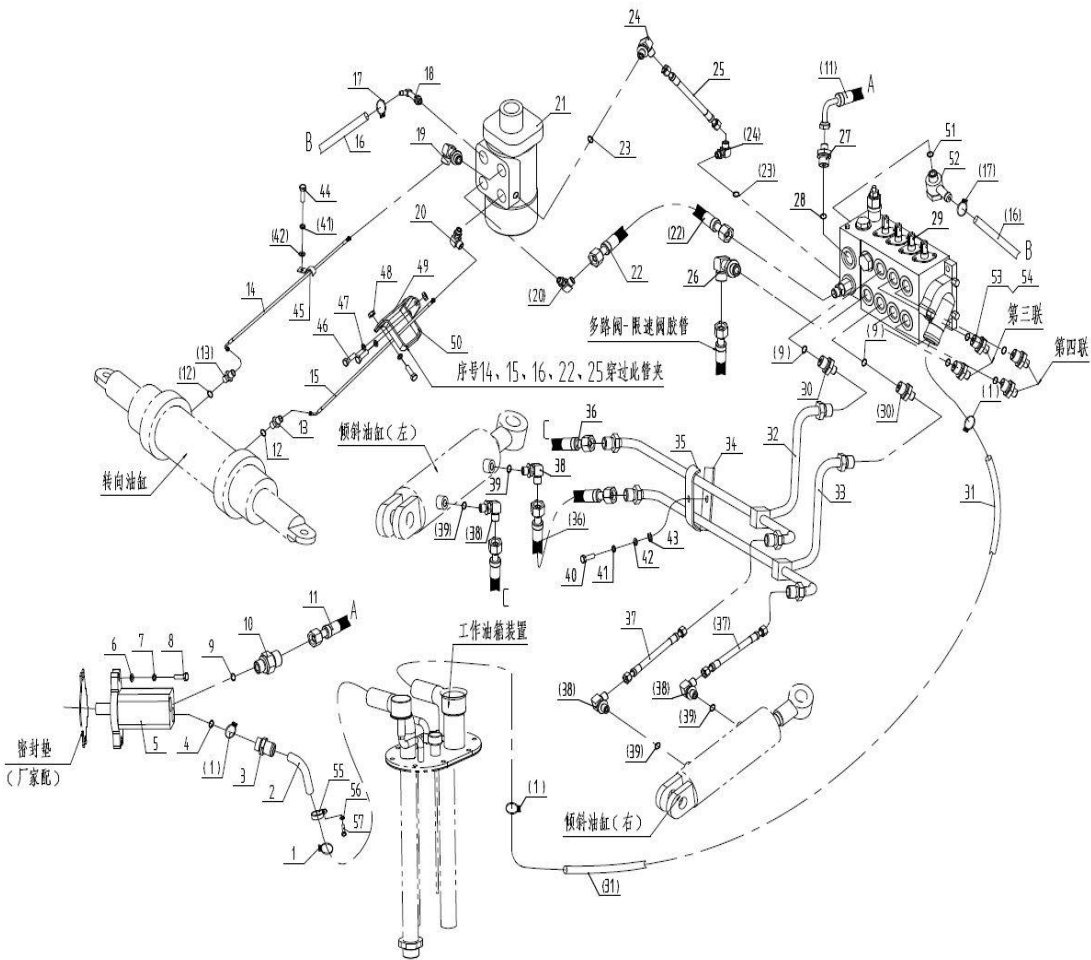
FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号 Item No.	物料ID ID.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
15	69035708	A30476-00004	Steering cylinder H.P. hose II	1	
16	69106447	LS106447	Orbitrol oil returning pipe	500mm	
17	69036894	JB/T8870-16-25	Hose clamp ϕ 16-25	2	
18	69001503	M3037607000	Orbitrol pipe connector	1	
19	69035710	A30476-01000	Orbitrol connector I	1	
20	69064780	A25776-02000	Orbitrol connector II	2	
21	69069301	A30476-06000	Orbitrol	1	
22	69035712	A30476-00006	Orbitrol H.P. hose	1	
23	69134087	GB/T3452.1-8.5*2.65-G	O-ring 8.5x2.65	2	
24	69035500	25D76X-06000	Sensor connector	2	
25	69035713	A30476-00007	Sensor H.P. hose	1	
26	69003278	M3037601000	Valve connector (lift cylinder)	1	
27	69024858	45776-13000	Valve inlet connector	1	
28	69022457	GB/T1235-24*2.4	O-ring 24*2.4	1	
29	69027949	25D76X-02100	Multi-way valve	1	二联 TWO THROW
-	69027950	25D76X-02200	Multi-way valve	1	三联 THREE THROW
-	69027951	25D76X-02300	Multi-way valve	1	四联 FOUR THROW
30	69001303	M3037600012	Valve connector (tilting cylinder)	2	
31	69035714	A30476-00008	Return oil hose	1	
32	69035715	A30476-03000	Tilt cylinder pipe I	1	
33	69035716	A30476-04000	Tilt cylinder pipe II	1	
34	69003286	M2037600001	Clip I	1	
35	69003446	M2037600002	Clip II	1	
36	69001490	M3037600008	Tilt cylinder hose (front)	2	
37	69001399	MS1677600007	Tilt cylinder hose (rear)	2	

图65/Fig65. 液压系统（硬链接）/HYDRAULIC SYSTEM(RIGIDITY JOINT)

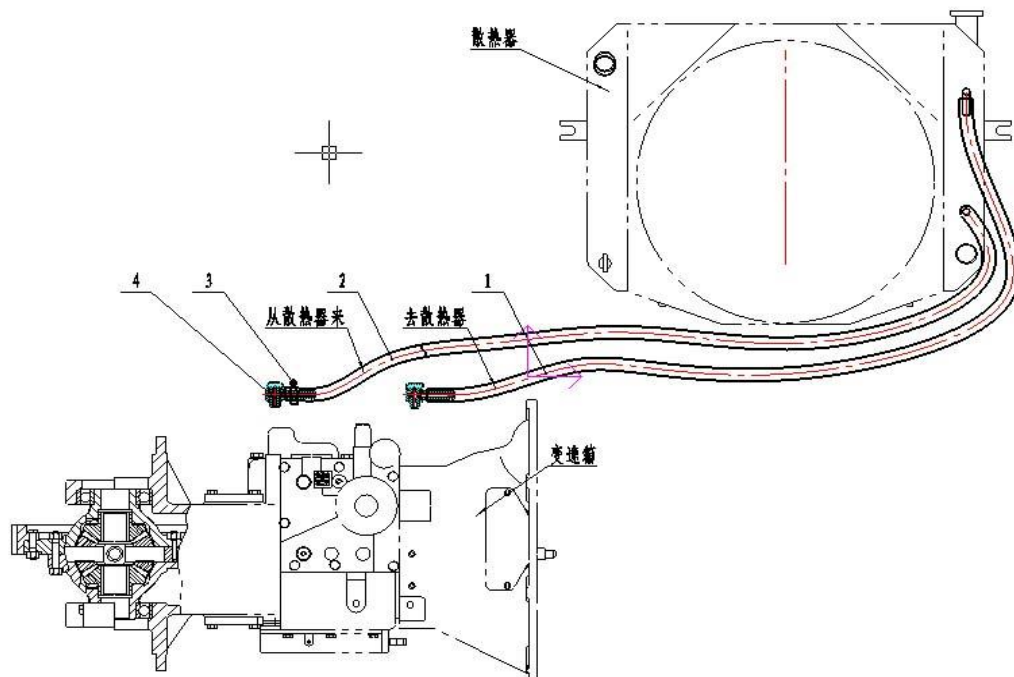
FD20/25/30/35（T）、FG(L)20/25/30/35（T）



序号 Item No.	物料ID ID.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
38	69003277	M3037602000	Tilt cylinder connector	4	
39	69011421	GB1235-11.2*2.4	O-ring11.2*2.4	4	
40	69000194	GB/T5783-M6*25-8.8J	Bolt M6*25	1	
41	69000060	GB/T93-6	Washer 6	4	
42	69000258	GB/T97.1-6	Washer 6	4	
43	69000111	GB/T6170-M6-8J	Nut M6	1	
44	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	3	
45	69001685	M3037600023	Clip	3	
46	69000198	GB/T5783-M8*20-8.8J	Bolt M8*20	3	
47	69000062	GB/T93-8	Washer 8	3	
48	69000111	GB/T6170-M6-8J	Nut M6	3	
49	69041115	A30476-00009	Fixed plate	1	
50	69041116	A30476-00010	Clip	1	
51	69000355	JB/T982-16	Combination gasket 16	2	
52	N/A	25D76X-04000	Hinge bolt	1	厂家自带（取消）cancel
53	69001504	M3037600021	Orbitrol connector	2	三联 THREE THROW
54	69001504	M3037600021	Orbitrol connector	4	四联 FOUR THROW
56	69087375	GMS-DJR50	Clip	2	mitsubishi S4S
56	69000258	GB/T97.1-6	Washer 6	2	mitsubishi S4S
57	69000189	GB/T5783-M6*12-8.8J	Bolt M6*12	2	mitsubishi S4S

变矩器油冷系统/TOR-CON OIL COOLING SYSTEM

FD20/25/30/35T-AG (1)

[illegible]

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

序号	物料ID	代号
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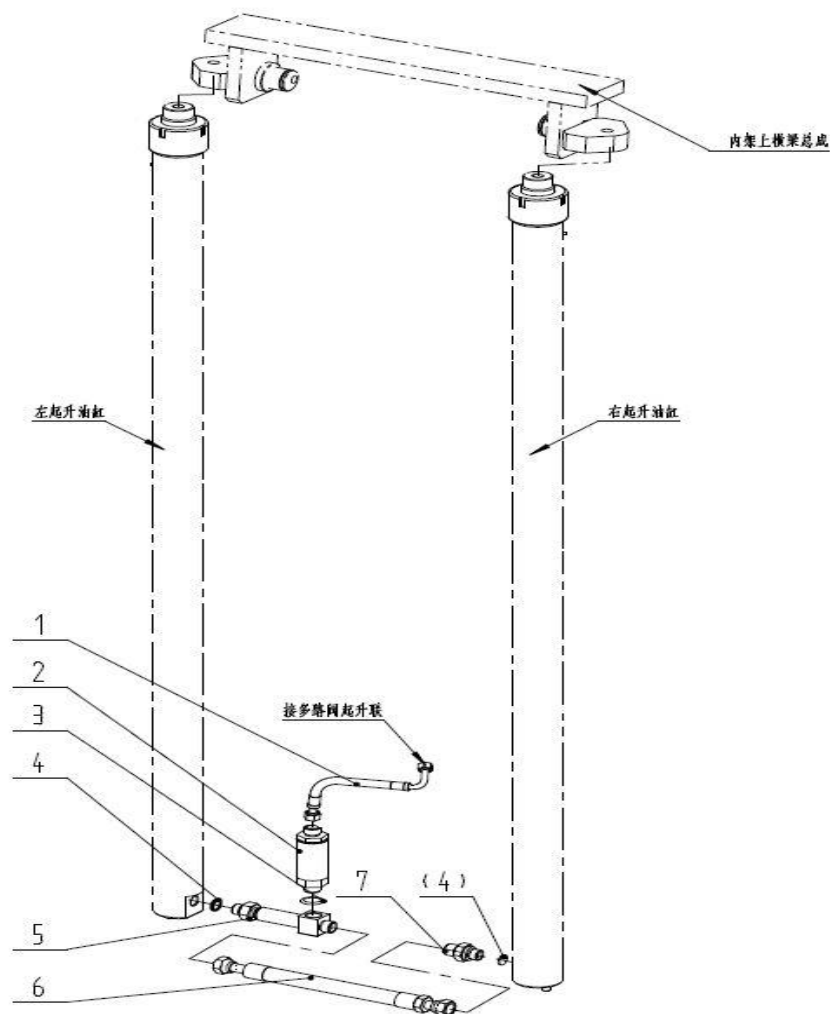
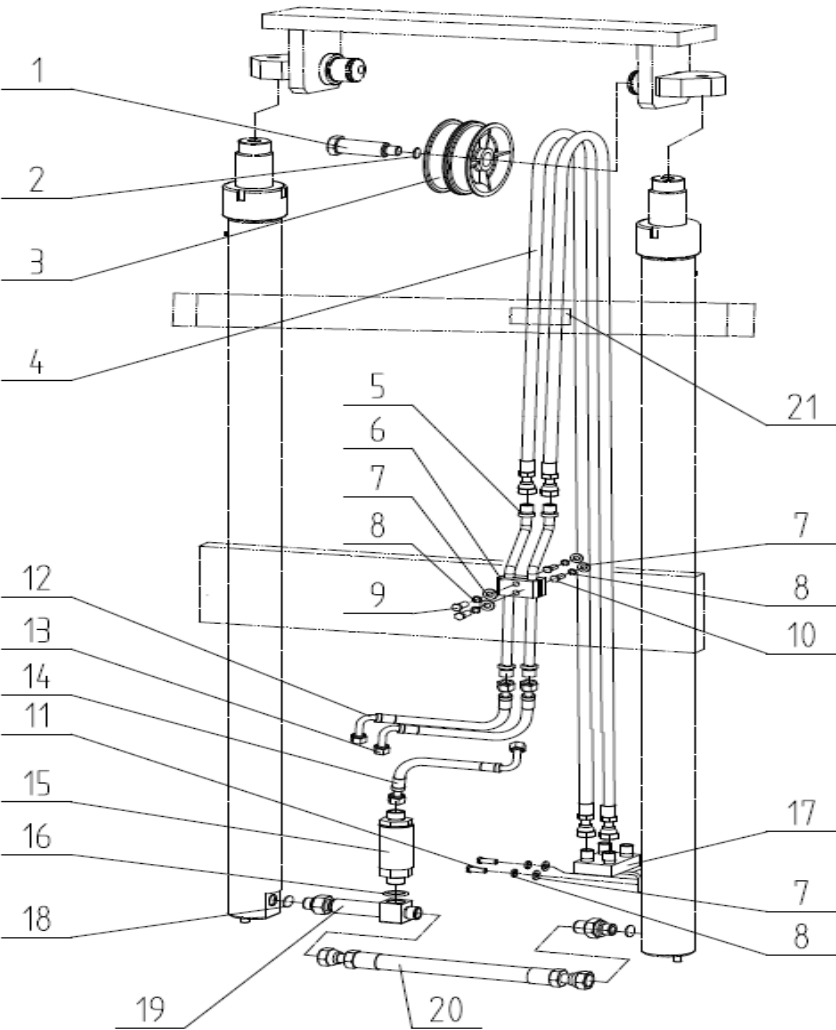
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图68/Fig68.

门架管路系统(基本型三联)/MAST HYDRAULIC SYSTEM(NORMAL MAST THREE-THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic Piping system	1	2-3.5t
1	69016660	30386S-00003	Step bolt	1	
2	69000579	30386S-00004(8)	Spacer	3	
3	69016659	30386S-00002	Pulley	2	
4	N/A	A20486S-01000	Side shift H.P.hose	2	2-2.5t AS NEEDED
-	N/A	A30486S-01000	Side shift H.P.hose	2	3t AS NEEDED
-	N/A	A35486S-01000	Side shift H.P.hose	2	3.5t AS NEEDED
5	69034148	A30486S-02000	Adjusting pipe	2	2-3t
-	69016675	30386S-02000	Adjusting pipe	2	3.5t
6	69066451	30386S-00001/A	Clip	1	
-	69066450	30386S-00001/B	Clip	1	
7	69000259	GB/T97.1-8	Washer 8	6	
8	69000062	GB/T93-8	Washer 8	6	
9	69000203	GB/T5783-M8*30-8.8J	Bolt M8x30	2	
10	69000200	GB/T5783-M8*25-8.8J	Bolt M8x25	2	
11	69000309	GB/T5783-M8*16-8.8J	Bolt M8x16	2	
12	69016665	30386S-00005	Multi-valve adjusting pipe H.P.hose I	1	
13	69016666	30386S-00006	Multi-valve adjusting pipe H.P.hose II	1	
14	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
15	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
16	69022457	GB/T1235-24*2.4	O-ring 24x2.4	1	
17	69012313	30386S-03000	Cross connector I	1	2-3t
-	69020958	35386S-02000	Cross connector	1	3.5t

门架管路系统(基本型三联)/MAST HYDRAULIC SYSTEM(NORMAL MAST THREE-THROW)

[illegible]

门架管路系统(基本型三联)/MAST HYDRAULIC SYSTEM(NORMAL MAST THREE-THROW)

管路系统选用件-侧移胶管(件4)
Mast Piping Optional Parts

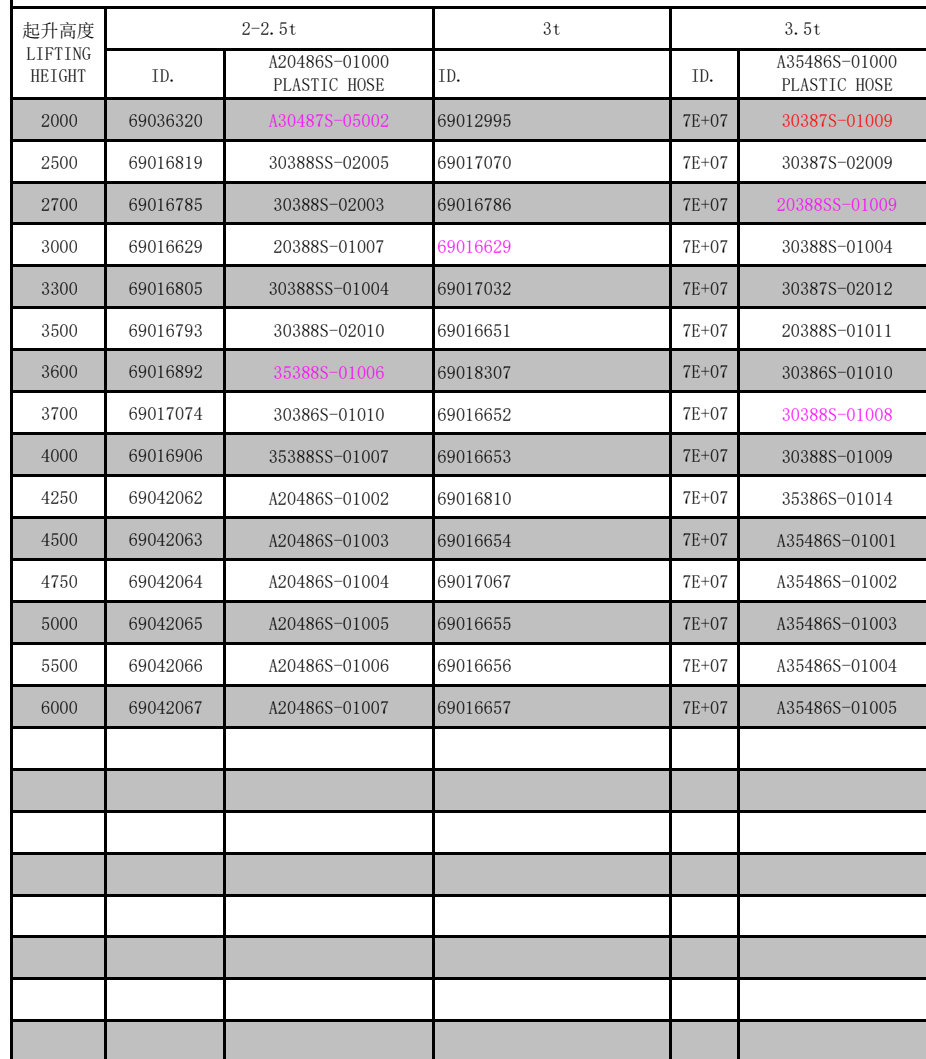
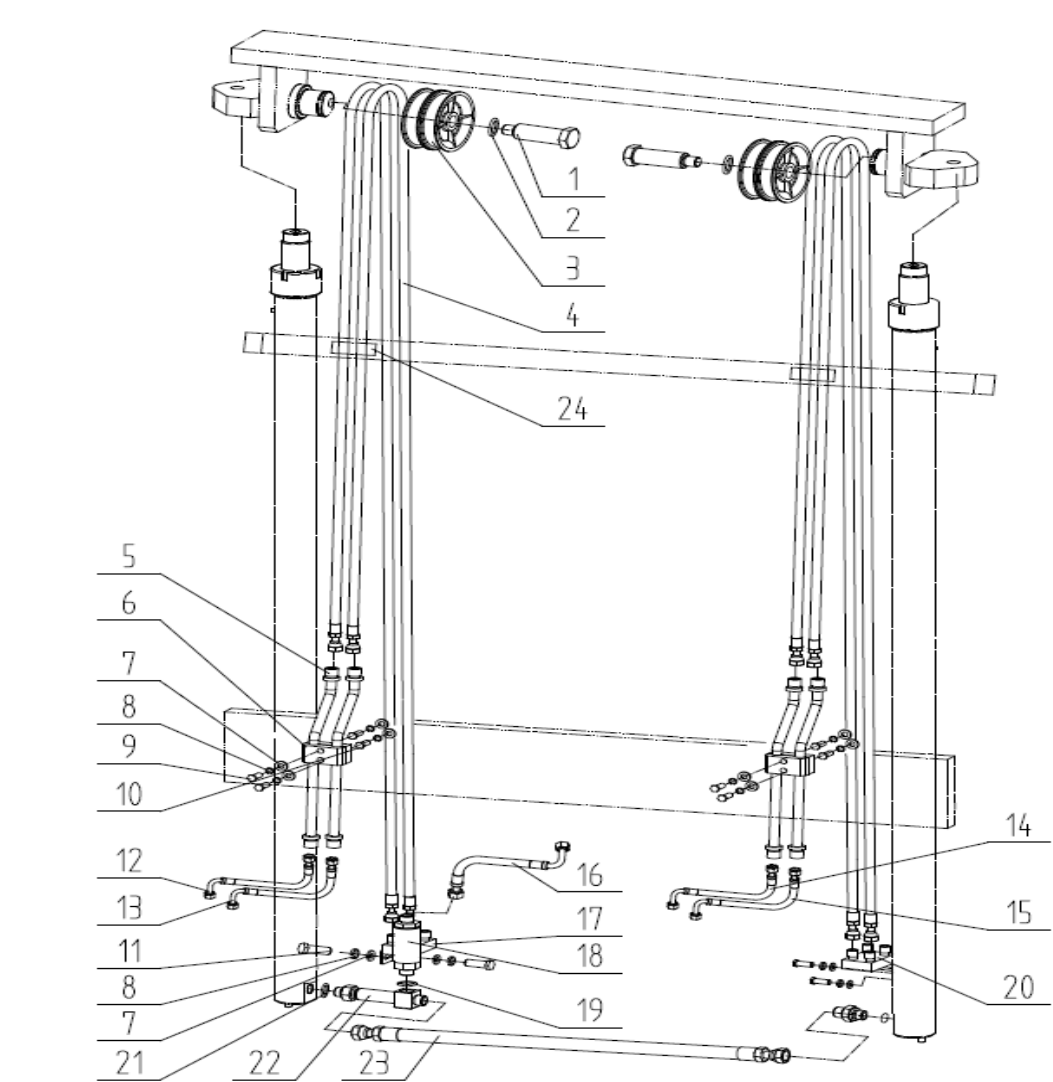


图69/Fig69.

门架管路系统(基本型四联)/MAST HYDRAULIC SYSTEM(NORMAL MAST FOUR THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic Piping system	1	2-3.5t
1	69016660	30386S-00003	Step bolt	2	
2	69000579	30386S-00004(8)	Spacer	6	
3	69016659	30386S-00002	Pulley	4	
4	N/A	A20486S-01000	Side shift H.P.hose	4	2-2.5t AS NEEDED
-	N/A	A30486S-01000	Side shift H.P.hose	4	3t AS NEEDED
-	N/A	A35486S-01000	Side shift H.P.hose	4	3.5t AS NEEDED
5	69034148	A30486S-02000	Adjusting pipe	4	2-3t
-	69016675	30386S-02000	Adjusting pipe	4	3.5t
6	69066451	30386S-00001/A	Clip	2	
-	69066450	30386S-00001/B	Clip	2	
7	69000259	GB/T97.1-8	Washer 8	12	
8	69000062	GB/T93-8	Washer 8	12	
9	69000203	GB/T5783-M8*30-8.8J	Bolt M8x30	4	
10	69000200	GB/T5783-M8*25-8.8J	Bolt M8x25	4	
11	69000309	GB/T5783-M8*16-8.8J	Bolt M8x16	4	
12	69018461	20386SS-00002	Multi-valve adjusting pipe H.P.hose II	1	2-2.5t
-	69016682	30386SS-00002	Multi-valve adjusting pipe H.P.hose II	1	3-3.5t
13	69018460	20386SS-00001	Multi-valve adjusting pipe H.P.hose I	1	2-2.5t
-	69016680	30386SS-00001	Multi-valve adjusting pipe H.P.hose I	1	3-3.5t
14	69016665	30386S-00005	Multi-valve adjusting pipe H.P.hose I	1	
15	69016666	30386S-00006	Multi-valve adjusting pipe H.P.hose II	1	
16	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
17	69012312	30386SS-01000	Cross connector II	1	2-3t
-	69020959	35386SS-01000	Cross connector	1	3.5t

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

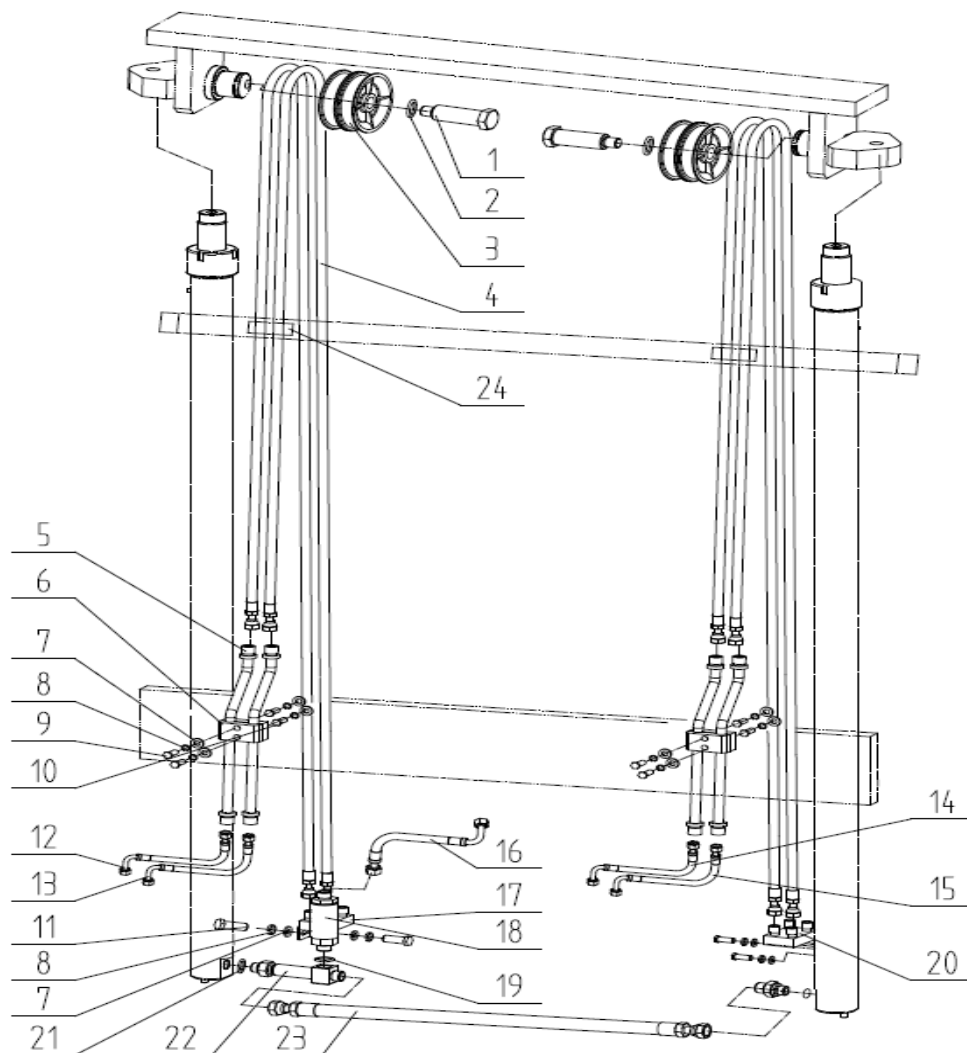
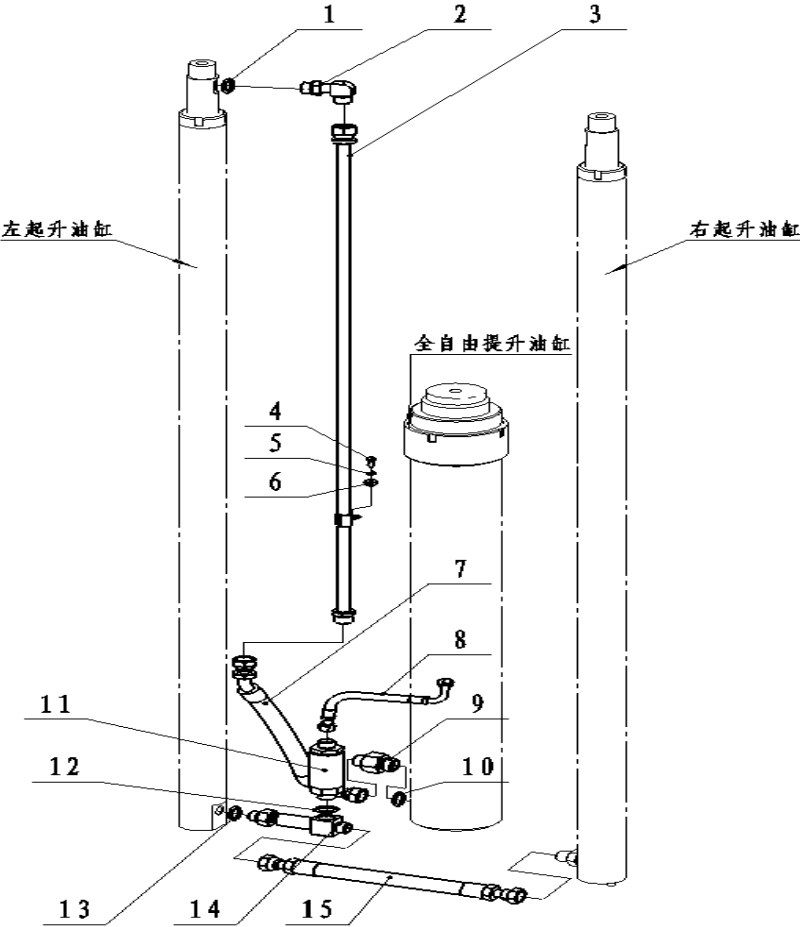
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图70/Fig70.

门架管路系统(二级全自由二联)/ MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST TWO THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast hydraulic system	1	2-3.5t
1	69124144	GB/T3452.1-19*2.65-G	O-ring 19*2.65	1	
2	69003137	M3077601000	Pipe connector	1	
3	N/A	A20487-01000	Pipe ass'y	1	2-2.5t AS NEEDED
-	N/A	A30487-02000	Pipe ass'y	1	3t AS NEEDED
-	N/A	A35487-01000	Pipe ass'y	1	3.5t AS NEEDED
4	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	1	
5	69000259	GB/T97.1-8	Washer 8	1	
6	69000062	GB/T93-8	Washer 8	1	
7	69016686	30387-00001	H.P.hose between pipe and middle cylinder	1	
8	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
9	69012037	30387-00003	Middle cylinder connector	1	
10	69124132	GB1235-30*3.5-G	O-ring 30*3.5	1	
11	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
12	69022457	GB/T1235-24*2.4	O-ring 24*2.4	1	
13	69124142	GB/T3452.1-17*2.65-G	O-ring 17*2.65	1	
14	69016646	30386-01000	Lift cylinder tee connector	1	
15	69001331	30386-00001	H.P. hose between lift cylindersI3II-370	1	2-2.5t
-	69034147	A30486-00001	H.P. hose between lift cylindersI3II-380	1	3.0t
-	69126607	S30488-00002	H.P. hose between lift cylindersI3II-385	1	3.5t

门架管路系统(二级全自由二联) / MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST TWO THROW)

管路系统选用件-硬管总成(件3)
Mast Piping Optional Parts

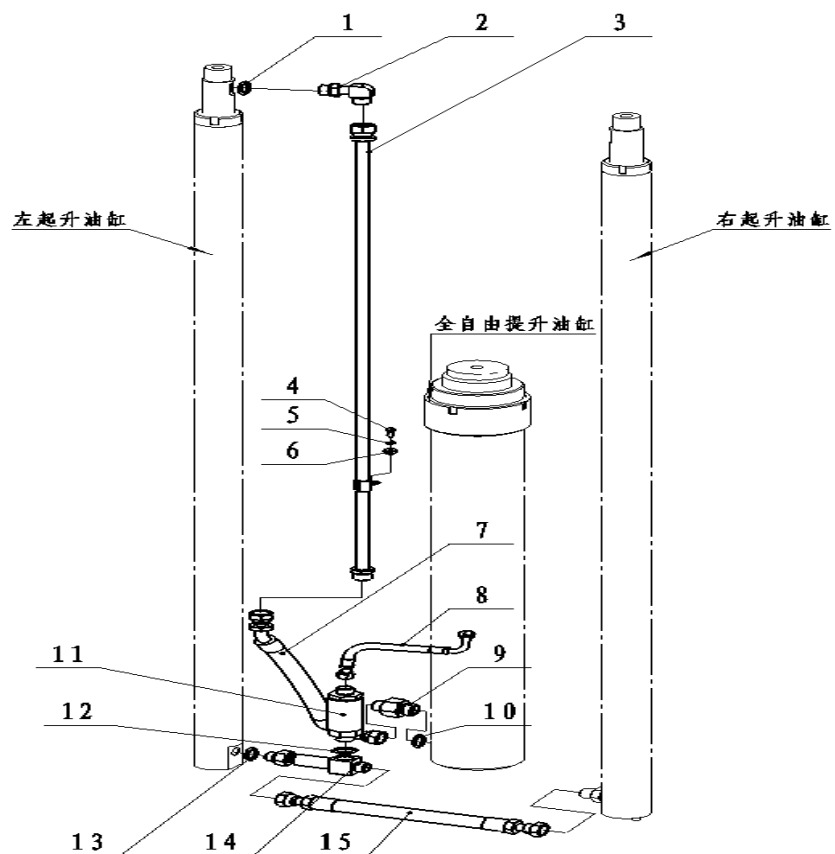
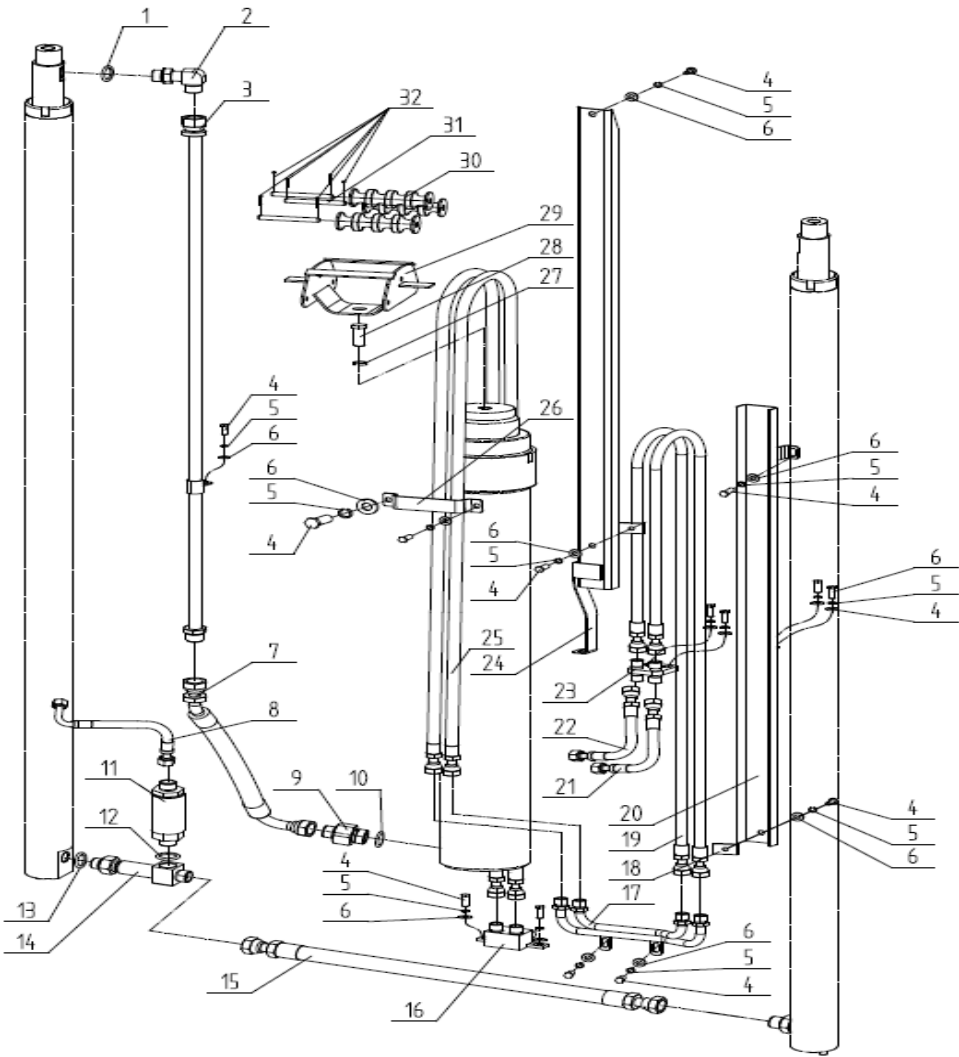
[illegible]

图71/Fig71.

门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

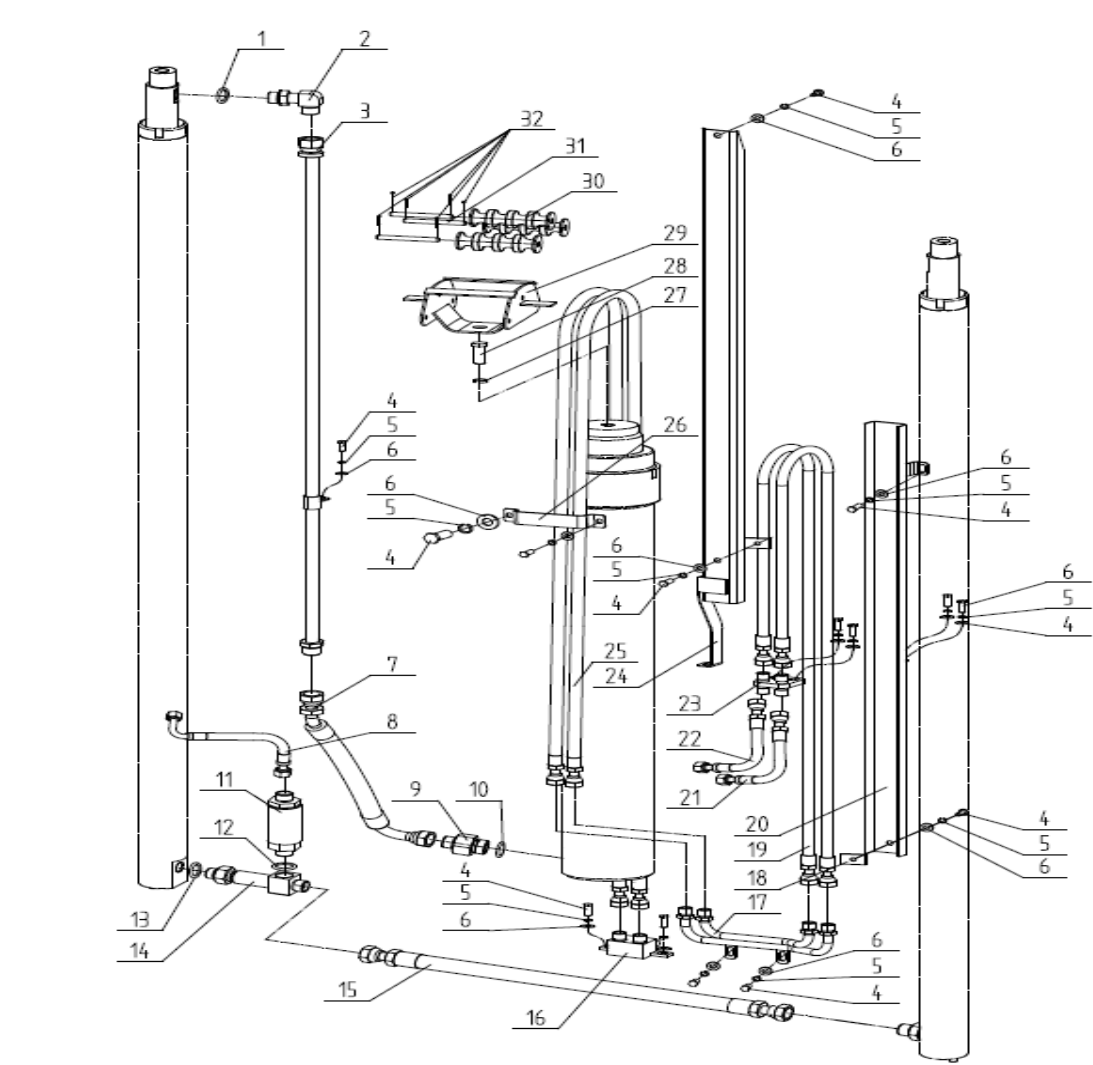


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic Piping system	1	2-3.5t
1	69124144	GB/T3452.1-19*2.65-G	O-ring 19*2.65	1	
2	69003137	M3077601000	Pipe connector	1	
3	N/A	A20487-01000	Pipe ass'y	1	2-2.5t AS NEEDED
-	N/A	A30487-02000	Pipe ass'y	1	3t AS NEEDED
-	N/A	A35487-01000	Pipe ass'y	1	3.5t AS NEEDED
4	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	14	
5	69000259	GB/T97.1-8	Washer 8	14	
6	69000062	GB/T93-8	Washer 8	14	
7	69015804	15387-00001	H.P. Hose between pipe and middle cylinder	1	
8	69011952	30386-00003	Flow regulator H.P. hose II	1	
9	69012037	30387-00003	Middle cylinder connector	1	
10	69124132	GB1235-30*3.5-G	O-ring 30*3.5	1	
11	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
12	69022457	GB/T1235-24*2.4	O-ring 24*2.4	1	
13	69124142	GB/T3452.1-17*2.65-G	O-ring17*2.65	1	
14	69016646	30386-01000	Lift cylinder tee connector	1	
15	69001331	30386-00001	H.P. hose between lift cylinders13II-370	1	2-2.5t
-	69034147	A30486-00001	H.P. hose between lift cylinders13II-380	1	3.0t
-	69126607	S30488-00002	H.P. hose between lift cylinders13II-385	1	3.5t
16	69012712	30387S-08000	Cross connector II	1	
17	69034163	A30487S-04000	Connecting pipe	1	
18	69056648	30387S-07001	Bottom Plate	2	

图71/Fig71.

门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

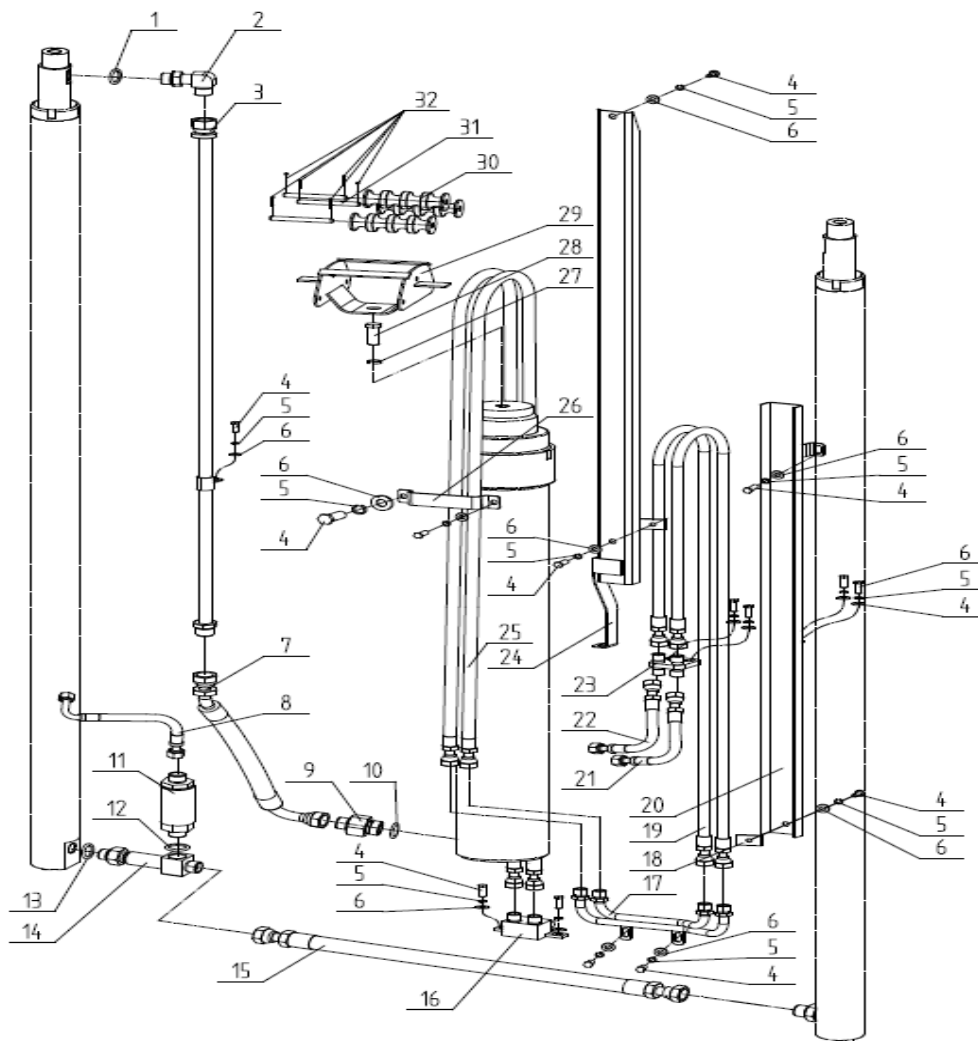
FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
19	N/A	A30487S-05000	Cross H.P.hose	2	
20	N/A	A30487S-03000	Guider ass'y(right) II	1	AS NEEDED
21	69034160	A30487S-00001	Multi-valve -Cross H.P.hose I	2	1
22	69034161	A30487S-00002	Multi-valve -Cross H.P.hose II	2	1
23	69034162	A30487S-01000	Cross connector	1	
24	N/A	A20487S-01000	Guider ass'y(right) I	1	2.5t AS NEEDED
-	N/A	A30487S-02000	Guider ass'y(right) I	1	3t AS NEEDED
-	N/A	A35487S-01000	Guider ass'y(right) I	1	3.5t AS NEEDED
25	N/A	A20487S-02000	Side shift H.P.hose	2	2.5t AS NEEDED
-	N/A	A30487S-06000	Side shift H.P.hose	2	3t AS NEEDED
-	N/A	A35487S-02000	Side shift H.P.hose	2	3.5t AS NEEDED
26	69042096	A30488S-00002	Pipe clamp	1	
27	69000056	GB/T93-16	Washer 16	1	
28	69000176	GB/T5783-M16*80-8.8J	Bolt M16*80	1	
29	69115099	A30488S-01000A-Black	Roller bracket	1	
30	69123554	A30488S-00001B	Pulley	3	
31	69042097	GB/T880-Φ8*120	Shaft Φ8*120	3	
32	69005787	GB/T91-2*16	Cotter pin 2*16	6	

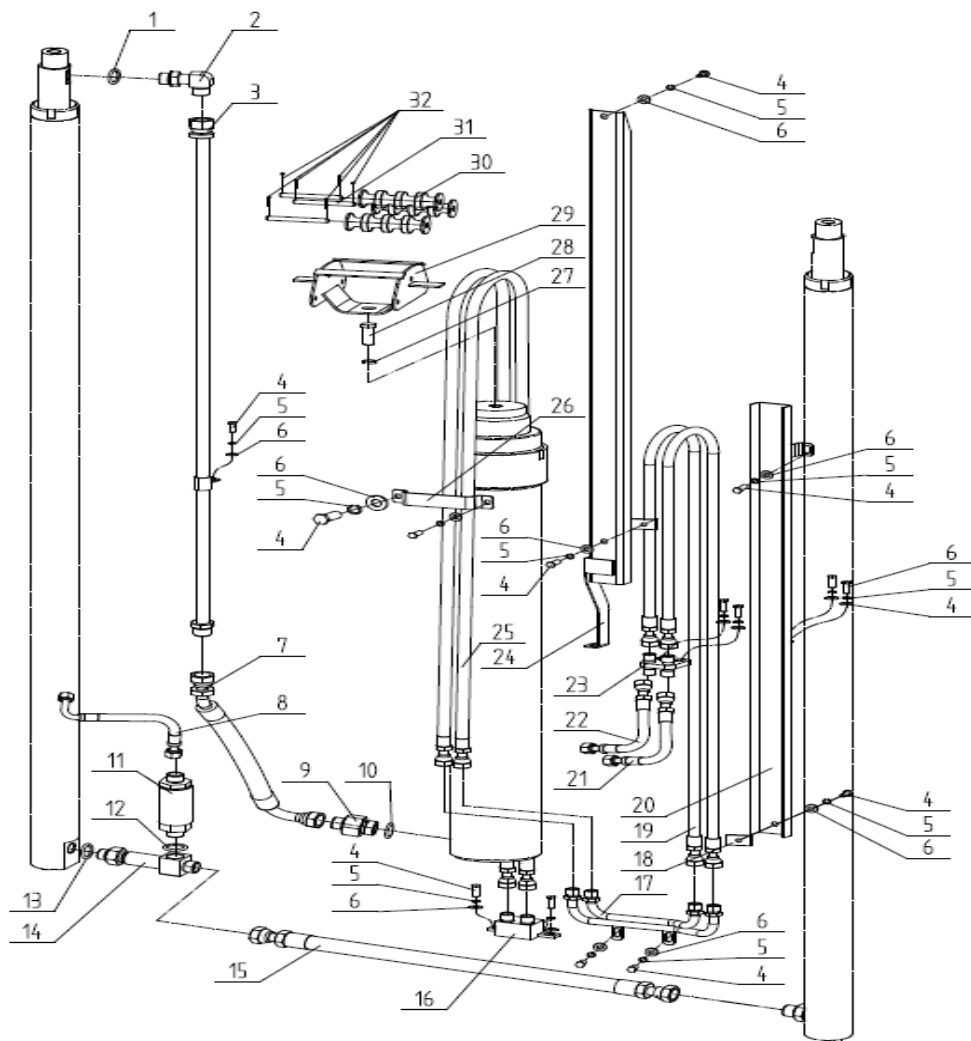
门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

管路系统选用件-四通-转接硬管胶管(件19)
Mast Piping Optional Parts

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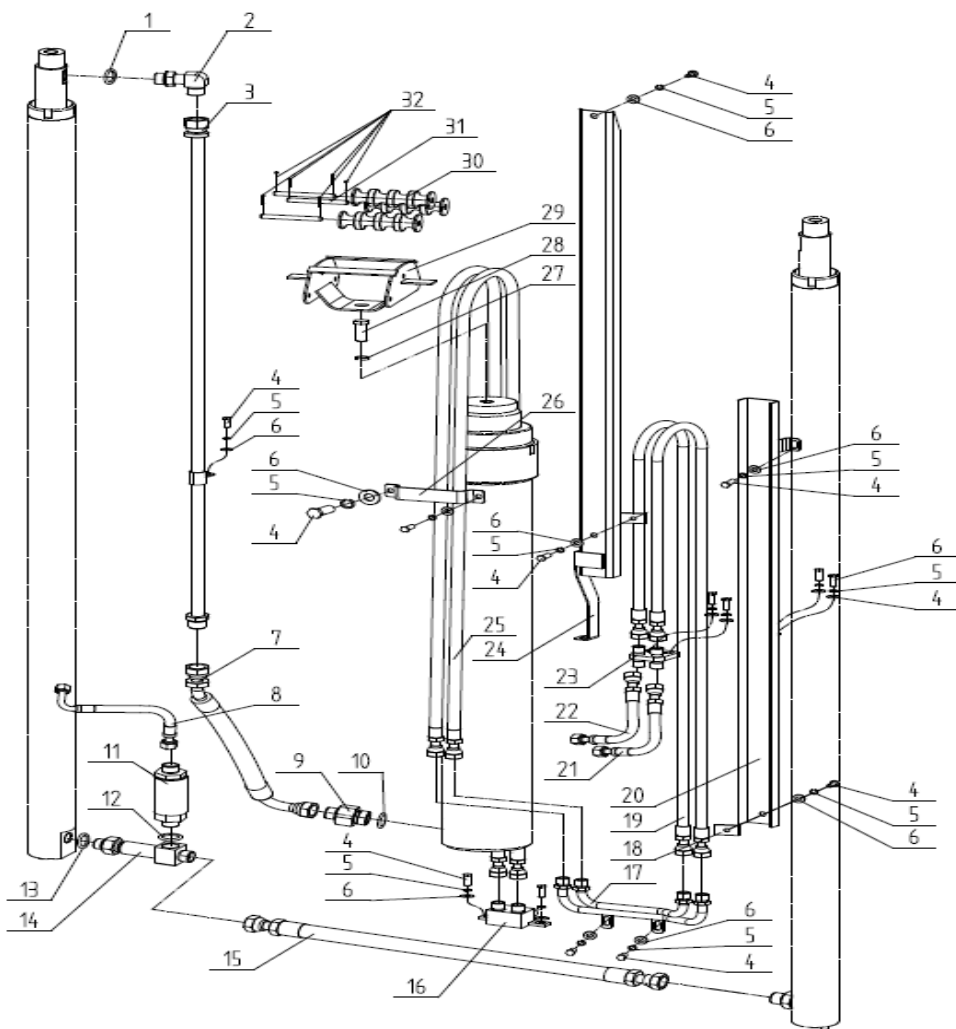
门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

管路系统选用件-右导槽总成 II (件20)
Mast Piping Optional Parts

[illegible]

门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

管路系统选用件-右导槽总成 I (件24)
Mast Piping Optional Parts

[illegible]

门架管路系统(二级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST THREE THROW)

管路系统选用件-侧移胶管 I (件25)
Mast Piping Optional Parts

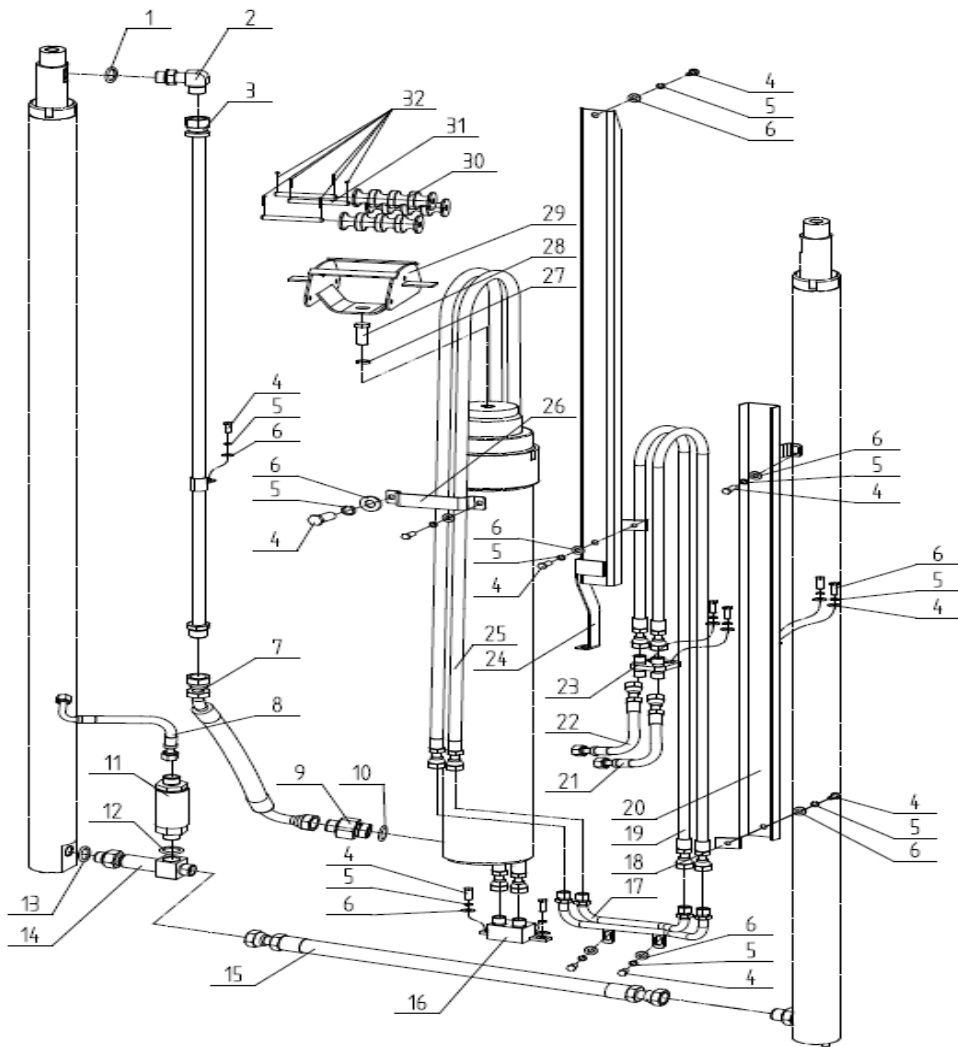
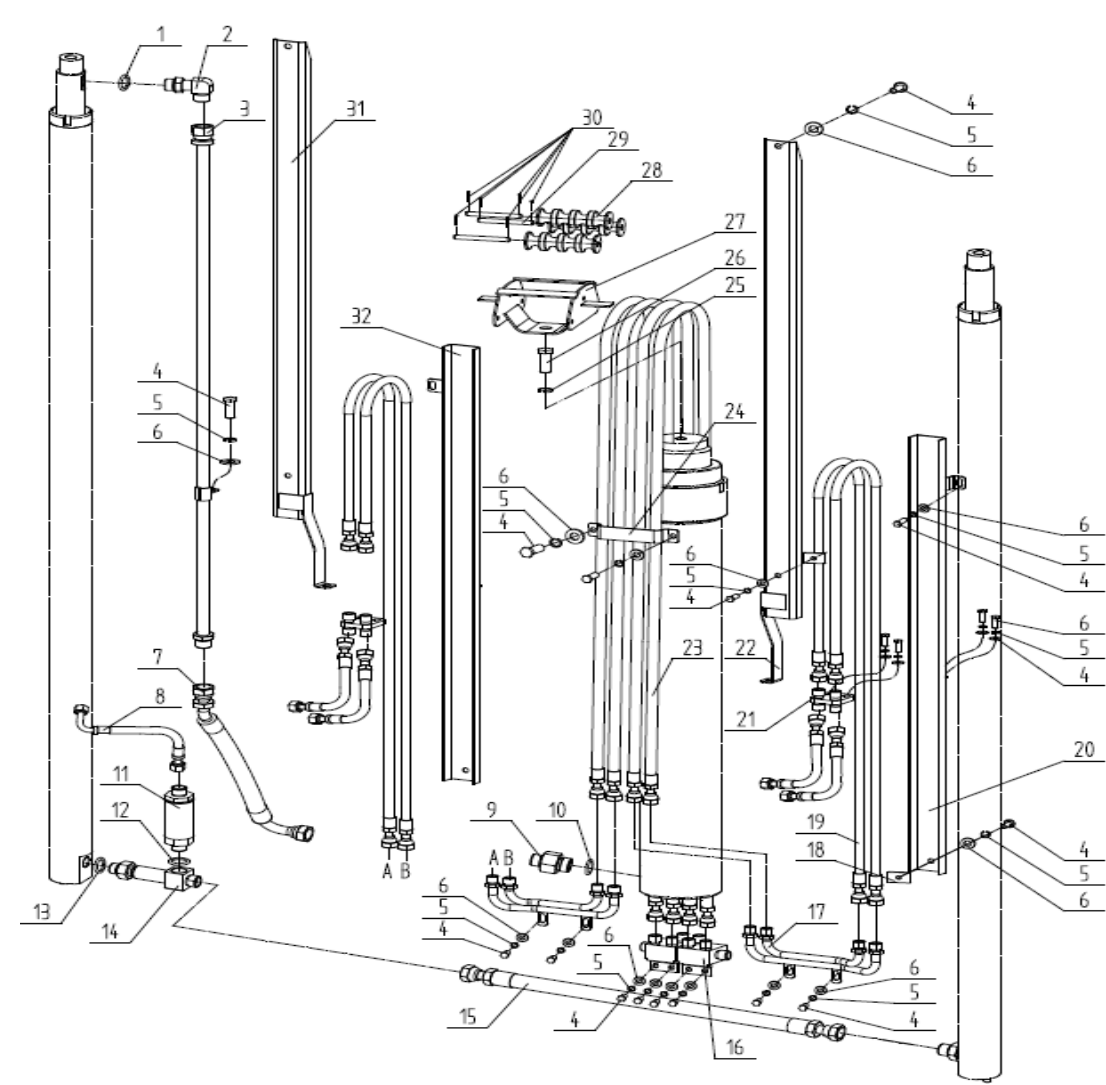
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图72/Fig72. 门架管路系统(二级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST FOUR THROW)

FD20/25/30/35 (T) 、FG(L)20/25/30/35 (T)

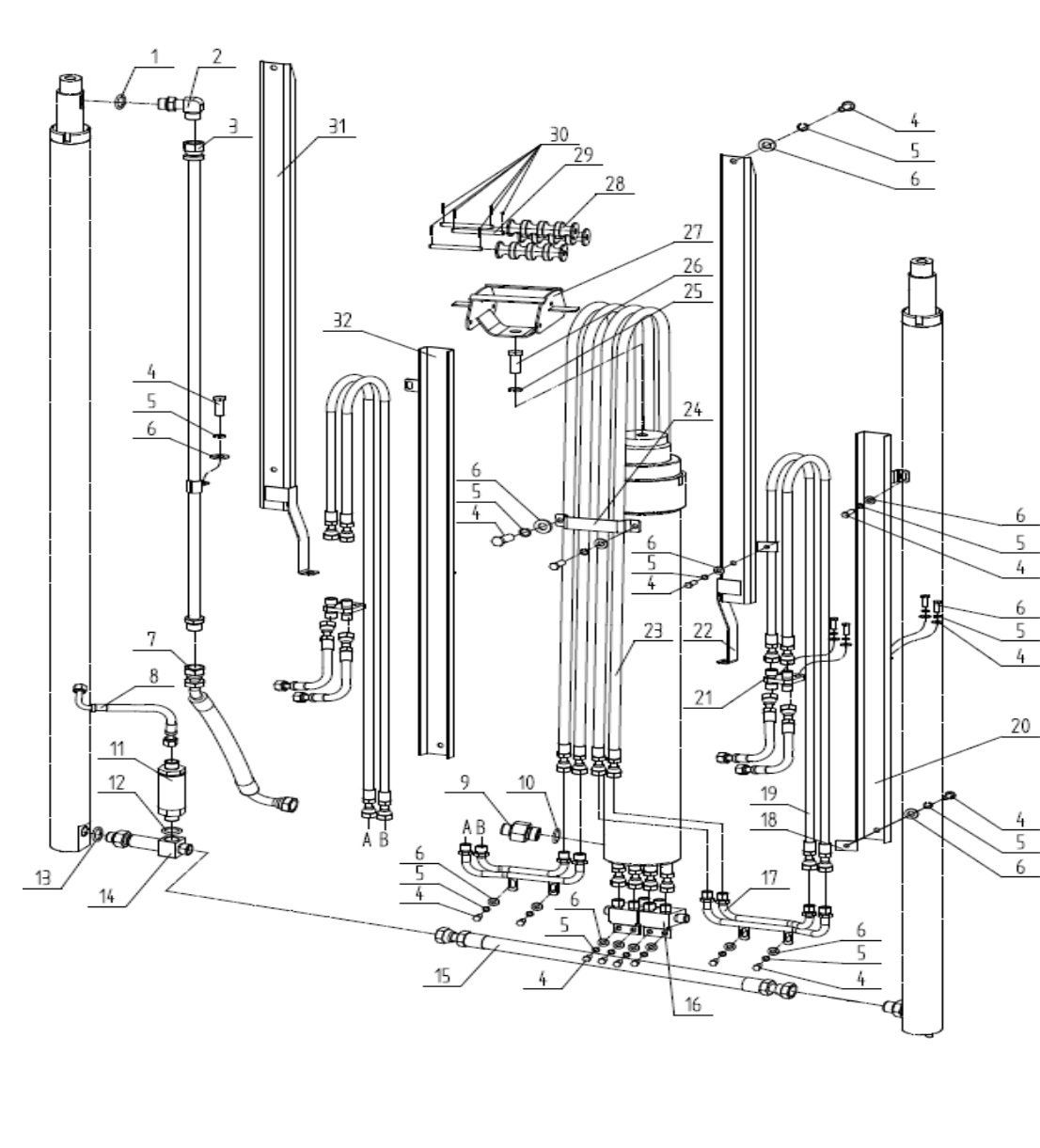


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic System	1	2-3.5t
1	69124144	GB/T3452.1-19*2.65-G	O-ring 19*2.65	1	
2	69003137	M3077601000	Pipe connector	1	
3	N/A	A20487-01000	Pipe ass'y	1	2-2.5t AS NEEDED
-	N/A	A30487-02000	Pipe ass'y	1	3t AS NEEDED
-	N/A	A35487-01000	Pipe ass'y	1	3.5t AS NEEDED
4	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	25	
5	69000259	GB/T97.1-8	Washer 8	25	
6	69000062	GB/T93-8	Washer 8	25	
7	69015804	15387-00001	H.P.hose between pipe and middle cylinder	1	
8	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
9	69012037	30387-00003	Middle cylinder connector	1	
10	69124132	GB1235-30*3.5-G	O-ring 30*3.5	1	
11	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
12	69022457	GB/T1235-24*2.4	O-ring 24*2.4	1	
13	69124142	GB/T3452.1-17*2.65-G	O-ring17*2.65	1	
14	69016646	30386-01000	Lift cylinder tee connector	1	
15	69001331	30386-00001	H.P. hose between lift cylinders13II-370	1	2-2.5t
-	69034147	A30486-00001	H.P. hose between lift cylinders13II-380	1	3.0t
-	69126607	S30488-00002	H.P. hose between lift cylinders13II-385	1	3.5t
16	69034198	A30488S-04000	Cross connector I	1	
17	69056646	A30487SS-04000	Connecting pipe II	1	
18	69056648	30387S-07001	Plate	4	

图72/Fig72.

门架管路系统(二级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST FOUR THROW)

FD20/25/30/35 (T) 、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
19	N/A	A30487S-05000	Cross-H.P.hose	4	
20	N/A	A30487S-03000	Guider ass'y(right) II	1	AS NEEDED
21	69034162	A30487S-01000	Cross connector	2	
22	N/A	A20487S-01000	Guider ass'y(right) I	1	2-2.5t AS NEEDED
-	N/A	A30487S-02000	Guider ass'y(right) I	1	3t AS NEEDED
-	N/A	A35487S-02000	Guider ass'y(right) I	1	3.5t AS NEEDED
23	N/A	A20487S-02000	Side shift H.P.hose	2	2-2.5t AS NEEDED
-	N/A	A30487S-06000	Side shift H.P.hose	2	3t AS NEEDED
-	N/A	A35487S-02000	Side shift H.P.hose	2	3.5t AS NEEDED
24	69042096	A30488S-00002	Clip	1	
25	69000056	GB/T93-16	Washer 16	1	
26	69000176	GB/T5783-M16*80-8.8J	Bolt M16*80	1	
27	69115099	A30488S-01000A-Black	Roller bracket	1	
28	69123554	A30488S-00001B	Pulley	3	
29	69042097	GB/T880-Φ8*120	Shaft Φ8*120	3	
30	69005787	GB/T91-2*16	Cotter pin 2*16	6	
31	N/A	A20487SS-01000	Guider ass'y(left) I	1	2-2.5t AS NEEDED
-	N/A	A30487SS-01000	Guider ass'y(left) I	1	3t AS NEEDED
-	N/A	A35487SS-01000	Guider ass'y(left) I	1	3.5t AS NEEDED
32	N/A	A20487SS-02000	Guider ass'y(left) II	1	2-2.5t AS NEEDED
-	N/A	A30487SS-02000	Guider ass'y(left) II	1	3-3.5t AS NEEDED
33	69056273	A20487SS-03000	Connecting pipe	1	2-2.5t
-	69034159	A30487SS-03000	Connecting pipe	1	3-3.5t
34	69034214	A30488SS-04000	Cross connector I	1	
35	69034160	A30487S-00001	Multi-valve -Cross H.P.hose I	2	
36	69034161	A30487S-00002	Multi-valve -Cross H.P.hose II	2	
37	69034157	A30487SS-00001	Multi-valve -Cross H.P.hose I	2	
38	69034158	A30487SS-00002	Multi-valve -Cross H.P.hose II	2	

门架管路系统(二级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 2-STAGE MAST FOUR THROW)

管路系统选用件-左导槽总成 II (件32)
Mast Piping Optional Parts

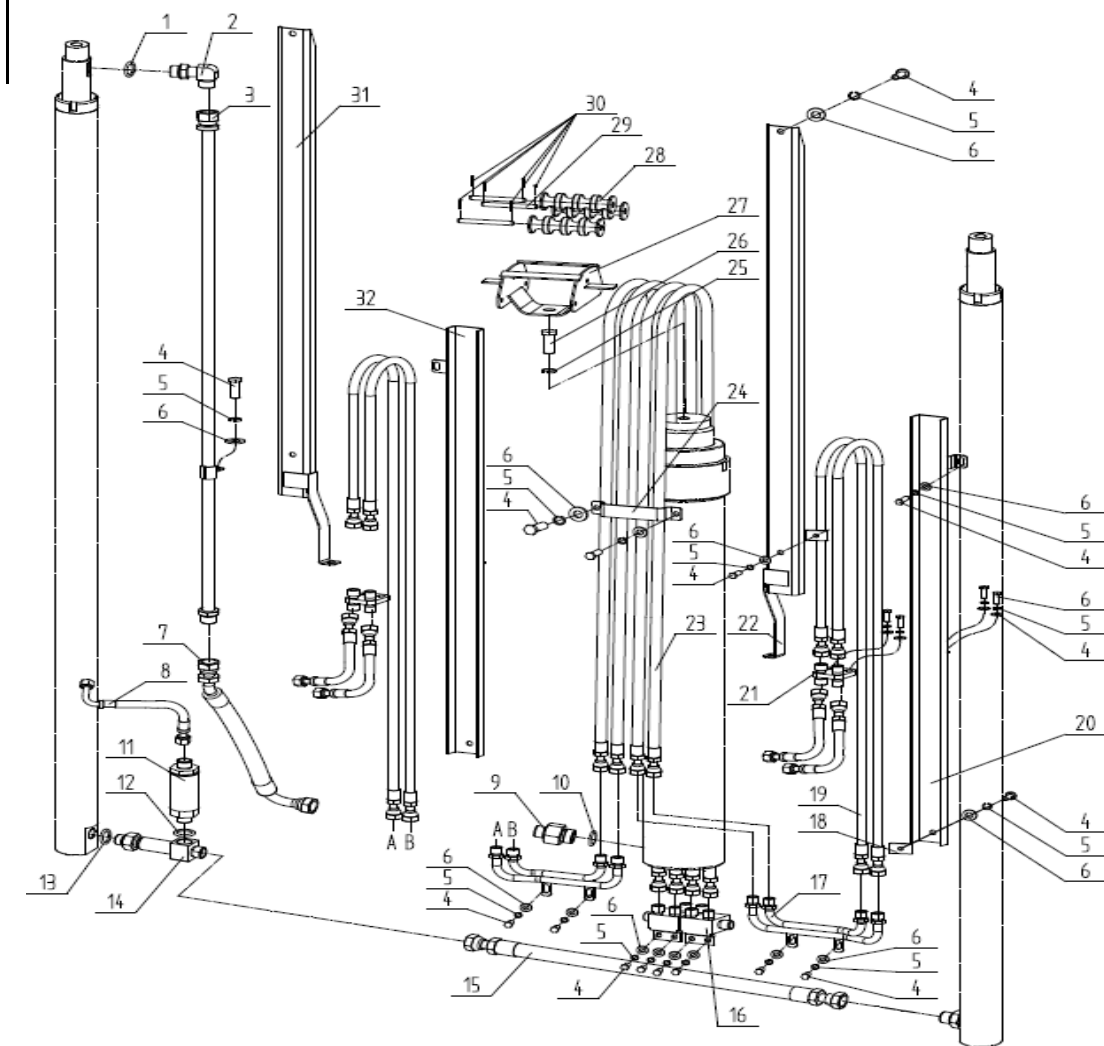
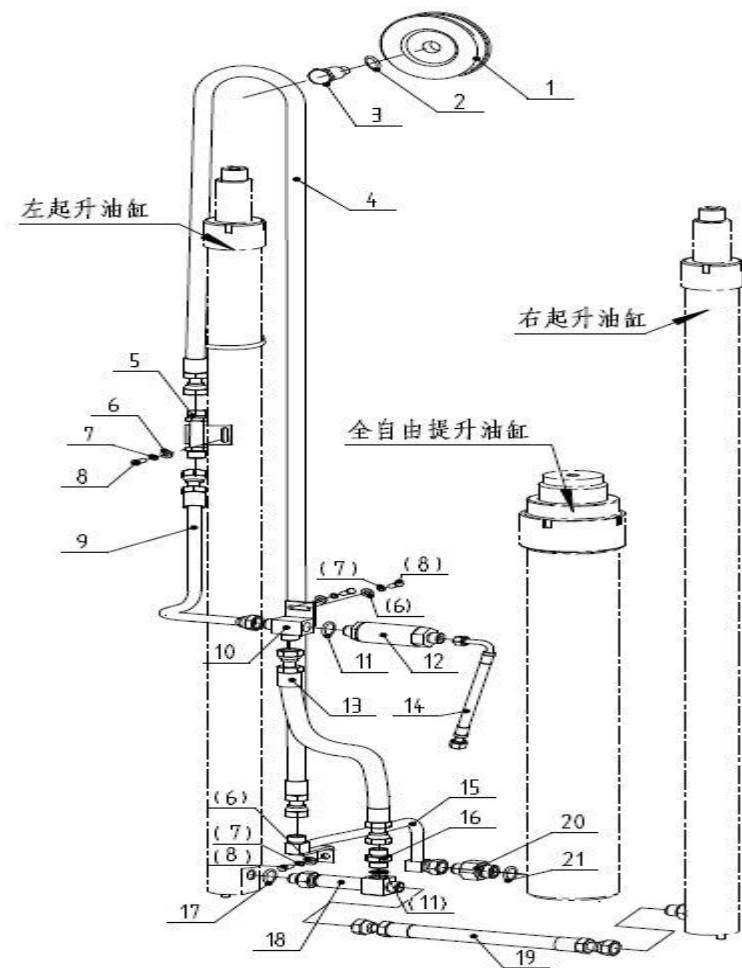
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图73/Fig73.

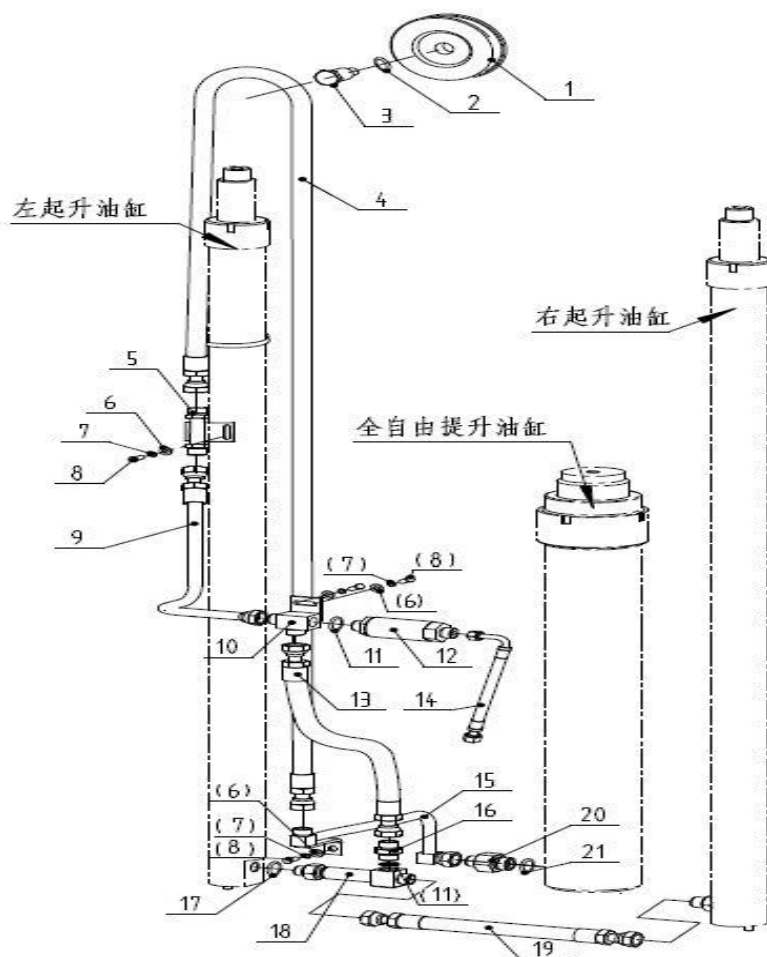
门架管路系统(三级全自由二联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST TWO THROW)

FD20/25/30/35 (T) 、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic System	1	2-3.5t
1	69004304	30388-00002	3 stage single pulley	1	
2	69000579	30386S-00004 (8)	Spacer	2	
3	69016768	30388-00004	Step bolt	1	
4	N/A	S20488-01000	Full free middle cylinder H.P.hose	1	2-2.5t AS NEEDED
-	N/A	S30488-01000	Full free middle cylinder H.P.hose	1	3t AS NEEDED
-	N/A	S35488-01000	Full free middle cylinder H.P.hose	1	3.5t AS NEEDED
5	69069533	S30488-02000	Connecting pipe	1	
6	69000259	GB/T97.1-8	Washer 8	4	
7	69000062	GB/T93-8	Washer 8	4	
8	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	4	
9	69069532	S30488-00001	Connecting H.P.hose	1	
10	69016770	30388-02000	Flow regulator tee connector	1	
11	69022457	GB/T1235-24*2.4	O-ring 24*2.4	2	
12	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
13	69016886	35388-00001	H.P.hose between tee connectors	1	
14	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
15	69034190	A30488-02000	Middle cylinder inlet pipe	1	2-3t
-	69042971	A35488-02000	Middle cylinder inlet pipe	1	3.5t
16	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
17	69124142	GB/T3452.1-17*2.65-G	O-ring 17*2.65	1	
18	69016646	30386-01000	Lift cylinder tee connector	1	
19	69001331	30386-00001	H.P. hose between lift cylinders 13 II-370	1	2-2.5t

门架管路系统(三级全自由二联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST TWO THROW)

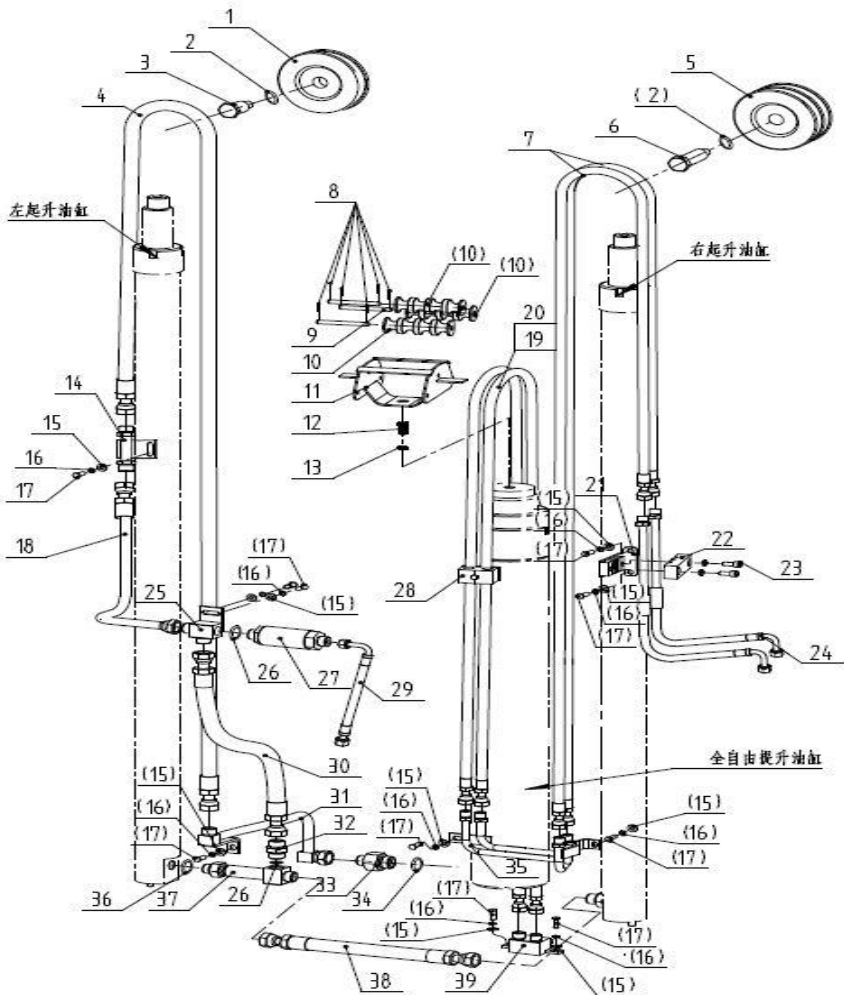
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门架管路系统(三级全自由二联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST TWO THROW)

图74/Fig74.

门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

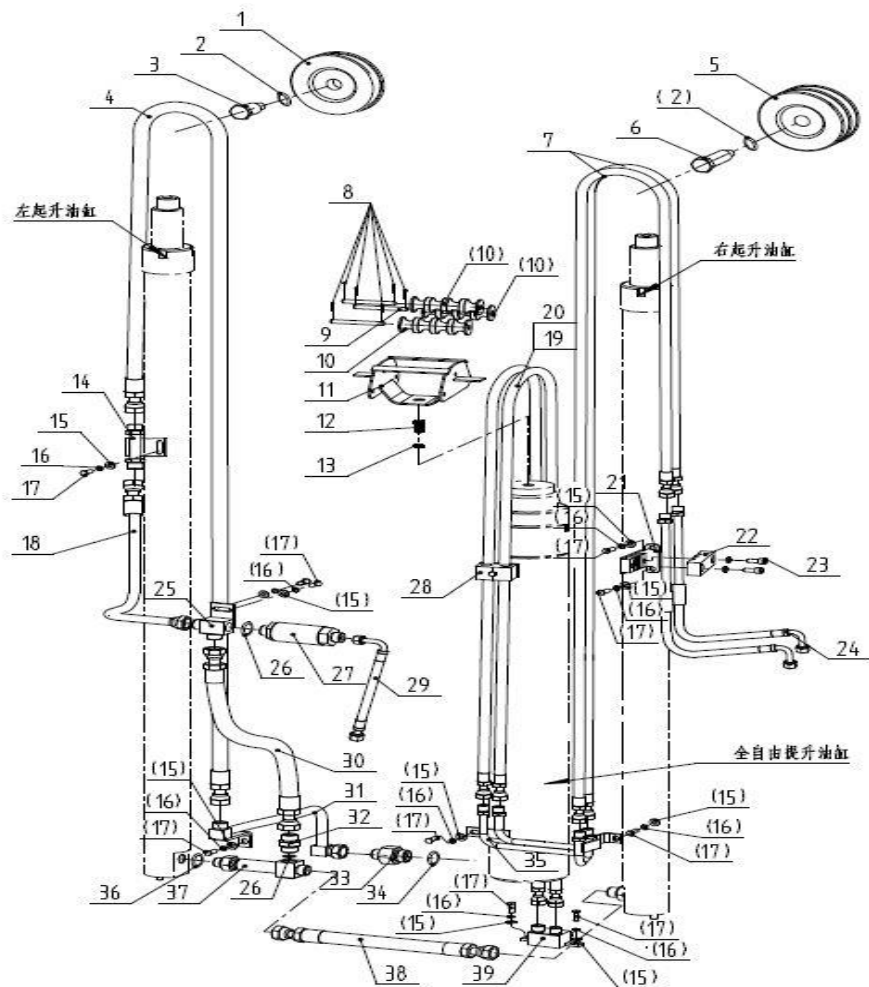


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic System	1	2-3.5t
1	69004304	30388-00002	3 stage single pulley	1	
2	69000579	30386S-00004 (8)	Spacer	3	
3	69016768	30388-00004	Step bolt	1	
4	N/A	S20488-01000	Full free middle cylinder H.P.hose	1	2-2.5t AS NEEDED
-	N/A	S30488-01000	Full free middle cylinder H.P.hose	1	3t AS NEEDED
-	N/A	S35488-01000	Full free middle cylinder H.P.hose	1	3.5t AS NEEDED
5	69012028	30388S-00004	3 stage double pulley	1	
6	69016660	30386S-00003	Step bolt	4	
7	N/A	S20488S-01000	Side shift H.P.hose I	2	2-2.5t AS NEEDED
-	N/A	S30488S-01000	Side shift H.P.hose I	2	3t AS NEEDED
-	N/A	S35488S-01000	Side shift H.P.hose I	2	3.5t AS NEEDED
8	69005787	GB/T91-2*16	Cotter pin 2*16	6	
9	69042097	GB/T880-Φ8*120	Shaft Φ8*120	3	
10	69123554	A30488S-00001B	Pulley	3	
11	69115099	A30488S-01000A-Black	Roller bracket	1	
12	69000176	GB/T5783-M16*80-8.8J	Bolt M16*80	1	
13	69000056	GB/T93-16	Washer 16	1	
14	69069533	S30488-02000	Connecting pipe	1	
15	69000259	GB/T97.1-8	Washer 8	12	
16	69000062	GB/T93-8	Washer 8	12	
17	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	12	
18	69069532	S30488-00001	Connecting H.P.hose	1	
19	N/A	A20488S-02000	Pulley H.P.hose II	2	2-2.5t AS NEEDED
-	N/A	A30488S-02000	Side shift H.P.hose	2	3t AS NEEDED

图74/Fig74.

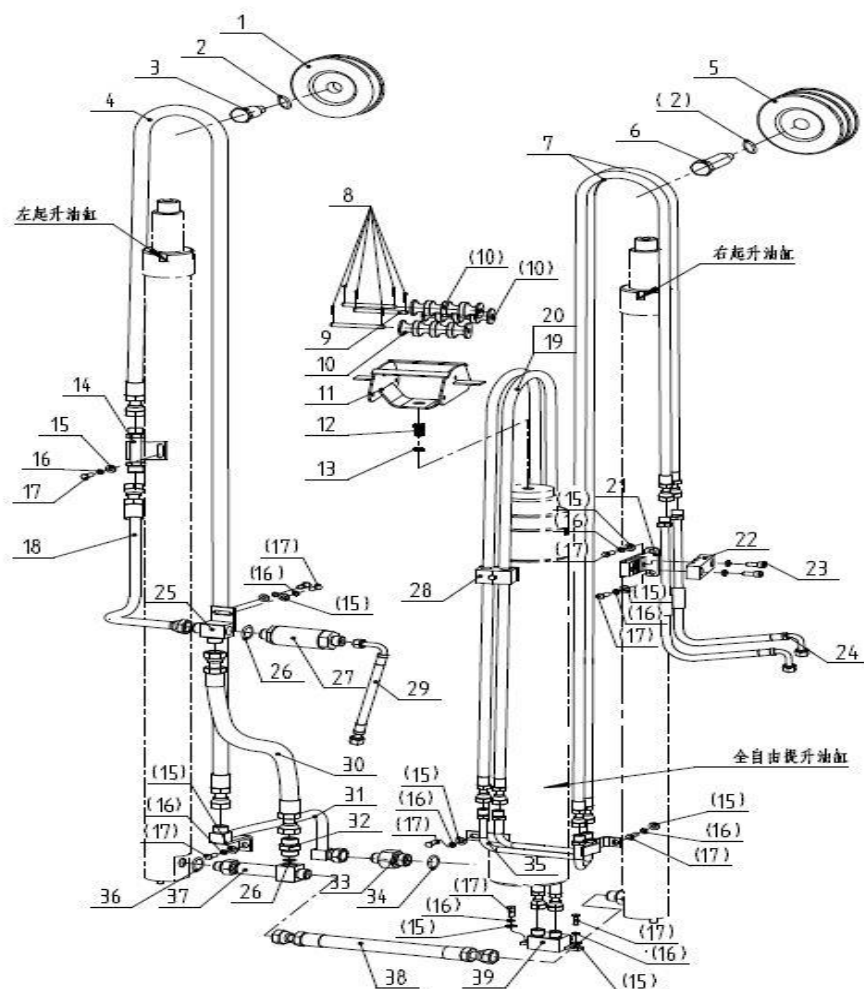
门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

FD20/25/30/35 (T) 、FG(L)20/25/30/35 (T)



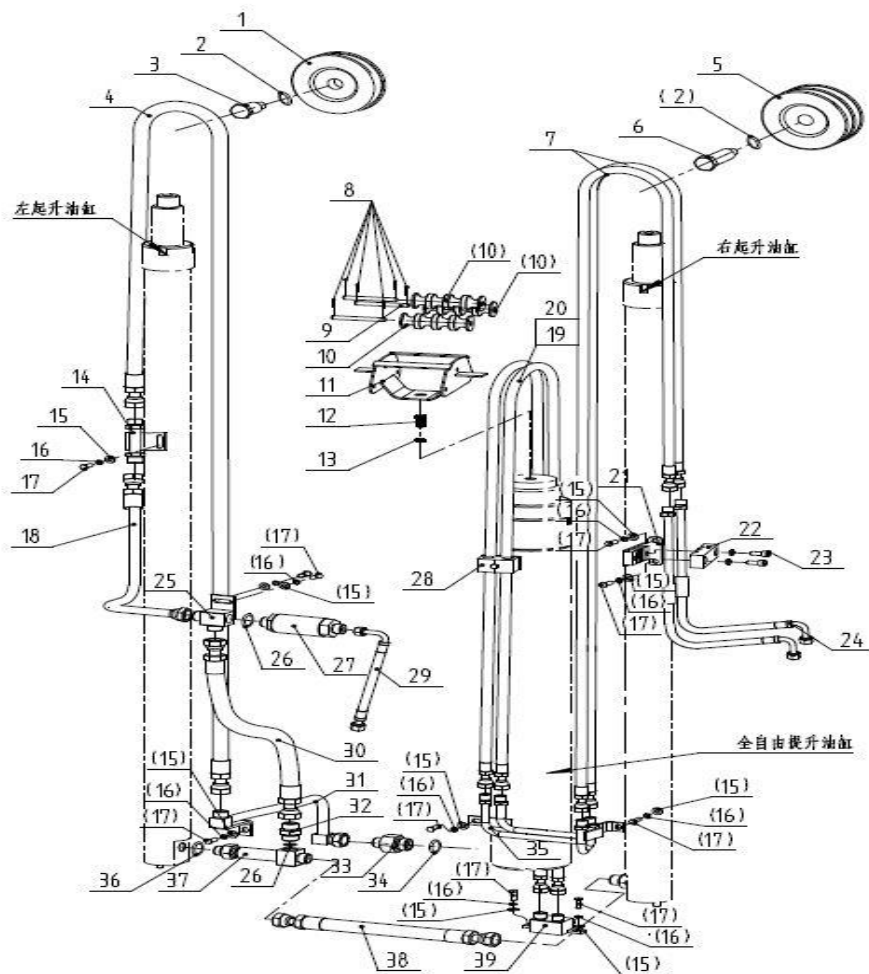
序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
-	N/A	A35488S-03000	Side shift H.P.hoseIII	2	3.5t AS NEEDED
20	N/A	A20488S-03000	Side shift H.P.hoseIII	2	2-2.5t(内置侧移用) AS NEEDED
-	N/A	A30488S-02000	Side shift H.P.hose	2	3t(内置侧移用) AS NEEDED
-	N/A	A35488S-02000	Side shift H.P.hoseII	2	3.5t(内置侧移用) AS NEEDED
21	69069601	S30488S-02000	Pipe clamp plate	1	
22	69069599	S30488S-00001	Pipe clamp	1	
23	69000243	GB/T70.1-M8*20-8.8J	Screw M8*20	2	
24	69069600	S30488S-00002	Multi-valve adjusting pipe H.P.hose	2	
25	69016770	30388-02000	Flow regulator tee connector	1	
26	69022457	GB/T1235-24*2.4	O-ring 24*2.4	2	
27	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
28	69069602	S30488S-00003	Pipe clamp	1	
29	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
30	69016886	35388-00001	H.P. hose between tee connectors	1	
31	69034190	A30488-02000	Middle cylinder inlet pipe	1	2-3t
-	69042971	A35488-02000	Middle cylinder inlet pipe	1	3.5t
32	69016767	30388-00003	Connector	1	
33	69006260	30388-00005	Lift cylinder connector	1	
34	69018910	GB/T1235-30*3.1	O-ring 30*3.1	1	
35	69034197	A30488S-03000	Side shift connecting pipe	1	
36	69124142	GB/T3452.1-17*2.65-G	O-ring 17*2.65	1	
37	69016646	30386-01000	Lift cylinder tee connector	1	
38	69001331	30386-00001	H.P. hose between lift cylinders 13II-370	1	2-2.5t

门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

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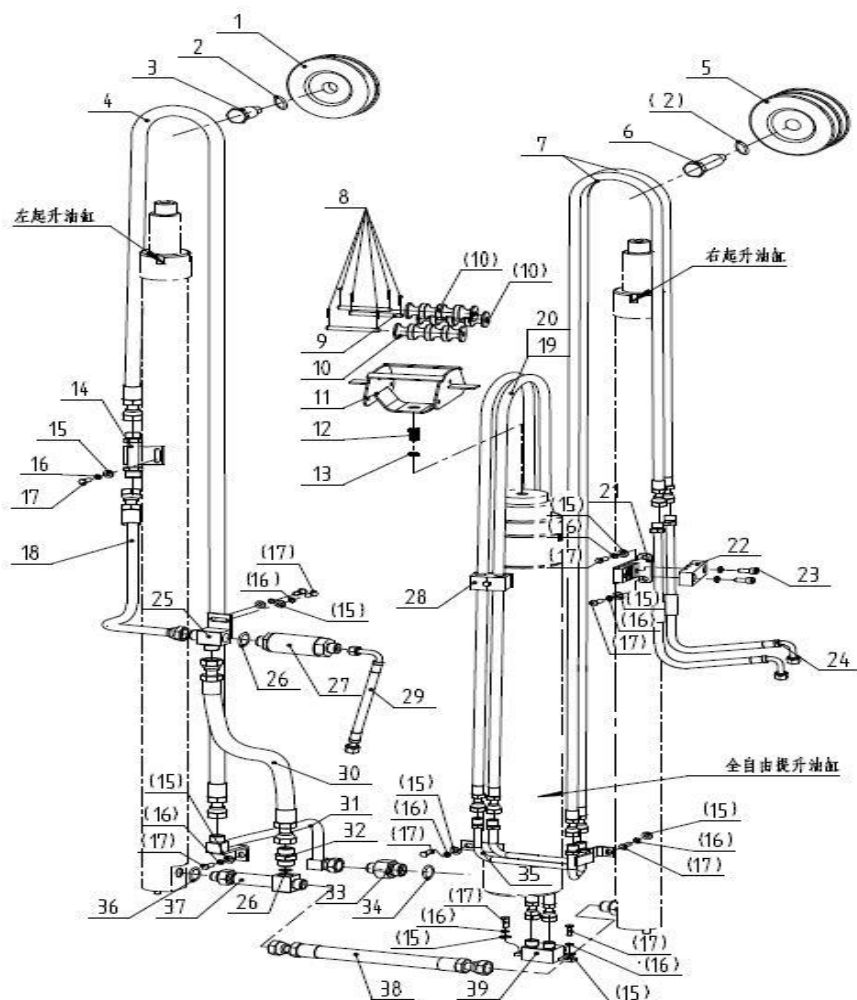
门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

管路系统选用件-侧移胶管I (件7)
Mast Piping Optional Parts

[illegible]

门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

管路系统选用件-侧移胶管(件19)
Mast Piping Optional Parts

[illegible]

门架管路系统(三级全自由三联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST THREE THROW)

管路系统选用件-侧移胶管(件20)
Mast Piping Optional Parts

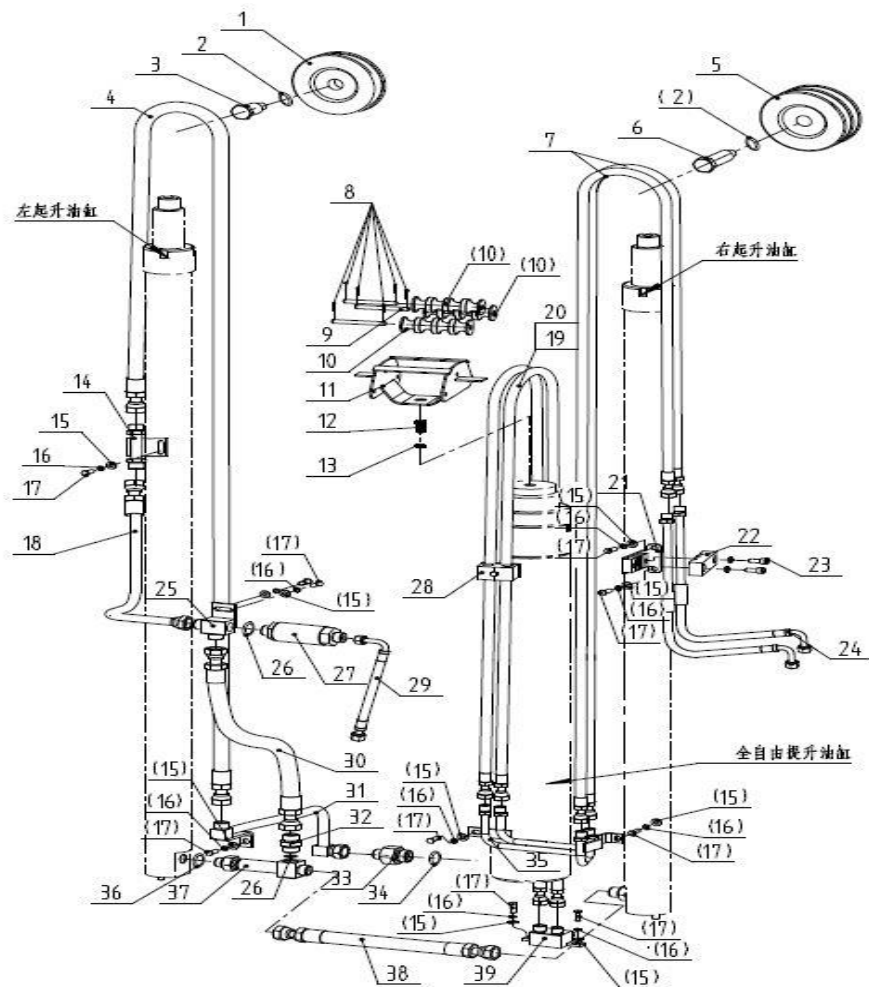
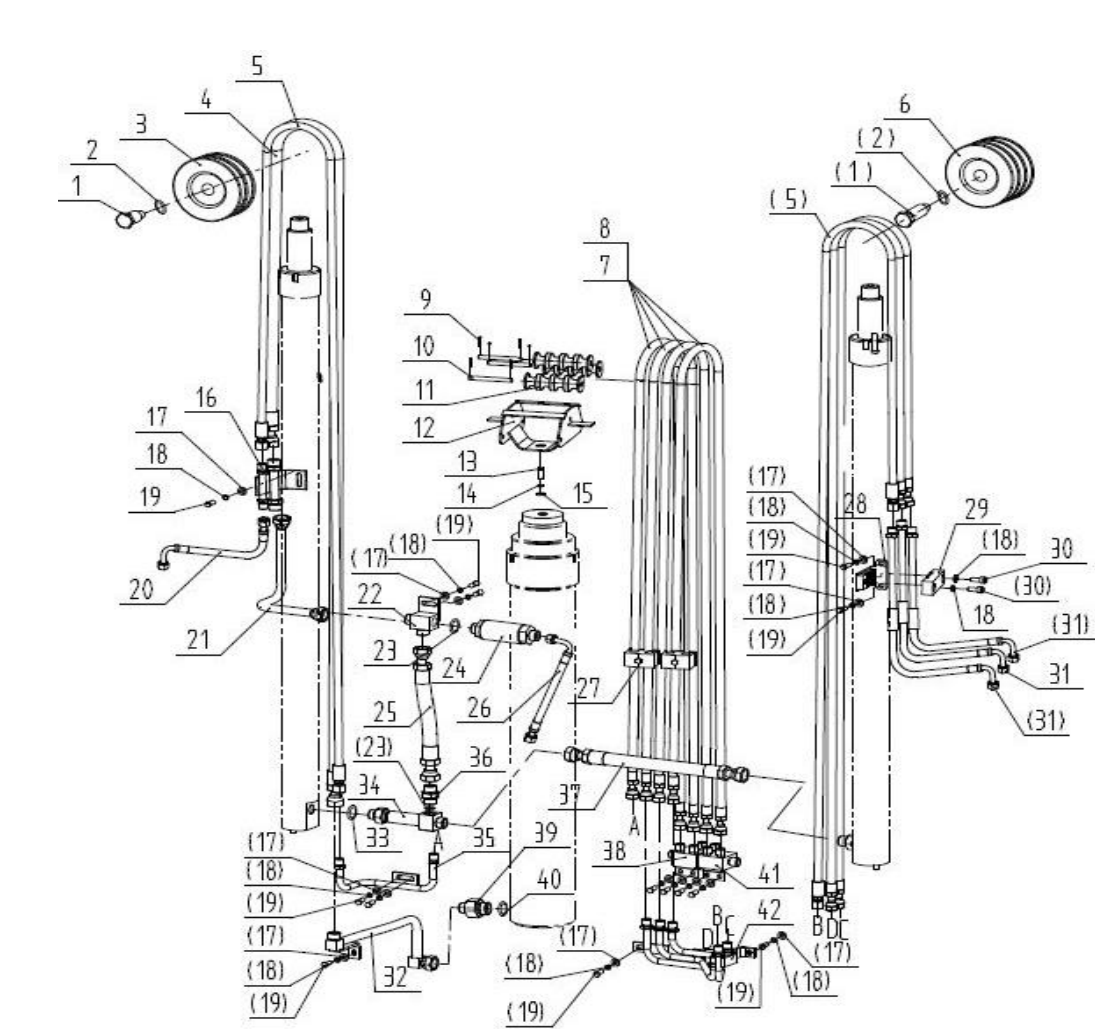
[illegible]

图75/Fig75. 门架管路系统(三级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST FOUR THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

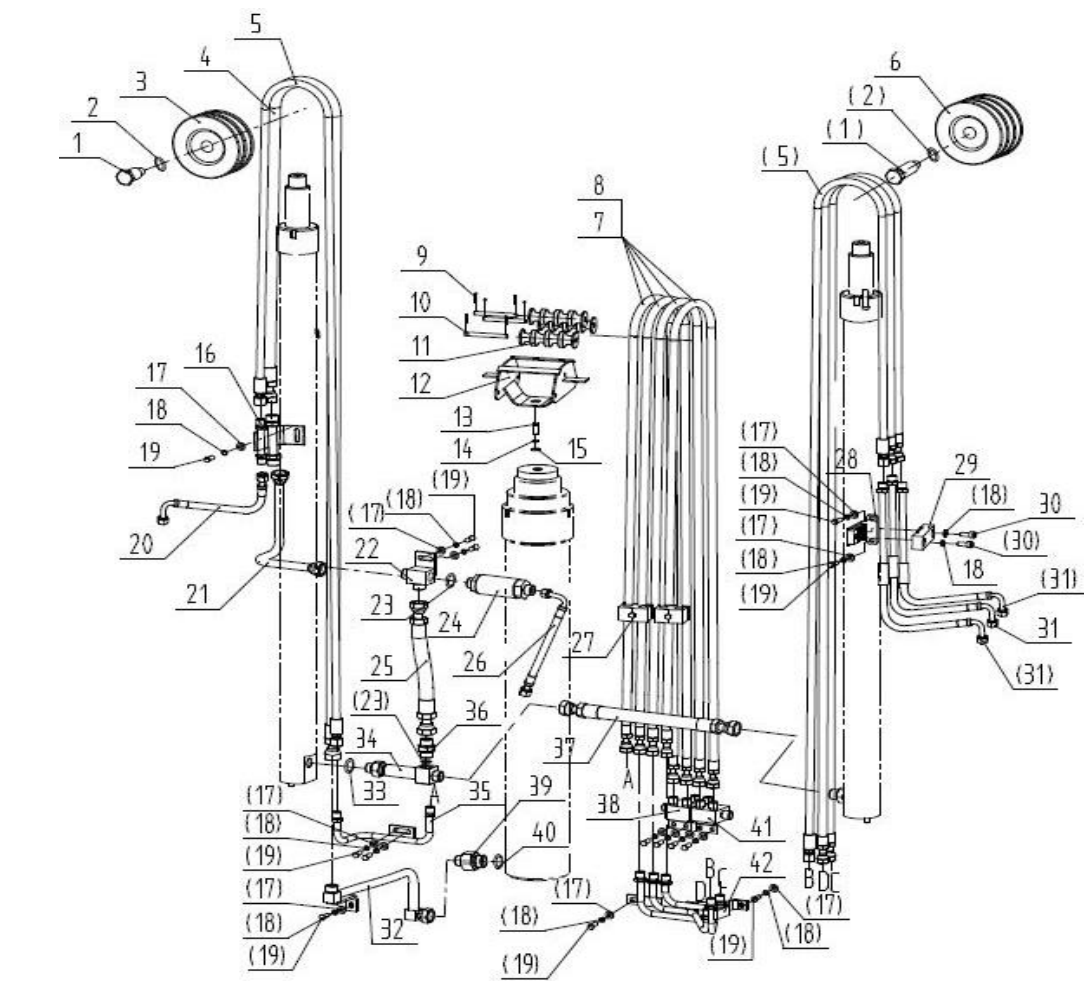


序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
A	N/A	-	Mast Hydraulic System	1	2-3.5t
1	69016660	30386S-00003	Step bolt	2	
2	69000579	30386S-00004 (8)	Spacer	4	
3	69024658	30488W2-00002	Pulley I	1	
4	N/A	S20488-01000	Full free middle cylinder H.P.hose	1	2-2.5t AS NEEDED
-	N/A	S30488-01000	Full free middle cylinder H.P.hose	1	3t AS NEEDED
-	N/A	S35488-01000	Full free middle cylinder H.P.hose	1	3.5t AS NEEDED
5	N/A	S20488S-01000	Side shift H.P.hose I	4	2-2.5t AS NEEDED
-	N/A	S30488S-01000	Side shift H.P.hose I	4	3t AS NEEDED
-	N/A	S35488S-01000	Side shift H.P.hose I	4	3.5t AS NEEDED
6	69034208	A30488SS-00001	3 stage Pulley II	4	
7	N/A	A20488S-02000	Side shift H.P.hose II	4	2-2.5t AS NEEDED
-	N/A	A30488S-02000	Side shift H.P.hose	4	3t AS NEEDED
-	N/A	A35488S-03000	Side shift H.P.hoseIII	4	3.5t AS NEEDED
8	N/A	A20488S-03000	Side shift H.P.hoseIII	4	2-2.5t(内置侧移用) AS NEEDED
-	N/A	A30488S-02000	Side shift H.P.hose	4	3t(内置侧移用) AS NEEDED
-	N/A	A35488S-02000	Side shift H.P.hose II	4	3.5t(内置侧移用) AS NEEDED
9	69005787	GB/T91-2*16	Cotter pin 2*16	6	
10	69042097	GB/T880-Φ8*120	Shaft Φ8*120	3	
11	69123554	A30488S-00001B	Pulley	3	
12	69115099	A30488S-01000A-Black	Roller bracket	1	
13	69000176	GB/T5783-M16*80-8.8J	Bolt M16*70	1	
14	69000056	GB/T93-16	Washer 16	1	
15	69000253	GB/T97.1-16	Washer 16	1	
16	69069847	S30488SS-01000	Connecting pipe	1	

图75/Fig75.

门架管路系统(三级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST FOUR THROW)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	物料ID	代号	名称	数量	备注
Item No.	ID.	Part No.	Description	Q' ty	Remark
17	69000259	GB/T97.1-8	Washer 8	14	
18	69000062	GB/T93-8	Washer 8	16	
19	69000309	GB/T5783-M8*16-8.8J	Bolt M8*16	14	
20	69001396	MS1677600002	Steering cylinder H.P. hose I	1	
21	69069532	S30488-00001	Connecting H.P. Hose	1	
22	69016770	30388-02000	Flow regulator Tee connector	1	
23	69022457	GB/T1235-24*2.4	O-ring 24*2.4	2	
24	69002920	20386-01000	Flow regulator	1	2-2.5t
-	69002922	30386-03000	Flow regulator	1	3t
-	69002923	35386-02000	Flow regulator	1	3.5t
25	69016886	35388-00001	H.P. hose between tee connectors	1	
26	69011952	30386-00003	Multi-valve flow regulator H.P. hose II	1	
27	69069602	S30488S-00003	Pipe clamp	2	
28	69069601	S30488S-02000	Pipe clamp plate	1	
29	69069599	S30488S-00001	Pipe clamp	1	
30	69000243	GB/T70.1-M8*20-8.8J	Screw M8*20	2	
31	69069600	S30488S-00002	Multi-valve adjusting pipe H.P. hose	3	
32	69034190	A30488-02000	Middle cylinder inlet pipe	1	2-3t
-	69042971	A35488-02000	Middle cylinder inlet pipe	1	3.5t
33	69124142	GB/T3452.1-17*2.65-G	O-ring 17*2.65	1	
34	69016646	30386-01000	Lift cylinder tee connector	1	
35	69129638	S20488SS-01000	Cross Connecting seat I	1	2-2.5t
-	69129636	A30488SS-03000A	Cross Connecting seat I	1	3-3.5t
36	69016767	30388-00003	Connector	1	
37	69001331	30386-00001	H.P. hose between lift cylinders 13H-370	1	2-2.5t

门架管路系统(三级全自由四联) MAST HYDRAULIC SYSTEM(FULL FREE 3-STAGE MAST FOUR THROW)

This technical drawing illustrates a complex multi-channel hydraulic system, likely for a medical device such as a dialyzer. The system consists of two main vertical manifolds connected by a central bundle of lines. Various components are labeled with numbers and letters:

- Top Components:** Two circular reservoirs (1, 2) and (3, 4) are connected to the top of the manifolds. A central bundle of lines (8, 7) is shown.
- Central Components:** A central assembly (9, 10, 11, 12, 13, 14, 15) is connected to the central bundle of lines. A central valve or connector (16, 17, 18, 19) is also present.
- Bottom Components:** The system terminates in two main manifolds (20, 21) and (22, 23). These manifolds are connected to a series of smaller manifolds (24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42) and a final set of connectors (43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100).

The drawing uses dashed lines to indicate internal connections and solid lines for external components. The numbering system is used to identify specific parts and their connections throughout the system.

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货叉/FORK

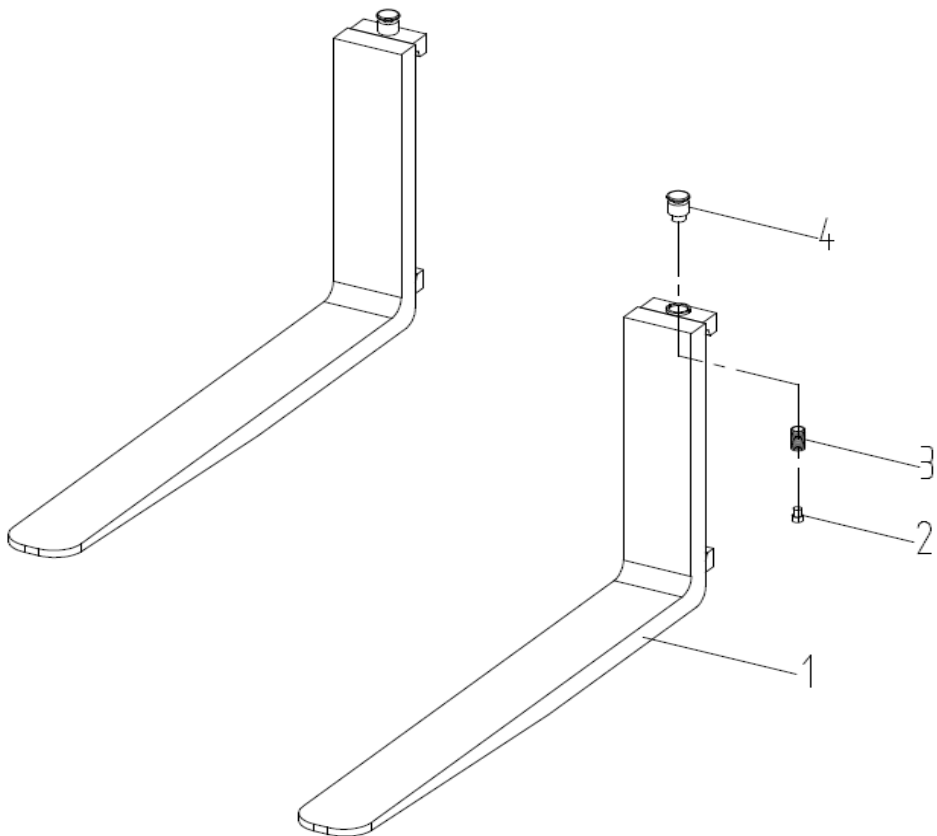
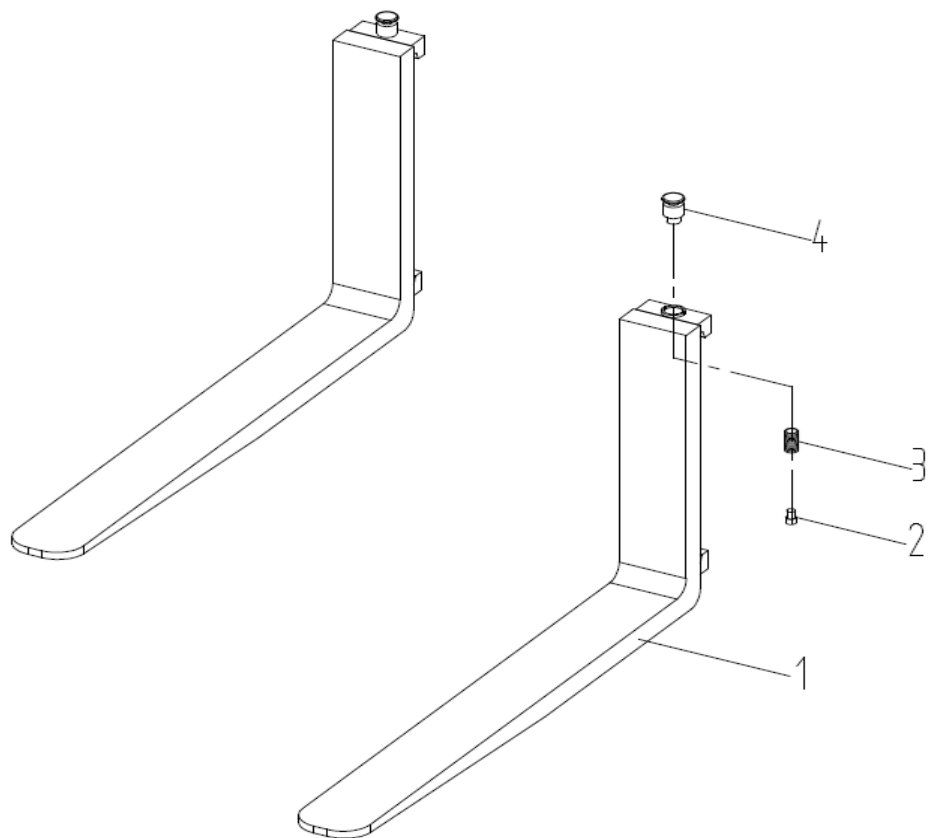
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图76/Fig76.

货叉/FORK

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



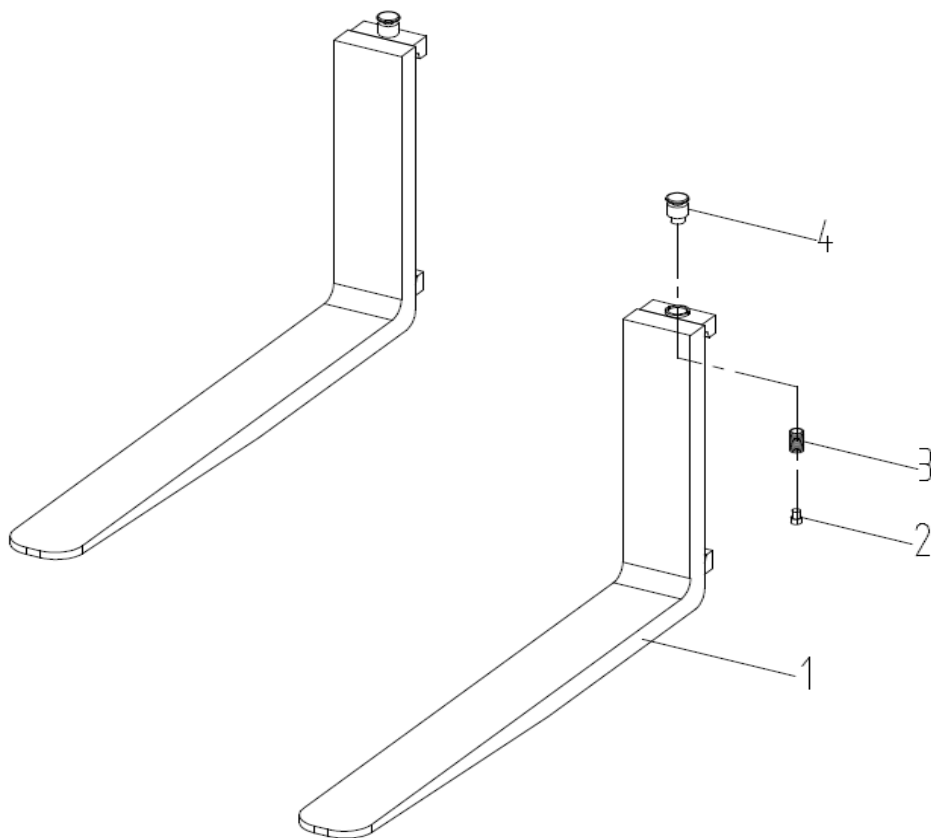
货叉选用表 Fork optional parts

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图76/Fig76.

货叉/FORK

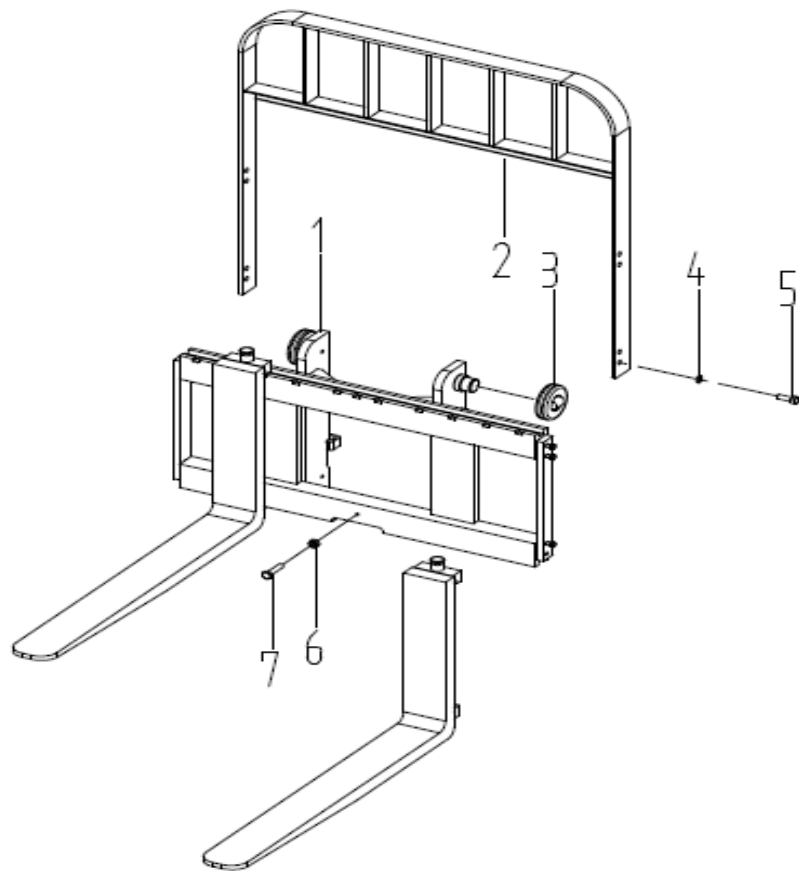
FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



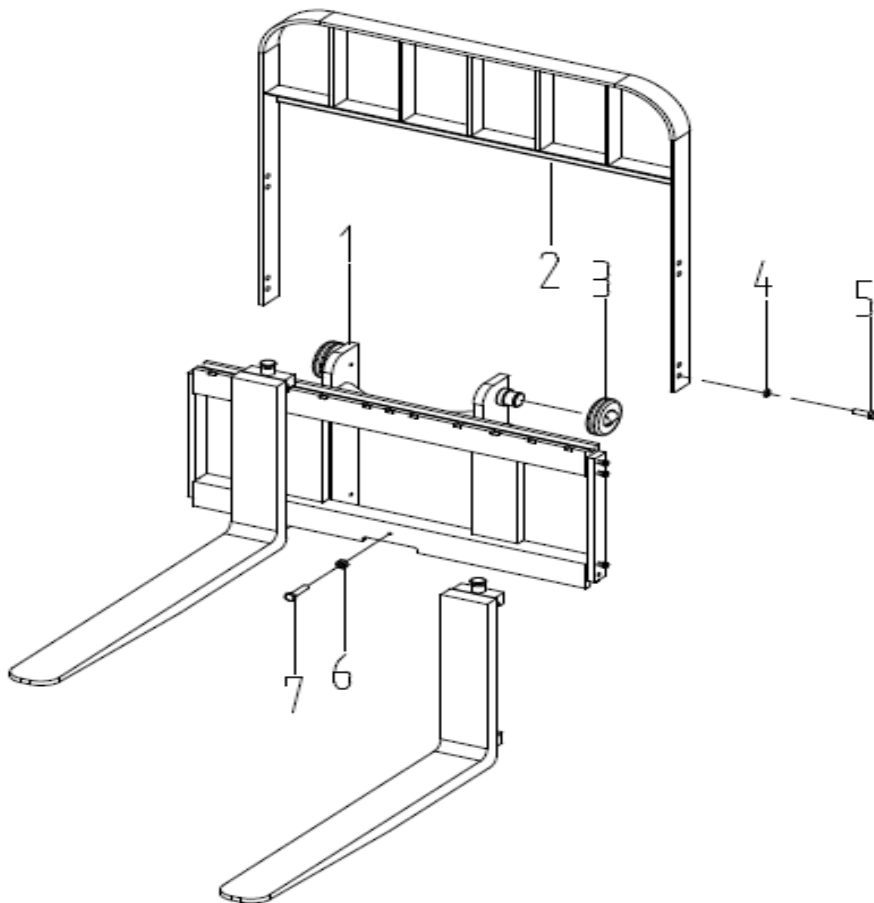
货叉选用表 Fork optional parts

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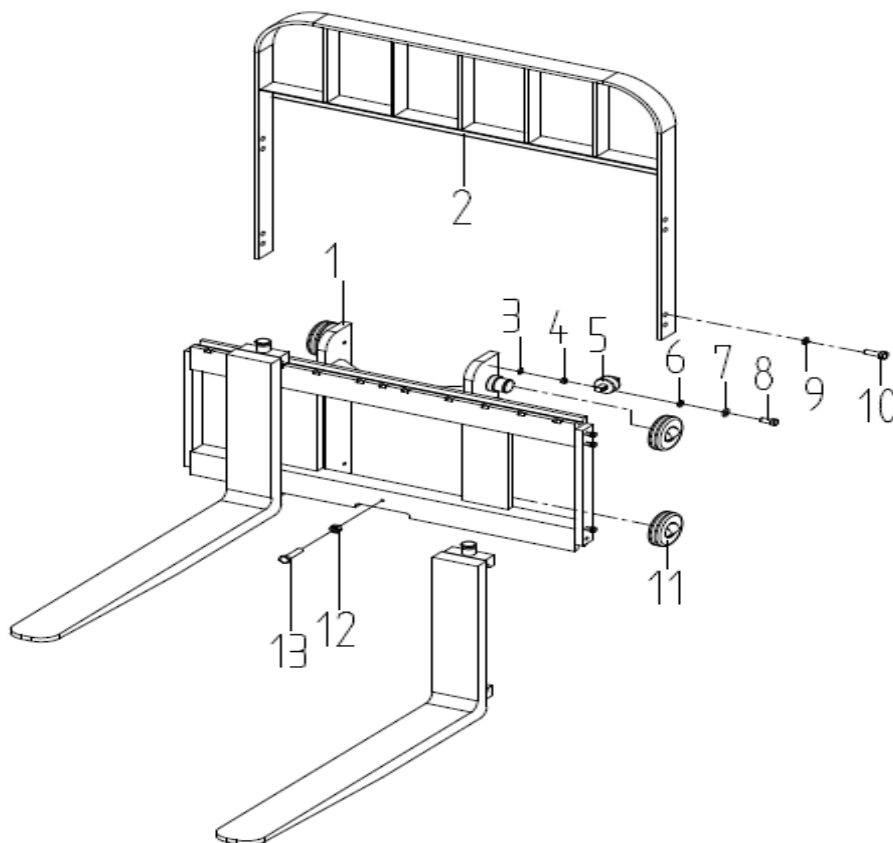
货叉架(基本)/LIFT BRACKET (NORMAL MAST)

[illegible]

货叉架(两级全自由)/LIFT BRACKET (FULL FREE 2-STAGE MAST)

[illegible]

货叉架(三级全自由)/LIFT BRACKET (FULL FREE 3 STAGE MAST)

[illegible]

货叉架(三级全自由)/LIFT BRACKET (FULL FREE 3 STAGE MAST)

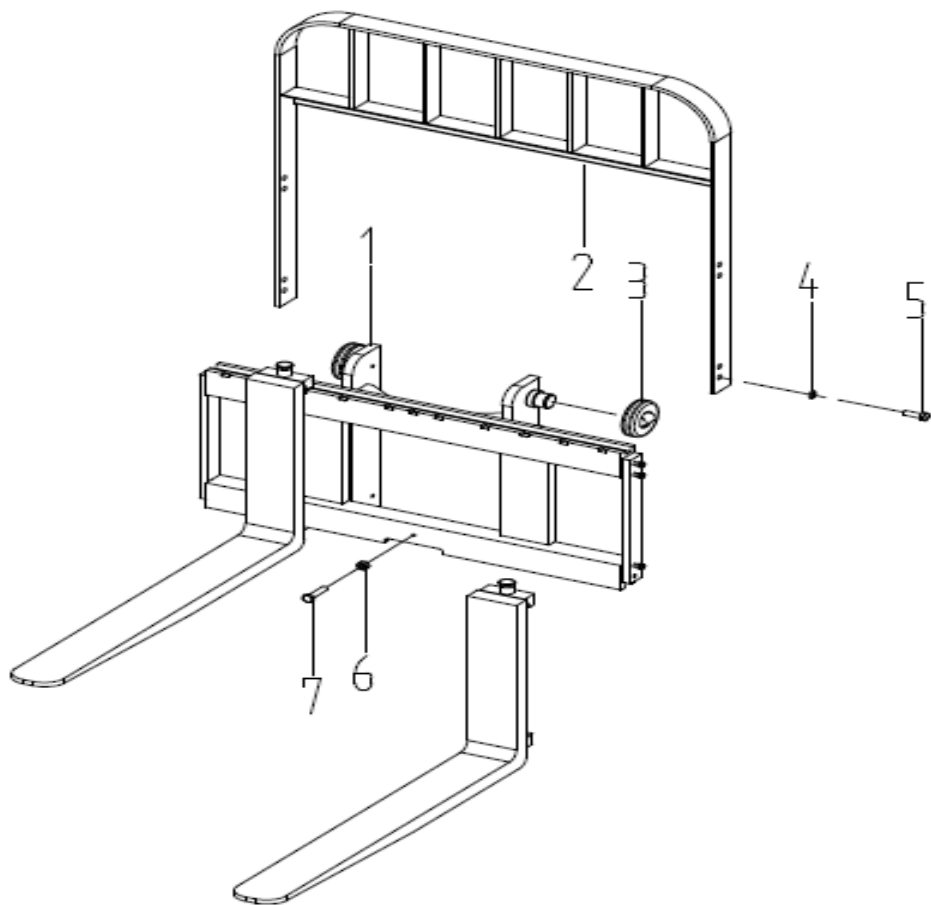
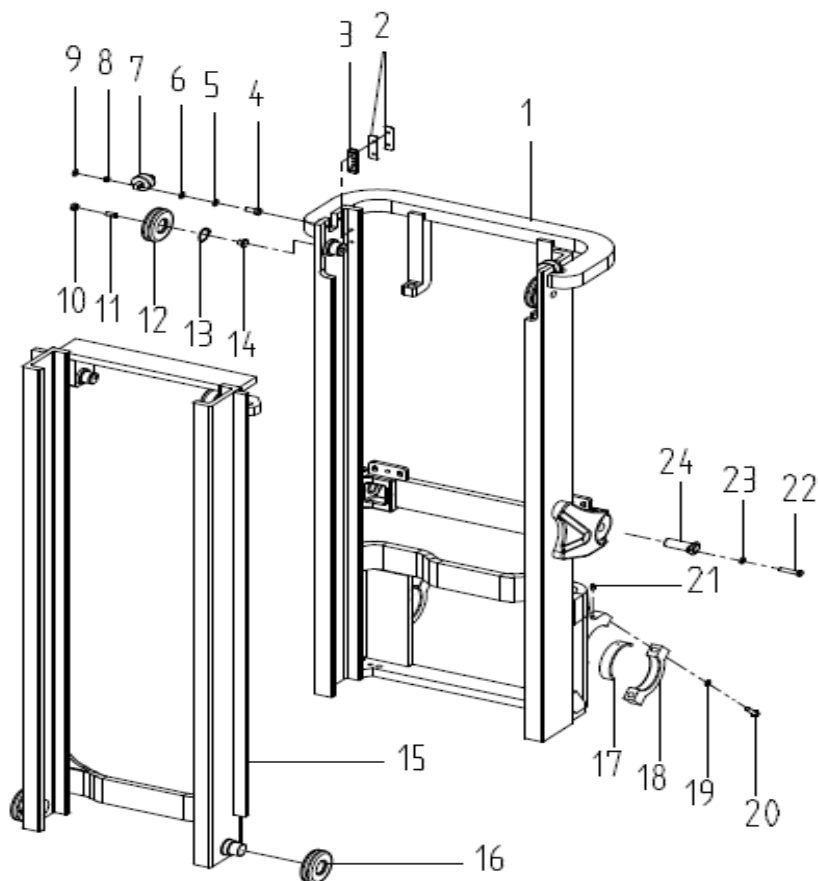
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图80/Fig80.

门架(基本型)/MAST(NORMAL MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

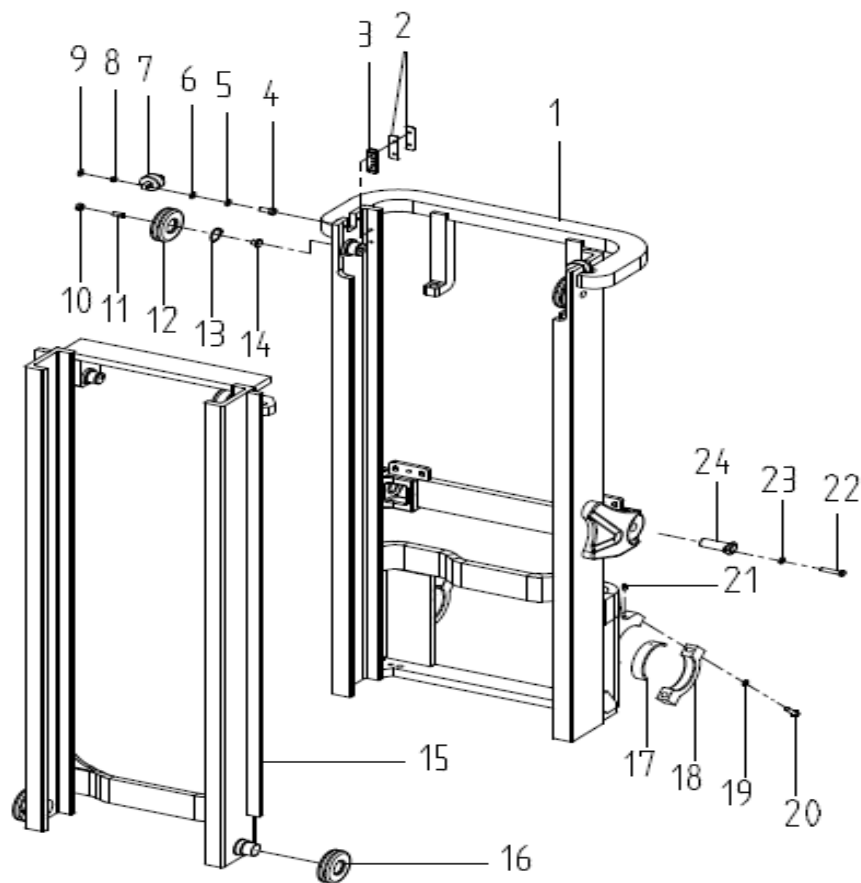


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
1	N/A	MJ20380-01000	Outer mast ass'y	1	2-2.5t AS NEEDED
-	N/A	MJ30380-01000	Outer mast ass'y	1	3t AS NEEDED
-	N/A	MJ35380-01000	Outer mast ass'y	1	3.5t AS NEEDED
2	69009498	M3038000004/0.5	Adjusting shim	按需 On	
3	69034185	A30480-00001	Slipper	2	
4	69000140	GB/T5786-M12*1.25*45-8.8I	Bolt M10×1.25×45	4	
5	69000053	GB/T93-10	Washer 10	4	
6	69000250	GB/T97.1-10	Washer 10	4	
7	69021881	M3038010000	Side roller C2-5	2	
8	69008569	M3038000005	Washer	4	
9	69065211	M3038000006	Adjusting shimII	2组	
10	69011485	GB/T6171-M10*1-8J	Nut M10×1	2	
11	69021681	GB/T79-M10*1*45	Screw M10×1×45	2	
12	69002362	M3038008000	Single roller 130309KT	2	
13	69000071	GB/T894.1-Φ45	Snap ring 45	2	
14	69012654	M3038000010	Adjusting shim	2	
15	N/A	A20480-02000	Inner mast ass'y	1	2-2.5t AS NEEDED
-	N/A	A30480-02000	Inner mast ass'y	1	3t AS NEEDED
-	N/A	A35480-02000	Inner mast ass'y	1	3.5t AS NEEDED
16	69021690	M3038007000	Combination roller 760311NT	2	
17	69012068	M3038000002	Bearing liner	2	
18	69004874	M3038000001	Bearing cap	2	
19	69000056	GB/T93-16	Washer 16	4	
20	69042802	GB/T5785-M16*1.5*70-8.8I	Bolt M16×1.5×70	4	
21	69003941	JB/T7940.1-M10*1	Nipple M10×1	2	

图80/Fig80.

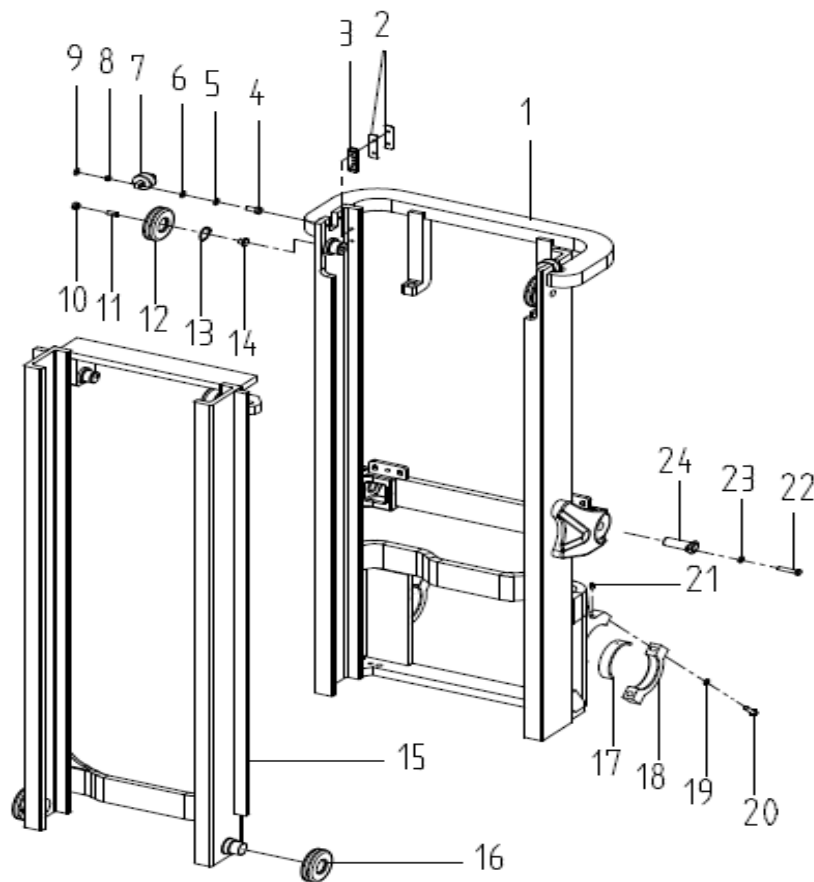
门架(基本型)/MAST(NORMAL MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

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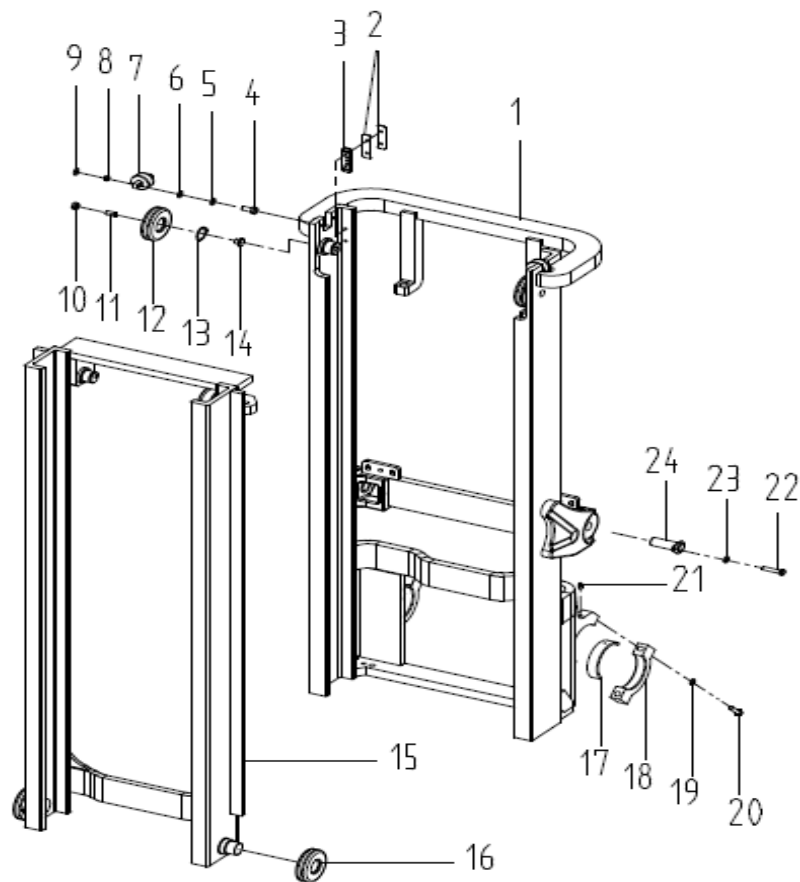
门架(基本型)/MAST(NORMAL MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(基本型)/MAST(NORMAL MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(基本型)/MAST (NORMAL MAST)

门架(基本型)/MAST(NORMAL MAST)

门架选用表 Mast Optional Parts

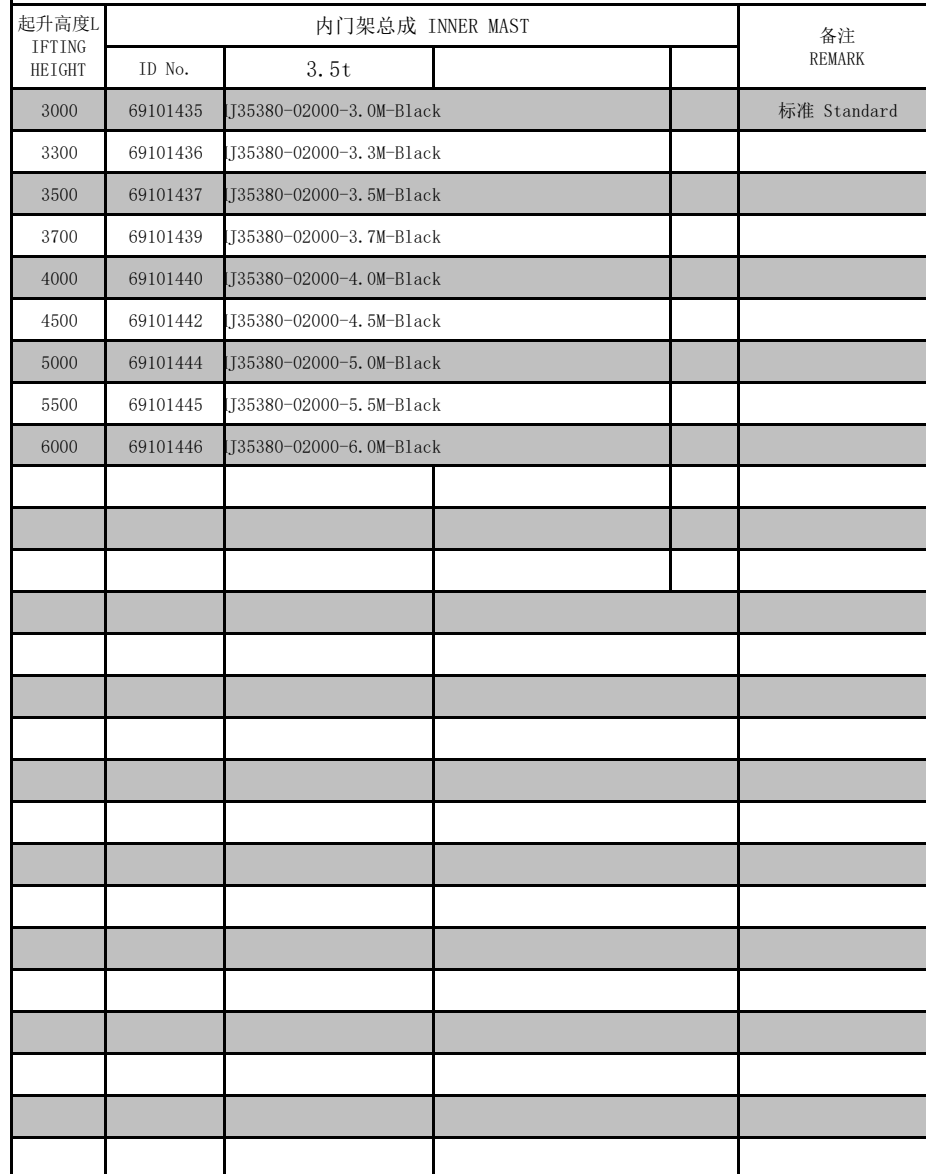
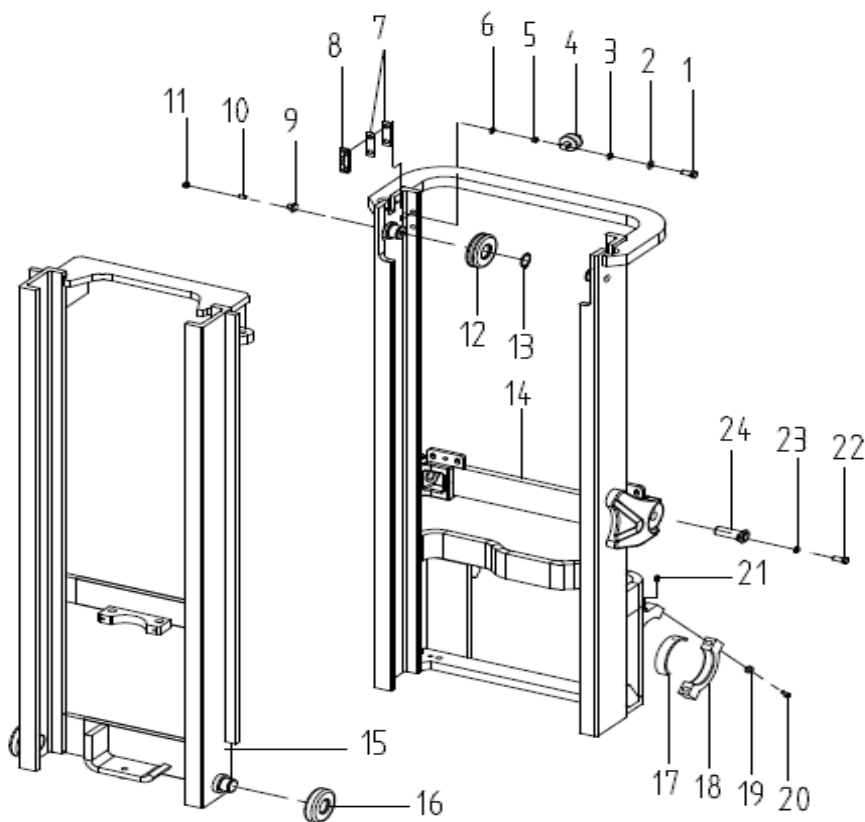


图81/Fig81.

门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
1	69024917	GB/T5786-M10*1.25*45-8.8J	Bolt M10×1.25×45	4	
2	69000053	GB/T93-10	Washer 10	4	
3	69000250	GB/T97.1-10	Washer 10	4	
4	69021881	M3038010000	Side roller C2-5	2	
5	69008569	M3038000005	Washer	4	
6	69065211	M3038000006	Adjusting shimII	2组	
7	69009498	M3038000004/0.5	Adjusting shimII	按需 On	
8	69034185	A30480-00001	Slide block	2	
9	69012654	M3038000010	Adjusting shim	2	
10	69006729	GB/T77-M10*45-12.9J	Screw M10×1×45	2	
11	69011485	GB/T6171-M10*1-8J	Nut M10×1	2	
12	69002362	M3038008000	Single roller 130309KT	2	
13	69000071	GB/T894.1-Φ45	Axial circlip 45	2	
14	N/A	MJ20382-01000	Outer mast ass'y	1	2-2.5t AS NEEDED
-	N/A	MJ30382-01000	Outer mast ass'y	1	3t AS NEEDED
-	N/A	MJ35382-01000	Outer mast ass'y	1	3.5t AS NEEDED
15	N/A	MJ20382-02000	Inner mast ass'y	1	2-2.5t AS NEEDED
-	N/A	MJ30382-02000	Inner mast ass'y	1	3t AS NEEDED
-	N/A	MJ35382-02000	Inner mast ass'y	1	3.5t AS NEEDED
16	69021690	M3038007000	Combination roller 760311NT	2	
17	69012068	M3038000002	bearing liner	2	
18	69004874	M3038000001	bearing cap	2	
19	69000056	GB/T93-16	Washer 16	4	
20	69042802	GB/T5785-M16*1.5*70-8.8J	Bolt M16×1.5×70	4	
21	69003941	JB/T7940.1-M10*1	Oil cup M10×1	2	

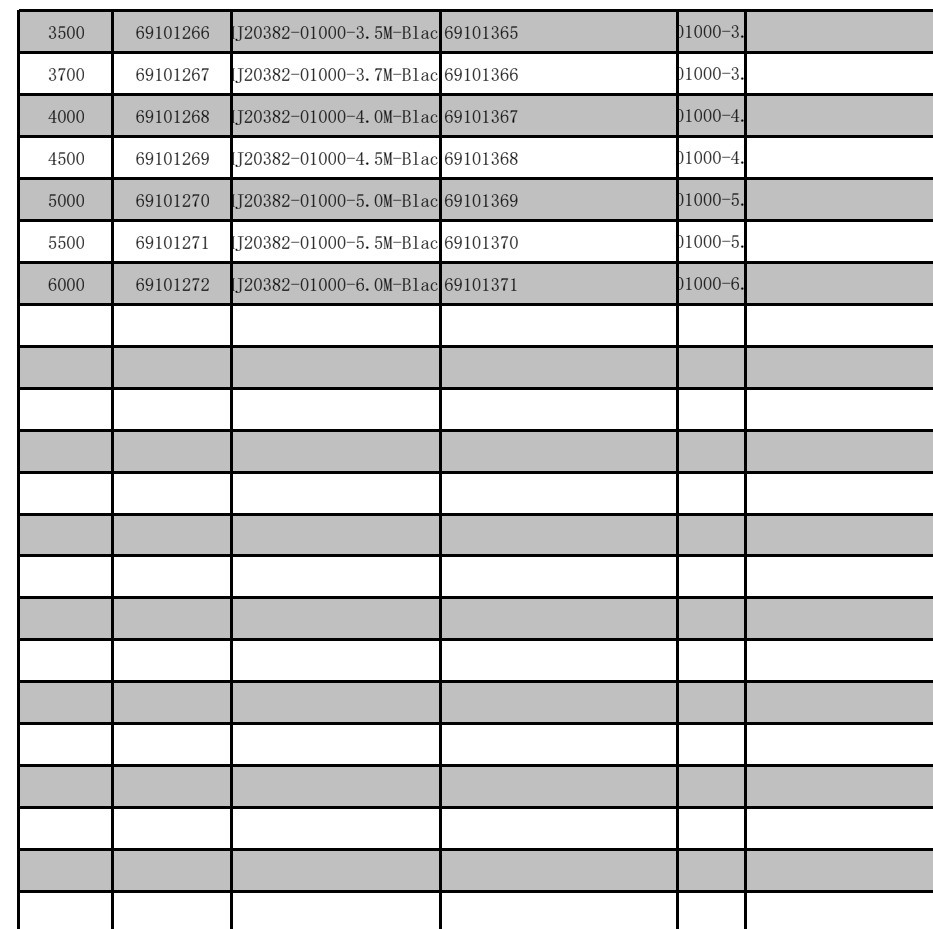
图81/Fig81. 门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

Exploded view diagram of a mast assembly (MAST) for a forklift. The diagram shows the mast frame, rollers, and lifting mechanism. Components are numbered 1 through 24. 1-11 are parts of the upper mast frame and rollers. 12-14 are internal components. 15-16 are lower rollers. 17-20 are parts of the lower mast frame and rollers. 21-24 are parts of the lifting mechanism, including a pin shaft, washer, and bolt.

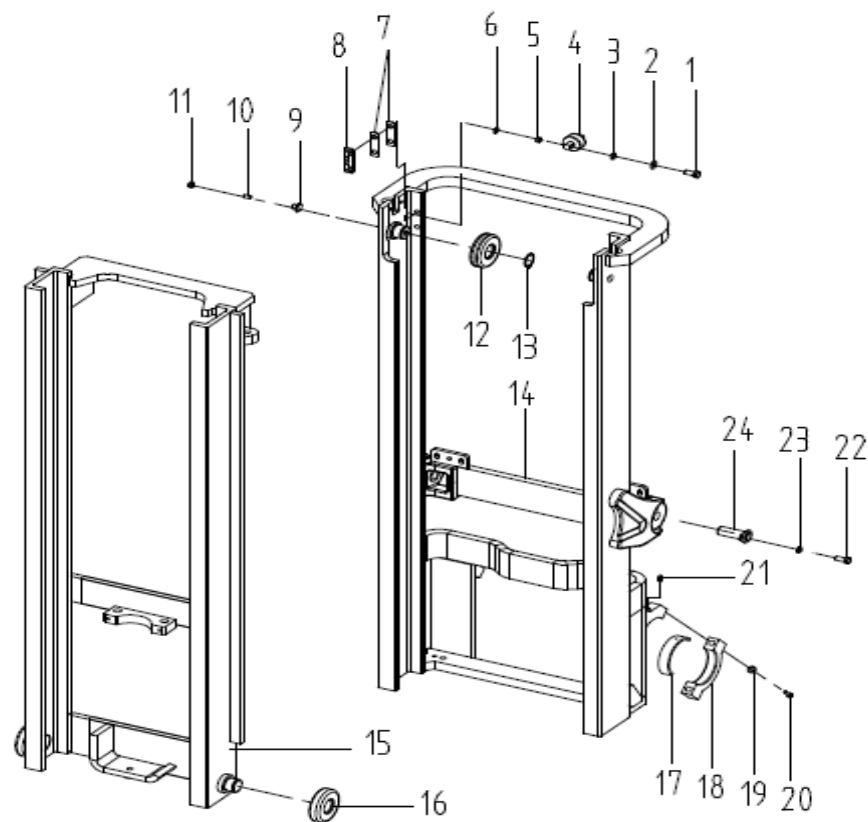
序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
22	69000123	GB/T5783-M10*20-8. 8J	Bolt M10×20	2	
23	69000053	GB/T93-10	Washer 10	2	
24	69034183	A30480-04000	Pin shaft	2	

图81/Fig81.		门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)			
FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)		门架选用表 Mast Optional Parts			
起升高度LIFTING HEIGHT	外门架总成 OUTER MAST				备注REMARK
	ID No.	2-2.5t	ID No.	3t	
3000	69101264	J20382-01000-3.0M-Blac	69108739	01000-3.	
3300	69101265	J20382-01000-3.3M-Blac	69101364	01000-3.	



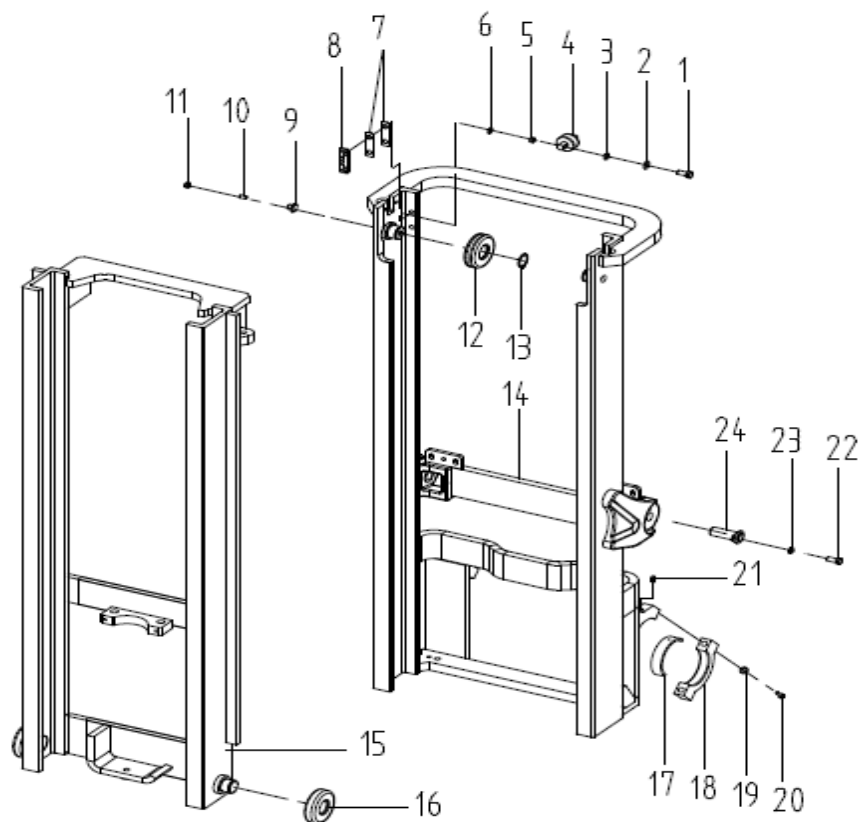
门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(二级全自由)/MAST(FULL FREE 2-STAGE MAST)

门架选用表 Mast Optional Parts

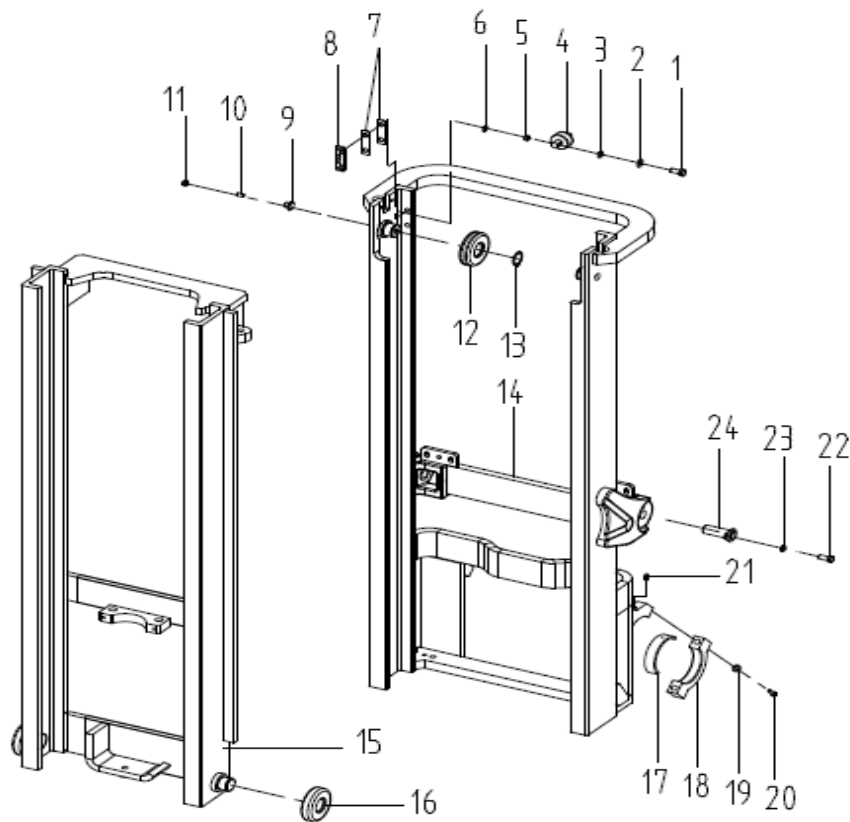
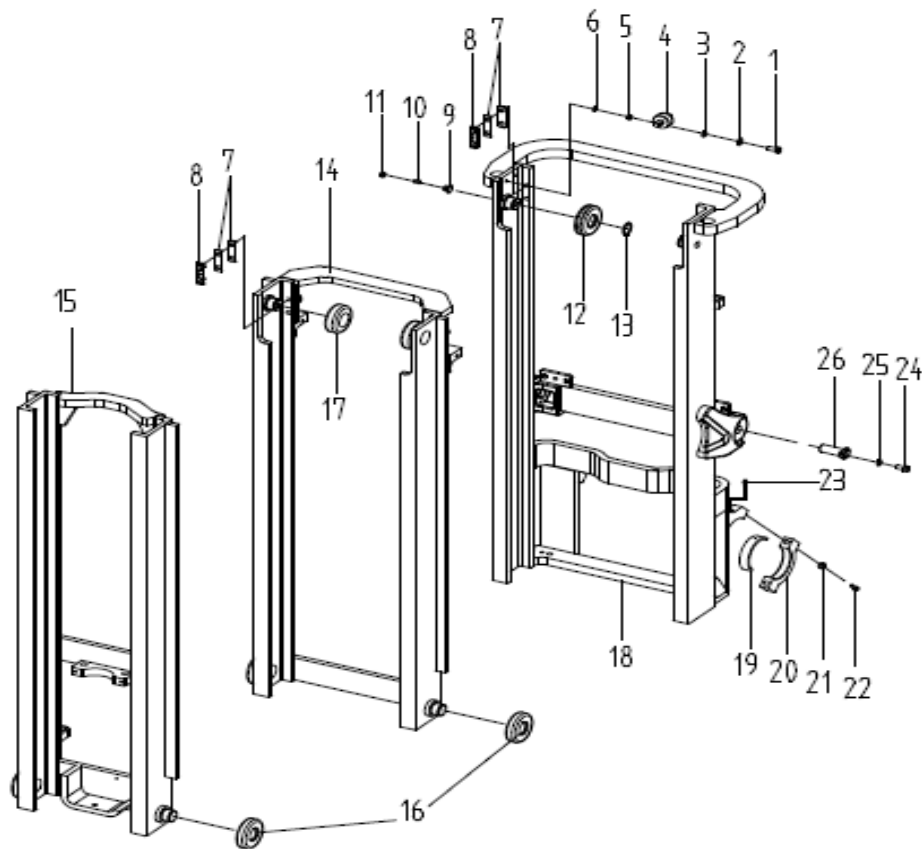
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图82/Fig82.

门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
1	69024917	GB/T5786-M10*1.25*45-8.8J	Bolt M10×1.25×45	4	
2	69000053	GB/T93-10	Washer 10	4	
3	69000250	GB/T97.1-10	Washer 10	4	
4	69021881	M3038010000	Side roller C2-5	2	
5	69065210	M3038000012	Adjusting shim	2组	
6	69012066	M3038000006/0.5	Adjusting shimII	2组	
7	69009498	M3038000004/0.5	Adjusting shim	4组	
8	69034185	A30480-00001	Slide block	2	
9	69012654	M3038000010	Adjusting shim	2	
10	69006729	GB/T77-M10*45-12.9J	Screw M10×1×45	2	
11	69011485	GB/T6171-M10*1-8J	Nut M10×1	2	
12	69002362	M3038008000	Single Roller 130309KT	2	
13	69000071	GB/T894.1-Φ45	Snap ring 45	2	
14	N/A	A20484-04000	Middle mast ass'y	1	2-2.5t AS NEEDED
-	N/A	A30484-03000	Middle mast ass'y	1	3t AS NEEDED
-	N/A	A35484-03000	Middle mast ass'y	1	3.5t AS NEEDED
15	N/A	MJ20384-01000	Inner mast ass'y	1	2-2.5t AS NEEDED
-	N/A	MJ30384-01000	Inner mast ass'y	1	3t AS NEEDED
-	N/A	MJ35384-01000	Inner mast ass'y	1	3.5t AS NEEDED
16	69021690	M3038007000	Combination roller 760311NT	4	
17	69021689	M30074006000	Combination roller 760211NT	2	
18	N/A	MJ20384-02000	Outer mast ass'y	1	2-2.5t AS NEEDED
-	N/A	MJ30384-02000	Outer mast ass'y	1	3t AS NEEDED
-	N/A	MJ35384-02000	Outer mast ass'y	1	3.5t AS NEEDED
19	69012068	M3038000002	Bearing liner	2	

图82/Fig82.

门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

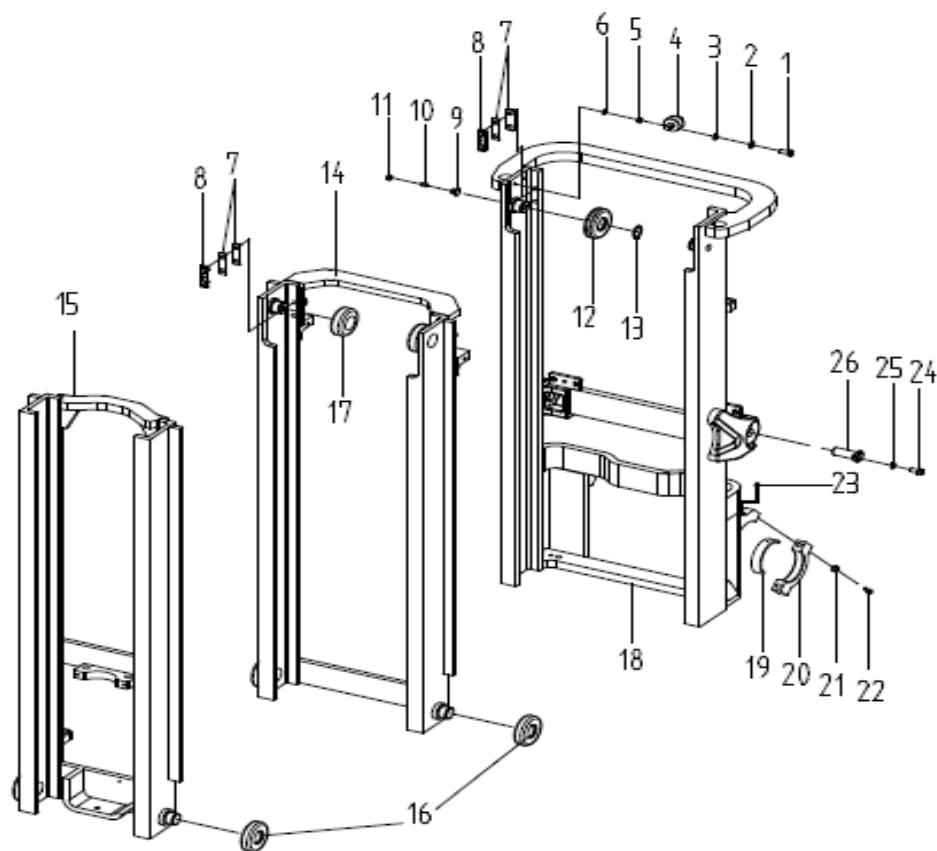
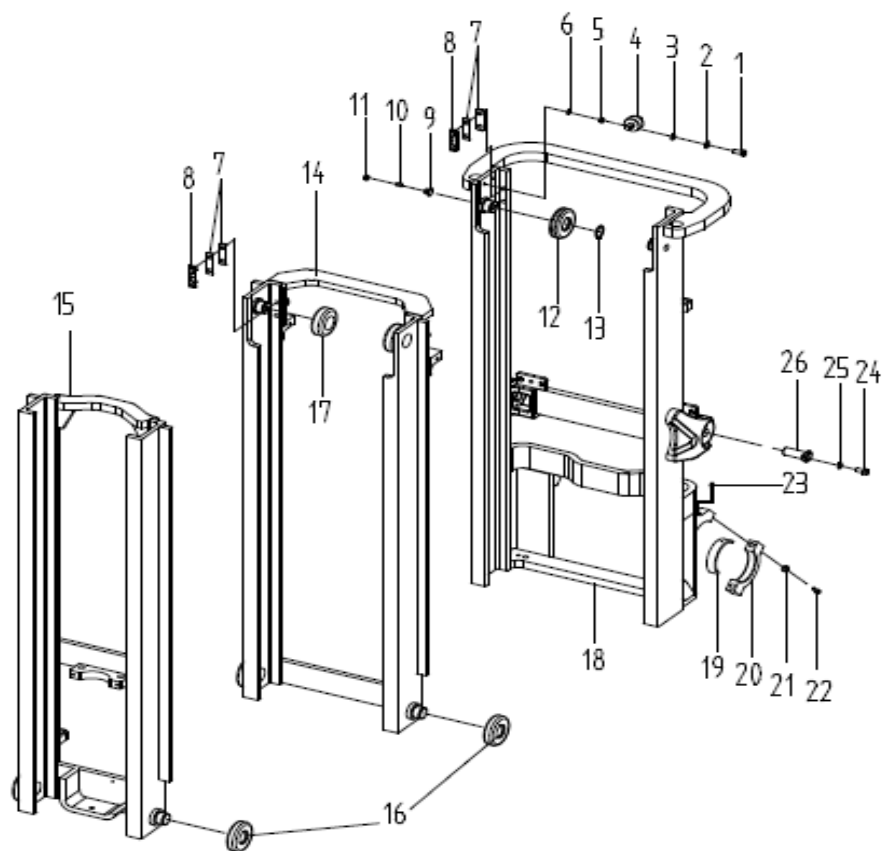
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图82/Fig82.

门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



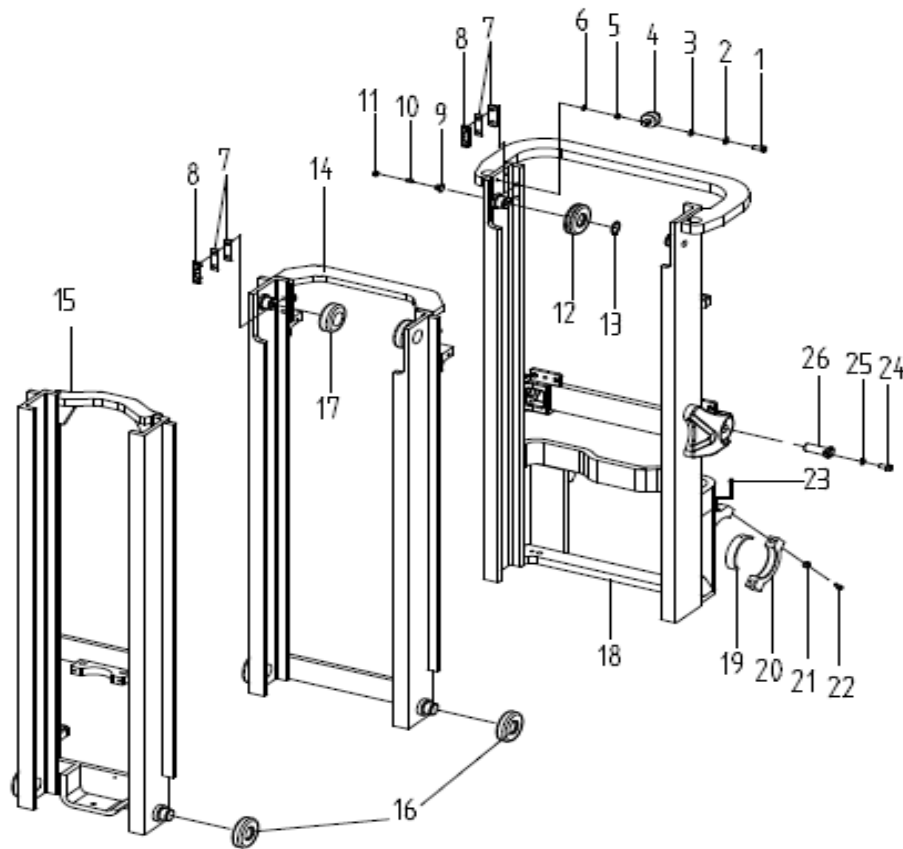
门架选用表 Mast Optional Parts

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图82/Fig82.

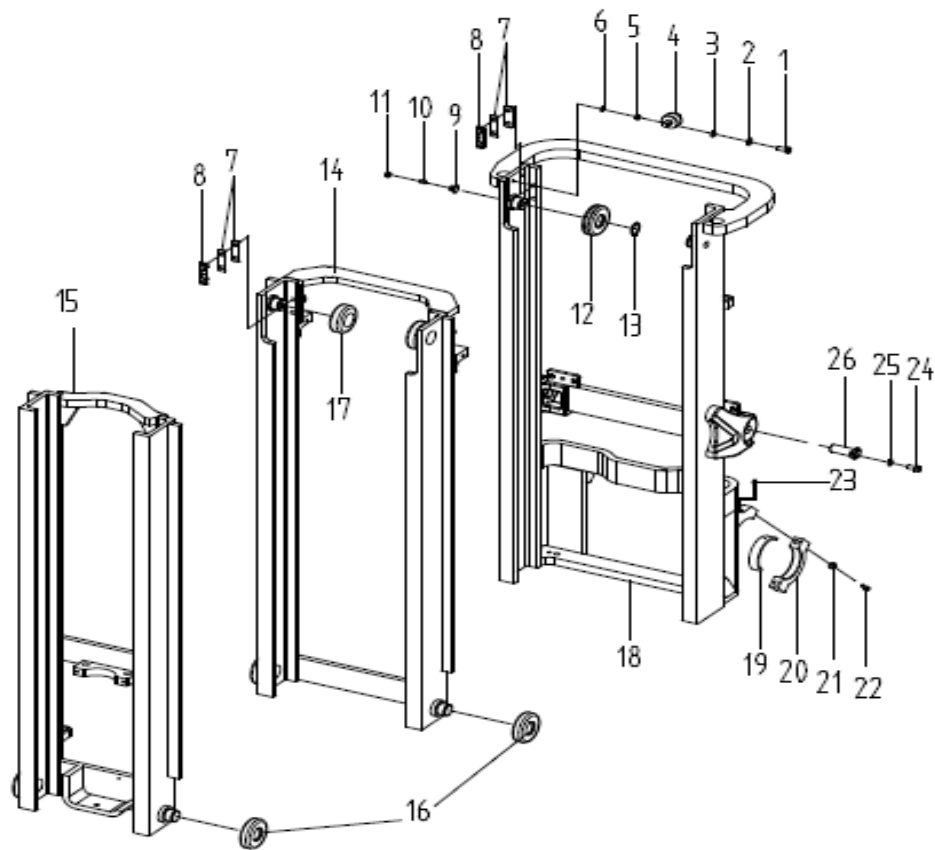
门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

[illegible]

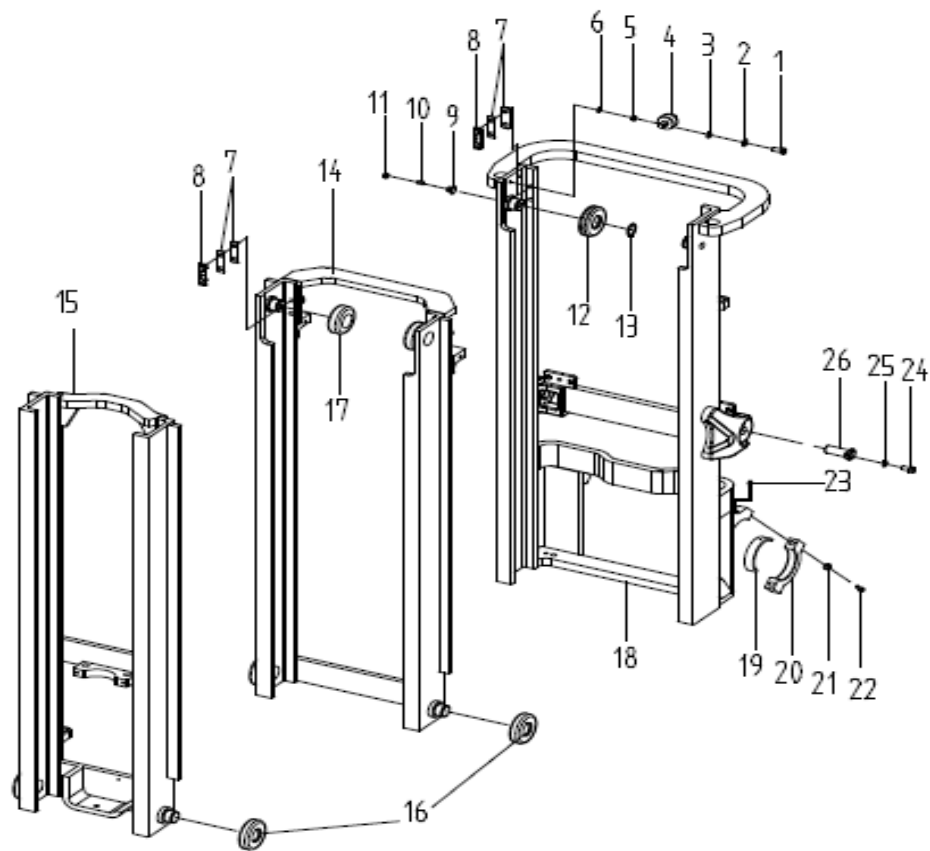
门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

门架选用表 Mast Optional Parts

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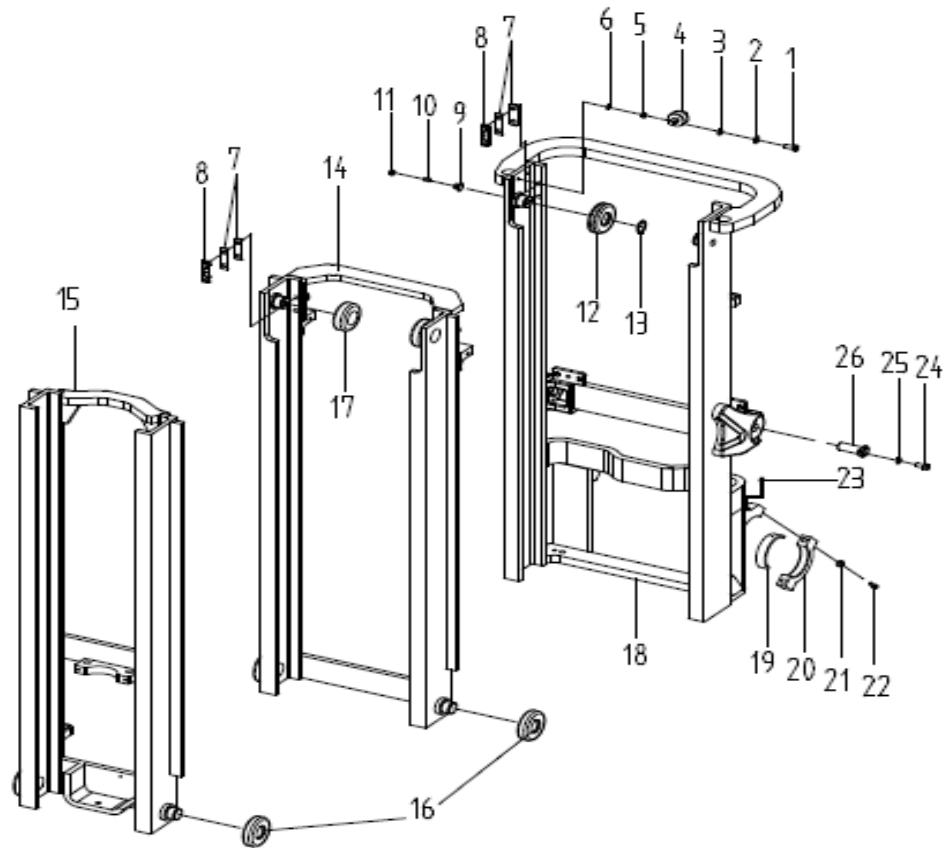
门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

门架选用表 Mast Optional Parts

[illegible]

门架(三级全自由)/MAST(FULL FREE 3-STAGE MAST)

门架选用表 Mast Optional Parts

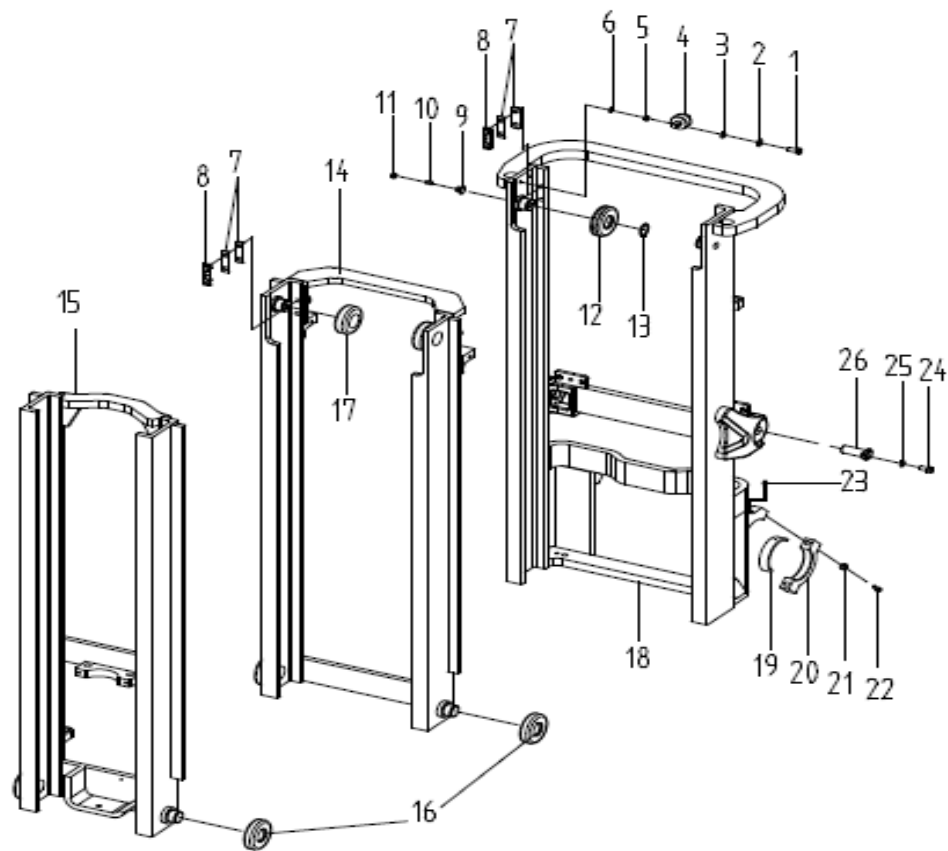
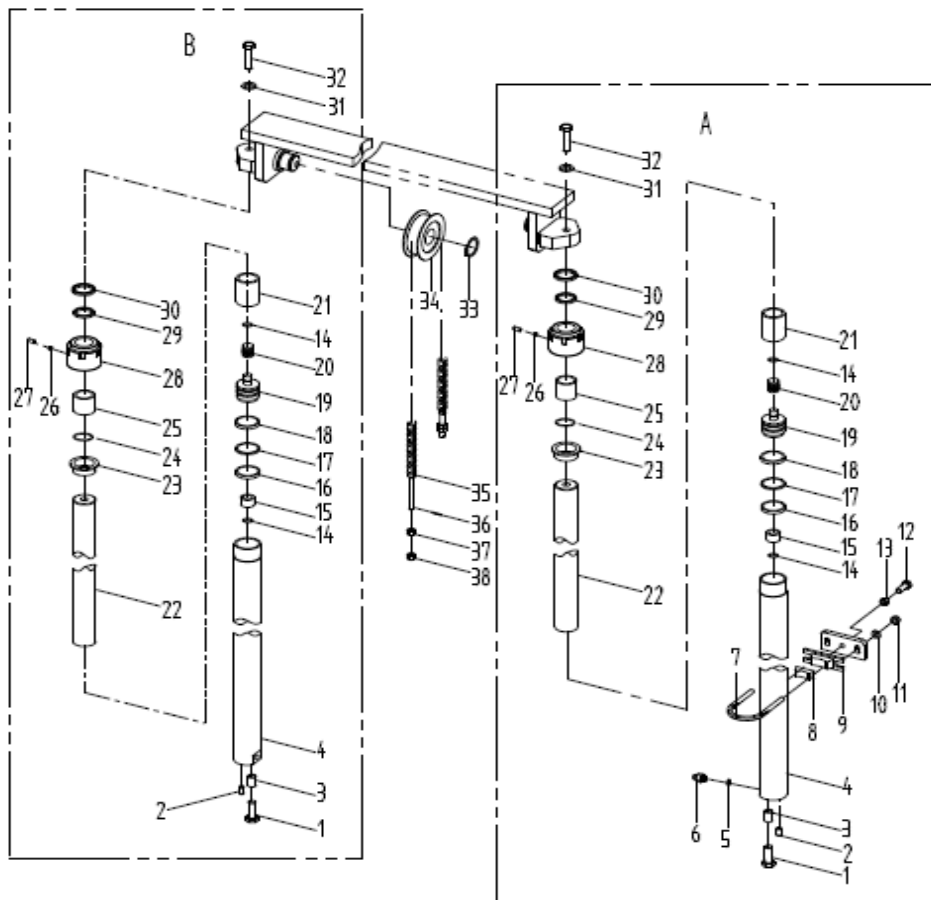
[illegible]

图83/FIG83.

起升油缸 (基本型) /LIFT CYLINDER (NORMAL MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

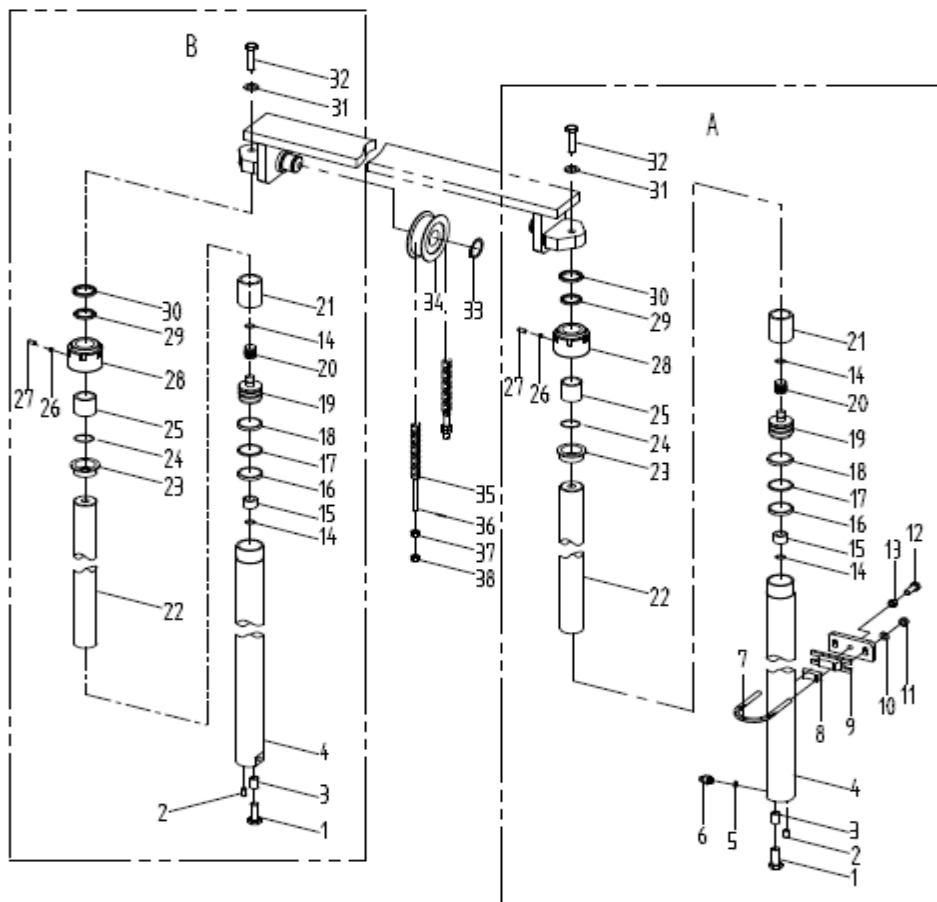


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	A20480-05000B	Lift cylinder(right)	1	2-2.5t AS NEEDED
-	N/A	A30480-06000B	Lift cylinder(right)	1	3t AS NEEDED
-	N/A	A35484-04000B	Lift cylinder(right)	1	3.5t AS NEEDED
B	N/A	A20480-06000B	Lift cylinder(left)	1	2-2.5t AS NEEDED
-	N/A	A30480-07000B	Lift cylinder(left)	1	3t AS NEEDED
-	N/A	A35480-05000	Lift cylinder(left)	1	3.5t AS NEEDED
1	69000137	GB/T5786-M12*1.25*25-8.8J	Bolt M12×1.25×25	2	
2	69135381	A20480-05012	Cylindrical pin 10×25	2	
3	69000054	GB/T93-12	Washer 12	2	
4	N/A	Max202J01A-100	Cylinder body	2	2-2.5t NSS
-	N/A	Max302J01A-100	Cylinder body	2	3t NSS
-	N/A	Max352J01A-100	Cylinder body	2	3.5t NSS
5	69124131	GB1235-22*2.4-G	O-ring 22×2.4	1	2-3t
-	69124132	GB1235-30*3.5-G	O-ring 30×3.5	1	3.5t
6	69135383	A20480-05100	Safety valve	1	2-2.5t
-	69135455	A30480-06100	Safety valve	1	3t
-	69135512	A35480-04100	Safety valve	1	3.5t
7	69006791	M3038000007	Hoop	2	2-3t
-	69009408	M3538000001	Hoop	2	3.5t
8	69012173	M3038000008	Rubber pad	2	2-3t
-	69012173	M3038000008	Rubber pad	2	3.5t
9	69012171	M3038009000	Hoop seat	2	2-3t
-	69012170	M3538000002	Hoop seat	2	3.5t
10	69000250	GB/T97.1-10	Washer 10	4	
11	69000313	GB/T6171-M10*1.25-8J	Nut M10×1.25	4	

图83/FIG83.

起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

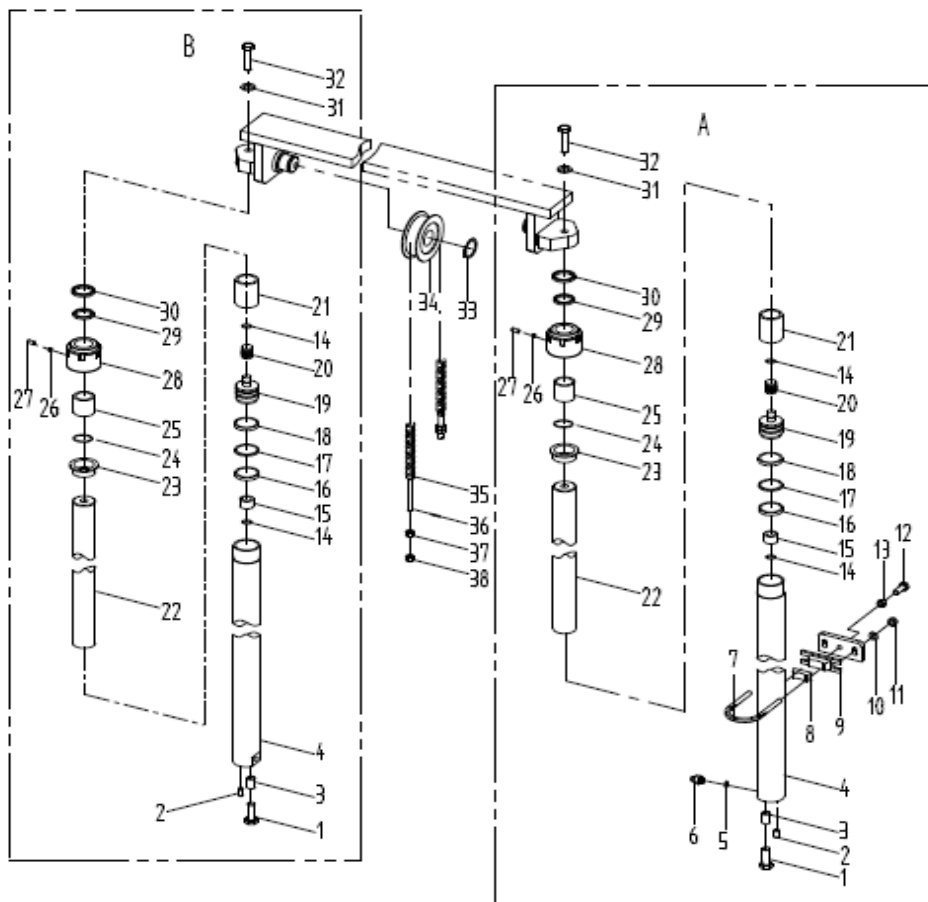


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
12	69000140	GB/T5786-M12*1.25*45-8.8J	Bolt M12×1.25×45	2	
13	69000314	GB/T6171-M12*1.25-8J	Nut M12×1.25	2	
14	69130898	GB/T895.1-30	Steel wire snap ring 30	4	2-3t
-	69133213	M452J01-5	Steel wire snap ring 35	4	3.5t
15	69135447	A30480-06007	Sleeve	2	2-3t
-	69135502	A35480-04006	Sleeve	2	3.5t
16	69135377	A20480-05008	Orifice seal 50×40×6	2	2-2.5t
-	69135450	A30480-06010	Orifice seal 56×45×7	2	3t
-	69135507	A35480-04011	Orifice seal 63×53×6	2	3.5t
17	69135376	A20480-05007	Snap ring $\phi 50 \times \phi 40 \times 3$	2	2-2.5t
-	69135449	A30480-06009	Snap ring $\phi 56 \times \phi 45 \times 3$	2	3t
-	69135506	A35480-04010	Snap ring $\phi 63 \times \phi 53 \times 3$	2	3.5t
18	69135375	A20480-05006	Orifice bearing ring D50×8×2.5	2	2-2.5t
-	69135448	A30480-06008	Orifice bearing ring D56×8×2.5	2	3t
-	69135505	A35480-04009	Orifice bearing ring D63×20×2.5	2	3.5t
19	69135374	A20480-05005	Piston	2	2-2.5t
-	69135445	A30480-06005	Piston	2	3t
-	69135504	A35480-04008	Piston	2	3.5t
20	69135384	A20480-05200	One-way valve	2	
21	69136811	TLC-20T11	Spacer $\Phi 40 \times 50$	按需 On	2-2.5t
-	69136812	TLC-30T18	Spacer $\Phi 45 \times 50$	按需 On	3t
-	69135503	A35480-04007	Spacer $\Phi 50 \times 50$	按需 On	3.5t
22	N/A	Max202J01-1	Piston Rod	2	2-2.5t NSS
-	N/A	Max302J01-1	Piston Rod	2	3t AS NSS
-	N/A	Max352J01-1	Piston Rod	2	3.5t NSS

图83/FIG83.

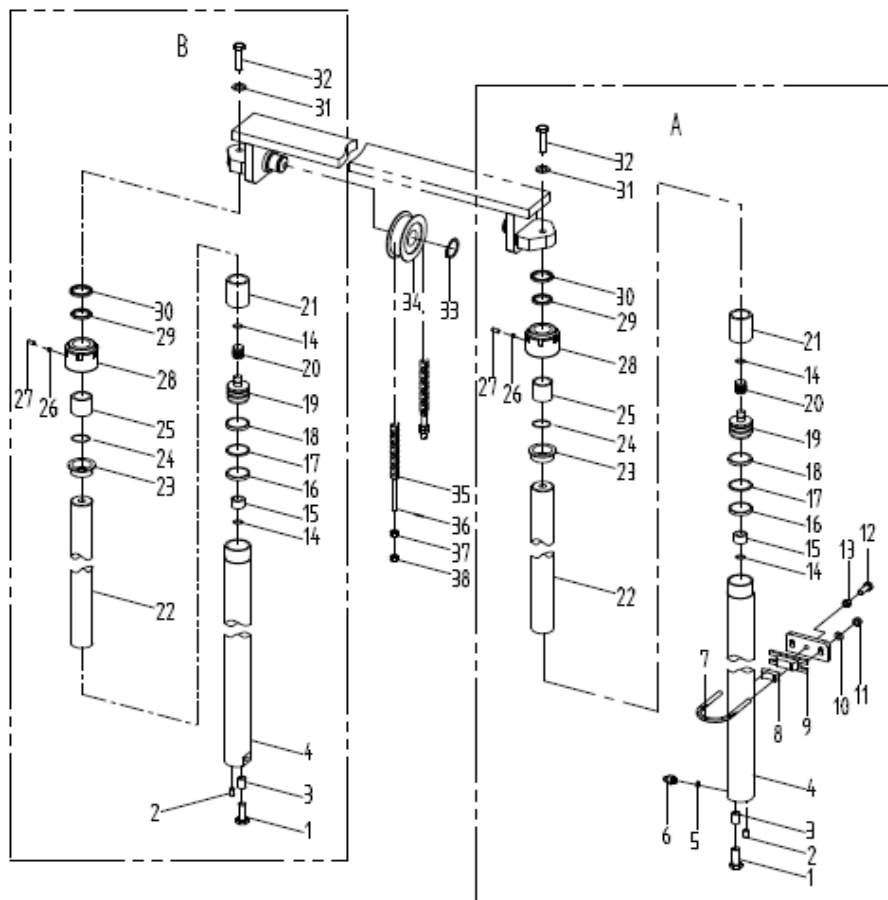
起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



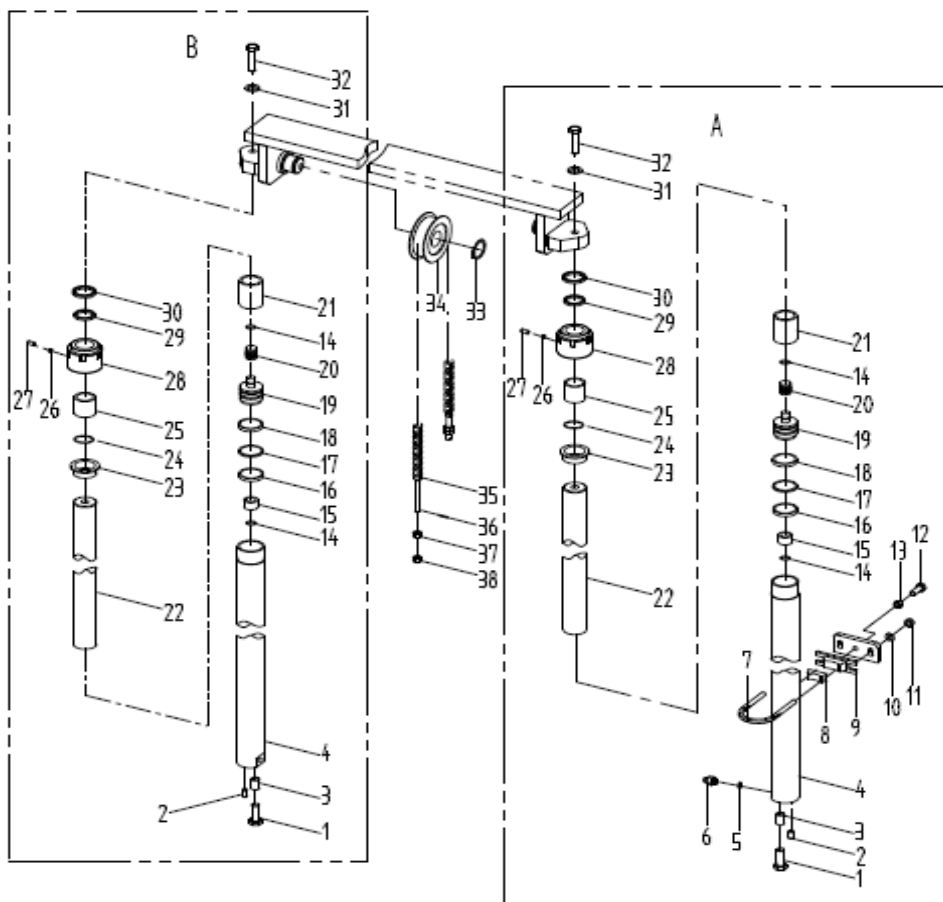
序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
23	69135373	A20480-05004	Bushing	2	2-2.5t
-	69135444	A30480-06004	Bushing	2	3t
-	69135500	A35480-04004	Bushing	2	3.5t
24	69024340	GB1235-60*3.1	O-ring 60×3.1	2	2-2.5t
-	69009541	LS9541	O-ring 68×3.1	2	3t
-	69018828	GB/T1235-75*3.1	O-ring 75×3.1	2	3.5t
25	69135380	A20480-05011	Bushing Bearing 40×44×30	2	2-2.5t
-	69135453	A30480-06013	Bushing Bearing 45×50×30	2	3t
-	69135510	A35480-04014	Bushing Bearing 50×55×40	2	3.5t
26	69135454	A30480-06014	Nylon pad φ6×3	2	
27	69008637	GB/T77-M8*8-12.9J	Screw M8×8	2	2-3t
-	69094109	GB/T73-1985	Screw M8×6	2	3.5t
28	69135372	A20480-05003	Cylinder cap	2	2-2.5t
-	69135443	A30480-06003	Cylinder cap	2	3t
-	69135481	A35480-04001	Cylinder cap	2	3.5t
29	69135378	A20480-05009	Axial seal 40×50×7	2	2-2.5t
-	69135451	A30480-06011	Axial seal 45×55×7	2	3t
-	69135508	A35480-04012	Axial seal 50×60×7	2	3.5t
30	69135379	A20480-05010	Dust-proof seal ring 40×52×7/10	2	2-2.5t
-	69135452	A30480-06012	Dust-proof seal ring 45×57×7/10	2	3t
-	69135509	A35480-04013	Dust-proof seal ring 50×62×7/10	2	3.5t
31	69000053	GB/T93-10	Washer 16	2	
32	69020214	GB/T5786-M16*1.5*40-8.8J	Bolt M16×1.5×40	2	
33	69000070	GB/T894.1-Φ40	Snap ring 40	2	
34	69018464	M30074008000	Chain roller 780708H	2	2-3t

起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

[illegible]

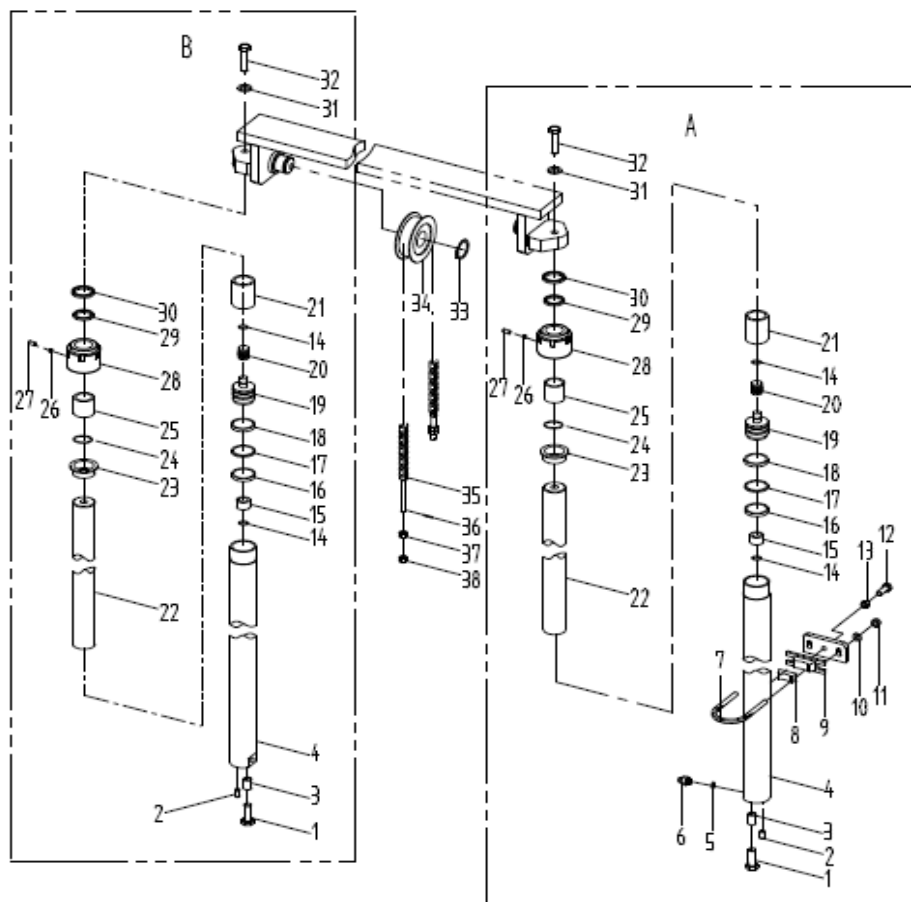
起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

2-2.5t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

[illegible]

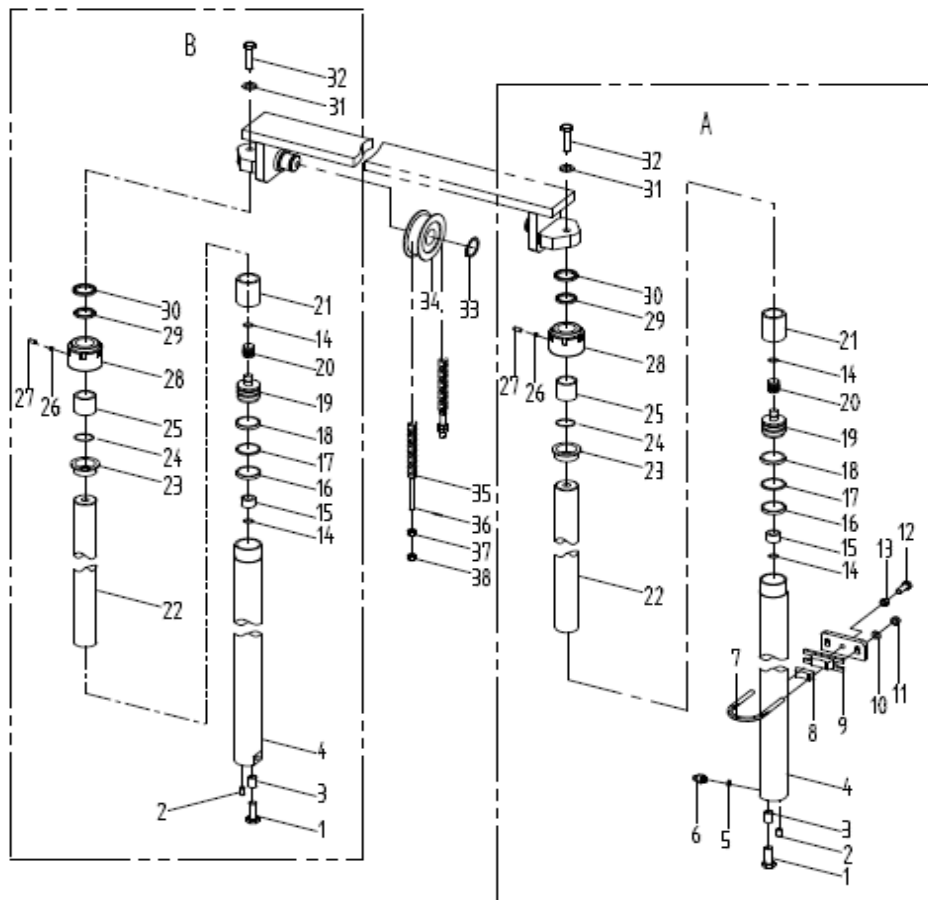
起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

2-2.5t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

[illegible]

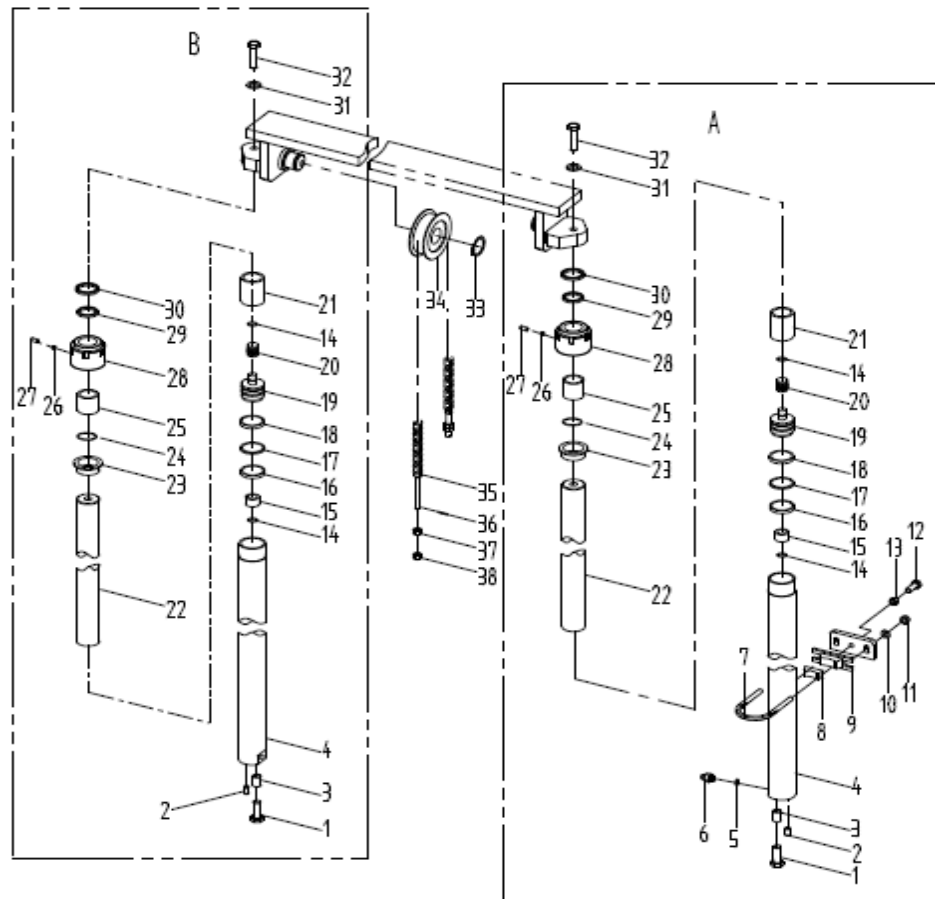
起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

3t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

[illegible]

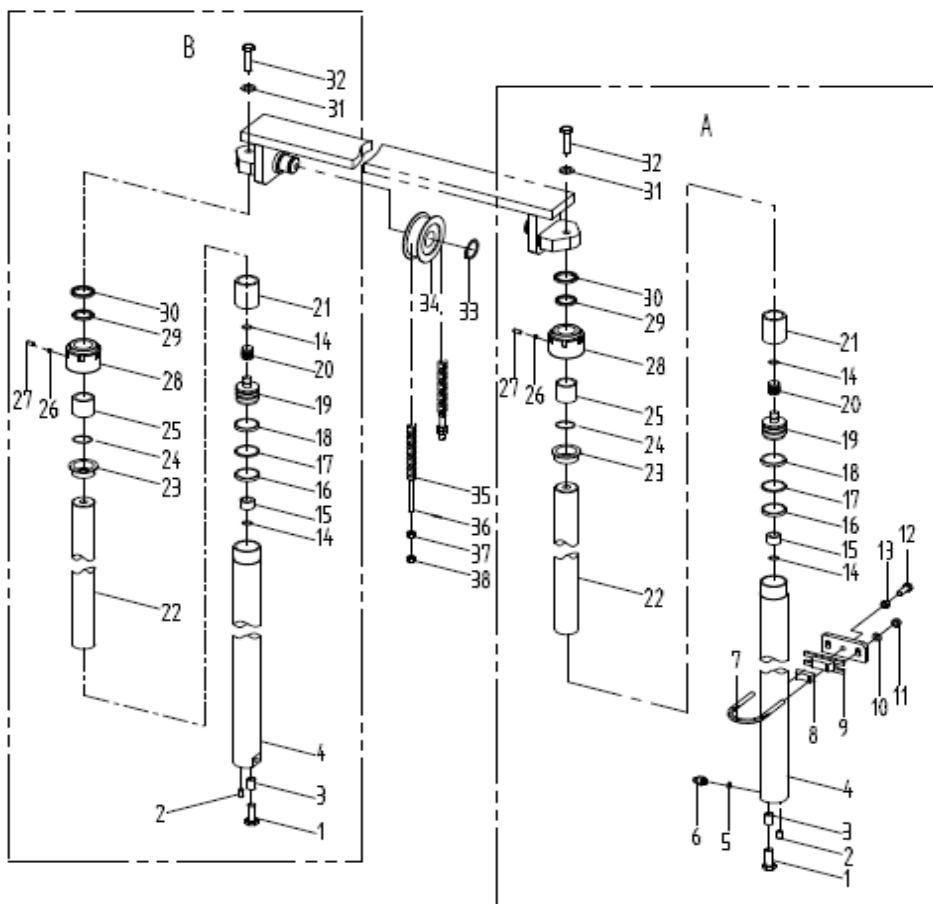
起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

3t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

[illegible]

起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

3.5t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

[illegible]

起升油缸(基本型)/LIFT CYLINDER(NORMAL MAST)

3. 5t起升油缸选用件(基本型)
LIFT CYLINDER OPTION TABLE(NORMAL MAST)

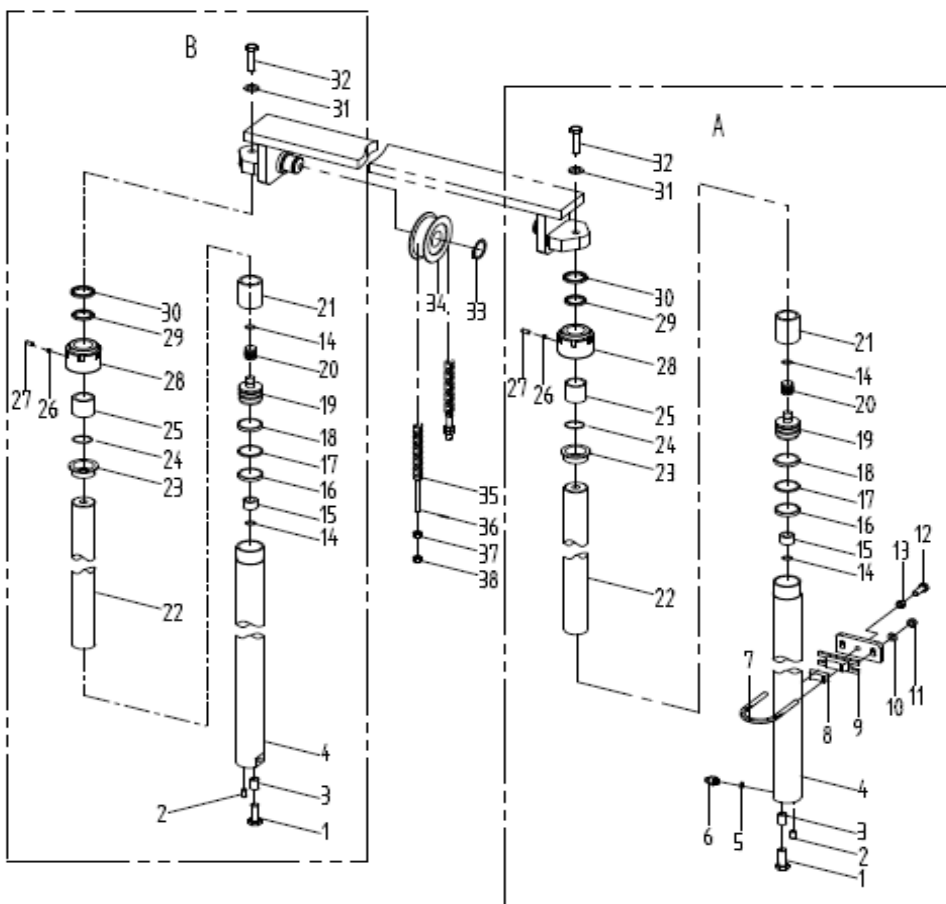
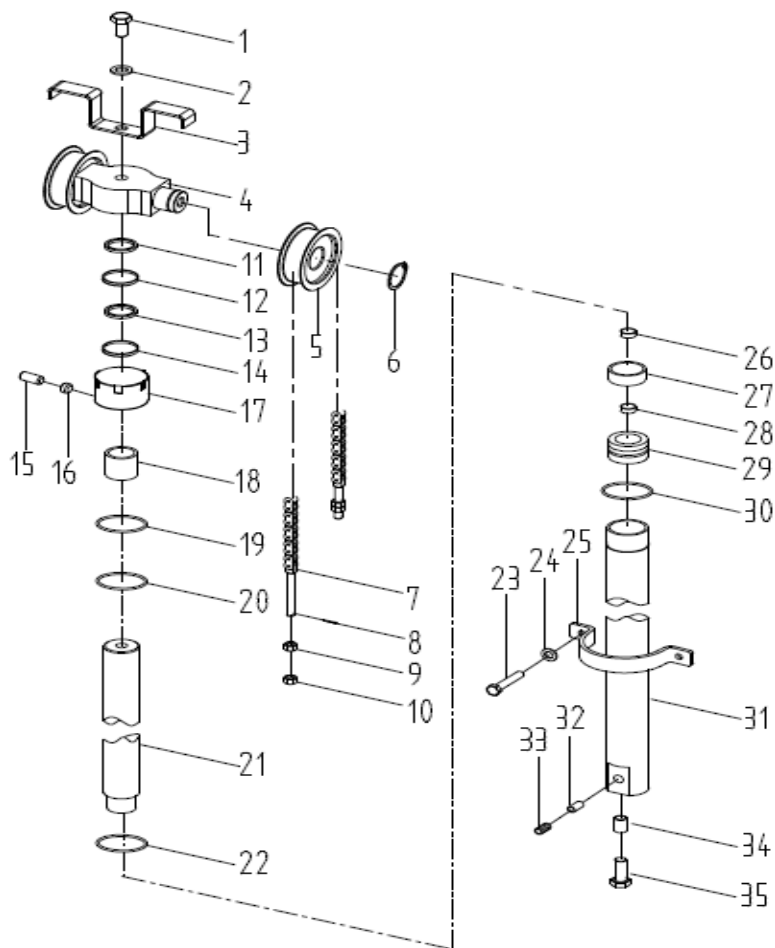
[illegible]

图84/FIG84.

前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

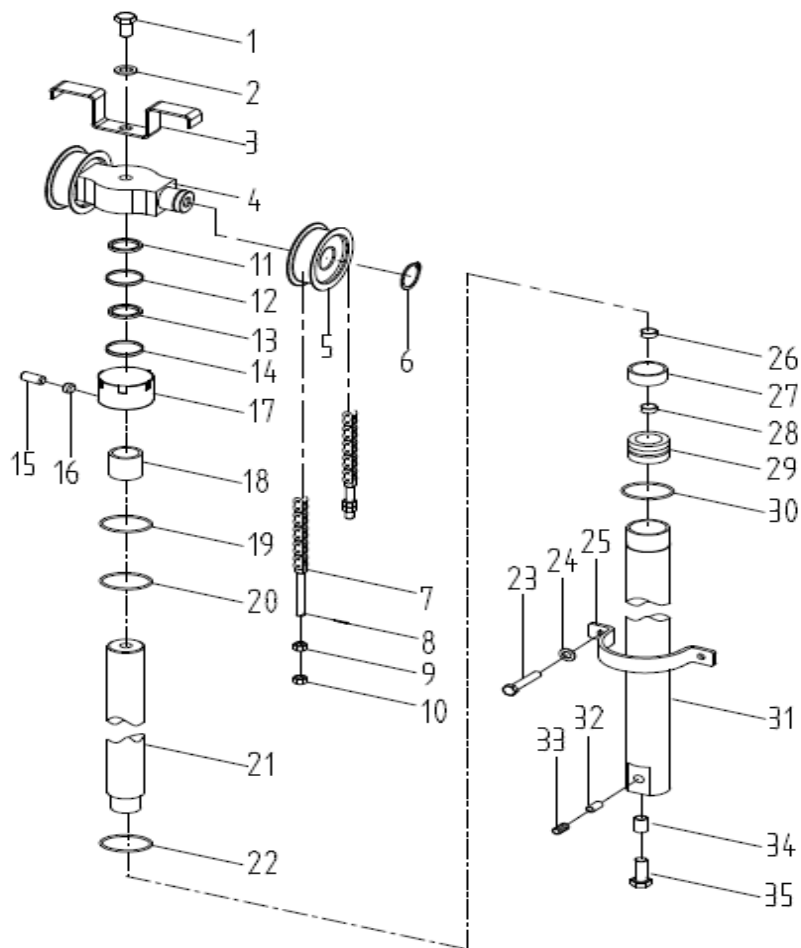


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	MJ20382-03000	Front lift cylinder	1	2-2.5t
-	N/A	MJ30382-03000	Front lift cylinder	1	3t
-	N/A	MJ35382-03000	Front lift cylinder	1	3.5t
1	69000175	GB/T5782-M16*75-8.8J	Bolt M16×1.5×75	1	
2	69000056	GB/T93-16	Washer 16	1	
3	69106552	M30074000003-Black	Chain protector	1	2-3t
-	69106434	M35043000003-Black	Chain protector	1	3.5t
4	69087535	MJ30384-00002	Cylinder head	1	2-3t
-	69106432	MJ35382-00001-Black	Cylinder head	1	3.5t
5	69018464	M30074008000	Chain roller 780708H	2	2-3t
-	69007748	M35380060000	Chain roller A60309	2	3.5t
6	69000070	GB/T894.1-Φ40	Axial Circlip 40	2	
7	N/A	M20043001000	Chain ass'y LH1234	2	2-2.5t AS NEEDED
-	N/A	M30043001000	Chain ass'y LH1623	2	3t AS NEEDED
-	N/A	M35043001000	Chain ass'y LH1634	2	3.5t AS NEEDED
8	69017915	GB/T91-3.2*40	Cotter pin 3.2×40	4	
9	69107732	M3038001001	Nut M18×1.5	4	2-3t
-	69012580	M3538001001	Nut M22×1.5	4	3.5t
10	69000004	GB/T6171-M18*1.5-8J	Nut M18×1.5	4	2-3t
-	69136816	GB/T6171-2000-M22*1.5	Nut M22×1.5	4	3.5t
11	69135666	MJ20384-03010	Dust-proof seal 60×74×8/11	1	2-2.5t
-	69135711	MJ30384-03010	Dust-proof seal 70×84×8/11	1	3t
-	69135739	MJ35382-03009	Dust-proof seal 75×89×8/11	1	3, 5
12	69135662	MJ20384-03006	Snap ring d70×φ60×3	1	2-2.5t
-	69135707	MJ30384-03006	Snap ring d80×φ70×3	1	3t

图84/FIG84.

前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

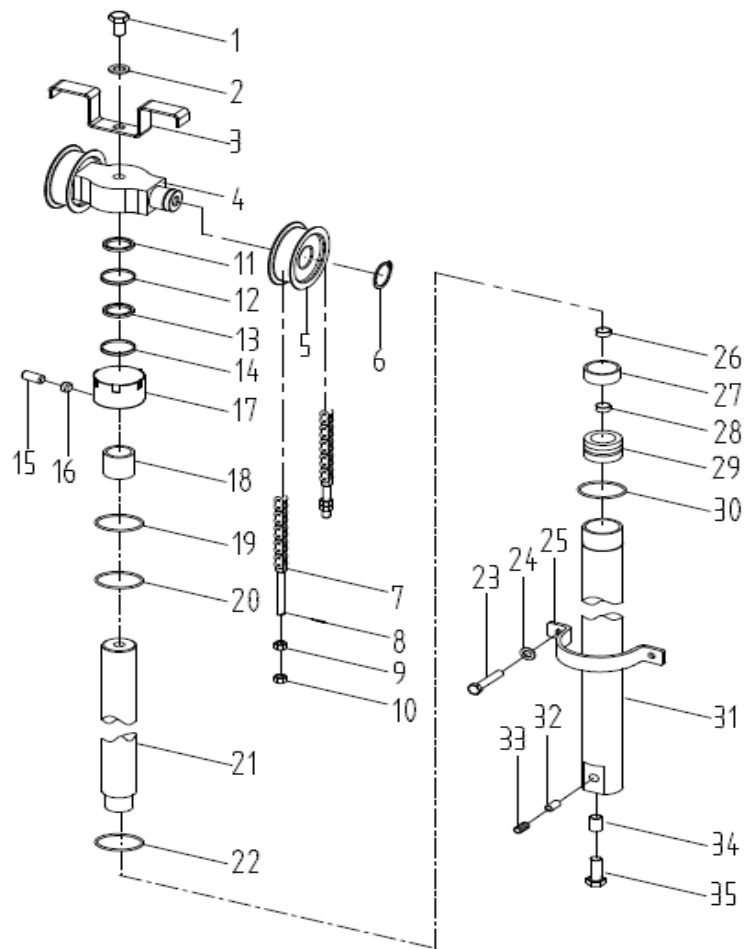


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
-	69135708	MJ30384-03007	Snap ring d85×Φ75×3	1	3.5t
13	69135664	MJ20384-03008	Axial seal 60×70×6	1	2-2.5t
-	69135709	MJ30384-03008	Axial seal 70×80×6	1	3t
-	69135737	MJ35382-03007	Axial seal 75×85×6	1	3.5t
14	69018609	LS18609	O-ring 80×3.1	1	2-2.5t
-	69009551	GB/T1235-90*3.1	O-ring 90×3.1	1	3t
-	69136817	GB1235-76-100*3.1	O-ring 100×3.1	1	3.5t
15	69094106	GB/T80-M6*5	Stop bolt M6×5	1	
16	69040793	JB982-6	Compound gasket 6	1	
17	69135659	MJ20384-03003	Guiding sleeve	1	2-2.5t
-	69135704	MJ30384-03003	Guiding sleeve	1	3t
-	69135733	MJ35382-03003	Guiding sleeve	1	3.5t
18	69135667	MJ20384-03011	Bushing bearing 60×65×45	1	2-2.5t
-	69135712	MJ30384-03011	Bushing bearing 70×75×45	1	3t
-	69135740	MJ35382-03010	Bushing bearing 75×80×45	1	3.5t
19	69135663	MJ20384-03007	Snap ring d75×Φ65×3	1	2-2.5t
-	69135708	MJ30384-03007	Snap ring d85×Φ75×3	1	3t
-	69135736	MJ35382-03006	Snap ring d95×Φ80×3	1	3.5t
20	69018828	GB/T1235-75*3.1	O-ring 75×3.1	1	2-2.5t
-	69023228	LS23228	O-ring 85×3.1	1	3t
-	69016275	GB/T1235-95*3.1	O-ring 95×3.1	1	3.5t
21	N/A	Max202J05B-1	Piston Rod	1	2-2.5t NNS
-	N/A	Max302J05B-1	Piston Rod	1	3t NNS
-	N/A	Max352J05B-1	Piston Rod	1	3.5t NNS
22	69135661	MJ20384-03005	Orifice bearing ring d75×20×2.5	2	2-2.5t

图84/FIG84.

前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

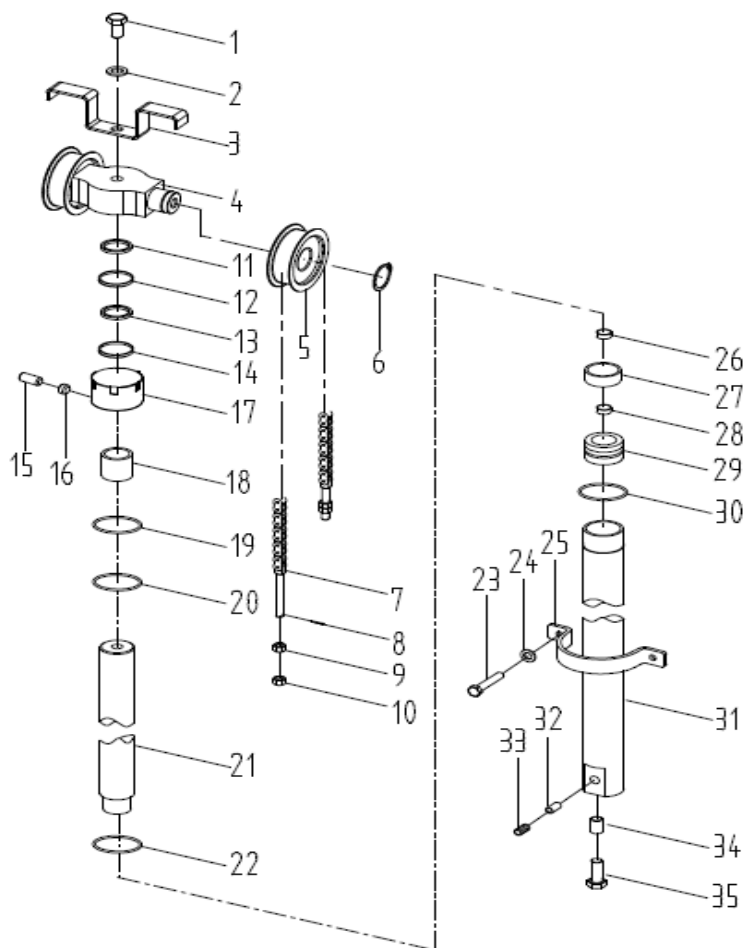
FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
-	69135706	MJ30384-03005	Orifice bearing ring D85×20×2.5	2	3t
-	69135735	MJ35382-03005	Orifice bearing ring D95×20×2.5	2	3.5t
23	69011769	GB/T5785-M10*1.25*20- 8.8J	Bolt M10×1.25×20	2	
24	69000053	GB/T93-10	Washer 10	2	
25	69112410	MJ20384-00001-Black	Hold hoop	1	2-2.5t
-	69106554	MJ30384-00001-Black	Hold hoop	1	3t
-	69106433	MJ35382-00002-Black	Hold hoop	1	3.5t
26	69135669	MJ20384-03013	Steel wire snap ring d40	1	
27	69135714	MJ30384-03200	One-way valve	1	
28	69084487	GB/T893.1-Φ22	Orifice circlip 22	1	
29	69135660	MJ20384-03004	Piston	1	2-2.5t
-	69135705	MJ30384-03004	Piston	1	3t
-	69135734	MJ35382-03004	Piston	1	3.5t
30	69135665	MJ20384-03009	Orifice seal 75×65×6	2	2-2.5t
-	69135710	MJ30384-03009	Orifice seal 85×75×6	2	3t
-	69135738	MJ35382-03008	Orifice seal 95×80×9	2	3.5t
31	N/A	Max202J05B-100	Cylinder body	1	2-2.5t NNS
-	N/A	Max302J05B-100	Cylinder body	1	3t NNS
-	N/A	Max352J05B-100	Cylinder body	1	3.5t NNS
32	69124144	GB/T3452.1-19*2.65-G	O-ring 19×2.65	1	
33	69136236	TLC-15T12	Slide valve	1	2-3t
-	69135713	MJ30384-03100	Slide valve	1	3.5t
34	69000138	GB/T5786-M12*1.25*35- 8.8J	Washer M12×1.25×25	2	
35	69000054	GB/T93-12	Bolt M12×1.25×25	2	

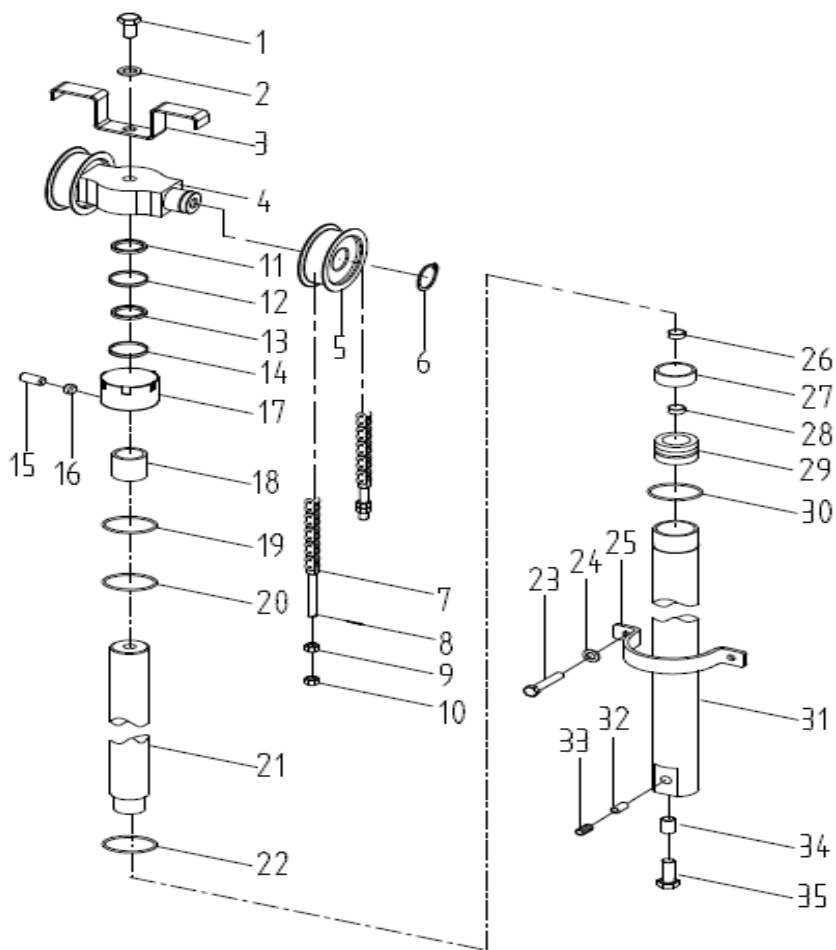
前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t前起升缸选用件(二级全自由)
OPTIONAL PARTS 2-3.5 TON FRONT LIFT CYLINDER (FULL FREE 2-STAGE MAST)

[illegible]

前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t前起升缸选用件(二级全自由)
OPTIONAL PARTS 2-3.5 TON FRONT LIFT CYLINDER (FULL FREE 2-STAGE MAST)

[illegible]

前起升油缸(二级全自由)/FRONT LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t链条总成选用件(二级全自由)
OPTIONAL PARTS 2-3.5 TON CHAIN ASS'Y(FULL FREE 2-STAGE MAST)

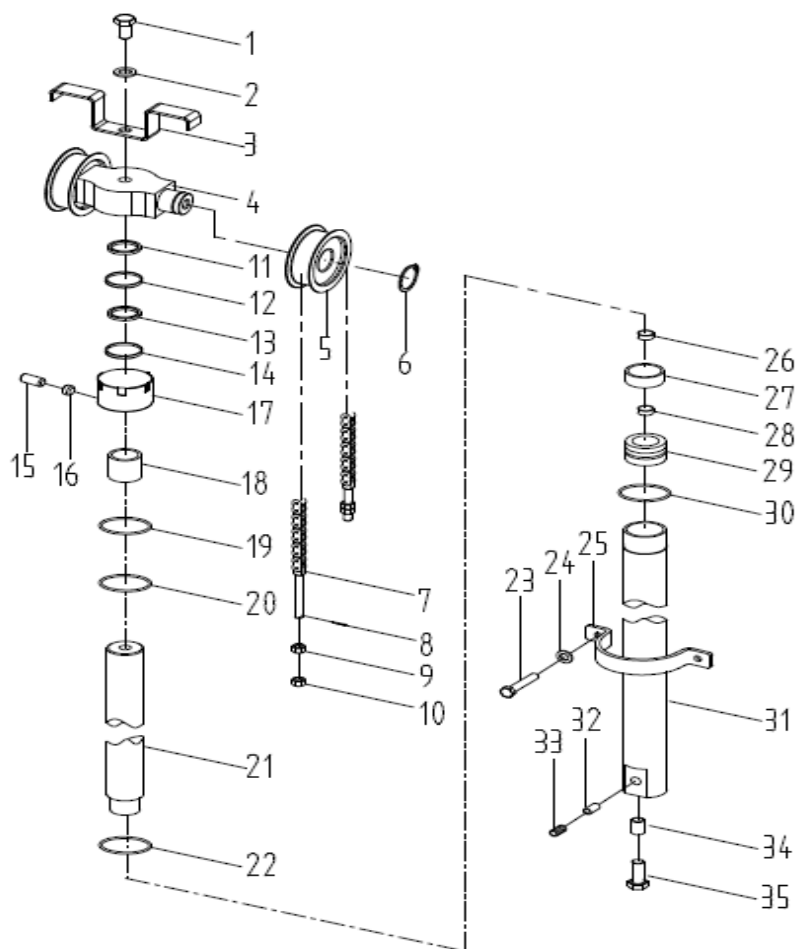
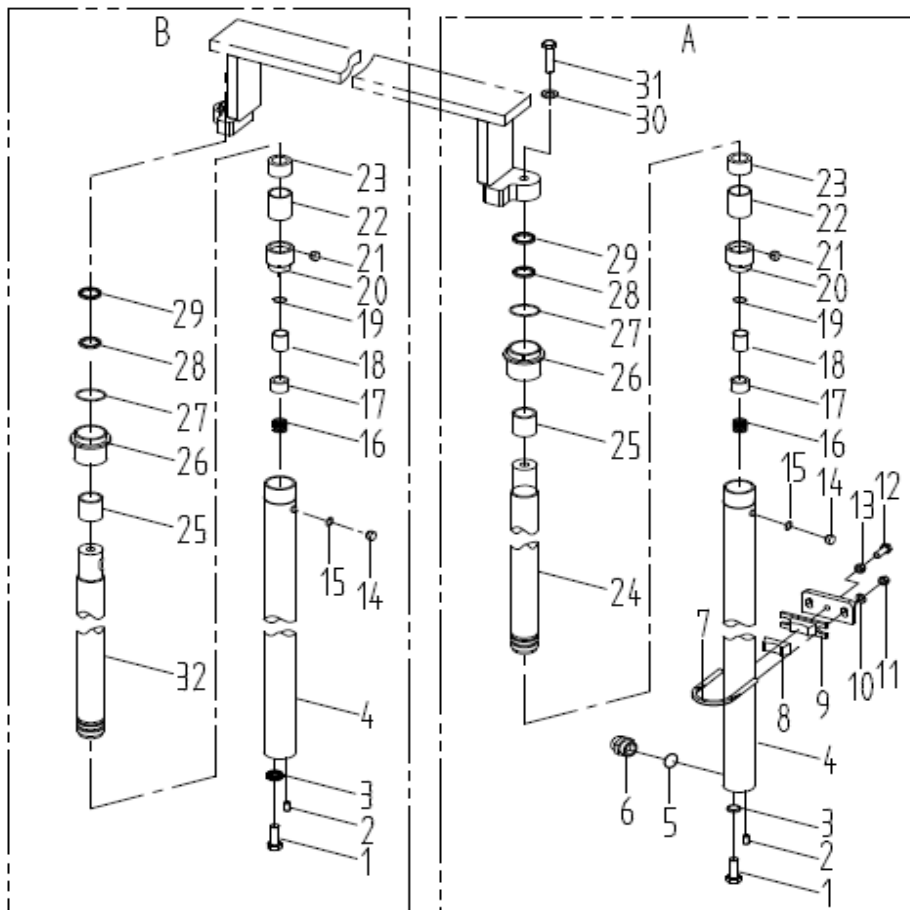
[illegible]

图85/FIG85.

后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

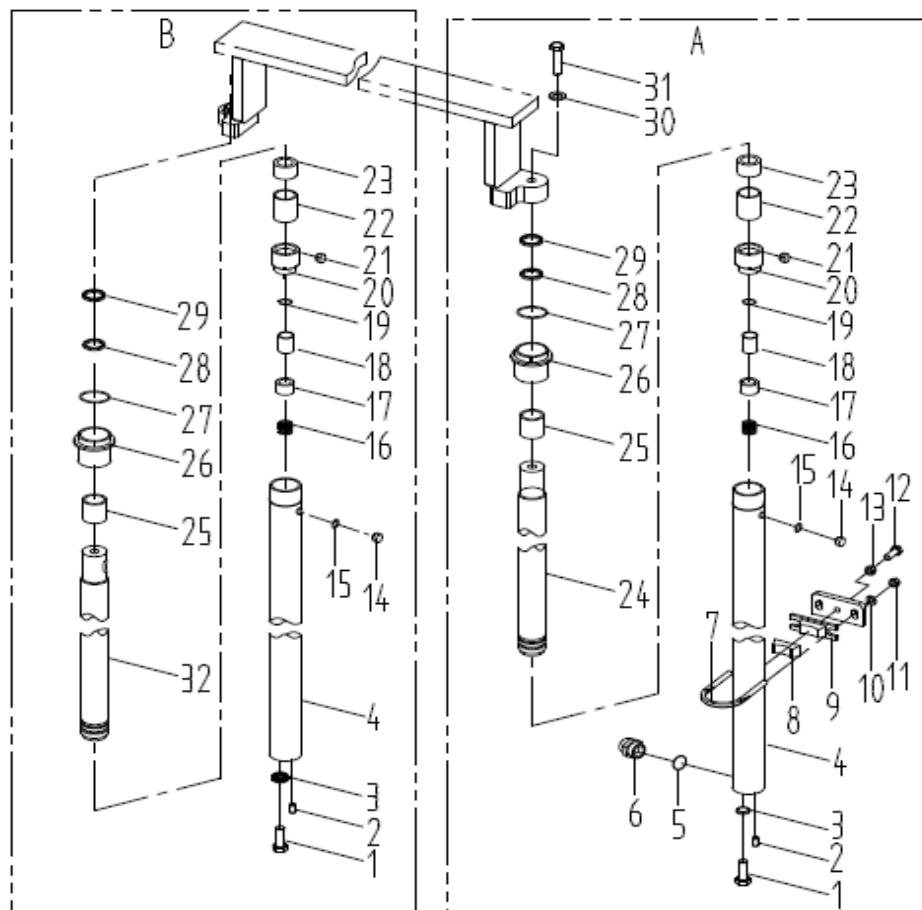


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
A	N/A	M20043005000	Lift cylinder (right)	1	2-2.5t
-	N/A	M30043006000	Lift cylinder (right)	1	3t
-	N/A	M35043005000	Lift cylinder (right)	1	3.5t
B	N/A	M20043006000	Lift cylinder (left)	1	2-2.5t
-	N/A	M30043005000	Lift cylinder (left)	1	3t
-	N/A	M35043006000	Lift cylinder (left)	1	3.5t
1	69000137	GB/T5786-M12*1.25*25-8.8J	Bolt M12×1.25×25	2	
2	69135381	A20480-05012	Cylindrical pin B10×25	2	
3	69000054	GB/T93-12	Washer 12	2	
4	N/A	Max202J03-100	Cylinder body	2	2-2.5t NNS
-	N/A	Max302J03-100	Cylinder body	2	3t NNS
-	N/A	Max352J03-100	Cylinder body	2	3.5t NNS
5	69017923	GB/T1235-22*2.4	O-ring 22×2.4	1	
6	69135383	A20480-05100	Safety valve	1	2-3t
-	69135455	A30480-06100	Safety valve	1	3.5t
7	69006791	M3038000007	Hoop	2	
8	69012173	M3038000008	Rubber sleeve	2	
9	69012171	M3038009000	Hoop seat	2	
10	69000250	GB/T97.1-10	Washer 10	4	
11	69000313	GB/T6171-M10*1.25-8J	Nut M10×1.25	4	
12	69000140	GB/T5786-M12*1.25*45-8.8J	Bolt M12×1.25×45	2	
13	69000314	GB/T6171-M12*1.25-8J	Nut M12×1.25	2	
14	69135575	M30043005010	Deflation plug M8	2	
15	69010797	JB982-8	Combination seal gasket 8	2	
16	69135577	M30043005012	Spring	2	2-3t

图85/FIG85.

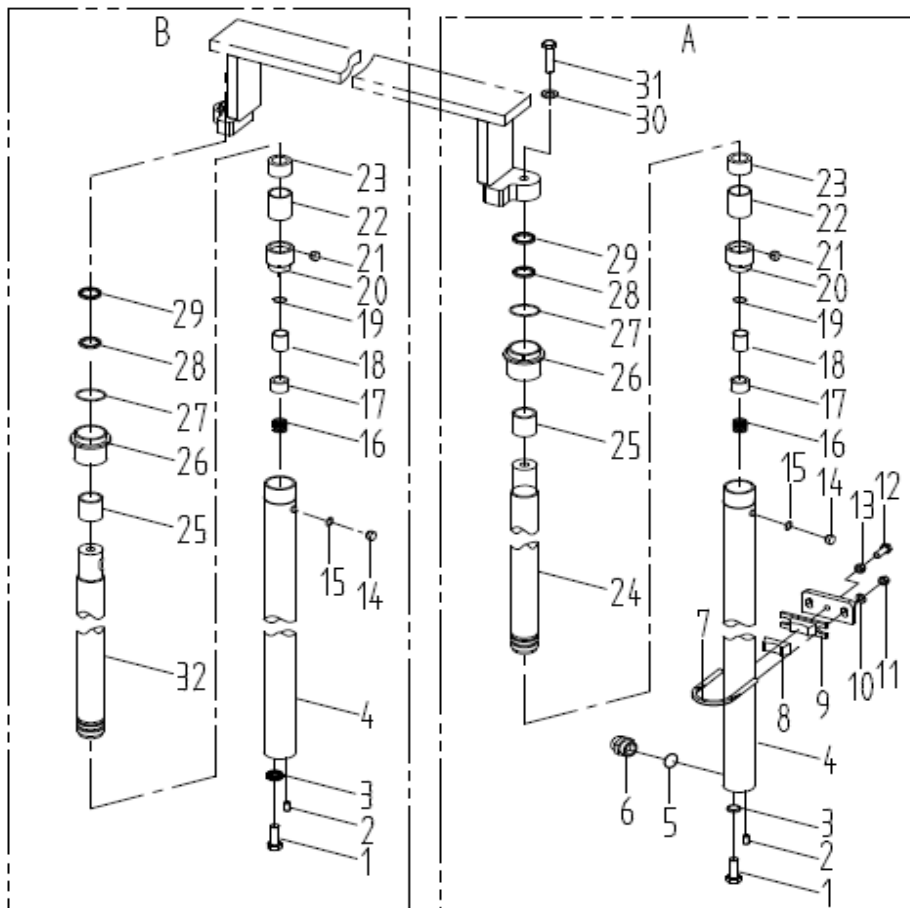
后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



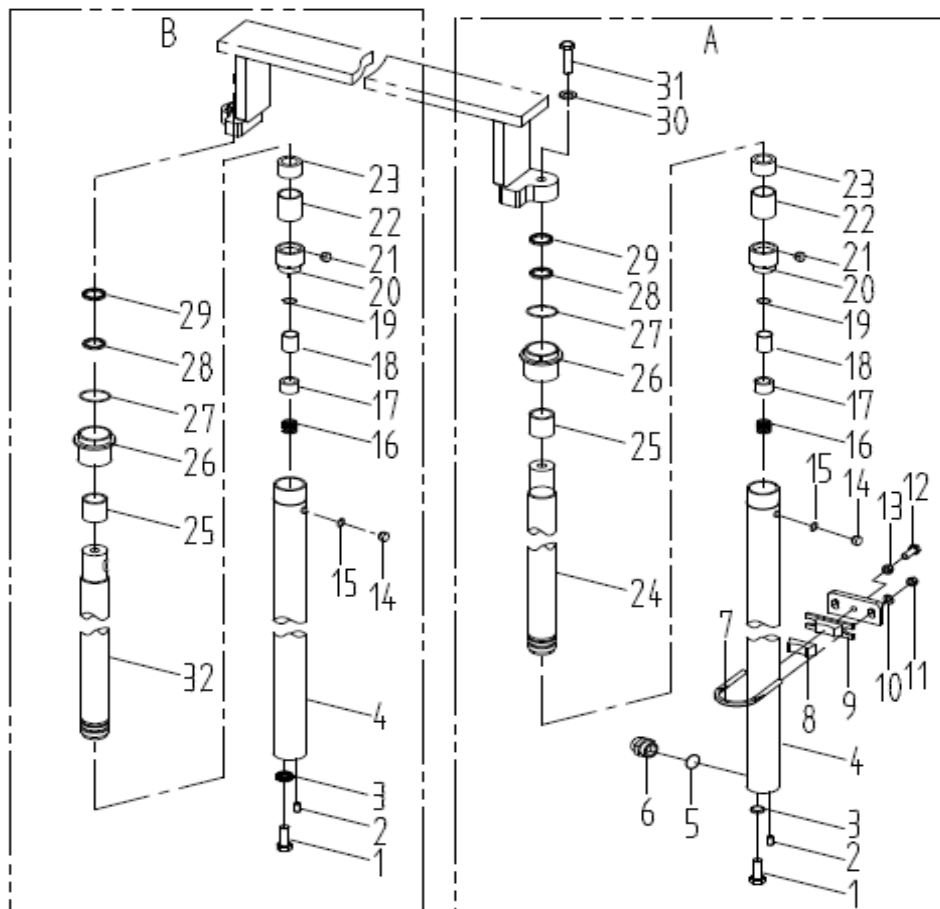
序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
-	69135615	M35043005013	Spring	2	3.5t
17	69135572	M30043005007	Sleeve	2	2-3t
-	69135610	M35043005008	Sleeve	2	3.5t
18	69135571	M30043005006	Buffering plunger	2	2-3t
-	69135609	M35043005007	Buffering plunger	2	3.5t
19	69136818	GB895.2-86	Axial steel wire snap ring 18	2	2-3t
-	69136819	GB895.2-86-20	Axial steel wire snap ring 20	2	3.5t
20	69135548	M20043005004	Piston	2	2-2.5t
-	69135570	M30043005005	Piston	2	3t
-	69135608	M35043005006	Piston	2	3.5t
21	69094106	GB/T80-M6*5	Bolt M5×6	2	
22	69135549	M20043005005	Orifice bearing ring D45×20×2.5	2	2-2.5t
-	69135573	M30043005008	Orifice bearing ring D50×20×2.5	2	3t
-	69135611	M35043005009	Orifice bearing ring D56×20×2.5	2	3.5t
23	69136820	TLC-15T18	Spacer Φ35×100	2	2-2.5t
-	69136821	TLC-20T12	Spacer Φ40×100	2	3t
-	69135607	M35043005005	Spacer Φ45×100	2	3.5t
24	N/A	Max202J04-1	Piston Rod (right)	1	2-2.5t NNS
-	N/A	Max302J04-1	Piston Rod (right)	1	3t NNS
-	N/A	Max352J04-1	Piston Rod (right)	1	3.5t NNS
25	69135423	A30480-05014	Bushing bearing 35×39×30	2	2-2.5t
-	69135380	A20480-05011	Bushing bearing 40×44×30	2	3t
-	69135453	A30480-06013	Bushing bearing 45×50×30	2	3.5t
26	69135547	M20043005003	Guiding sleeve	2	2-2.5t
-	69135569	M30043005003	Guiding sleeve	2	3t

后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

[illegible]

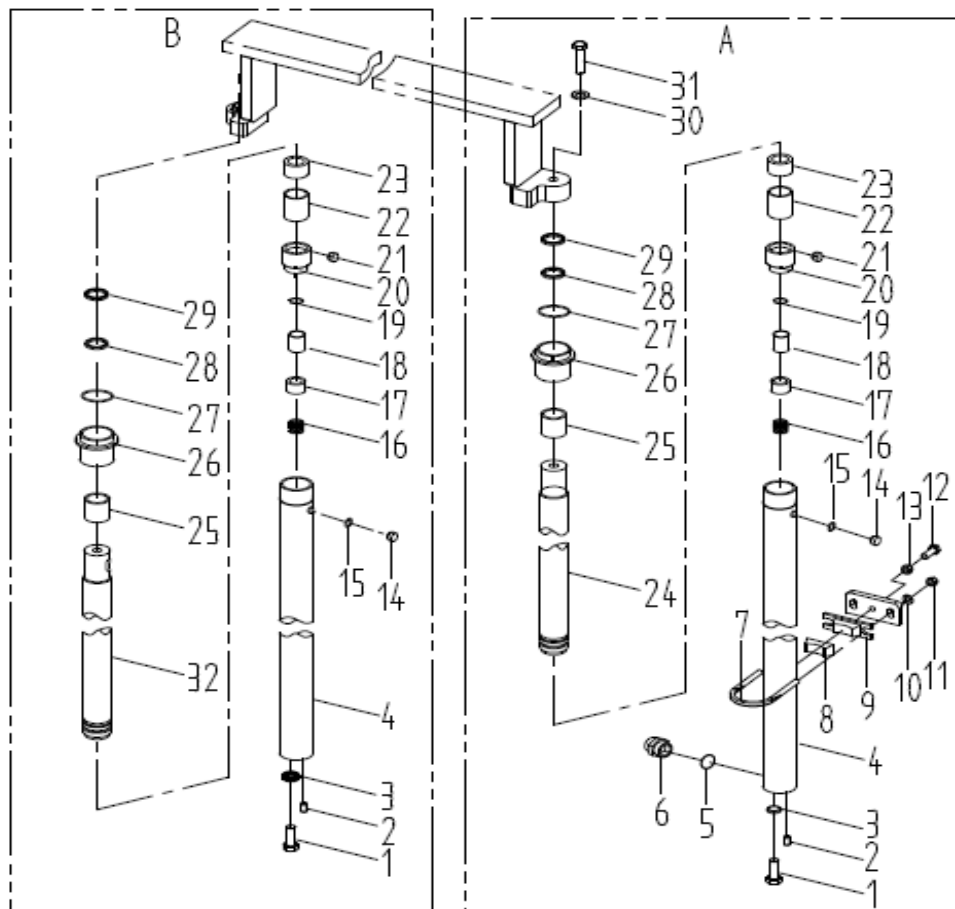
后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t后起升油缸选用表(二级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 2-STAGE MAST)

[illegible]

后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t后起升油缸选用表(二级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 2-STAGE MAST)

[illegible]

后起升油缸(二级全自由)/REAR LIFT CYLINDER(FULL FREE 2-STAGE MAST)

2-3.5t后起升油缸选用表(二级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 2-STAGE MAST)

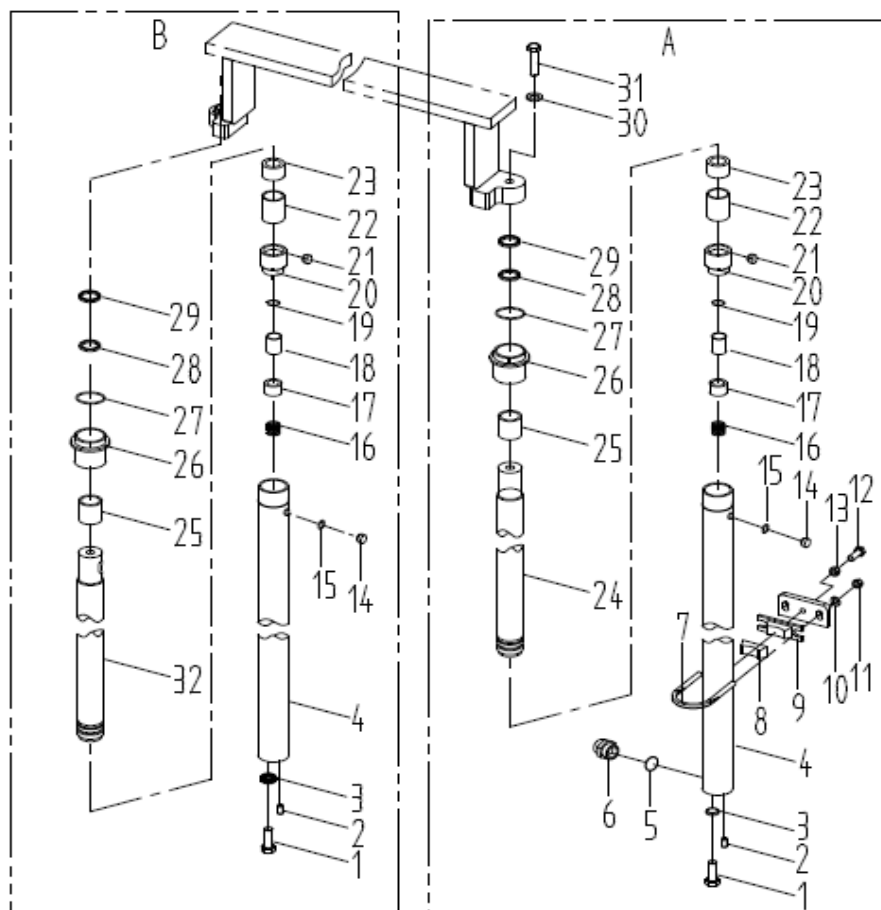
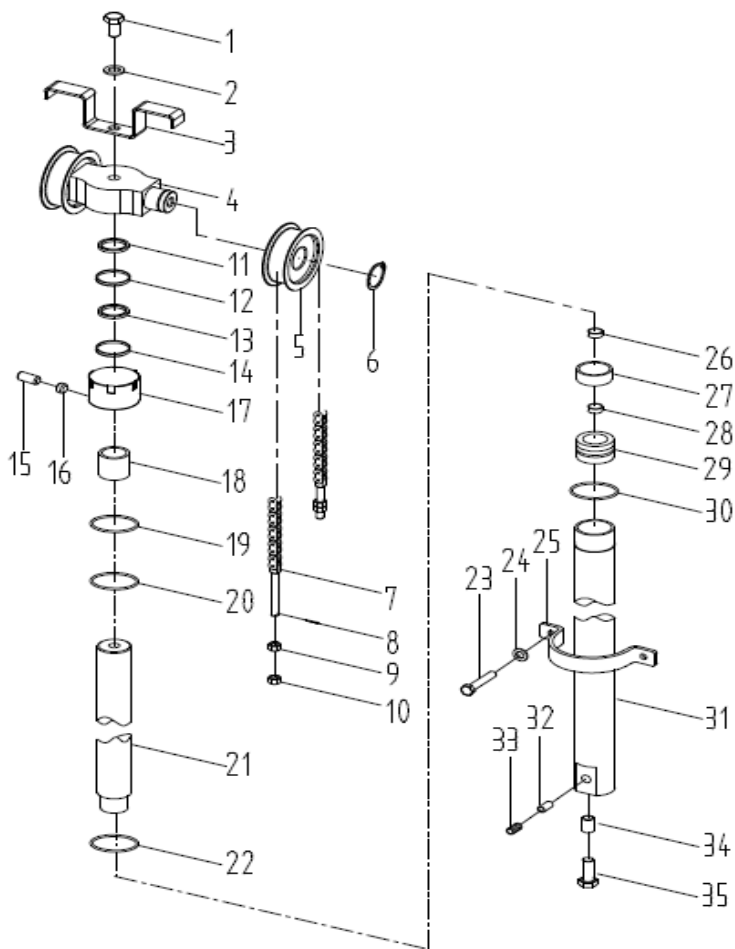
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图86/FIG86.

前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

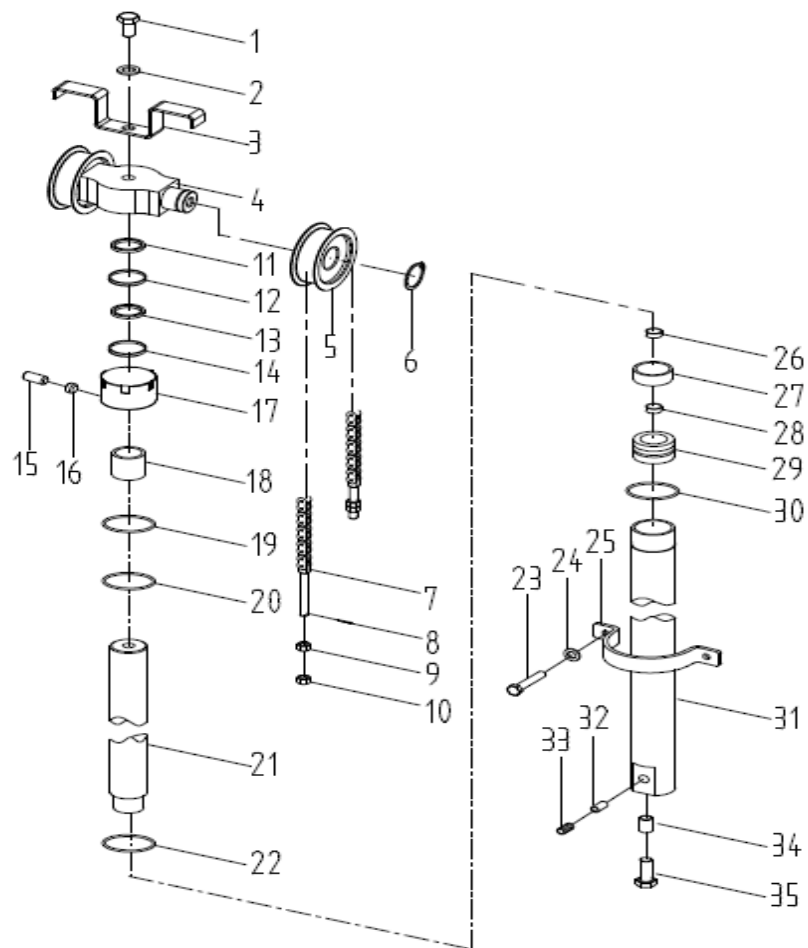


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	MJ20384-03000	Front lift cylinder	1	2-2.5t
-	N/A	MJ30384-03000	Front lift cylinder	1	3-3.5t
1	69000175	GB/T5782-M16*75-8.8J	Bolt M16×1.5×75	1	
2	69000056	GB/T93-16	Washer 16	1	
3	69106552	M30074000003-Black	Chain protector	1	
4	69087535	MJ30384-00002	Cylinder head	1	2-3t
-	69086847	MJ35384-00001	Cylinder head	1	3.5t
5	69018464	M30074008000	Chain roller 780708H	2	2-3t
-	69007748	M3538006000	Chain roller A60309	2	3.5t
6	69000070	GB/T894.1-Φ40	Snap ring 40	2	
7	N/A	M20074006000	Chain ass'y LH1234	2	2-2.5t AS NEEDED
-	N/A	M30074011000	Chain ass'y LH1623	2	3t AS NEEDED
-	N/A	M35074001000	Chain ass'y LH1634	2	3.5t AS NEEDED
8	69017915	GB/T91-3.2*40	Cotter pin 3.2×40	4	
9	69107732	M3038001001	Nut M18×1.5	4	2-3t
-	69012580	M3538001001	Nut M22×1.5	4	3.5t
10	69000004	GB/T6171-M18*1.5-8J	Nut M18×1.5	4	2-3t
-	69136816	GB/T6171-2000-M22*1.5	Nut M22×1.5	4	3.5t
11	69135666	MJ20384-03010	Dust-proof seal 60×70×8/11	1	2-2.5t
-	69135711	MJ30384-03010	Dust-proof seal 70×84×8/11	1	3-3.5t
12	69135662	MJ20384-03006	Snap ring d70×φ60×3	1	2-2.5t
-	69135707	MJ30384-03006	Snap ring d80×φ70×3	1	3-3.5t
13	69135664	MJ20384-03008	Axial seal 60×70×6	1	2-2.5t
-	69135709	MJ30384-03008	Axial seal 70×80×6	1	3-3.5t
14	69018828	GB/T1235-75*3.1	O-ring 75×3.1	1	2-2.5t

图86/FIG86.

前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
-	69023228	LS23228	O-ring 85×3.1	1	3-3.5t
15	69094106	GB/T80-M6*5	Screw M6×5	1	内六角
16	69040793	JB982-6	Combination gasket 6	1	
17	69135659	MJ20384-03003	Guiding sleeve	1	2-2.5t
-	69135704	MJ30384-03003	Guiding sleeve	1	3-3.5t
18	69135667	MJ20384-03011	Bushing Bearing 60×65×45	1	2-2.5t
-	69135712	MJ30384-03011	Bushing Bearing 70×75×45	1	3-3.5t
19	69135663	MJ20384-03007	Snap ring d75×φ65×3	1	2-2.5t
-	69135708	MJ30384-03007	Snap ring d85×φ75×3	1	3-3.5t
20	69018828	GB/T1235-75*3.1	O-ring 75×3.1	1	2-2.5t
-	69023228	LS23228	O-ring 85×3.1	1	3-3.5t
21	N/A	A20B4-10501	Piston Rod	1	2-2.5t NNS
-	N/A	Max303J03B-1	Piston Rod	1	3-3.5t NNS
22	69135661	MJ20384-03005	Orifice bearing ring D75×20×2.5	1	2-2.5t
-	69135706	MJ30384-03005	Orifice bearing ring D85×20×2.5	1	3-3.5t
23	69032087	GB/T5786-M10*1.25*20-8.8I	Bolt M10×1.25×20	2	
24	69000053	GB/T93-10	Washer 10	2	
25	69112410	MJ20384-00001-Black	Hold hoop	1	2-2.5t
-	69106554	MJ30384-00001-Black	Hold hoop	1	3t
-	69106433	MJ35382-00002-Black	Hold hoop	1	3.5t
26	69135669	MJ20384-03013	Steel wire snap ring d40	1	
27	69135714	MJ30384-03200	One-way valve	1	
28	69084487	GB/T893.1-Φ22	Orifice circlip 22	1	
29	69135660	MJ20384-03004	Piston	1	2-2.5t
-	69135705	MJ30384-03004	Piston	1	3-3.5t

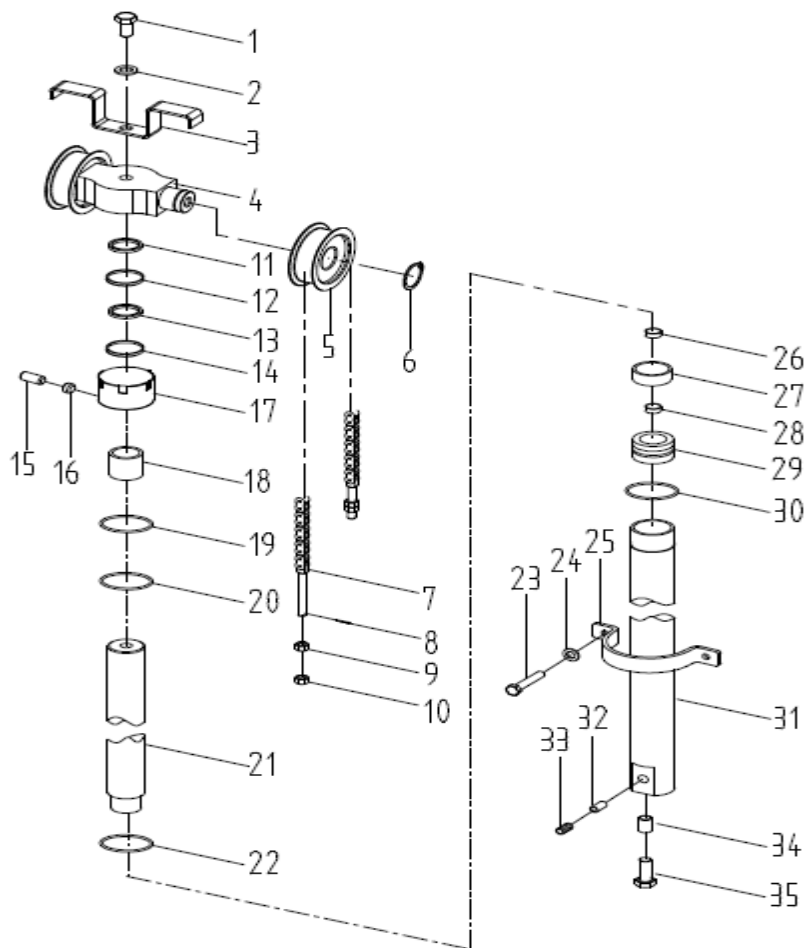
前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

This diagram illustrates the exploded view of a mechanical assembly, with components numbered 1 through 22. The assembly is oriented vertically. At the top, a small cap screw (1) is shown above a U-shaped bracket (2) which is secured by a pin (3). Below this is a larger cylindrical component (4) with a flange. A series of washers (11, 12, 13, 14) and a spacer (17) are positioned below the main body. To the left, a pin (15) and a nut (16) are shown. To the right, a pulley (5) is connected to a cable (6). Below the pulley, a coiled spring (7) is shown. Further down, a long rod (8) with a threaded section (9) and a nut (10) is visible. At the bottom, a large cylindrical component (21) is shown with a washer (22) below it.

[illegible]

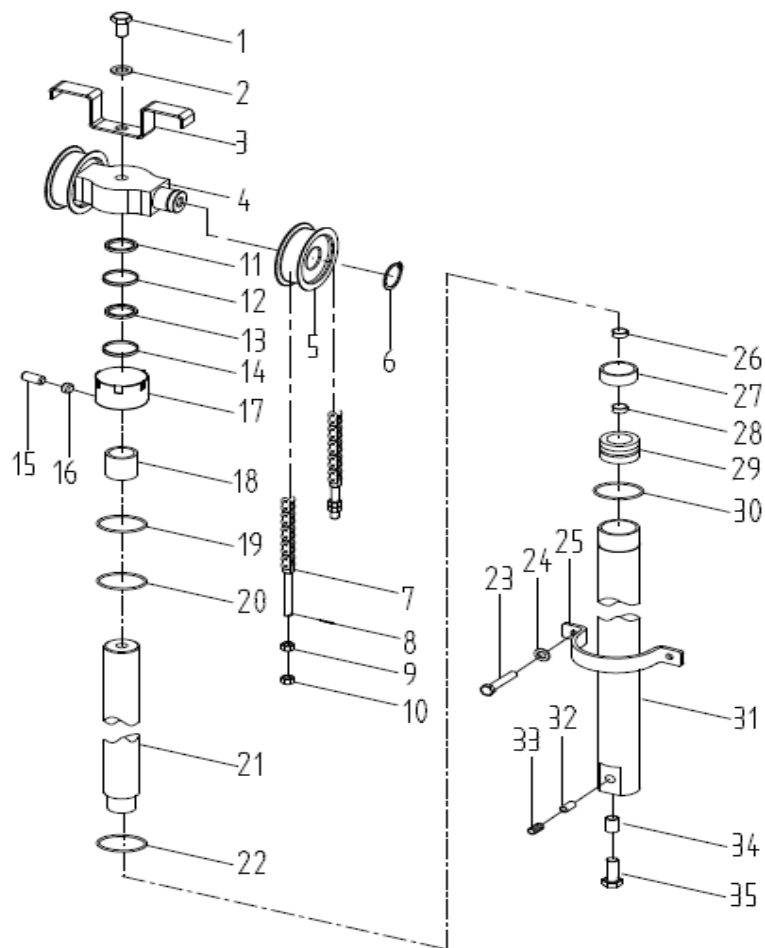
前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t前起升油缸选用表(三级全自由)
FRONT LIFT CYLINDER OPTION TABLE(FULL FREE 3-STAGE MAST)

[illegible]

前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t链条总成选用表(三级全自由)
CHAIN ASS'Y OPTION TABLE(FULL FREE 3-STAGE MAST)

[illegible]

前起升油缸(三级全自由)/FRONT LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t链条总成选用表(三级全自由)
CHAIN ASS'Y OPTION TABLE(FULL FREE 3-STAGE MAST)

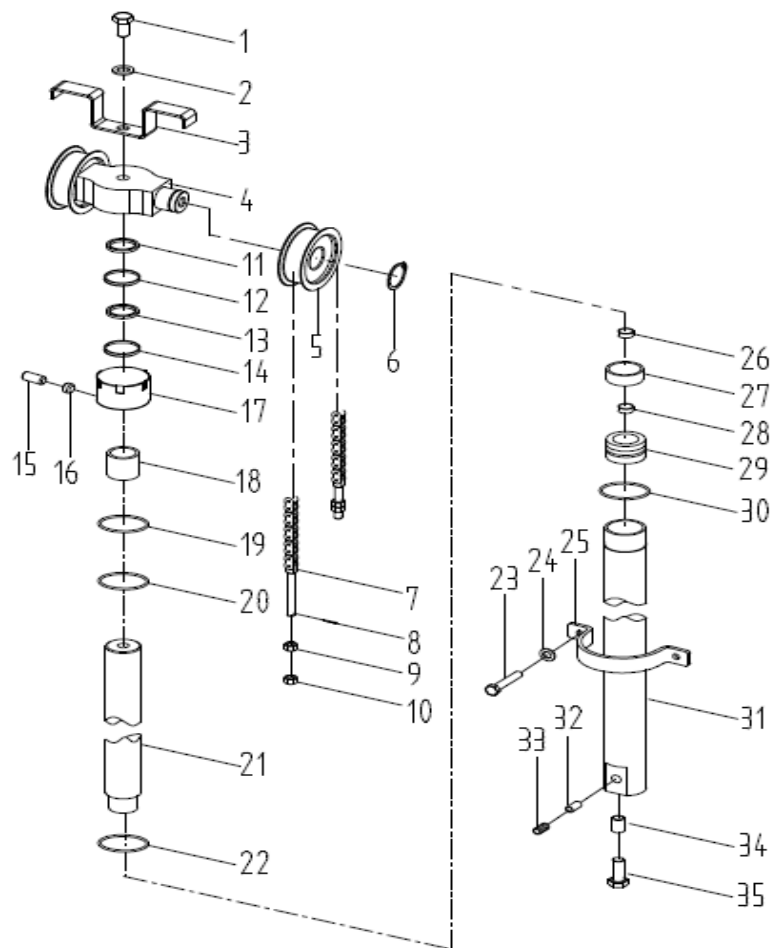
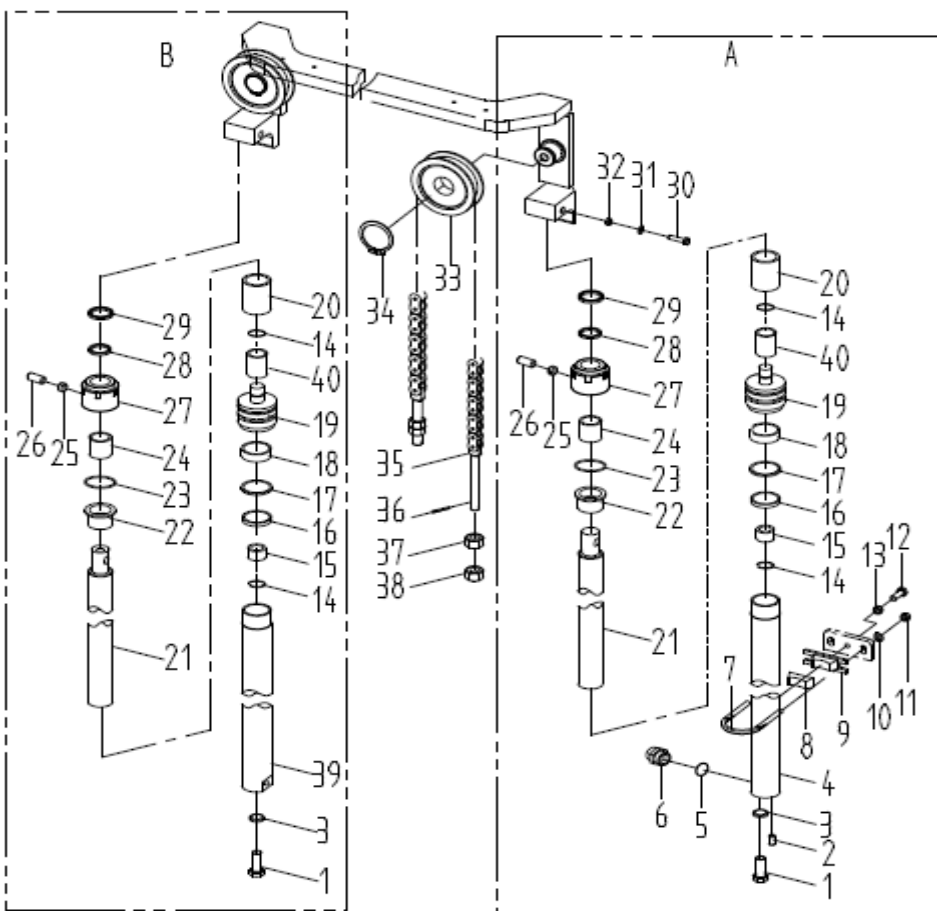
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图87/FIG87.

后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)

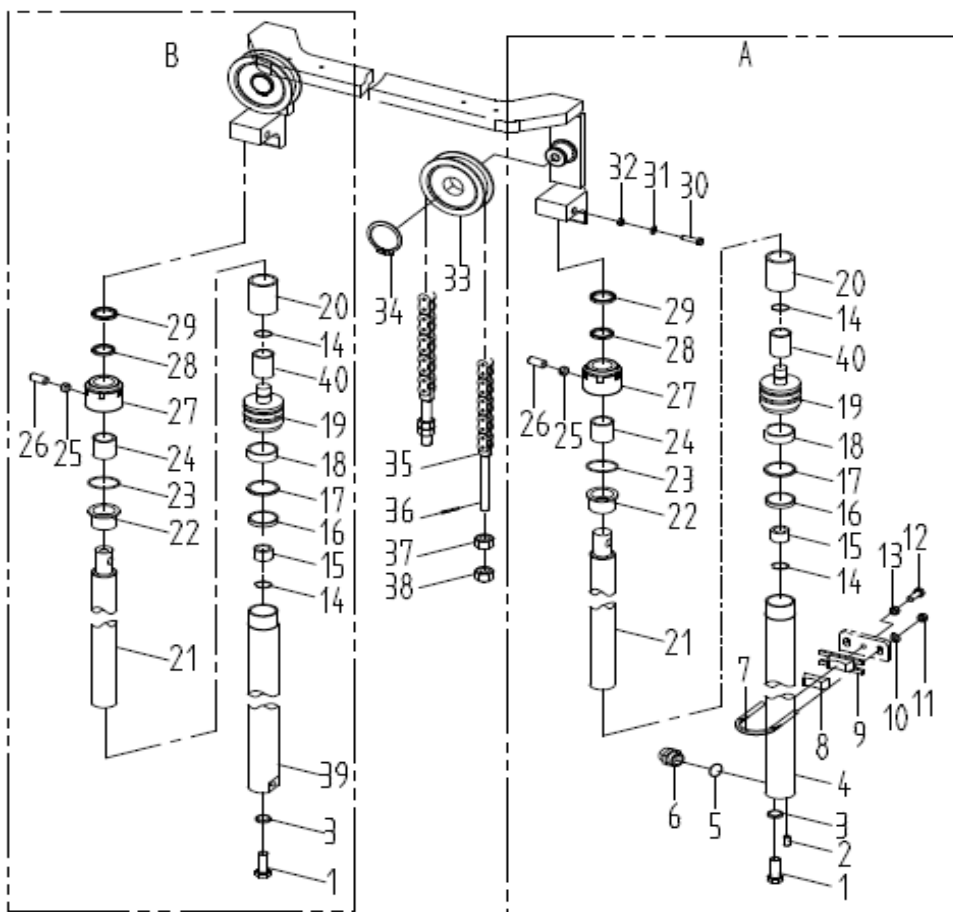


序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	A20484-02000	Lift cylinder (right)	1	2-2.5t
-	N/A	A30484-05000	Lift cylinder (right)	1	3t
-	N/A	A35484-05000	Lift cylinder (right)	1	3.5t
B	N/A	A20484-07000	Lift cylinder (left)	1	2-2.5t
-	N/A	A30484-06000	Lift cylinder (left)	1	3t
-	N/A	A35484-06000	Lift cylinder (left)	1	3.5t
1	69000137	GB/T5786-M12*1.25*25-8.8J	Bolt M12×1.25×25	2	
2	69135381	A20480-05012	Cylindrical pin 10×24	1	
3	69000054	GB/T93-12	Washer 12	2	
4	N/A	Max203J02A-100	Cylinder body (right)	1	2-2.5t NNS
-	N/A	Max303J02A-100	Cylinder body (right)	1	3-3.5t NNS
5	69124131	GB1235-22*2.4-G	O-ring 22×2.4	1	
6	69135383	A20480-05100	Safety valve	1	2-2.5t
-	69135455	A30480-06100	Safety valve	1	3-3.5t
7	69006791	M3038000007	Hoop	2	
8	69012173	M3038000008	Rubber sleeve	2	
9	69012171	M3038009000	Hoop seat	2	
10	69000250	GB/T97.1-10	Washer 10	4	
11	69000313	GB/T6171-M10*1.25-8J	Nut M10×1.25	4	
12	69000140	GB/T5786-M12*1.25*45-8.8J	Bolt M12×1.25×45	2	
13	69000314	GB/T6171-M12*1.25-8J	Nut M12×1.25	2	
14	69130898	GB/T895.1-30	Steel wire snap ring d30	4	
15	69033161	LS33161	Sleeve	2	
16	69135377	A20480-05008	Orifice seal 50×40×6	2	2-2.5t
-	69135450	A30480-06010	Orifice seal 56×45×7	2	3-3.5t

图87/FIG87.

后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

FD20/25/30/35 (T)、FG(L)20/25/30/35 (T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
17	69135376	A20480-05007	Snap ring $\phi 50 \times \phi 40 \times 3$	2	2-2.5t
-	69135375	A20480-05006	Snap ring $\phi 56 \times \phi 45 \times 3$	2	3-3.5t
18	69135448	A30480-06008	Orifice bearing ring $\phi 50 \times 8 \times 2.5$	2	2-2.5t
-	69135374	A20480-05005	Orifice bearing ring $\phi 56 \times 8 \times 2.5$	2	3-3.5t
19	69135445	A30480-06005	Piston	2	2-2.5t
-	69136216	Max203J01-2	Piston	2	3-3.5t
20	69136216	Max203J01-2	Spacer	2	2-2.5t
-	69136825	Max303J01-2	Spacer	2	3-3.5t
21	N/A	Max303J01-1	Piston rod	2	2-2.5t NNS
-	N/A	Max353J01-1	Piston rod	2	3-3.5t NNS
22	69135373	A20480-05004	Bushing	2	2-2.5t
-	69135444	A30480-06004	Bushing	2	3-3.5t
23	69024340	GB1235-60*3.1	O-ring 60×3.1	2	2-2.5t
-	69009541	LS9541	O-ring 68×3.1	2	3-3.5t
24	69135380	A20480-05011	Bushing Bearing $40 \times 44 \times 30$	2	2-2.5t
-	69135453	A30480-06013	Bushing Bearing $45 \times 50 \times 30$	2	3-3.5t
25	69135454	A30480-06014	Nylon pad $\phi 6 \times 3$	2	
26	69008637	GB/T77-M8*8-12.9J	Hexagon headed screw M8×8	2	
27	69135372	A20480-05003	Cylinder cap	2	2-2.5t
-	69135443	A30480-06003	Cylinder cap	2	3-3.5t
28	69135378	A20480-05009	Axial seal $40 \times 50 \times 7$	2	2-2.5t
-	69135451	A30480-06011	Axial seal $45 \times 55 \times 7$	2	3-3.5t
29	69135379	A20480-05010	Dust-proof seal $40 \times 52 \times 7/10$	2	2-2.5t
-	69135452	A30480-06012	Dust-proof seal $45 \times 57 \times 7/10$	2	3-3.5t
30	69000143	GB/T5786-M12*1.25*80-8.8J	Bolt M12×1.25×80	2	

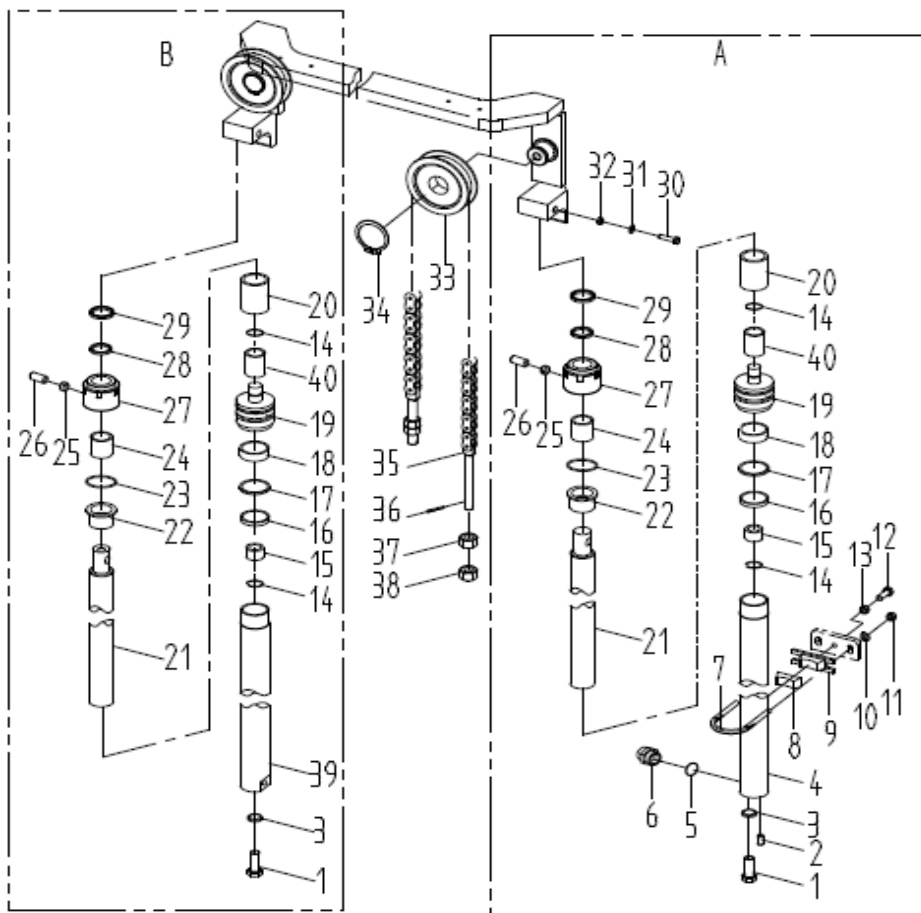
后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

[illegible][illegible]

后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

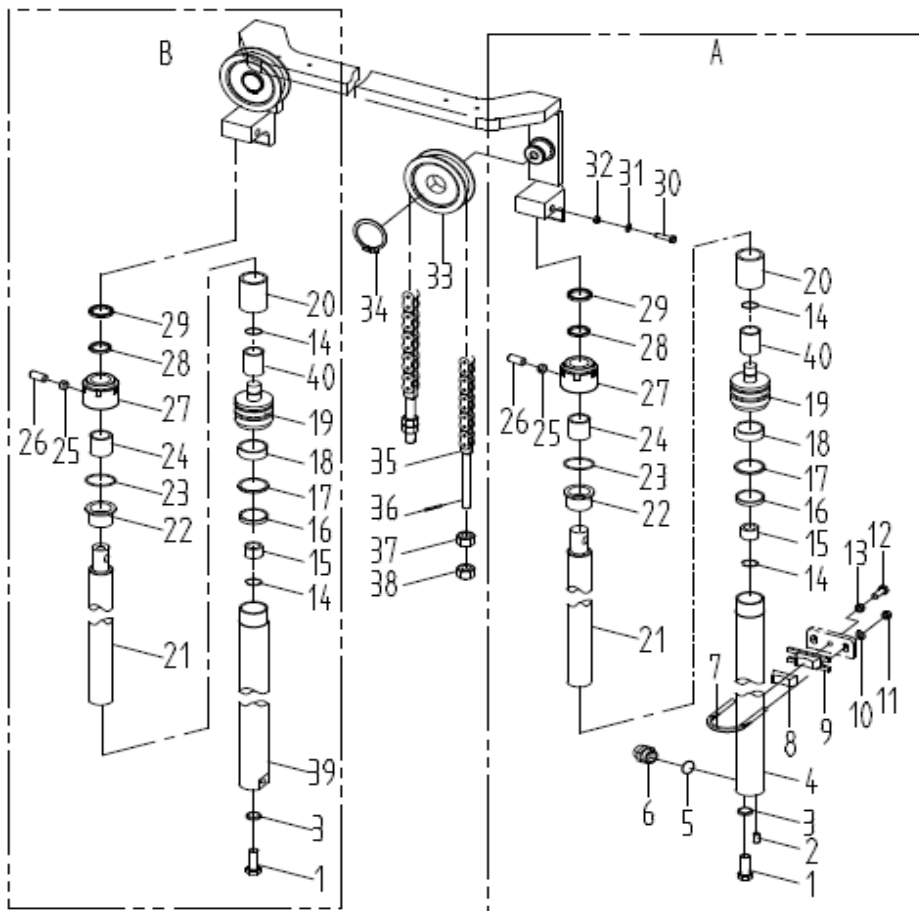
2-3.5t后起升油缸选用表(三级全自由)

REAR LIFT CYLINDER OPTION TABLE (FULL FREE 3-STAGE MAST)

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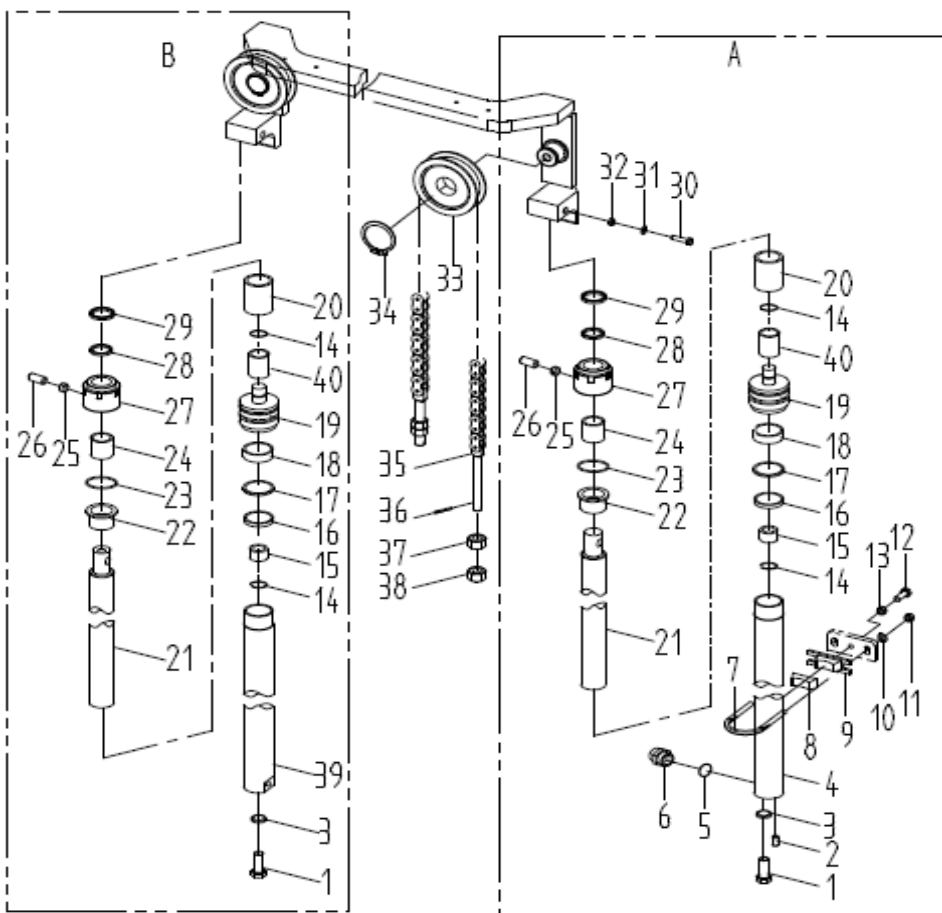
后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t后起升油缸选用表(三级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 3-STAGE MAST)

[illegible]

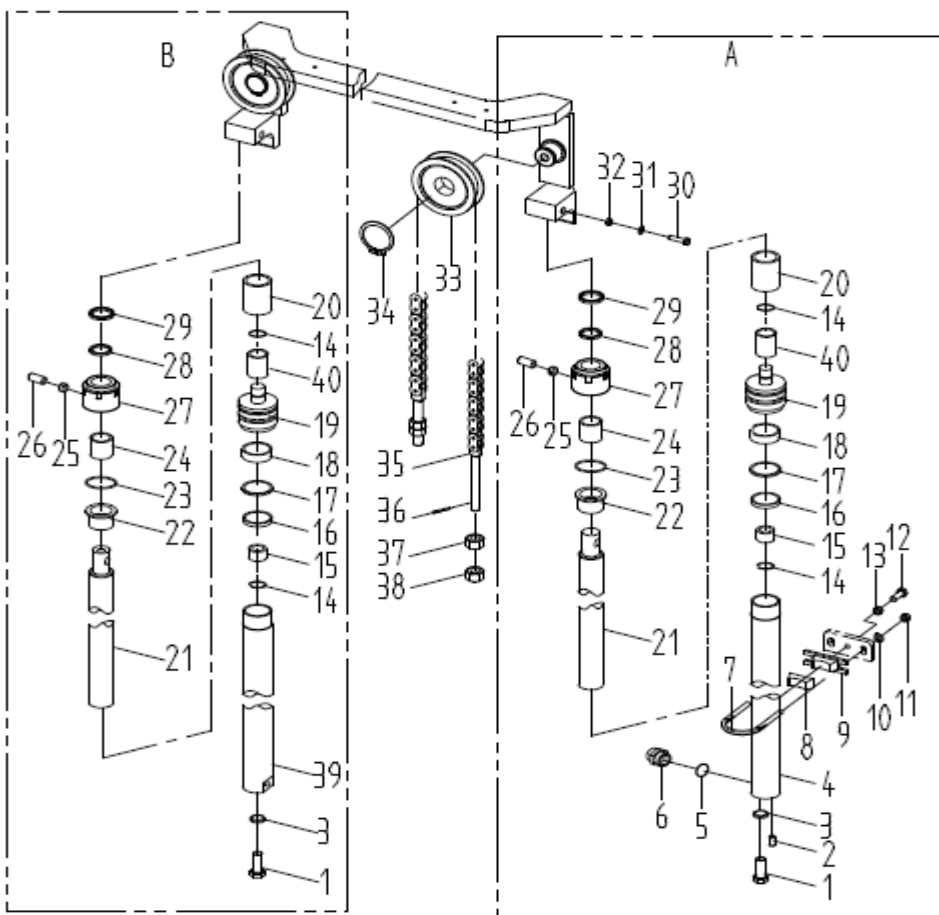
后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t后起升油缸选用表(三级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 3-STAGE MAST)

[illegible]

后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t后起升油缸选用表(三级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 3-STAGE MAST)

[illegible]

后起升油缸(三级全自由)/REAR LIFT CYLINDER(FULL FREE 3-STAGE MAST)

2-3.5t后起升油缸选用表(三级全自由)
REAR LIFT CYLINDER OPTION TABLE(FULL FREE 3-STAGE MAST)

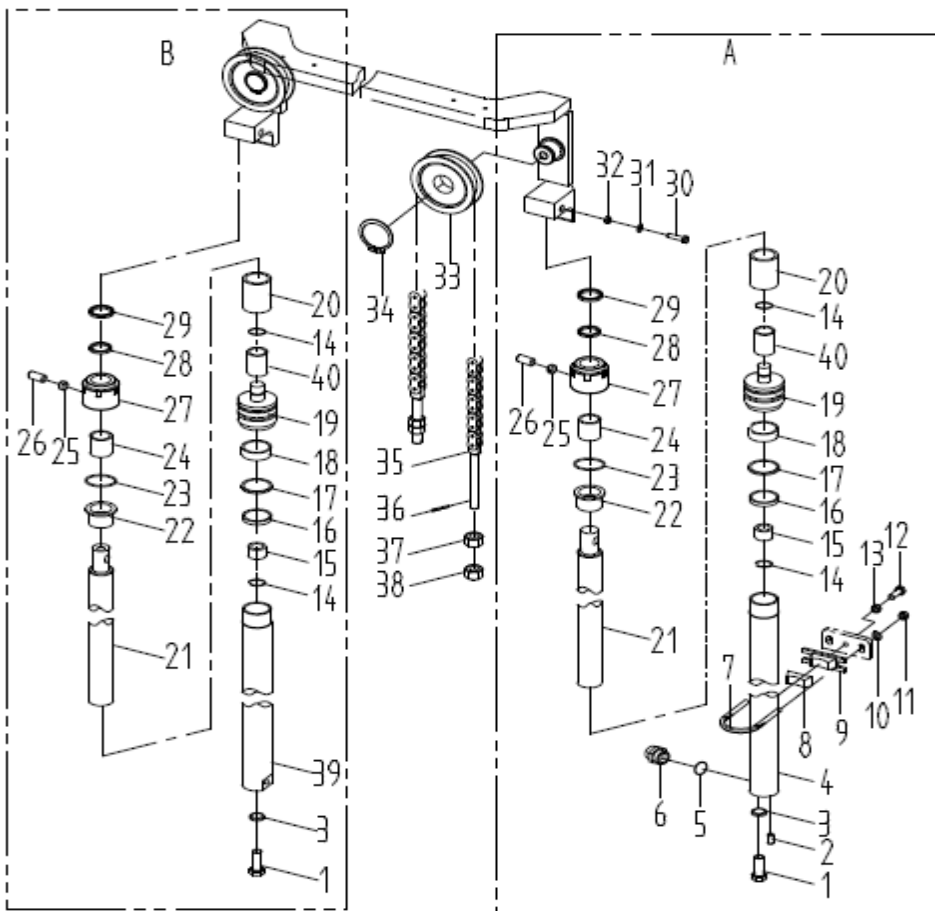
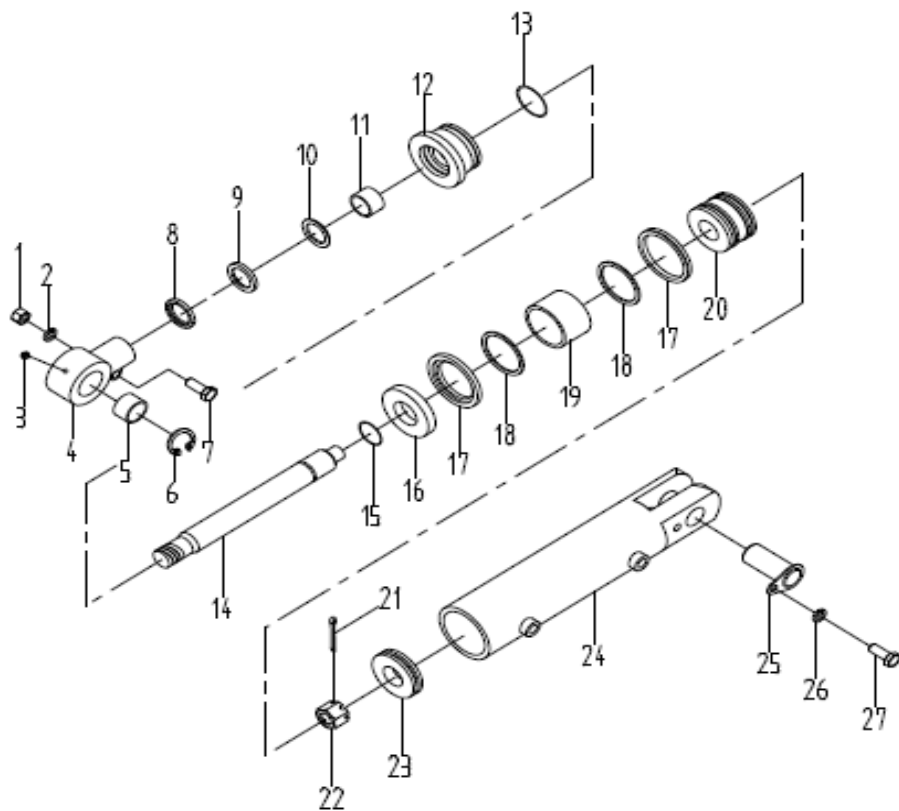
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图88/Fig88.

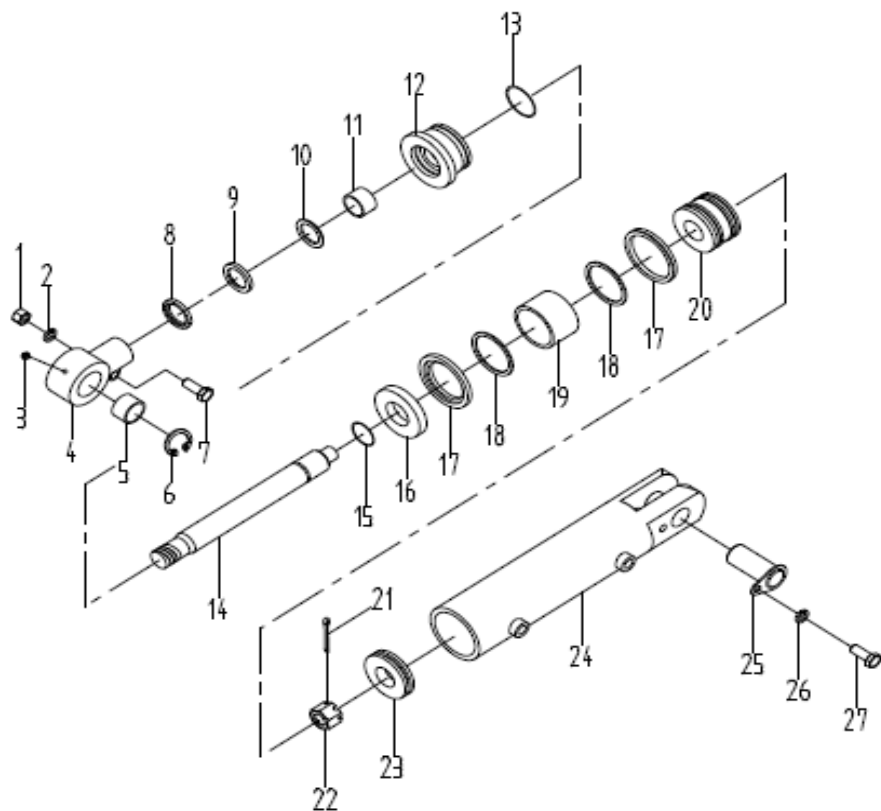
倾斜油缸/TILT CYLINDER

FD20/25(T)、FG(L)20-25(T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	A20480-04000	Tilt cylinder (right)	1	
B	N/A	A20480-07000	Tilt cylinder (left)	1	
1	69000316	GB/T6171-M14*1.5-8J	Nut M14×1.5 δ 13	1	
2	69005111	GB/T93-14	Washer 14	1	
3	69003941	JB/T7940.1-M10*1	Nipple M10×1	1	
4	69135353	A20480-04013	Connect ring	1	
5	69063301	GB/T9163-2001	Knuckle bearing GE30ES	1	
6	69059825	GB/T893.1-Φ47	Orifice snap ring 47	1	
7	69136826	GB/T5786-M14*1.5*55	Bolt M14×1.5×55	1	
8	69135349	A20480-04009	Dust-proof seal d32×40×5/6.5	1	
9	69135344	A20480-04004	Snap ring Φ48×Φ32×3	1	
10	69135347	A20480-04007	Axial seal Φ32×Φ42×6	1	
11	69135350	A20480-04010	Bushing bearing 32×36×35	1	
12	69135351	A20480-04011	Guiding sleeve 70	1	
13	69002386	LS2386	O-ring 70×5.7	1	
14	69135341	A20480-04001	Piston rod	1	
15	69002382	LS2382	O-ring38×3.5	1	
16	69136202	M20385-2	Adjusting sleeve I	1	
17	69135348	A20480-04008	Orifice seal D70×60×6	1	
18	69135345	A20480-04005	Snap ring D70×Φ60×2.5	1	
19	69135343	A20480-04003	Orifice bearing ring D70×16×2.5	1	
20	69135352	A20480-04012	Piston	2	
21	69136827	GB91-86-5×40	Cotter pin 5×40	2	
22	69136828	GB/T9459-1988- M22×1.5	Nut M22×1.5 δ 22	1	
23	69136161	Max020-06-2	Cylinder cap	1	

倾斜油缸/TILT CYLINDER

[illegible]

倾斜油缸/TILT CYLINDER

2-2.5t倾斜油缸选用表 TILT CYLINDER OPTION TABLE

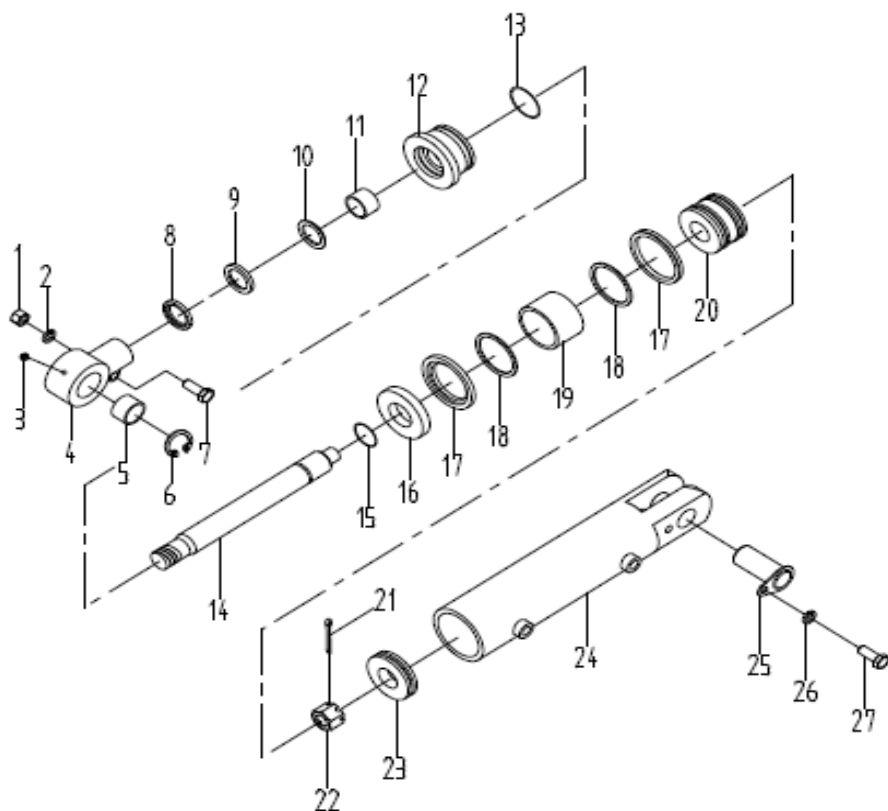
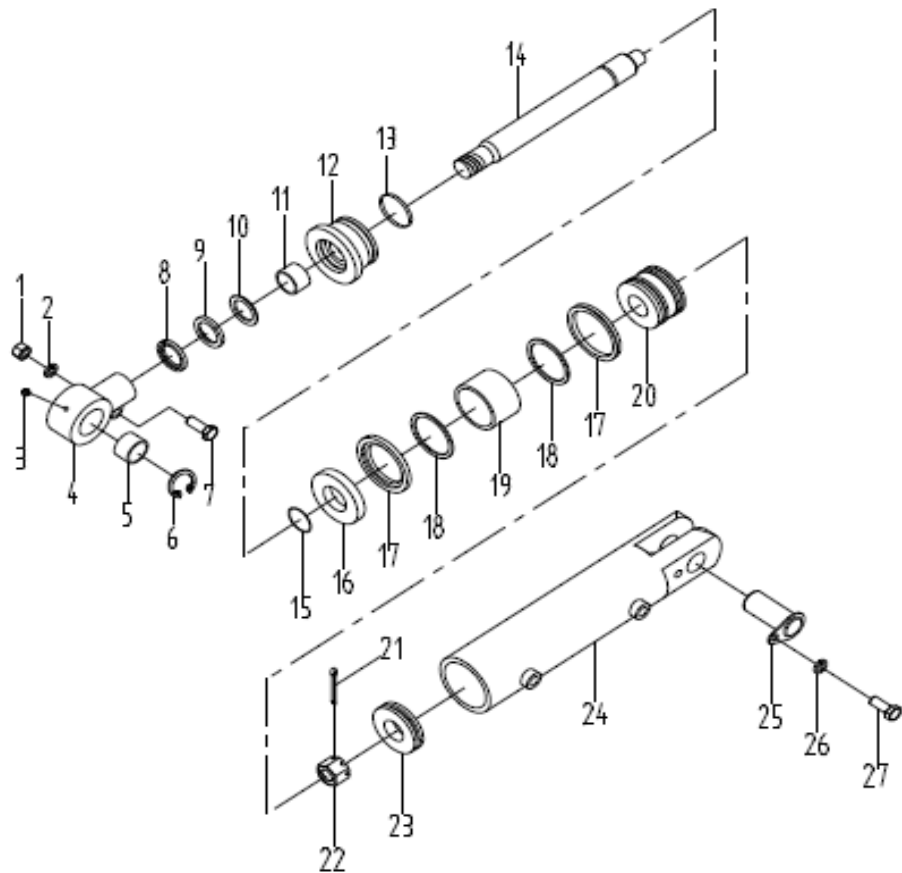
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图89/Fig89.

倾斜油缸/TILT CYLINDER

FD30/35(T) 、FG(L)30-35(T)



序号	ID No.	代号	名称	数量	备注
Item No.		Part No.	Description	Q' ty	Remark
A	N/A	A30480-05000	Tilt cylinder (right)	1	
B	N/A	A30480-08000	Tilt cylinder (left)	1	
1	69000316	GB/T6171-M14*1.5-8J	Nut M14×1.5 δ 13	1	
2	69005111	GB/T93-14	Washer 14	1	
3	69003941	JB/T7940.1-M10*1	Nipple M10×1	1	
4	69135414	A30480-05005	Connect ring	1	
5	69063301	GB/T9163-2001	Knuckle bearing GE30ES	1	
6	69059825	GB/T893.1-Φ47	Orifice circlip 47	1	
7	69136826	GB/T5786-M14*1.5*55	Bolt M14×1.5×55	1	
8	69135421	A30480-05012	Dust-proof seal d35×43×5/6.5	1	
9	69135416	A30480-05007	Snap ring Φ45×Φ35×3	1	
10	69135419	A30480-05010	Axial seal 35×45×6	1	
11	69135423	A30480-05014	Bushing bearing 35×39×35	1	
12	69135412	A30480-05003	Guiding sleeve 80	1	
13	69002387	LS2387	O-ring 80×5.7	1	
14	69135410	A30480-05001	Piston rod	1	
15	69002383	LS2383	O-ring 41×3.5	1	
16	69136457	Max030-06-2	Adjusting sleeve I	1	
17	69135420	A30480-05011	Orifice seal D80×70×6	2	
18	69135417	A30480-05008	Snap ring Φ80×Φ70×2.5	2	
19	69135415	A30480-05006	Orifice bearing ring D80×16×2.5	1	
20	69135413	A30480-05004	Piston 80	1	
21	69007675	GB/T91-5*45	Cotter pin 5×45	1	
22	69094105	GB/T9459-1988	Nut M27×2 δ 27	1	
23	69136830	Max030-06-3	Adjusting sleeve II	1	

倾斜油缸/TILT CYLINDER

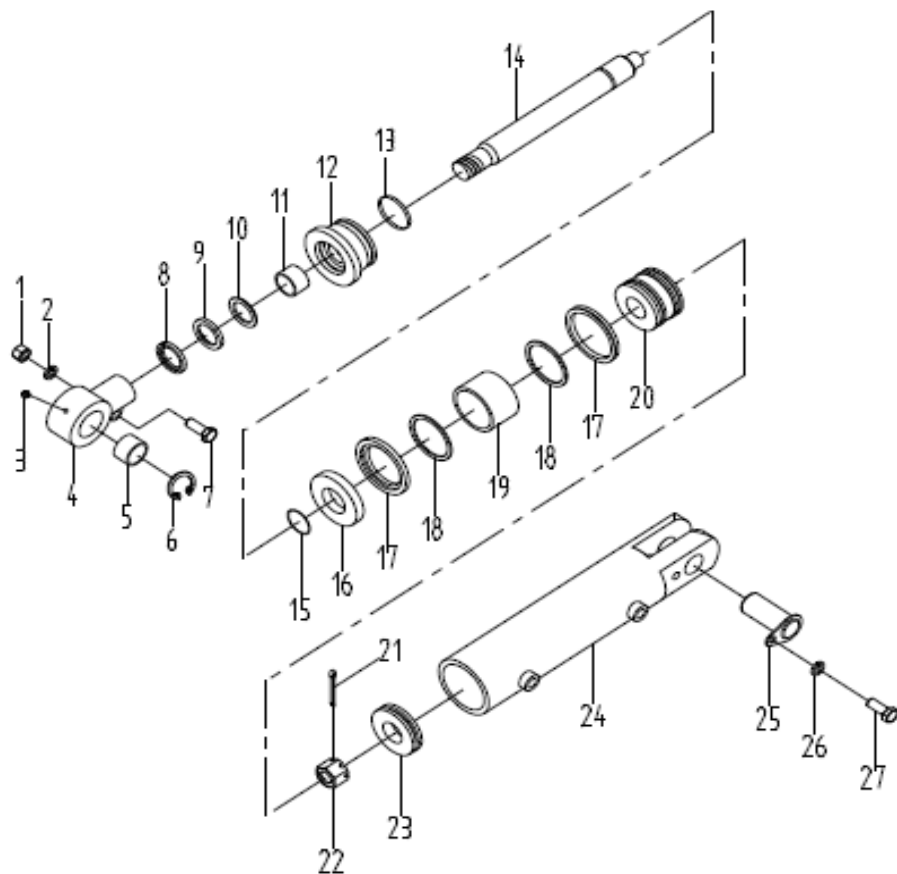
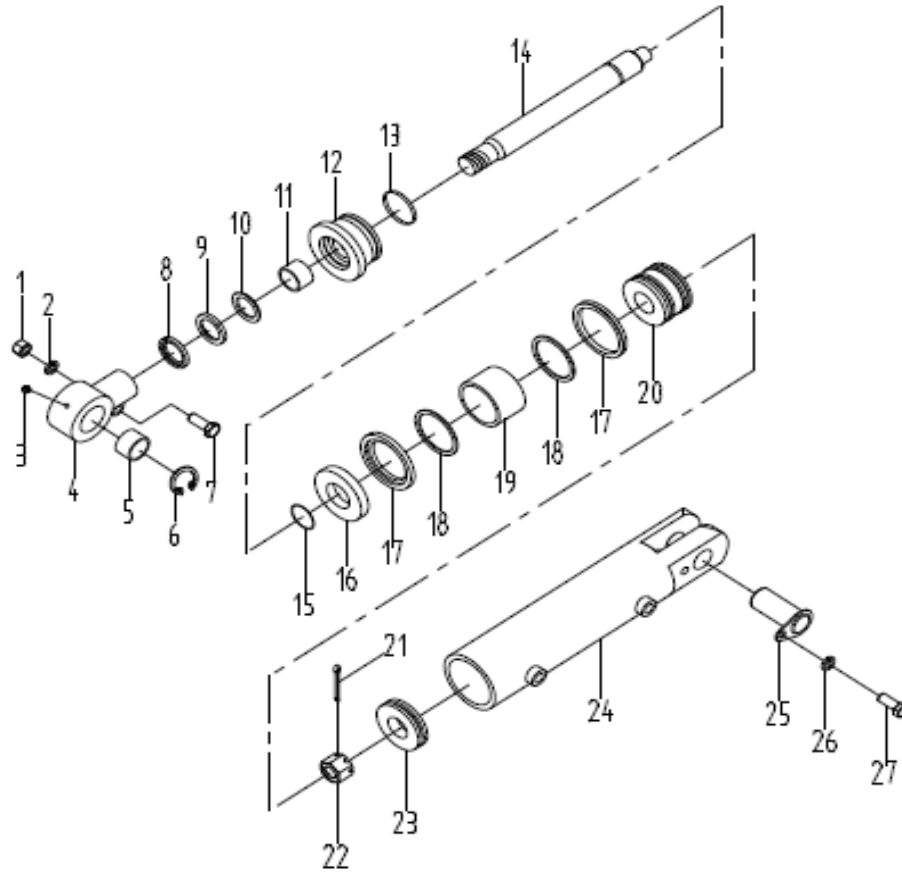
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图89/Fig89.

FD30/35(T) 、FG(L) 30-35(T)

倾斜油缸/TILT CYLINDER



3-3.5t倾斜油缸选用表 TILT CYLINDER OPTION TABLE

前/后倾角 Tilt angle	ID No.	倾斜缸右 Tilt cylinder R.H.	ID No.	起升高度 LIFTING HEIGHT
6° /12°	69034153	A30480-05000A-6-12°	69104085	$h<3.7\text{m}$
6° /6°	69036363	A30480-05000A-6-6°	69104086	$3.7\text{m}\leq h<5\text{m}$
3° /6°	69042516	A30480-05000A-3-6°	69104100	$h\geq 5\text{m}$

图90/Fig90.

标牌/DECAL

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

FD20/25/30/35T-AG(1)

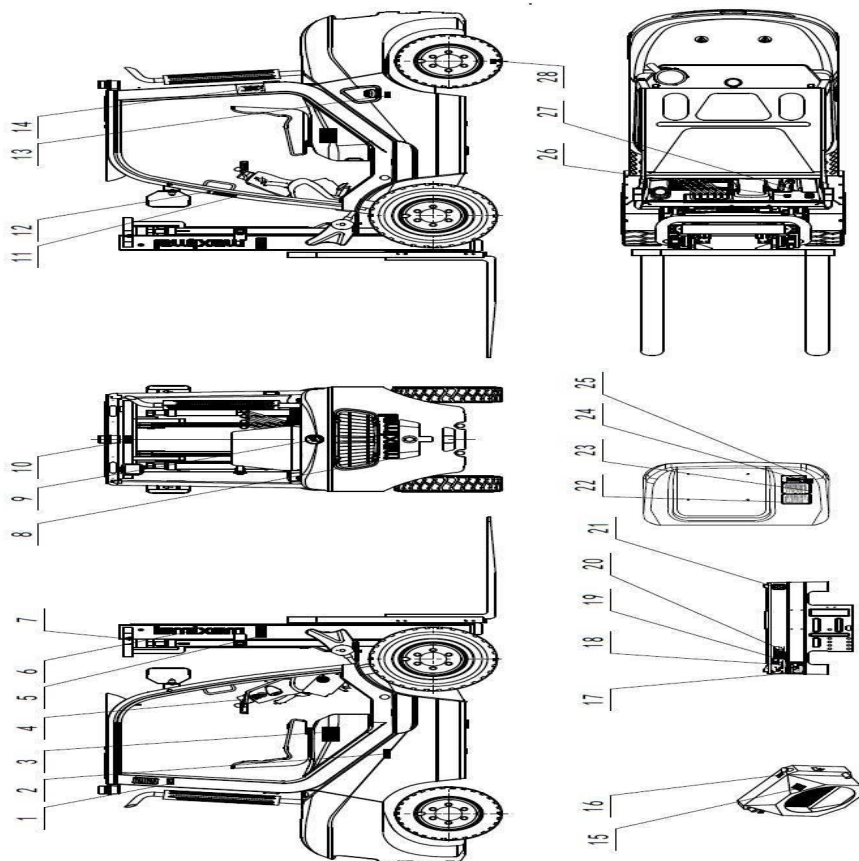


图90/Fig90.

标牌/DECAL

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV

FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG

序号 Item No.	ID No.	代号 Part No.	名称 Description	数量 Q'ty	备注 Remark
A		-	Decal	1	
01		M3039100008	No flushing decal	1	国内用home land
-		M30391W00001	No flushing decal	1	出口用go abroad
02	69136752	MJ30491-00001	Hydraulic oil decal	1	
03	69044907	LS44907	Model decal	2	2t
-	69044908	LS44908	Model decal	2	2.5t
-	69044906	LS44906	Model decal	2	3t
-	69044909	LS44909	Model decal	2	3.5t
04	69138782	M3039100003	Turning lights decal	1	
05	69136434	M3039100001	Safety decal	1	
06	69000725	M3039100002-1	Mast decal	2	
07	69136439	MJ30491-00004	Lifting decal (small)	2	
08	69009047	M3039100007-1	Counterweight decal	1	
09	69007659	M3039100006	Logo decal	1	
10	69000725	M3039100002-1	Mast decal	1	
11	69136442	MJ30491-00007	Anti-Tipping Over decal	1	
12	69136441	MJ30491-00006	Seatbelt decal	1	
13		MJ30491-00002	Fuel decal(diesel)	1	
-	69142150	MJ30491-00013	Fuel decal(LPG)	1	
-		MJ30491-00011	Fuel decal(gasoline)	1	
14		M3039100024	Lubrication chart decal	1	国内用home land
-		M30391W00004	Lubrication chart decal	1	出口用go abroad
序号 Item No.		代号 Part No.	名称 Description	数量 Q'ty	备注 Remark

FD20/25/30/35T-AG (1)

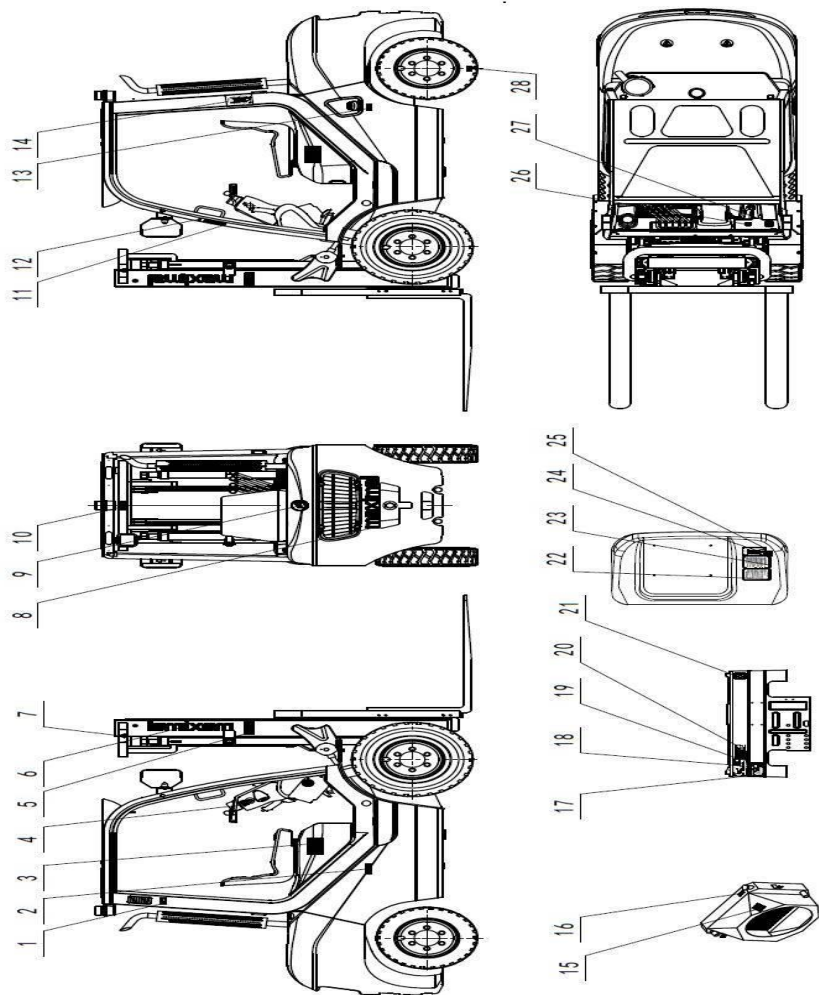
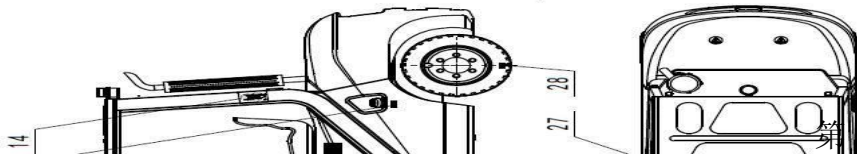


图90/Fig90.

标牌/DECAL

FD20/25/30/35T-AWE5、FD20/25/30/35T-AWV
FG(L)20/25/30/35T-AWA、FG(L)20/25/30/35T-AWG
FD20/25/30/35T-AG (1)



15	69136740	MJ30491-00008	Fan caution decal	1	
16	69089828	M3039100031	Anti-freeze added decal	1	国内用homeland
-	69089359	M3039100035	Please add antifreeze(below	1	国内用homeland
-		M30391W00032	Anti-freeze added decal	1	出口用go abroad
17	69136744	MJ30491-00009	Environmental information decal	1	国内用homeland
18	69020150	M30391W00027	Name plate decal	1	
-	69089358	M3039100020	Name plate decal	1	国内用homeland
-	69089234	M30391W00015	Name plate decal	1	出口用go abroad
19	69142366	M30391W00002	Noise decal	1	国内用homeland
-		M30391W00107	Noise decal	1	出口用go abroad
20	69136436	M3039100013	Standing forbidden decal	1	
21		M30391W00016	CE decal	1	CE国家用Used in CE countries
22		M3039100027	Operation instruction decal	1	国内用homeland
-		M30391W00007	Operation instruction decal	1	出口用go abroad
23		M3039100028	Operation rules decal	1	国内用homeland
-		M30391W00008	Operation rules decal	1	出口用go abroad
24	69136747	MJ30491-00010	Forbid hitching people decal	1	
25	69085922	M2539100001-1	Load chart decal	1	2.5t国内用homeland
-	69085921	M25391W00001-1	Load chart decal	1	2.5t出口用go abroad
-	69085925	M3039100011-1	Load chart decal	1	3t国内用homeland
-	69085923	M30391W00014-1	Load chart decal	1	3t出口用go abroad
-	69085930	M3539100001-1	Load chart decal	1	3.5t国内用homeland
-	69085929	M35391W00001-1	Load chart decal	1	3.5t出口用go abroad
26	69136742	A30491-00004	Brake decal	1	
27	69136741	MJ30491-00003	Brake oil decal	1	
序号		代号	名称	数量	备注
Item No.		Part No.	Description	Q'ty	Remark
28	69136438	M3039100029	Tire Safety decal	2	
29	69141405	MJ30491-00015	LEG caution decal	2	
	69142149	MJ30491-00012	LEG caution decal	2	
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